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Gabriel Capson-Tojo, Maxime Rouez, Marion Crest, Eric Trably, Jean-Philippe Steyer, et al.. Kinetic study of dry anaerobic co-digestion of food waste and cardboard for methane production. Waste Management, 2017, 69, pp.470-479. 10.1016/j.wasman.2017.09.002 . hal-02621998

HAL Id: hal-02621998 https://hal.inrae.fr/hal-02621998v1

Submitted on 4 Aug 2023

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1	Kinetic study of dry anaerobic co-digestion of food waste and cardboard for methane
2	production
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9	
10	Abstract
11	Dry anaerobic digestion is a promising option for food waste treatment and valorization.
12	However, accumulation of ammonia and volatile fatty acids often occurs, leading to
13	inefficient processes and digestion failure. Co-digestion with cardboard may be a solution to
14	overcome this problem. The effect of the initial substrate to inoculum ratio (0.25 to 1
15	$gVS \cdot gVS^{-1}$) and the initial total solids contents (20 to 30 %) on the kinetics and performance
16	of dry food waste mono-digestion and co-digestion with cardboard was investigated in batch
17	tests. All the conditions produced methane efficiently (71-93 % of the biochemical methane
18	potential). However, due to lack of methanogenic activity, volatile fatty acids accumulated at
19	the beginning of the digestion and lag phases in the methane production were observed. At
20	increasing substrate to inoculum ratios, the initial acid accumulation was more pronounced
21	and lower cumulative methane yields were obtained. Higher amounts of soluble organic
22	matter remained undegraded at higher substrate loads. Although causing slightly longer lag
23	phases, high initial total solids contents did not jeopardize the methane yields. Cardboard
24	addition reduced acid accumulation and the decline in the yields at increasing substrate loads.

However, cardboard addition also caused higher concentrations of propionic acid, which appeared as the most last acid to be degraded. Nevertheless, dry co-digestion of food waste and cardboard in urban areas is demonstrated as an interesting feasible valorization option.

29 Keywords

30 Biomethane; solid-state AD; urban solid waste; microbial adaptation

31

32 **1. Introduction**

33 The treatment and valorization of food waste (FW) is currently a global issue that needs to be 34 addressed urgently. While traditional methods for FW treatment (*i.e.* landfilling and incineration) are associated with several environmental issues and increasing costs, anaerobic 35 36 digestion (AD) appears as an effective environmental-friendly industrial process that allows at 37 the same time valorization of the waste into biogas and digestate. From an industrial point of view, AD at high total solid (TS) contents and high loadings is particularly interesting due to 38 39 the higher associated volumetric biogas production rates (Karthikeyan and Visvanathan, 40 2013). However, when digesting highly biodegradable substrates rich in nitrogen such as FW, 41 accumulation of volatile fatty acids (VFAs) and free ammonia nitrogen (FAN) usually occurs 42 (Banks et al., 2012, 2008; Capson-Tojo et al., 2016; Zhang et al., 2012a), limiting the loading capacity of the system. This excessive acidification of the digesters may eventually cause a 43 44 drop of the pH, leading to failure of the digestion process with low methane yields and high 45 chemical oxygen demand (COD) concentrations in the digestates (Capson-Tojo et al., 2016). 46 Different alternatives have been developed recently to avoid VFA accumulation when 47 digesting FW (Capson-Tojo et al., 2016), such as supplementation of trace elements (Zhang et al., 2012b), addition of zero-valent iron (Kong et al., 2016) or co-digestion (Mata-Alvarez et 48 49 al., 2011). Between those, co-digestion (*i.e.* simultaneous digestion of two or more substrates)

50 appears as an efficient low-cost option that can be used to avoid accumulation of VFAs. Co-51 digestion may improve the process by diluting inhibitory compounds, by balancing the C/N 52 ratio and the concentrations of nutrients, by adjusting the moisture content or by increasing 53 the buffering capacity (Mata-Alvarez et al., 2011). Several co-substrates, such as landfill 54 leachate (Liao et al., 2014), paper waste (Kim and Oh, 2011), sewage sludge (Dai et al., 55 2013), piggery wastewater (Zhang et al., 2011), rice husks (Haider et al., 2015) or green waste 56 (Kumar et al., 2010), have been effectively applied for stabilization of FW AD. Among these 57 options, paper/cardboard waste (CB) can be a suitable co-substrate for FW dry AD, since it has a high C/N ratio, a high TS content and because of its low biodegradability. Furthermore, 58 59 FW and CB are the two main organic solid waste streams in urban areas (*i.e.*, CB representing up to 35 % of the municipal waste), which facilitates their centralized co-digestion (Hogg et 60 61 al., 2002; Kim and Oh, 2011; Zhang et al., 2012a).

62 Besides the potential of this alternative, few studies have been carried out to optimize FW and CB dry co-digestion. At high TS contents (30-50 %) Kim and Oh (2011) used paper waste to 63 64 adjust the C/N ratio of FW, with a co-digestion ratio of 7:1 g TS FW:g TS CB. They achieved stable methane production (with yields up to 250 ml $CH_4 \cdot g COD^{-1}$) without significant VFA 65 accumulation at OLRs up to 10 g TS $\cdot l^{-1} \cdot d^{-1}$. Moreover, Asato et al. (2016) co-digested FW 66 67 and CB under wet conditions (TS in the inoculum lower than 10%) at different co-digestion proportions and substrate loadings. Their results showed that mixtures with \geq 75 % of CB 68 avoided failure of methanogenesis (occurring at concentrations of FW ≥ 18.75 g COD·l⁻¹), 69 70 suggesting that CB addition helped the process operation. In a recent paper at TS contents 71 between 20 to 35 %, Capson-Tojo et al. (2017) concluded that the substrate to inoculum ratio (S/X) and the structure of the microbial community in the inoculum were crucial for an 72 efficient AD process. With an S/X of 0.25 g VS \cdot g VS⁻¹ methane yields ranging from 307 to 73 409 ml CH₄·g VS⁻¹ were obtained, depending on the FW concentration and the co-digestion 74

ratio. However, to our knowledge there is no study aiming at understanding the influence of
the substrate loading and/or the TS content on the dynamics of VFA production/consumption
and the methane yields during dry anaerobic batch co-digestion of FW and CB. As both
parameters are critical to assess the feasibility of the AD process and to optimize its
performance, their study is essential. Moreover, studying the AD kinetics at dry conditions
may potentially lead to a deeper understanding of the process.

81 Accordingly, the objective of this study was to evaluate the influence of the initial organic 82 load (*i.e.* S/X ratio in batch systems) and the initial TS content on the performance of dry FW 83 mono-digestion and FW co-digestion with CB in batch systems. At the same time, the effect 84 of CB addition itself was also assessed. For the first time under dry conditions using batch reactors, particular attention was paid to the dynamics of VFA production/consumption and 85 86 methane generation. In addition, the influence of the aforementioned parameters on the final 87 methane yields was assessed. Aiming to elucidate the fate of the organic matter not being 88 transformed into methane, the characteristics of the residual soluble organic matter remaining 89 in the digestates were also studied, as well as the structure of the final microbial communities.

90

91 **2. Materials and methods**

92 2.1. Substrate and inoculum

A model FW was synthetized according to the VALORGAS report (VALORGAS, 2010) as in Capson-Tojo et al. (2017). Compact cardboard (branded "Cartonnages Michel"; shredded to 1 mm) with a density of $1.42 \text{ kg} \cdot \text{m}^{-3}$ was used as co-substrate. The characteristics of these substrates are shown in Table 1.

97 The inoculum was collected from an industrial plant treating a mixture of different organic

- 98 streams. As the concentrations of TAN in the sludge were elevated (5.04 g TAN \cdot l⁻¹; pH 8.1;
- $336 \text{ mg FAN} \cdot l^{-1}$), it was assumed that the microbial population were already adapted to high

100 TAN/FAN concentrations (like those found during FW AD). The sludge had a TS content of

101 5.81±0.02 %, with 59.13±0.08 % corresponding to volatile solids (VS).

102 2.2. Dry batch anaerobic co-digestion

When compared to continuous systems, batch reactors facilitate testing different conditions simultaneously much more easily and therefore they are particularly convenient for AD assays at different TS contents and inoculation ratios. To evaluate the influence of the S/X (*i.e.*, substrate loading), the initial TS content and the substrate composition, eight different conditions were defined (Table 2).

108 The first three reactors (FW-20-0.25, FW-20-0.50, FW-20-100) consisted in mono-digestion batch 109 reactors fed with FW at a given TS content (20 %) and different S/X (0.25, 0.50, 1.0 g VS·g VS⁻¹, respectively). To evaluate the effect of co-digestion, the same conditions were applied 110 111 in reactors (FW+CB)-20-0.25 to (FW+CB)-20-1.00, but feeding a mixture of FW and CB. The co-112 digestion ratio was fixed at 7.48 g FW \cdot g CB⁻¹ (raw weights), obtaining a substrate with an initial TS content of 30 %. Finally, two other conditions, FW-20-0.25 and (FW+CB)^{-30-0.25}, 113 were applied to test the influence of the initial TS content: an S/X of 0.25 g VS \cdot g VS · g V · 114 115 applied, with an initial TS content of 30 %. To adjust the initial TS content in the reactors, 116 dried stabilized compost was added into all the vessels. To correct the endogenous 117 contribution to the biogas from the inoculum and the compost, four different blanks (one per 118 S/X and TS content to consider the influence of the added compost) were carried out. 119 All reactors had a total volume of 2.5 l and were incubated at 35 °C. In order to have similar operating volumes in the reactors (0.6-0.7 l), different initial amounts of FW were added into 120 121 the vessels. Afterwards, the respective amounts of CB, inoculum and compost (according to 122 Table 2) were supplemented and the mixture was thoroughly homogenized. The headspace 123 volume was determined by measuring the difference in pressure after addition of a known 124 volume of gas and applying the ideal gas law. The reactors were sealed and flushed with

125 nitrogen to ensure anaerobic conditions. The reactors used were specifically designed to allow 126 sampling of the dry digesting medium during the AD process without disturbing the gas in the 127 head space (Motte et al., 2015). These reactors were equipped with a "ball" valve on their 128 tops, which allowed introducing a metallic sampler. During regular operation, a rubber 129 septum on the top of the valve (opened) allowed monitoring the biogas production. When a 130 sample was to be taken, the valve was closed and the septum was removed. Afterwards, the 131 metallic sampler was fixed over the valve and the sampling volume was flushed with 132 nitrogen. Then, the ball valve was opened, allowing the sampling device to get into the reactor. Once the sample was taken, the valve was closed and the device removed, and, after 133 134 flushing the empty space with nitrogen, the septum was again placed over the valve. Finally, 135 the valve was opened again. All the conditions were run in duplicate.

136 2.3. Analytical methods

137 2.3.1. Physicochemical characterization of the substrates

138 The TS and VS contents were measured according to the standard methods of the American

139 Public Health Association (APHA, 2005). The protein and carbohydrate concentrations were

140 measured by the modified Lowry method (Frølund et al., 1996) and the Dubois method

141 (Dubois et al., 1956), respectively. A gravimetric method (APHA, 2005) based on accelerated

142 solvent extraction using an ASE[®]200, DIONEX coupled to a MULTIVAPOR P-12, BUCHI

143 with heptane as solvent (100 bar, 105 °C, 5 cycles of 10 min static and 100s purge) was used

144 to determine the concentrations of lipids. Total Kjeldahl nitrogen (TKN) and NH_4^+

145 concentrations were measured with an AutoKjehdahl Unit K-370, BUCHI. Total organic

146 carbon (TOC) and inorganic carbon (IC) were determined using a Shimadzu TOC-V_{CSN} Total

147 Organic Carbon Analyzer coupled to a Shimadzu ASI-V tube rack. The total carbon (TC) was

- 148 calculated as the sum of TOC and IC. The pH was measured by a WTW pHmeter series
- 149 inoLab pH720. The COD was analyzed using an Aqualytic 420721 COD Vario Tube Test

- 150 MR (0-1500 mg \cdot l⁻¹). 2 ml of sample were pipetted into each tube and then they were placed
- 151 inside a HACH COD reactor at 150 °C for 2 h. The COD concentrations were determined
- 152 using an Aqualytic MultiDirect spectrophotometer. The biochemical methane potentials
- 153 (BMPs) of the substrates were determined according to Motte et al. (2014).
- 154 2.3.2. Gas quantification and analysis
- 155 The amount and composition of the biogas produced were determined as described in Cazier
- 156 et al. (2015). The volumes were normalized (at 0 °C and 1013 hPa) and the endogenous
- 157 respiration was considered by subtracting the gas generated in the blanks (Cazier et al., 2015).
- 158 2.3.3. Analysis of metabolites and final products of the digestion
- 159 The concentrations of VFAs, ionic species and other metabolic products (*i.e.*, lactic acid or
- 160 ethanol) were measured by gas and ion chromatography, according to Cazier et al. (2015) and

161 Motte et al. (2013).

- 162 2.4. Microbial community analysis
- 163 Samples of the initial inoculum and from the batch reactors at the end of the experiments were
- analyzed to estimate microbial growth and the structure of the microbial communities.
- 165 Polymerase Chain Reaction (PCR), quantitative PCR (qPCR) and DNA sequencing
- 166 techniques were applied. A precise description of the methodology used can be found
- 167 elsewhere (Moscoviz et al., 2016). According to Moscoviz et al. (2016), the COD equivalent
- to the microbial growth was calculated assuming average values for the 16S rRNA copies per
- 169 cell (1.7 for archaea and 4.7 for bacteria) and a chemical composition of the biomass of
- 170 $C_4H_7O_2N$. Average cell weights were assumed to range between $2.8 \cdot 10^{-13}$ g to $8.0 \cdot 10^{-13}$ g for
- bacteria (*E. coli*) and between $2.0 \cdot 10^{-13}$ g to $5.8 \cdot 10^{-13}$ g for archaea (*Methanosaeta concilii*)
- 172 (Milo et al., 2010).
- 173 2.5. Fluorescence spectroscopy analysis
- 174 The composition and the complexity of the soluble organic matter in the digestates obtained

175 after AD were assessed by 3 Dimension Excitation Emission Matrix Fluorescence 176 Spectroscopy (3D-EEM). The sample was centrifuged, filtered to 0.45 µm and diluted to a COD concentration of 3-10 mg \cdot l⁻¹ (Jimenez et al., 2015). As described in Jimenez et al. 177 178 (2015), the spectra obtained by 3D-EEM can be decomposed on seven zones according to the 179 fluorescence of each biochemical molecules, which varies according to their complexity. 180 Thus, fluorescent regions I, II and III represent simple compounds and regions IV, V, VI and 181 VII stand for complex matter. The first two regions (Tyrosine-like and Tryptophan-like) 182 represent essential aminoacids and the third region represents soluble microbial products 183 (SMPs), which stand for the pool of organic compounds (e.g. polysaccharides, proteins, 184 nucleic acids, organic acids, amino acids, antibiotics, steroids, exocellular enzymes, structural 185 components of cells or products of energy metabolism) that are released during substrate 186 metabolism and biomass decay, excluding VFAs (Barker and Stuckey, 1999). Regions IV, V, 187 VI and VII include complex organic matter usually related with organic matter decay (*i.e.* 188 fulvic and humic acids, regions IV and VII, respectively), large proteins (*i.e.* glycolated 189 proteins, region V) and complex carbohydrate polymers (*i.e.* lignocellulosic matter, region 190 VI). To simplify the results, the distributions of fluorescence from the regions corresponding to simple compounds were added-up. The same was done for the complex organic matter. A 191 192 technical description of the methodology applied can be found elsewhere (Jimenez et al., 193 2015).

194 2.6. Data analysis

The concentration of FAN was calculated as explained in Rajagopal et al. (2013), as a function of temperature, pH, and concentration of TAN. To consider the ionic strength of the media, an activity coefficient was calculated, taking into account the concentrations of the main ions present in the reactors (Cl⁻, PO₄²⁻, Na⁺, NH₄⁺, K⁺, Mg²⁺, H⁺ and Ca²⁺) (Rajagopal et al., 2013). This approach allowed avoiding an overestimation of the FAN concentrations of up to 32 % when compared with the ideal solution approach. The yields of methane and
metabolites produced during the digestion were progressively corrected according to the
amount of digestate sampled for the dynamic analysis. The methane yields were calculated by
dividing the volume of methane by the initial mass of VS of substrates (corrected).

Non-linear regression analyses were used to adjust some of the obtained results to theoretical models (*i.e.* modified Gompertz equation) and potential linear correlations between variables were assessed. The least squares method was used in both cases. To evaluate the goodness of fit of non-linear models, the predicted values were plotted against the real data. The resulting R^2 and the p-value obtained from an F-test (determining the percentage of variance explained by the model) were used as indicators.

The cumulative methane productions were fit to the modified Gompertz equation (Zwietering et al., 1990), adjusting the three parameters of the equation: final methane production, (M_{max} , ml CH₄), maximum methane production rate, (R, ml CH₄·d⁻¹), and the lag phase, (L, d). The corresponding expression is shown in Equation 1.

214
$$M(t) = M_{max} \cdot exp\left\{-exp\left[\frac{R}{M_{max}} \cdot (L-t) + 1\right]\right\}$$
Eq.1

A significance level value of 5 % ($\alpha = 0.05$) was used. The statistical analyses were computed using the statistical software R 3.2.5 (The R Foundation for Statistical Computing, Vienna, Austria). The functions "nls" and "cor" (from the package "corrplot") were used.

218

219 **3. Results and discussion**

220 *3.1. Characterization of substrates*

221 The main characteristics of FW and CB are shown in Table 1.

222 These characteristics are typical for both substrates. For the model FW, the values are similar

to those presented in the literature (Capson-Tojo et al., 2016), with a TS content of 21.6 %

and VS/TS of 96.2 %. As it has been also previously reported, this substrate consists mainly of easily degradable carbohydrates, has a high BMP value (498 ml $CH_4 \cdot g VS^{-1}$) and a relatively low C/N ratio. On the other hand, CB shows a much higher TS content (92.7 %), consists of hardly degradable carbohydrates (cellulosic compounds) and has a much lower BMP. A more extensive characterization of both substrates can be found in Capson-Tojo et al. (2017).

230 3.2. Kinetics of the digestion process

231 Figure 1 presents the dynamic evolution of the cumulated methane productions for the 8 232 operating conditions. Table 3 reports the corresponding kinetic parameters calculated using the Gompertz equation. The high R^2 (≥ 0.994) and the low p-values ($\leq 1.72 \cdot 10^{-21}$) presented 233 234 in Table 3 suggest a good fit of the experimental results to the Gompertz model applied. 235 At this point, it must be mentioned that all the blanks at 20 % TS were not significantly 236 different (independently of the S/X ratio applied) and had identical kinetics (results not 237 shown), indicating that the added compost did not influence the obtained results. In addition, 238 the gas produced in the blanks represented always less than 10 % of the total gas productions. 239 On the other hand, as the blank at 30 % TS had different kinetics of methane production than 240 the others, this condition was used to estimate the endogenous respiration from reactors FW-241 30-0.25 and (FW+CB)-30-0.25.

242 The kinetics of methane production clearly depended on the operating conditions. In both

243 mono- and co-digestion reactors, lag phases in the methane production were observed. These

lag phases were associated with initial accumulation of VFAs at the beginning of the

245 digestion process (Figure 2). This build-up of acids can be attributed to the high

biodegradability of FW. It can be hypothesized that this feature caused a fast FW hydrolysis,

247 with its subsequent conversion into VFAs. In these conditions, the methanogenesis becomes

the rate limiting step of the digestion process and VFAs start to accumulate. At greater initial

249 concentrations of FW (higher S/X), more substrate was acidified and the obtained peaks of 250 VFAs were more pronounced, causing greater pH drops (Figure 3). However, the minimum pH value was 7.78, associated with concentrations of VFAs of 22.6 g COD·kg⁻¹ (FW-20-251 252 1.00). This indicates high buffering capacities in the reactors, higher at greater proportions of 253 CB (lower pH drops). Thus, the pH values were far from being inhibitory for methanogens 254 and cannot explain the lag phases. In fact, even if the lag phases estimated with the Gompertz 255 equation (Table 3) increased with the S/X (from 5.37 to 9.95 with FW as substrate and from 256 4.88 to 10.5 d in the co-digestion reactors), it can be observed that all the curves working at 257 the same TS content are overlapped during the first 10-15 d when looking at the initial phase 258 of methane production (Figure 1). This indicates that the kinetics of methane production were 259 similar during this period. Therefore, it can be stated that the methane production was limited 260 in all the reactors by a lack of methanogenic activity, which led to a rise in the VFA 261 concentrations in the reactors, higher at greater S/X values. After this period, an active 262 community of methanogenic archaea was developed and the VFAs were degraded, producing 263 efficiently methane. In the reactors with TS contents of 30 % (i.e. FW-30-0.25 and (FW+CB)-264 30-0.25), the lower water contents led to slightly higher concentrations of VFAs when 265 compared to reactors at 20 % and the same S/X (i.e. FW-20-0.25 and (FW+CB)-20-0.25), 266 causing also slightly lower minimum pH values. In addition, longer lag phases (shown in 267 Figure 1 and Table 3) were observed at 30 % when compared to operation at 20 %. This 268 suggests that the growth of methanogenic archaea was jeopardized at higher TS contents, 269 causing the higher VFA peaks. 270 The initial accumulation of VFAs and the lag phases of methane production observed may 271 have occurred for several reasons. As no irreversible inhibition was observed, the most 272 probable reason might have been the adaptation of the archaea to the initial overloading of

substrate. Previous authors have reported long adaptation periods of methanogens (from 0 to

274 40 d) during AD at high concentrations of TAN/FAN, such those in this study (Van Velsen, 1979). The concentrations of these species in the inoculum were already of 5.04 g $TAN \cdot l^{-1}$ 275 and 336 mg FAN·1⁻¹, reaching values up to 5.39 ± 0.24 g TAN·kg⁻¹ and 808 ± 44 mg FAN·kg⁻¹ 276 277 in the digestates after AD (Table 5). In addition, these high TAN/FAN concentrations are 278 responsible for the predominance of the hydrogenotrophic pathway for methane production 279 (Banks et al., 2008). Acclimation periods for hydrogenotrophic methanogens similar to those 280 found in this study have also been reported. According to the dilution rate, Ako et al. (2008) 281 reported lag phases of around 5-13 d on the specific methanogenic activities of these 282 microorganisms with inorganic substrates (hydrogen and carbon dioxide) as feed. The values 283 shown in Table 3, ranging from 4.88 to 10.5 d are totally in agreement with those reported in 284 the literature. Therefore, the results suggest that at the beginning of the AD the methanogens 285 were overwhelmed, which led to initial VFA peaks that were greater at higher loadings of 286 substrate. Another fact supporting that the growth of archaea caused the lag phases is that, 287 even if the minimum pH values were higher and the VFA peaks were lower in the reactors co-288 digesting FW and CB (suggesting less intense VFA accumulation), this was not translated 289 into significantly shorter lag phases, which were similar for both mono- and co-digestion. 290 Another conclusion that can be drawn is the longer adaptation period (longer lag phases) of 291 the methanogens according to the to the TS content. 292 Despite being clearly within the range reported for inhibition of methanogenesis by 293 TAN/FAN (Chen et al., 2014), efficient methane production was achieved in all the 294 conditions. As most of the TAN was already present in the initial inoculum, no trends were 295 found relating the initial loadings of substrates with the amounts of TAN detected. In fact,

irreversible inhibition did not occur besides the high VFA concentrations due to the high

297 TAN/FAN concentrations in the reactors and the high buffering capacity provided by the

substrates (mainly CB). If the pH in the reactors had dropped, the VFAs equilibria would have

been displaced towards their non-dissociated form (pKa 4.76-4.88), which would have caused
severe methanogenic inhibition (Anderson et al., 1982). However, during continuous
operation special attention must be paid if high concentrations of acetic acids are maintained
at high FAN/TAN concentrations, mainly due to acetogenic inhibition (Banks et al., 2008;
Wang et al., 1999).

To exemplify more easily the kinetics observed, Figure 4 presents the evolution of the
methane yields and the concentrations of individual VFAs in the reactors showing more
pronounced initial VFA accumulations (*i.e.* FW-20-1.00 and (FW+CB)-20-1.00; S/X of 1 g
VS·g VS⁻¹).

308 In all the reactors, the main VFA produced was acetic acid, reaching concentrations up to 13.6 $g \cdot kg^{-1}$ and 11.7 $g \cdot kg^{-1}$ in reactors FW-20-1.00 and (FW+CB)-20-1.00, respectively. 309 310 However, this acid, as well as butyric acid, was rapidly consumed when the exponential phase 311 of methanogenesis started. On the other hand, the concentrations of propionic acid continued 312 to increase and it was not consumed until the concentrations of any other VFAs were almost 313 zero. Difficulties for degrading propionate during AD of FW have been previously reported 314 (Banks et al., 2012). During syntrophic acid oxidation and hydrogenotrophic methanogenesis, 315 which is the mechanism supposed to be predominant during high solids AD of FW (Banks et 316 al., 2012; Capson-Tojo et al., 2017), hydrogen and formate act as electron shuttles (Zhao et 317 al., 2016). For propionate oxidation towards acetate to be thermodynamically favorable, the 318 concentrations of hydrogen and formate must be very low (Batstone et al., 2002) and, 319 furthermore, high acetic acid concentrations may also cause a product-induced feedback 320 inhibition of propionate oxidation (Zhao et al., 2016). Therefore, the concentrations of these 321 three compounds must be kept low for propionate to be degraded. This might be the reason of 322 the increasing propionate concentrations reported during continuous AD of FW (Banks et al., 323 2011). In this study, very low concentrations of hydrogen in the biogas were detected only

during the first 2 days of the AD process (up to 6 % in the gas on the 2^{nd} day and below 0.5 % 324 325 afterwards), accounting for negligible proportions of the input COD. Controversially, 326 although the addition of CB reduced the intensity of VFAs accumulation, it did not have any beneficial effect on the consumption of propionate. As examples, the concentrations of 327 propionic acid on day 21 in reactors FW-20-1.00 and (FW+CB)-20-1.00 were 2.1 g·kg⁻¹ and 328 2.5 $g \cdot kg^{-1}$, respectively. The reason for that may be the slower degradability of CB, which 329 330 may have led to slower production/consumption of the other VFAs, making the oxidation of 331 propionate thermodynamically unfeasible. This may be an issue during long-term co-digestion 332 of FW and CB.

The obtained results suggest that CB can be potentially used in full-scale systems to stabilize FW AD at high TS contents, reducing the TAN/FAN concentrations in the reactors, the VFA peaks and increasing the buffering capacities.

336 *3.3. Overall performance of the digestion*

337 *3.3.1.* Influence of the operational parameters on the cumulative methane yields

338 Table 4 shows the experimental methane yields obtained. As it can be observed, while the TS 339 contents did not have any effect on the experimental methane yields (FW-20-0.25 vs. FW-30-340 0.25 and (FW+CB)-20-0.25 vs. (FW+CB)-30-0.25), the yields decreased when increasing the 341 initial S/X. Lower methane yields at higher substrate loadings have been previously reported 342 using FW as substrate for wet AD. In a co-digestion experiment degrading FW and green 343 waste, Liu et al. (2009) also obtained lower biogas yields at higher S/X. They concluded that, 344 as the final pH values in the reactors were over 7.2, there were no remaining VFAs in the 345 digestate. Therefore, they postulated that either the hydrolysis or the acidogenesis steps were 346 negatively affected at high S/X. However, the fate of the COD not degraded into methane was 347 not discussed and the final concentrations of VFAs in the reactors were not measured. In another study, Kawai et al. (2014) mono-digested FW at different S/X, concluding also that 348

349 the methane yield was inversely proportional to this parameter. Moreover, they achieved methane yields over 400 ml CH₄·g VS⁻¹ only at S/X lower than 1.0 g VS·g VS⁻¹. They 350 351 attributed these lower yields to the so-called "reversible acidification". This term referred to 352 the initial pH drop (lower than 6 in some reactors) caused by initial accumulation of VFAs, 353 which were consumed afterwards. They stated that, when reversible acidification takes place, 354 the final methane yields are often lower than those achieved when this process does not occur. 355 Like in the present study, they did not find any residual VFAs present in the digestate. No 356 explanation was given dealing with the fate of the COD which had not been reduced to methane. Finally, lower methane yields at S/X of 0.25 g VS \cdot g VS⁻¹ after initial VFA 357 358 accumulation with FW and CB as substrates were also reported by Capson-Tojo et al. (2017). 359 Concerning the influence of the substrate composition on the methane yields, as the BMP of 360 the CB is lower than that of FW, the methane yields of the co-digestion reactors were lower 361 than those of the mono-digestion systems. In addition, the percentages of the BMP were also 362 lower after CB addition. While for FW the maximum yield corresponded to 93.4±2.9 % of the BMP (S/X of 0.25 g VS·g VS⁻¹), for co-digestion the maximum was 79.53±7.6 % (also S/X of 363 $0.25 \text{ g VS} \cdot \text{g VS}^{-1}$). This suggests that the supplementation of CB led to a lower conversion of 364 365 the substrate into methane. However, the addition of CB also diminished the negative impact 366 of higher S/X. While the BMP percentage of FW-20-1.00 was 18 % lower than that of FW-367 20-0.25, the difference between (FW+CB)-20-1.00 and (FW+CB)-20-0.25 was indeed only 368 8.5 %.

Other than the lower extent of hydrolysis or acidogenesis, a possible explanation for the lower methane yields at higher substrate loadings may be the same microbial growth and adaptation that caused the lag phases, due to more stressful AD conditions (with higher VFA and TAN concentrations). These processes would uptake COD (otherwise used for methane production) for microbial growth and for the synthesis of extra polymeric substances (EPS) and SMPs (Le

and Stuckey, 2017; Lü et al., 2015). To elucidate this hypothesis, the digestates from the
reactors were heavily analyzed.

376 *3.3.2.* Analysis carried out to elucidate the fate of the residual organic matter

377 First of all, in order to test the hypothesis of a more intense microbial growth at higher

378 loadings, qPCRs of the inoculum and the digestates from reactors FW-20-0.25 and FW-20-

379 1.00 were performed. A significant increase in the number of both bacterial and archaeal 16S

380 rRNA operational taxonomic units (OTUs) was found in both reactors when compared to the

inoculum. While in the inoculum the number of archaeal and bacterial OTUs were $2.82 \cdot 10^7$

 $382 ext{ g} \cdot ext{g}^{-1}$ (wet weight) and $5.87 \cdot 10^8 ext{ g} \cdot ext{g}^{-1}$, respectively, these numbers were $6.19 \cdot 10^7 ext{ g} \cdot ext{g}^{-1}$

383 (archaea) and $3.00 \cdot 10^9 \text{ g} \cdot \text{g}^{-1}$ (bacteria) and $1.20 \cdot 10^8 \text{ g} \cdot \text{g}^{-1}$ (archaea) and $4.00 \cdot 10^9 \text{ g} \cdot \text{g}^{-1}$

384 (bacteria) in reactors FW-20-0.25 and FW-20-1.00. The number of OTUs was found to be

385 positively correlated to the initial FW concentrations, with R^2 of 0.990 and 0.779 for archaea

and bacteria, respectively, indicating a proportional growth of the microorganisms (more

intense growth when more substrate was added). It is important to mention that

388 *Methanosarcina* was the main methanogenic species in all the samples, with relative

abundances from 53 to 62 % (in accordance with difference studies (Capson-Tojo et al., 2017;

390 Poirier et al., 2016)). These results clearly point out the importance of the initial inoculum for

391 efficient AD batch operation, not only of its composition, but also of the concentrations of

392 microorganisms, which must be in accordance with the FW loading to be applied.

393 Nevertheless, when considering the amount of COD that this biomass growth could account

for, the obtained values for the microbial growth (1.9-5.6 % and 0.8-2.2 % of the total COD

395 supplied as substrate in FW-20-0.25 and FW-20-1.00, respectively) cannot justify the lower

396 methane yields obtained at increasing S/X.

397 Thus, in an attempt to elucidate the fate of the COD that had neither been transformed into 398 methane nor into biomass, the concentrations of soluble COD (sCOD) remaining in the 399 digestates were measured (Table 5).

The sCOD increased linearly with the substrate loadings (R^2 of 0.961 for FW and 0.992 for 400 CB), with values from 7.74 \pm 0.52 g COD·kg⁻¹ to 10.1 \pm 0.89 g COD·kg⁻¹ in reactors (FW+CB)-401 402 20-0.25 and (FW+CB)-20-1.00, respectively (Table 5). In addition, to take into account the 403 recalcitrant sCOD coming from the inoculum and the compost, the differences between the 404 sCOD in each reactor and the optimum conditions for methane production (i.e. FW-20-0.25 405 and (FW+CB)-20-0.25 for each substrate) were calculated. This resulted in increases of the residual sCOD up to 0.627 $g \cdot kg^{-1}$ (FW-20-1.00) for reactors fed with FW and up to 2.37 $g \cdot kg^{-1}$ 406 ¹ ((FW+CB)-20-1.00) for the co-digestion reactors. These values (and the concentrations of 407 408 sCOD presented in Table 5) clearly show that the concentrations of recalcitrant sCOD in the 409 co-digestion systems were much more influenced by the initial loading of substrates than 410 those in the mono-digestion reactors. In fact, when calculating the methane that this sCOD 411 could account for, it represented increments of 5.8 % and 7.4 % of the BMP for (FW+CB)-412 20-0.50 and (FW+CB)-20-1.00, respectively. Adding this extra methane production 413 (calculated from the measured sCOD) to the experimental methane yields obtained, the 414 differences between the methane yields in the reactors using FW and CB as substrates were negligible at the different S/X tested. This means that the remaining sCOD could explain the 415 416 difference observed in the methane yields for the co-digestion reactors. However, when 417 repeating these calculations with FW as sole substrate, the increases in the methane yields for 418 FW-20-0.50 and FW-20-1.00 due to the sCOD accounted only for 0.55 % and 1.67 % of the 419 BMP, values far from the differences of 12.1 % and 18 % when compared to FW-20-0.25. 420 Therefore, the amount of sCOD could not explain the decreasing methane yields at higher 421 loadings in the mono-digestion reactors. 422 In an attempt to understand these results, the composition/structure of the sCOD was studied

423 by 3D-EEM, a method that allows estimating the nature of the organic matter. The results

424 (Table 5) show that although the distributions were similar in all the digestates due to the 425 influence of the initial inoculum (initially much greater mass of sludge and compost was 426 added in comparison to that of substrate), clear tendencies were present. For both substrates, 427 increasing the S/X resulted in higher proportions of simple compounds (related to amino 428 acid/enzyme production and SMPs (Jimenez et al., 2015)) and lower proportions of complex 429 organic matter generally present in stable digestates and composts (coming from the initial 430 inoculum). These differences were more pronounced in the co-digestion reactors, with the 431 fluorescence from simple compounds increasing from 39.3 ± 0.3 % to 48.2 ± 2.0 % and the 432 fluorescence from complex matter decreasing from 60.2±0.3 % to 51.8±2.0 % at increasing 433 S/X ratios. The higher increases in the proportions of simple compounds with CB as co-434 substrate are in agreement with the results of the sCOD and suggest that this COD might have 435 been used for producing enzymes, amino acids and SMPs required for the digestion process. 436 In comparison, for the mono-digestion experiments, smaller raises in those proportions (as 437 well as in sCOD) were observed at increasing S/X. Putting together the results of the sCOD 438 and the fluorescence analysis, it can be concluded that, even if a more intense production of 439 simple compounds (such as enzymes, amino acids and SMPs) occurred during mono-440 digestion, it could not explain the lower methane yields in this case. New results have found 441 that, under stressful conditions (particularly at high TAN concentrations), the production of 442 SMPs is much more important than under non-stressed conditions (Le and Stuckey, 2017). In 443 addition to the high TAN/FAN concentrations in all the reactors in this study, higher S/X 444 ratios led to higher transient VFA peaks, which might have led to a more intense synthesis of 445 different simple compounds to favor microbial growth. In addition to these simple 446 compounds, the synthesis of EPS (i.e. for biofilm formation) could also explain the decrease in the methane yields at greater loadings (Lü et al., 2015). These COD sinks can remain 447 448 linked to the solid phase, avoiding their measurement as sCOD. To find out if these

hypotheses are right and the reason of their occurrence, further research must be carried out.
In addition, the hypothesis of a less performant hydrolysis step suggested by previous
research remains as a feasible possibility (Kawai et al., 2014; Liu et al., 2009). The presented
results suggest that the initial structure of the microbial inocula (including the soluble
products related to their metabolism) is of critical importance to achieve an efficient AD at
high substrate loads, particularly in batch processes and during start-up of full-scale reactors.

456 **4. Conclusions**

457 Efficient methane production was achieved in all the conditions (71-93 % of BMP). However, 458 biomass adaptation led to VFA accumulation and lag phases in the methane production at the 459 beginning of AD. Increasing loadings of substrate caused more pronounced acid 460 accumulations and lower methane yields. Although causing slightly larger lag phases, higher 461 initial TS contents did not jeopardize the methane yields. The addition of cardboard caused less intense acid accumulations and smaller differences in the methane yields at increasing 462 463 loadings. Propionate was found to be the most recalcitrant acid to be degraded and higher 464 peaks of this acid were observed when CB was added. Higher amounts of simple organic 465 compounds related to microbial metabolism (such as enzymes, amino acids and SMPs) were 466 observed at higher S/X. More research needs to be carried out to elucidate the fate of the organic matter not being transformed into methane neither to sCOD. Nevertheless, if an 467 adapted microbial consortium is used, dry co-digestion of these substrates in urban areas is an 468 469 interesting feasible valorization option.

470

471 Acknowledgement

The authors want to express their gratitude to Suez for financing this research under the
CIFRE convention N° 2014/1146. The Communauté d'Agglomération du Grand Narbonne

474 (CAGN) is also gratefully acknowledged for the financial support. We also wish to thank

475 Diane Ruiz and Clémence Pages for their assistance.

476

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602

603 **Figure and table captions**

604 **Figure 1.** Evolution of the cumulative methane production during anaerobic mono-digestion 605 of food waste (A) and co-digestion of food waste and cardboard (B). The legend represents 606 the operating conditions: total solid contents (%) and substrate to inoculum ratio (g VS·g VS⁻ 607 1)

- 608 **Figure 2.** Concentration of total volatile fatty acids during anaerobic mono-digestion of food
- 609 waste (A) and co-digestion of food waste and cardboard (B). The legend represents the
- 610 operating conditions: total solid contents (%) and substrate to inoculum ratio (g VS \cdot g VS⁻¹)
- **Figure 3.** Evolution of the pH in the reactors during anaerobic mono-digestion of food waste (A) and co-digestion of food waste and cardboard (B). The legend represents the operating conditions: total solid contents (%) and substrate to inoculum ratio (g VS·g VS⁻¹)
- **Figure 4.** Concentrations of volatile fatty acids and methane yields during anaerobic digestion in reactor FW-20-1.00 (A; food waste mono-digestion; substrate to inoculum ratio of 1 g VS \cdot g VS⁻¹; 20 % total solids) and reactor (FW+CB)-20-1.00 (B; food waste and cardboard
- 617 co-digestion; substrate to inoculum ratio of 1 g VS \cdot g VS⁻¹; 20 % total solids)
- 618 **Table 1.** Main characteristics of the substrates (Capson-Tojo et al., 2017)
- 619 **Table 2.** Experimental design of the batch reactors
- **Table 3.** Best-fitting parameters corresponding to the representation of the cumulativemethane productions by the Gompertz equation
- 622 **Table 4.** Experimental results for the final methane yields
- 623 Table 5. Concentrations of sCOD, TAN and FAN in the digestates and 3D-EEM results
- 624 corresponding to the soluble fraction of the digestates
- 625

626 Abbreviations

- 627 **3D-EEM** 3 Dimension Excitation Emission Matrix Fluorescence Spectroscopy
- 628 AD Anaerobic Digestion
- 629 **BMP** Biomethane Chemical Potential
- 630 **CB** Cardboard
- 631 **COD** Chemical Oxygen Demand
- 632 **EPS** Extra Polymeric Substances
- 633 **FAN** Free Ammonia Nitrogen
- 634 **FW** Food Waste
- 635 IC Inorganic Carbon
- 636 \mathbf{L} Lag phase

- M_{max} Final methane yield
- **OTU** Operational Taxonomic Unit
- **PCR** Polymerase Chain Reaction
- **qPCR** Quantitative Polymerase Chain Reaction
- **R** Maximum methane production rate
- **rRNA** Ribosomal Ribonucleic Acid
- **S/X** Substrate to Inoculum ratio
- **sCOD** soluble Chemical Oxygen Demand
- 645 SMPs soluble metabolic products
- **TC** Total Carbon
- **TKN** Total Kjeldahl Nitrogen
- **TOC** Total Organic Carbon
- **TS** Total Solids
- **VFAs** Volatile Fatty Acids
- **VS** Volatile Solids

Graphical abstract



Parameter/Element	Unit	Food Waste	Cardboard
TS	% (w. b.)	21.6±0.7	92.7±3.7
VS	% TS	96.2±0.1	77.5±0.2
pH	Unit pH	5.60	7.10
COD	g COD·g TS ⁻¹	1.37±0.05	1.19±0.05
BMP	ml CH ₄ ·g VS ⁻¹	498±42	250±3
\mathbf{NH}_4	g⋅kg TS ⁻¹	0.051	0.002
TKN	g⋅kg TS ⁻¹	27.08±1.64	2.00±0.02
TC	g⋅kg TS ⁻¹	442±7	366±6
C/N	$g \cdot g^{-1}$	16.3	183
Carbohydrates	g⋅kg TS ⁻¹	687±15	958±5
Proteins	g⋅kg TS ⁻¹	169±10	0
Lipids	g⋅kg TS ⁻¹	72.3±1.5	0

Table 1. Main characteristics of the substrates (Capson-Tojo et al., 2017)

* TS stands for total solids; VS for volatile solids; COD for chemical oxygen demand; BMP for biochemical methane potential; TKN for total Kjeldahl nitrogen; TC for total carbon

Purpose	# Reactor	TS ₀ (%)	S/X (g VS·g VS ⁻¹)	FW added (g)	CB added (g)	Initial FW concentration $(g VS \cdot l^{-1})$
	FW-20-0.25	20	0.25	20	0.0	7.07
FW at 3 S/X	FW-20-0.50	20	0.50	40	0.0	13.7
	FW-20-1.00	20	1.00	80	0.0	25.7
	(FW+CB)-20-0.25	20	0.25	15	2.0	4.90
FW and CB at 3 S/X	(FW+CB)-20-0.50	20	0.50	30	4.0	9.57
	(FW+CB)-20-1.00	20	1.00	60	8.0	18.3
Influence TS	FW-30-0.25	30	0.25	20	0.0	6.19
content	(FW+CB)-30-0.25	30	0.25	15	2.0	4.29
Endogenous	Blank1	20	-	0	0	0
respiration at	Blank2	20	-	0	0	0
compost	Blank3	20	-	0	0	0
proportions	Blank4	30	-	0	0	0

 Table 2. Experimental design of the batch reactors

* TS₀ stands for initial total solid content; S/X for substrate to inoculum ratio; VS for volatile solids; FW for food waste; CB for cardboard

FW-20-1.00

(FW+CB)-20-0.25

(FW+CB)-20-0.50

(FW+CB)-20-1.00

FW-30-0.25

(FW+CB)-30-0.25

20

20

20

20

30

30

productions by the Gompertz equation Cumulative Maximum methane TS₀ S/X Lag phase p-value \mathbf{R}^2 # Reactor methane production rate (%) $(g \ VS {\boldsymbol \cdot} g \ VS^{{\boldsymbol \cdot} 1})$ (**d**) F-test (ml CH₄) $(ml CH_4 \cdot d^{-1})$ FW-20-0.25 20 0.25 1916 156 5.37 0.997 < 0.0001FW-20-0.50 20 0.50 3470 279 7.73 0.995 < 0.0001

515

124

199

533

182

147

9.95

4.88

6.26

10.5

8.43

8.22

0.994

0.996

0.994

0.995

0.998

0.996

< 0.0001

< 0.0001

< 0.0001

< 0.0001

< 0.0001

< 0.0001

6241

1597

3485

5800

1992

1563

Table 3. Best-fitting parameters corresponding to the representation of the cumulative methane

* TS₀ stands for initial total solid content; S/X for substrate to inoculum ratio; FW for food waste; CB for cardboard

1.00

0.25

0.50

1.00

0.25

0.25

# Reactor	TS ₀ (%)	S/X (g VS·g VS ⁻¹)	Methane yield (ml CH ₄ ·g VS ⁻¹)	% of BMP
FW-20-0.25	20	0.25	464±14	93.4 ± 2.9
FW-20-0.50	20	0.50	405±12	81.3 ± 2.5
FW-20-1.00	20	1.00	375±17	75.4 ± 6.4
(FW+CB)-20-0.25	20	0.25	334±32	79.5 ± 7.6
(FW+CB)-20-0.50	20	0.50	321	76.5
(FW+CB)-20-1.00	20	1.00	298	71.0
FW-30-0.25	30	0.25	464±24	93.2± 4.9
(FW+CB)-30-0.25	30	0.25	333±14	79.3 ± 3.4

Table 4. Experimental results of the final methane yields

 $\overline{TS_0}$ stands for initial total solid content; S/X for substrate to inoculum ratio; VS for volatile solids; BMP for biochemical methane potential; FW for food waste; CB for cardboard

# Reactor	TS ₀ (%)	S/X (g VS·g VS ⁻¹)	sCOD (g COD·kg ⁻¹)	TAN (g·kg ⁻¹)	FAN (mg·kg ⁻¹)	Fluorescence simple compounds (%) ⁽¹⁾	Fluorescence complex matter (%) ⁽²⁾
FW-20-0.25	20	0.25	7.75±0.42	4.80 ± 0.47	643±80	41.2±0.1	57.1±3.8
FW-20-0.50	20	0.50	7.84±0.23	5.39±0.24	713±4	41.7±0.4	58.3±0.2
FW-20-1.00	20	1.00	8.38±0.43	5.05 ± 0.16	808±44	44.6±0.8	55.4±1.0
(FW+CB)-20- 0.25	20	0.25	7.74±0.52	4.96±0.14	663±2	39.3±0.3	60.2±0.3
(FW+CB)-20- 0.50	20	0.50	8.72±1.57	4.93±0.08	803±32	42.1±2.1	57.9±2.1
(FW+CB)-20- 1.00	20	1.00	10.1±0.89	4.97±0.15	670 ± 49	48.2±2.0	51.8±2.0
FW-30-0.25	30	0.25	8.34±0.22	2.62±0.10	419±28	37.3±0.7	62.7±1.3
(FW+CB)-30- 0.25	30	0.25	8.26±0.41	3.20±0.22	509±52	40.5±0.5	59.4±0.5

Table 5. Concentrations of sCOD, TAN and FAN in the digestates and 3D-EEM results corresponding to the soluble fraction of the digestates

(1) Addition of fluorescence from regions representing simple compounds: I (tyrosine-like simple aromatic proteins), II (tryptophan-like simple aromatic proteins) and III (soluble microbial products) (2) Addition of fluorescence from regions representing complex matter: IV (fulvic acid-like matter), V (glycolated proteins-like), VI

(lignocellulosic-like) and VII (humic acid-like)



Figure 1. Evolution of the cumulative methane production during anaerobic mono-digestion of food waste (A) and co-digestion of food waste and cardboard (B). The legend represents the operating conditions: total solid contents (%) and substrate to inoculum ratio (g VS·g VS⁻¹)



Figure 2. Concentration of total volatile fatty acids during anaerobic mono-digestion of food waste (A) and co-digestion of food waste and cardboard (B). The legend represents the operating conditions: total solid contents (%) and substrate to inoculum ratio (g VS·g VS⁻¹)



Figure 3. Evolution of the pH in the reactors during anaerobic mono-digestion of food waste (A) and co-digestion of food waste and cardboard (B). The legend represents the operating conditions: total solid contents (%) and substrate to inoculum ratio (g VS·g VS⁻¹)



Figure 4. Concentrations of volatile fatty acids and methane yields during anaerobic digestion in reactor FW-20-1.00 (A; food waste mono-digestion; substrate to inoculum ratio of 1 g VS·g VS^{-1} ; 20 % total solids) and reactor (FW+CB)-20-1.00 (B; food waste and cardboard codigestion; substrate to inoculum ratio of 1 g VS·g VS⁻¹; 20 % total solids)