



HAL
open science

Influence of meat source, pH and production time on zinc protoporphyrin IX formation as natural colouring agent in nitrite-free dry fermented sausages

Hannelore de Maere, Sylvie Chollet, Jos de Brabanter, Chris Michiels, Hubert Paelinck, Ilse Fraeye

► To cite this version:

Hannelore de Maere, Sylvie Chollet, Jos de Brabanter, Chris Michiels, Hubert Paelinck, et al.. Influence of meat source, pH and production time on zinc protoporphyrin IX formation as natural colouring agent in nitrite-free dry fermented sausages. *Meat Science*, 2018, 135, pp.46-53. 10.1016/j.meatsci.2017.08.024 . hal-02623763

HAL Id: hal-02623763

<https://hal.inrae.fr/hal-02623763>

Submitted on 1 Feb 2024

HAL is a multi-disciplinary open access archive for the deposit and dissemination of scientific research documents, whether they are published or not. The documents may come from teaching and research institutions in France or abroad, or from public or private research centers.

L'archive ouverte pluridisciplinaire **HAL**, est destinée au dépôt et à la diffusion de documents scientifiques de niveau recherche, publiés ou non, émanant des établissements d'enseignement et de recherche français ou étrangers, des laboratoires publics ou privés.



Distributed under a Creative Commons Attribution - ShareAlike 4.0 International License

1 **Influence of meat source, pH and production time on**
2 **zinc protoporphyrin IX formation as natural colouring agent in nitrite-free**
3 **dry fermented sausages**

4 Hannelore De Maere¹, Sylvie Chollet², Jos De Brabanter³, Chris Michiels⁴, Hubert Paelinck¹,
5 Ilse Fraeye^{1*}

6
7 *¹Research Group for Technology and Quality of Animal Products, Department M²S, member of*
8 *Leuven Food Science and Nutrition Research Centre (LForCe), KU Leuven Technology Campus*
9 *Ghent, Gebroeders De Smetstraat 1, B-9000 Ghent, Belgium*

10
11 *²ICV – Institut Charles Viollette, EA 7394, ISA, Univ. Lille 1, INRA, Univ. Artois, Univ. Littoral Côte*
12 *d’Opale, 48 Boulevard Vauban, Lille F-59000, France*

13
14 *³Department of Electrical Engineering (ESAT), member of the division STADIUS, Stadius Centre for*
15 *Dynamical Systems, Signal Processing and Data Analytics, Kasteelpark Arenberg 10 – box 2446, B-*
16 *3001 Leuven, Belgium*

17
18 *⁴Centre for Food and Microbial Technology, Department M²S, member of Leuven Food Science and*
19 *Nutrition Research Centre (LForCe), KU Leuven, Kasteelpark Arenberg 23 box 2457, B-3001*
20 *Leuven, Belgium*

21
22
23 *corresponding author: Tel.: +32 9 331 66 17; fax: +32 9 265 87 24;
24 E-mail address: ilse.fraeye@kuleuven.be

25
26
27 **Acknowledgements**

28 This work was performed with financial support of internal funding of KU Leuven.
29
30

31 **Influence of meat source, pH and production time on**
32 **zinc protoporphyrin IX formation as natural colouring agent in nitrite-free**
33 **dry fermented sausages**

34
35 **ABSTRACT**

36 Nitrite is commonly used in meat products due to its plural technological advantages.
37 However, it is controversial because of its detrimental side effects on health. Within the
38 context of nitrite reduction, zinc protoporphyrin IX (Zn(II)PPIX) formation in meat products
39 as natural red colouring agent has been suggested. This investigation presents the evaluation
40 of naturally occurring pigments, namely Zn(II)PPIX, protoporphyrin IX (PPIX) and heme in
41 nitrite-free dry fermented sausages in function of time, meat source (pork, horsemeat and a
42 combination of both meat sources) and pH condition. In function of time, Zn(II)PPIX and
43 PPIX were formed and heme content decreased. Higher pH conditions promoted Zn(II)PPIX
44 and PPIX formation, whereas the influence of pH on heme was less clear. The use of
45 horsemeat also promoted Zn(II)PPIX formation. Moreover, even similar amounts were
46 formed when it was combined with pork. Product redness, however, could not be related to
47 Zn(II)PPIX formation.

48

49 **Keywords:** nitrite-free meat products; natural colouring; meat source; pH condition;
50 production time

51

52 1. Introduction

53 Meat colour is considered to be an important quality parameter of meat and meat products,
54 influencing consumer's buying decision. Myoglobin (Mb) is predominantly responsible for
55 the colour of meat, although low levels of hemoglobin and other heme proteins may also
56 contribute to it. Specifically, the conjugated heme molecule (iron protoporphyrin IX) is
57 responsible for the ability of Mb to absorb visible light. This heme is located in a
58 hydrophobic cleft of the protein where only small ligands, such as oxygen (O₂), nitric oxide
59 (NO), carbon oxide,... have ready access (Devine & Dikeman, 2004). Colour manifests itself
60 in many different shades depending on the nature of ligand attached to iron and the oxidation
61 state of iron. O₂ can only bind to iron in the ferrous redox state (Fe(II)) forming the cherry-red
62 oxymyoglobin (OMb), in absence of O₂ no ligand is bound to Fe(II) whereby the purplish
63 deoxymyoglobin (DMb) is formed, whereas water is bound to iron in the ferric redox state
64 (Fe(III)) with formation of the brownish metmyoglobin (MMb) (Lindahl, 2005). The
65 occurrence of these Mb forms depends on *e.g.* temperature and O₂ pressure. But also other
66 parameters, such as Mb concentration, moisture and fat content have an effect on colour
67 (Adamsen, Møller, Laursen, Olsen, & Skibsted, 2006).

68 Sodium nitrite is commonly used in meat products. Besides its antimicrobial (especially
69 against *Clostridium botulinum* strains) and antioxidant properties, its contribution to an
70 acceptable flavour and taste, nitrite is mainly used as colouring agent. After reduction of
71 nitrite, Mb will form a complex with NO, resulting in the red pigment nitrosylmyoglobin
72 (NOMb) (Honikel, 2008). Despite the many technological advantages, the addition of nitrite
73 (E249, E250) is legally restricted to 150 mg/ kg (expressed as NaNO₂/ kg) in most meat
74 products because of their detrimental side effects on health (Regulation (EC) No 1333/2008;
75 lastly amended in 2015; Schuddeboom, 1993; Skibsted, 2011). In addition, the consumer

76 shows a strong desire to avoid all artificial food additives (so-called E-numbers) in the daily
77 diet. In parallel, it is unconceivable to present a grey slice of meat product to the consumers.
78 As such, nitrite reduction is already some years a matter of interest, whereby colour formation
79 in meat products without the use of nitrite or other artificial colouring agents is one of the
80 challenges¹.

81 In this context, zinc protoporphyrin IX (Zn(II)PPIX), a natural red pigment found in nitrite-
82 free dry cured hams, has been investigated (Adamsen et al., 2006; Takenati, Mutsumi,
83 Mizutani, Uebayashi, Numata, & Ohgari, 2007; Wakamatsu, Nishimura, & Hattori, 2004a).
84 The exact formation pathway of Zn(II)PPIX is still disputed, although it is nowadays
85 generally assumed that Zn(II)PPIX originates from Mb whereby the iron in the heme moiety
86 is replaced by zinc (Chau, Ishigaki, Kataoka, & Taketani, 2011; Takenati et al., 2007).
87 Enzymatic formation with ferrochelatase (FECH) includes both the removal of Fe(II) from
88 heme and the insertion of zinc into protoporphyrin IX (PPIX) (Chau, Ishigaki, Kataoka, &
89 Taketani, 2010). FECH activities have been detected in mammals, bacteria and yeast (Dailey,
90 Dailey, Wu, Medlock, Wang, Rose, & Wang, 2000; Medlock, Swartz, Dailey, Dailey, &
91 Lanzilotta, 2007). Wakamatsu, Okui, Ikeda, Nishimura, & Hattori (2004b) and Wakamatsu,
92 Uemura, Odagiri, Okui, Hayashi, Hioki, Nishimura, Hattori (2009b), however, suggested a
93 minor role of bacteria for the formation of Zn(II)PPIX in pork and dry cured ham. Formation
94 of Zn(II)PPIX by endogenous FECH was first demonstrated by Wakamatsu et al. (2004b).
95 Additionally, also a non-enzymatic mechanism cannot be fully excluded, suggesting a parallel
96 non-enzymatic and enzymatic formation of Zn(II)PPIX in meat products (Becker,
97 Westermann, Hansson, & Skibsted, 2012).

98 Colour of nitrite-free dry cured hams is attributed mainly to the presence of Zn(II)PPIX
99 (Wakamatsu et al., 2004a; Wakamatsu, Odagiri, Nishimura, & Hattori, 2009a). A steady

¹ We are well aware that omission of nitrite in dry fermented sausages results in reduced microbial safety, especially with regard to *Clostridium botulinum* which can cause food poisoning. However, further investigation on food safety was outside the scope of this work.

100 increase in redness intensity of Parma ham during processing could be seen and due to colour
101 differences between muscles with equal moisture losses, it was assumed that the increase in
102 redness could not only be a consequence of dehydration. Until now, however, no clear
103 relation between colour and Zn(II)PPIX formation in meat products could be demonstrated
104 (Adamsen et al., 2006; Parolari, Benedini, & Toscani, 2009). Degradation of heme may
105 complicate colour formation in the nitrite-free meat products (De Maere, Fraeye, De Mey,
106 Dewulf, Michiels, Paelinck, & Chollet, 2016a; Wakamatsu et al., 2009b).

107 In order to evaluate the formation of Zn(II)PPIX mainly pork has been used (Adamsen et al.
108 2006; Chau et al. 2010; Ishikawa, Kawabuchi, Kawakami, Sato, Numata, & Matsumoto,
109 2007; Wakamatsu et al. 2004a). In contrast, De Maere, Chollet, Claeys, Michiels, Govaert, De
110 Mey, Paelinck, & Fraeye (2016b) compared different meat sources in their ability to form
111 Zn(II)PPIX *in vitro* and related this pigment formation to several intrinsic parameters. This
112 investigation revealed that endogenous enzymatic Zn(II)PPIX formation is species-dependent,
113 whereby horsemeat, better than pork, showed very good ability to form Zn(II)PPIX and that
114 zinc chelatase activity, followed by heme and zinc content, was the most important factor to
115 explain the variation in Zn(II)PPIX formation between the investigated meat sources.

116 Furthermore, hardly any research focussed on Zn(II)PPIX formation in nitrite-free meat
117 products other than dry cured hams. In this respect, De Maere et al. (2016a) recently studied
118 Zn(II)PPIX formation in nitrite-free porcine dry fermented sausages. They found that
119 Zn(II)PPIX formation and product redness were significantly correlated. Zn(II)PPIX,
120 however, was only able to form at pH values higher than 4.9 and after an extensive drying
121 period up to 177 days, indicating that both pH and production time are crucial factors for its
122 formation.

123 Based on both recent studies, it was hypothesized that the use of horsemeat in the production of
124 dry fermented sausages may be a promising route to accelerate Zn(II)PPIX formation and

125 improve product redness. Therefore, the goal of this study was to examine the effect of meat
126 source on Zn(II)PPIX formation and relate the Zn(II)PPIX formation to colour development
127 in dry fermented sausages made of pork and horsemeat. By using horsemeat, however, a more
128 drastic pH decline could be expected upon fermentation, due to the presence of higher
129 concentrations of residual sugar. The concentration of glycogen and reducing sugars,
130 including glucose, in horsemeat *post mortem* have been reported as > 5 mg/ g and > 0.5 mg/
131 g, respectively (Gill, 2005). In pork, *post mortem* glycogen contents < 1.78 mg/ g were
132 reported (Choe, Choi, Lee, Shin, Ryu, Hong, & Kim, 2008). The expected strong pH decrease
133 upon fermentation could be disadvantageous for Zn(II)PPIX formation. Therefore, also dry
134 fermented sausages containing both horsemeat (having the advantage of high zinc chelatase
135 activity, as shown by De Maere et al., 2016b) and pork (having the advantage of a lower
136 amount of sugars, hence a higher pH upon fermentation) were included in the study.

137 In summary, this study presents the production of nitrite-free dry fermented sausages based on
138 pork, horsemeat and a 50/50 combination of pork and horsemeat at two different pH
139 conditions, whereby pigment and colour formation were evaluated in function of meat source,
140 pH and production time by linear mixed modelling.

141

142 **2. Material and methods**

143 *2.1. Dry fermented sausages*

144 Nitrite-free dry fermented sausages were prepared as described in De Maere et al. (2016a).

145 In total, six treatments were made *in duplo*. The shoulder meat fractions originated from
146 single homogeneous batches of pork, horsemeat or a 50/50 combination of both meat sources.

147 For each of the three meat source treatments, 0.00% and 0.70% dextrose was added to the
148 meat batter in order to obtain two significantly different pH conditions during processing, a
149 high and a low pH condition, respectively. An overview of the different nitrite-free dry
150 fermented sausage preparations and the corresponding codes is given in Table 1.

151 *2.2. Sampling*

152 Core samples of sausages of each treatment were taken at different points in time during the
153 production process, more specifically at production day (day 0), after the fermentation process
154 (day 3), after the initial drying period which is normally the end of production for semi-dry
155 Northern type dry fermented sausages (day 21), and during an extended drying period (day
156 42, 63, 84, 105, 126 and 168). General analyses for process monitoring, by means of weight
157 losses, pH, dry matter (DM) and water activity (a_w), were performed immediately at each
158 sampling day. Microbial analyses were performed at sampling days 0, 3 and 21. Also
159 immediately after sampling, colour was measured and Zn(II)PPIX and/ or PPIX formation
160 was screened. Other samples were frozen at -24 °C until quantitative analysis was performed
161 of PPIX, Zn(II)PPIX and total heme. The latter analyses were only performed at sampling
162 days 0, 21, 63 and 168 (cf. *infra*). All measurements were done *in triplicate*, only colour was
163 measured six times.

164 2.3. Analysis

165 2.3.1. General analyses

166 Weight losses, pH and a_w were analysed as described in De Maere et al. (2016a).

167 2.3.2. Microbial count

168 Samples were aseptically homogenized with a stomacher (Masticor Classic 400, IUL
169 Instruments, Barcelona, Spain). Decimal dilution series were prepared with sterile ringer
170 solution (Oxoid, Basingstoke, England) and plated with a spiral plater (Eddy Jet, IUL
171 Instruments). Total aerobic count (TAC) was analysed on plate count agar (PCA, Merck,
172 Darmstadt, Germany) incubated at 26 °C for 48 hours, lactic acid bacteria (LAB) were
173 analysed on de Man, Rogosa and Sharpe agar (MRS, Merck) incubated with a double layer at
174 30 °C for 72 hours, Staphylococci on mannitol salt agar (MSA, Merck) incubated at 30 °C for
175 48 hours and *Enterobacteriaceae* on violet red bile glucose agar (VRBG, Biokar, Beauvais,
176 France) incubated with a double layer at 30 °C for 48 hours. Data are expressed as log colony
177 forming units (cfu) per gram meat sample.

178 2.3.3. Determination of PPIX, Zn(II)PPIX and total heme pigments

179 A screening method was used for the fast detection of the fluorescent Zn(II)PPIX and/ or PPIX
180 on transverse slices of meat products. Generally, the fluorescence emission obtained after
181 irradiation of meat slices with purple LED light of 420 nm in a darkened room was visualized
182 via image analysis. A darker picture is assumed to represent a higher amount of Zn(II)PPIX
183 and/ or PPIX. PPIX and Zn(II)PPIX were quantified simultaneously by means of High
184 Pressure Liquid Chromatography (HPLC) with fluorescence detection. Total heme content was
185 determined spectrophotometrically. These methods have been described extensively in earlier
186 published work by De Maere et al. (2016a).

187 2.3.4. Colour measurements

188 A portable Miniscan EZ 4500L 45°/0° (Hunterlab, Murnau, Germany) with 8 mm viewing
189 area size, illuminant D65 and 10° standard observer was used to register the L^* , a^* and b^*
190 values (based on CIE, 1976).

191 2.4. *Data analysis*

192 Differences in pH, weight losses and a_w between the six different treatments at each sampling
193 day were assessed using a two-way ANOVA (Christensen, 2015) at a significance level of P
194 < 0.05 . A Tukey correction was used to account for multiple testing (Hochberg & Tamhane,
195 1987) (IBM SPSS Statistics 21.0, Chicago, USA).

196 As already described in detail (De Maere et al., 2016a), Zn(II)PPIX, PPIX and total heme on
197 the one hand, and L^* , a^* and b^* on the other hand, were analyzed using a linear mixed model
198 (Verbeke & Molenberghs, 2013) that included factors for meat source, pH condition, time and
199 their two-way and three-way interactions (SAS version 9.4 with SAS/STAT 14.1).

200

201 **3. Results and discussion**

202 *3.1. pH*

203 Means \pm SE of pH are shown in Table 2. At day 0, no significant differences in pH of all
204 prepared meat batters were measured. This was expected as, despite the differences in
205 glycogen levels (Gill, 2005; Choe et al., 2008), similar ultimate pH values have already been
206 reported in literature (Devine & Dikeman, 2004; Gill, 2005; Litwinczuk, Florek, Skalecki, &
207 Litwinczuk, 2008). After fermentation, however, decreases of 0.40 and 1.10 pH units were
208 observed in the pork-high and pork-low treatments, respectively. Due to the presence of more
209 residual sugars (Gill, 2005), stronger decreases were obtained in the horse-high and horse-low
210 treatments, namely 0.95 and 1.26 pH units, respectively. For the combi-high and combi-low
211 treatments, intermediate decreases of 0.78 and 1.15 pH units were seen, respectively. For each
212 meat source, the differences in pH after fermentation between sausages based on addition of
213 different dextrose concentrations were statistically significant. It is important to stress,
214 however, that within the experimental setup, the actual pH values between the meat sources
215 vary, even within the treatment “high pH” or “low pH”. This must be kept in mind throughout
216 the interpretation of results obtained. During the further processing, more specifically at
217 production days 21, 42, 63, 84, 105, 126 and 168, the differences in pH between the two pH
218 conditions, but also between the different meat sources used, remained, despite the overall re-
219 increase of pH in function of production time as result of proteolysis (Toldra, 2008).

220 *3.2. Weight loss and a_w*

221 Mean values \pm SE of a_w and weight losses are shown in Table 2. The use of different meat
222 sources for the preparation of nitrite-free dry fermented sausages and the obtained pH
223 conditions did not affect the weight losses up to day 105. From that day, however, higher
224 weight losses occurred in the horse-low treatment compared to the combi-low and pork-low
225 treatments, respectively. The use of different meat sources had also no clear influence on the

226 a_w -decline during drying. For the sausages with high pH conditions, however, a_w was
227 generally higher than those with low pH conditions except in those only made with pork.
228 Differences in a_w might be explained by the coagulation of meat proteins at lower pH
229 conditions (Toldra, 2008). The reason why pH did not affect the pork treatments, could not be
230 explained. As a function of time, a_w decreased gradually due to the persistent drying
231 conditions. Weight losses of the sausages increased, although more pronounced in the
232 beginning of the drying process. During the first 3 days, only a slight decrease of weight of
233 the sausages occurred, which can be attributed to the high relative humidity (95 % RH) during
234 fermentation.

235 3.3. *Screening of Zn(II)PPIX and/ or PPIX formation as selection tool for the further* 236 *quantification of natural pigments*

237 Figure 1 shows the red fluorescence emission of the six treatments at multiple time points
238 during the production process.

239 At day 0, only little and similar red fluorescence was observed for all treatments. After
240 fermentation, an overall slight increase in red fluorescence emission was seen, independent of
241 the meat source used and pH condition. The increased temperature of 24 °C during
242 fermentation, favouring FECH activity, probably plays a role here (Chau et al., 2011;
243 Wakamatsu, Okui, Hayashi, Nishimura, & Hattori, 2007). At day 21, clear fluorescence
244 appeared in the pork-high treatment, followed by the combi-high and the horse-high
245 treatments. Compared with day 3, no differences in fluorescence emission were seen for all
246 treatments with low pH conditions. Hence, higher pH values correspond with higher red
247 fluorescence emissions. At day 63, even higher red fluorescence emission could be seen in the
248 treatments with high pH conditions. However, a shift was seen, whereby darker pictures were
249 obtained in the combi-high treatment compared with the pork-high treatment, despite the
250 higher pH values of the latter. During the further production process, however, the differences

251 between the pork-high and horse-high treatments became less pronounced in function of time
252 (mainly because of a decreasing fluorescence emission in the cores of the pork-high treatment).
253 These observations could already indicate that our hypothesis, namely that producing nitrite-
254 free dry fermented sausages based on both pork and horsemeat could improve Zn(II)PPIX
255 formation due to the achievement of optimal pH values and zinc chelatase activities, was
256 promising.

257 From day 63, no differences in red fluorescence emission were seen for all sausages at low pH
258 condition in the core. However, clear changes with increasing red fluorescence emissions in
259 function of time were noted in the outer regions (periphery). This increase was most
260 pronounced in the pork-low treatment. In these samples, pH was measured in the periphery
261 (results not shown), showing higher pH values than those measured in the core. The
262 observation of more red fluorescence emission in the periphery compared to the core
263 corresponds to higher pH values in the periphery, despite the expected more aerobic
264 circumstances which was considered to inhibit Zn(II)PPIX formation in meat products
265 (Wakamatsu et al., 2004b; Wakamatsu et al., 2006).

266 The screening method offers the opportunity to easily and qualitatively assess the formation
267 of Zn(II)PPIX and/ or PPIX. Based on the obtained observations, it was chosen only to
268 quantify Zn(II)PPIX, PPIX and total heme pigments at sampling day 0, 21, 63 and 168, as
269 these time points were assumed to deliver the most crucial information.

270 3.4. *Evolution of Zn(II)PPIX, PPIX and total heme content in nitrite-free dry fermented* 271 *sausages based on different meat sources and at different pH conditions*

272 The concentrations of Zn(II)PPIX, PPIX and total heme as a function of meat source, pH
273 condition and production time in nitrite-free dry fermented sausages, are presented in Table 3.

274 Zn(II)PPIX analysis

275 At day 0, no differences in initial Zn(II)PPIX content between all treatments was seen.
276 Zn(II)PPIX formation occurred in the first 21 days of processing, in exception of the pork-low
277 treatment. During the further production process, Zn(II)PPIX formation was observed in the
278 horse-high, horse-low and combi-high treatments. However, no increase in Zn(II)PPIX could
279 be seen in the pork-high treatment. This is in contrast to the results obtained in the earlier
280 published work (De Maere et al., 2016a), whereby a remarkable formation of Zn(II)PPIX was
281 seen after an extensive drying period of 177 days. It was stated that the factor time, potentially
282 related to partial Mb denaturation, is of major importance for the formation of Zn(II)PPIX
283 (Grossi, do Nascimento, Cardoso, & Skibsted, 2014; Paganelli, Grossi, Dores-Silva, Borges,
284 Cardoso, & Skibsted, 2016). The reason why in this study the highly increased Zn(II)PPIX
285 formation at a later stage in the production process did not occur in the nitrite-free porcine dry
286 fermented sausages at a similar high pH level is not clear and requires further investigation.
287 Possibly, variation in raw material (meat batch) or differences in starter culture development,
288 resulting in differences in enzymatic activity (zinc chelatase or proteolytic activity causing Mb
289 degradation) can be at the basis of this observation. Within the high pH treatments, Zn(II)PPIX
290 formation was the poorest in the pork-high treatment, but showed to be equal in the horse-high
291 and combi-high treatments. These results revealed that formation of Zn(II)PPIX in nitrite-free
292 dry fermented sausages at the high pH condition can be significantly ameliorated if horsemeat
293 is used. Moreover, a similar effect is obtained if only 50% of the meat was based on
294 horsemeat.

295 In all cases, the pH condition of the sausages influenced the formation of Zn(II)PPIX, with
296 significantly higher amounts at the highest pH conditions. This can be explained by the pH
297 dependence of FECH activity, with pH optima around 5.5 for porcine FECH in meat-based
298 models (Ishikawa, Yoshihara, Baba, Kawabuchi, Sato, Numata, & Matsumoto, 2006;

299 Wakamatsu et al., 2007). Specific pH optima for equine FECH, however, could not be found
300 in literature.

301 Not included into the statistical experiment, but nevertheless worth mentioning, is that no
302 significant differences in pH (at the majority of sampling days) were obtained between the
303 pork-low and the horse-high treatments, which enables us to compare Zn(II)PPIX formation in
304 sausages based on different meat sources at similar pH values. Remarkable differences in
305 Zn(II)PPIX formation were observed between the pork-low and horse-high treatments. The
306 horse-high treatment revealed more Zn(II)PPIX formation than the pork-low treatment.
307 Influence of meat source on Zn(II)PPIX formation has already been shown in De Maere et al.,
308 (2016b), whereby horsemeat showed better ability to form Zn(II)PPIX *in vitro* compared to
309 pork, which was explained mainly by its higher zinc chelatase activity, but also by its higher
310 heme and zinc content.

311 For all this, however, it is assumed that the influence of bacterial population on Zn(II)PPIX
312 formation is minimal or similar. For both treatments, 9 log cfu/ g on PCA agar plates, 9 log
313 cfu/ g on MRS agar plates and 6 log cfu/g on MSA agar plates were counted at day 21,
314 indicating that the starter culture was present in equal amounts. *Enterobacteriaceae* did not
315 exceed the quantification limit of 3.5 log cfu/ g. Of course, more investigation about the
316 influence of bacteria on the formation of Zn(II)PPIX should be done and was not included in
317 this study.

318 PPIX analysis

319 No differences in initial PPIX concentration were found. For the pork-high treatment,
320 increasing PPIX concentrations were found up to day 63, but at day 168 a decreased
321 concentration could be seen. PPIX formation occurred during the first 21 days of processing
322 and stabilized during the further drying period for the horse-high treatment. For the combi-
323 high treatment, PPIX formation occurred during the first 21 days of processing and stabilized

324 temporarily until a decrease was seen at day 168. No differences in PPIX formation between
325 the different meat treatments were seen at day 21 and 63. But due to the decrease of PPIX in
326 the pork-high and combi-high treatments at day 168, the concentration of PPIX was found to
327 be higher in the horse-high treatment. At low pH conditions, PPIX formation did not occur in
328 any meat treatment. Similar to Zn(II)PPIX formation, the pH condition of the sausages
329 influenced the formation of PPIX, with significantly higher amounts at the highest pH
330 conditions in all cases in exception of the combi treatment at day 168. An accumulation of
331 PPIX at high pH conditions has already been noticed in porcine nitrite-free dry fermented
332 sausages (De Maere et al., 2016a). In the current study, also an increased PPIX formation was
333 seen, although not as pronounced as in previous study. In accordance to the results obtained
334 for Zn(II)PPIX, a higher PPIX concentration was found in the horse-high treatment than in
335 the pork-low treatment, having a similar pH evolution during processing.

336 Total heme analysis

337 Depending on the meat source used, the meat batter showed clear differences in total heme
338 amount, with the pork treatments having the lowest total heme concentrations, the horse
339 treatments having the highest total heme concentrations and the combi treatments resulted in
340 intermediate total heme concentrations. The higher concentrations of total heme in horsemeat
341 compared to pork corresponds to what was already described in literature (De Maere et al.,
342 2016b). During the production process, generally a decrease in total heme was seen (except
343 for the combi-low treatment), although the course of this decrease differed between
344 treatments, with no clear effect of meat source or pH treatment. A reduction of total heme
345 concentrations has been already observed in dry cured ham and dry fermented sausages
346 (Chasco, Lizaso, & Beriain, 1996; De Maere et al., 2016a; Wakamatsu et al., 2009b). The
347 only exception was seen in the horse treatments, whereby a strong decrease in total heme was

348 seen between day 21 and 63, but a re-increase at day 168. However, these findings could not
349 be explained.

350 Although a substitution reaction is assumed for the formation of Zn(II)PPIX, no clear
351 conclusion could be drawn about the decreasing heme pigments and the formation of
352 Zn(II)PPIX and PPIX. In this study, the sum of the three pigments generally decreased in
353 function of time, implying that more total heme breakdown occurred than needed for the
354 substitution process alone.

355 3.5. *Colour formation in nitrite-free dry fermented sausages based on different meat sources* 356 *and at different pH conditions*

357 Mean values of L^* , a^* and b^* as a function of meat source, pH condition and production time
358 are shown in Table 4. In addition, analysis for a^* was adjusted for Zn(II)PPIX, PPIX, total
359 heme and for all three simultaneously in order to relate the investigated pigments to the colour
360 measurements.

361 *L* analysis*

362 Between the meat sources used, highly different results could be seen, with the pork
363 treatments having the highest L^* values (being more bright), the horse treatments having the
364 lowest L^* values (being more dark) and the combi treatments having intermediate L^* values.
365 These differences remained during the further production process. During the first 21 days of
366 processing, a slight increase in L^* value was observed in all treatments, which was significant
367 in case of the horse-low treatment. During further production, L^* tended to decrease, which
368 can probably be attributed to a decrease in moisture content, resulting in a darker product.
369 Also no clear effect of pH on L^* could be found, as the significant differences showed no
370 clear trend in this regard.

371 *a* analysis*

372 At day 0, the a^* values of the meat batter based on horsemeat were found, although not
373 significant in case of the high pH treatment, higher than those based on pork. In contrast to
374 L^* , the results of a^* were highly influenced by the fermentation process whereby the sausages
375 evolved to a less red (decrease of a^*) colour, which can be attributed to the formation of
376 higher concentrations of MMb (Adamsen et al., 2006). The more drastic decrease in a^* of the
377 sausages based on horsemeat during fermentation could imply that higher amounts of MMb
378 were formed, which could be a result of its higher Mb content (Feiner, 2006). For the pork
379 and combi treatments, an increased a^* value was seen at the later phase of the production
380 process, namely at sampling day 168. This was not the case for the horse treatments, which in
381 contrast even decreased during further processing. Differences in a^* between the two pH
382 conditions were mainly seen in the pork and combi treatments, with a higher a^* value at the
383 highest pH condition. This was not seen for the horse treatments. The latter exhibited very
384 low a^* values during production, in comparison with the sausages whereby pork was used as
385 a meat source.

386 The linear mixed model also allowed to relate the investigated pigments with a^* . None of the
387 pigments, however, was found to have an effect on a^* values. More specifically, no effect of
388 Zn(II)PPIX on a^* ($P = 0.9736$) was found during production of nitrite-free dry fermented
389 sausages based on different meat sources and at different pH conditions. Zn(II)PPIX
390 formation occurred mainly in the horse and combi treatments. Redness, however, was very
391 poor in the horse treatments, was higher in the combi treatments and was the highest in the
392 pork treatments. Also in earlier studies, it was not easy to relate the presence of Zn(II)PPIX to
393 instrumental colour measurements in meat products (Adamsen et al., 2006; Parolari et al.,
394 2009). In our previous study, a^* of the porcine sausages was significantly related to the
395 content of Zn(II)PPIX (De Maere et al., 2016a), which suggested that Zn(II)PPIX influenced
396 redness of the meat products. In the latter study, at the end of production a huge increase of

397 Zn(II)PPIX formation was seen at the highest pH condition, with Zn(II)PPIX concentrations
398 up to 125.69 ± 5.66 nmol/g DM at day 177. In those sausages, an a^* value of 13.03 ± 0.19 was
399 measured. In contrast, as discussed in section 3.4, this huge increase of Zn(II)PPIX formation
400 at the highest pH condition was not observed in the current study, the Zn(II)PPIX
401 concentration in porcine sausages at high pH was only 11.63 ± 0.50 nmol/g DM at day 168.
402 Still, an a^* value of 12.74 ± 0.46 was obtained, which is almost as high as the values obtained
403 in previous study. In contrast, the horse-high and combi-high treatments reached at day 168
404 Zn(II)PPIX concentrations of 59.51 ± 2.47 nmol/g DM and 61.20 ± 2.25 nmol/g DM,
405 respectively, but these concentrations did not result in increased a^* values. On the contrary,
406 a^* values were very low, especially in the case of sausages prepared with horsemeat.
407 Therefore it can be concluded that no relation could be found between the pigments quantified
408 in this study and redness in these dry fermented sausages, and that the Zn(II)PPIX formed did
409 not act as a natural coloring agent. Potentially, formation of MMb during fermentation,
410 especially in sausages prepared with horsemeat, may overrule the coloring effect of
411 Zn(II)PPIX.

412 *b** analysis

413 Differences in b^* values were found between the meat batters at day 0, with meat batters
414 based on pork showing the highest b^* values, meat batters based on horsemeat showing the
415 lowest b^* value and meat batters based on the 50/50 combination of both meat sources
416 showing intermediate values. However, these differences were rather small. Similar to the a^*
417 values, b^* values were also influenced by the fermentation process, whereby the sausages
418 evolved to a less yellow (decrease of b^*) colour. This can probably be attributed to the
419 formation of higher concentrations of MMb (Adamsen et al., 2006). Similarly as in case of the
420 a^* value, this decrease in b^* was again stronger for sausages prepared with horsemeat, which
421 may be related to its higher Mb content (Feiner, 2006), resulting in stronger formation of

422 MMb during fermentation. In function of time, b^* values of the pork treatments increased, but
423 increased and remained stable or decreased again for the horse and combi treatments. As a
424 result, b^* values remained highest in the former treatments during the further production
425 process. However, the latter changes in b^* values during processing were limited. Significant
426 pH effects were found, but no clear trend could be seen. It can be concluded that differences
427 in b^* value were limited and could mainly be attributed to probable differences in MMb
428 formation during fermentation.

429 **4. Conclusion**

430 Zn(II)PPIX formation is significantly promoted by a higher pH and by the use of horsemeat.
431 Both effects can probably be attributed to higher zinc chelatase activity. However, Zn(II)PPIX
432 contents obtained after long processing times were lower compared to a previous study based
433 on pork. Due raw material variation and/or complex processes during fermentation and
434 ripening, a stable, standardized formation of Zn(II)PPIX in nitrite-free dry fermented sausages
435 cannot yet be guaranteed.

436 None of these pigments measured (Zn(II)PPIX, PPIX and heme) had an effect on the redness
437 (a^* values) of the sausages. The higher concentrations of Zn(II)PPIX obtained in nitrite-free
438 dry fermented sausages based on horsemeat, but also by combining pork and horsemeat, did
439 not act as a natural colouring agent. This indicates that the redness of these sausages is
440 determined by other factors that were not quantified in this study, such as MMb content.
441 Therefore, a better insight in the factors determining colour of nitrite-free meat products
442 remains indispensable for meat industry for investigating the elimination of nitrite as
443 colouring agent in meat products.

444

445 **References**

- 446 Adamsen, C. E., Møller, J. K. S., Laursen, K., Olsen, K., & Skibsted, L. H. (2006). Zn-
447 porphyrin formation in cured meat products: Effect of added salt and nitrite. *Meat*
448 *Science*, 72(4), 672–679.
- 449 Becker, E. M., Westermann, S., Hansson, M., & Skibsted, L. H. (2012). Parallel enzymatic
450 and non-enzymatic formation of zinc protoporphyrin IX in pork. *Food Chemistry*,
451 130(4), 832–840.
- 452 Chasco, J., Lizaso, G., & Beriain, M. J. (1996). Cured colour development during sausage
453 processing. *Meat Science*, 44(3), 203–211.
- 454 Chau, T. T., Ishigaki, M., Kataoka, T., & Taketani, S. (2010). Porcine Ferrochelatase: The
455 relationship between iron-removal reaction and the conversion of heme to Zn-
456 protoporphyrin. *Bioscience, Biotechnology, and Biochemistry*, 74(7), 1415–1420.
- 457 Chau, T. T., Ishigaki, M., Kataoka, T., & Taketani, S. (2011). Ferrochelatase catalyzes the
458 formation of Zn-protoporphyrin of dry-cured ham via the conversion reaction from heme
459 in meat. *Journal of Agricultural and Food Chemistry*, 59(22), 12238–45.
- 460 Choe, J. H., Choi, Y. M., Lee, S. H., Shin, H. G., Ryu, Y. C., Hong, K. C., & Kim, B. C.
461 (2008). The relation between glycogen, lactate content and muscle fiber type
462 composition, and their influence on postmortem glycolytic rate and pork quality. *Meat*
463 *Science*, 80(2), 355–362.
- 464 Christensen, R. (2015). *Analysis of Variance, Design, and Regression: Linear Modeling for*
465 *Unbalanced Data, Second Edition*. Chapman & Hall/CRC Texts in Statistical Science.
- 466 Dailey, H. A., Dailey, T. A., Wu, C., Medlock, A. E., Wang, K., Rose, J. P., & Wang, B.
467 (2000). Ferrochelatase at the millennium : structures , mechanisms and [2Fe-2S]
468 clusters. *Cellular and Molecular Life Sciences*, 57, 1909–1926.
- 469 De Maere, H., Chollet, S., Claeys, E., Michiels, C., Govaert, M., De Mey, E., Paelinck, H.,
470 Fraeye, I. (2016b). *In vitro* zinc protoporphyrin IX formation in different meat sources
471 related to potentially important intrinsic parameters. *Food and Bioprocess Technology*,
472 10(1), 131-142.
- 473 De Maere, H., Fraeye, I., De Mey, E., Dewulf, L., Michiels, C., Paelinck, H., & Chollet, S.
474 (2016a). Formation of naturally occurring pigments during the production of nitrite-free
475 dry fermented sausages. *Meat Science*, 114, 1–7.
- 476 Devine, C., & Dikeman, M. (2004). *Encyclopedia of Meat Sciences*. Oxford: Elsevier Acad.
477 Press.
- 478 Feiner, G. (2006). *Meat products handbook: Practical science and technology*. Cambridge:
479 Woodhead Publishing.

- 480 Gill, C. O. (2005). Safety and storage stability of horse meat for human consumption. *Meat*
481 *Science*, 71(3), 506–513.
- 482 Grossi, A. B., do Nascimento, E. S. P., Cardoso, D. R., & Skibsted, L. H. (2014). Proteolysis
483 involvement in zinc–protoporphyrin IX formation during Parma ham maturation. *Food*
484 *Research International*, 56, 252–259.
- 485 Hochberg, Y., & Tamhane, A.C. (1987). *Multiple Comparison Procedures*. New York:
486 Wiley.
- 487 Honikel, K.-O. (2008). The use and control of nitrate and nitrite for the processing of meat
488 products. *Meat Science*, 78(1-2), 68–76.
- 489 Ishikawa, H., Kawabuchi, T., Kawakami, Y., Sato, M., Numata, M., & Matsumoto, K. (2007).
490 Formation of zinc protoporphyrin IX and protoporphyrin IX from oxymyoglobin in
491 porcine heart mitochondria. *Food Science and Technology Research*, 13(1), 85–88.
- 492 Ishikawa, H., Yoshihara, M., Baba, A., Kawabuchi, T., Sato, M., Numata, M., & Matsumoto,
493 K. (2006). Formation of zinc protoporphyrin IX from myoglobin with pork loin extract.
494 *Journal of the Faculty of Agriculture*, 51(1), 93–97.
- 495 Lindahl, G. (2005). *Colour Characteristics of Fresh Pork. Doctor's dissertation*.
- 496 Litwinczuk, A., Florek, M., Skalecki, P., Litwinczuk, Z. (2008). Chemical composition and
497 physicochemical properties of horse meat from the Longissimus. *Journal of Muscle*
498 *Foods*, 19, 223–236.
- 499 Mancini, R. A., & Hunt, M. C. (2005). Current research in meat color. *Meat Science*, 71(1),
500 100–121.
- 501 Medlock, A., Swartz, L., Dailey, T. a, Dailey, H. a, & Lanzilotta, W. N. (2007). Substrate
502 interactions with human ferrochelatase. *Proceedings of the National Academy of*
503 *Sciences of the United States of America*, 104(6), 1789–1793.
- 504 Paganelli, M. O., Grossi, A. B., Does-Silva, P. R., Borges, J. C., Cardoso, D. R., & Skibsted,
505 L. H. (2016). Limited proteolysis of myoglobin opens channel in ferrochelatase-globin
506 complex for iron to zinc transmetallation. *Food Chemistry*, 210, 491–499.
- 507 Parolari, G., Benedini, R., & Toscani, T. (2009). Color formation in nitrite-free dried hams as
508 related to Zn-protoporphyrin IX and Zn-chelatase activity. *Journal of Food Science*,
509 74(6), 413–418.
- 510 Schuddeboom, L. J. (1993). Nitrates and nitrites in foodstuffs. Council of Europe Press,
511 Publishing and Documentation Service, ISBN 92-871- 2424-6.
- 512 Skibsted, L. H. (2011). Nitric oxide and quality and safety of muscle based foods. *Nitric*
513 *Oxide - Biology and Chemistry*, 24(4), 176–183.

- 514 Takenati S., Mutsumi I., Mizutani A., Uebayashi M., Numata M., & Ohgari Y., K. S. (2007).
515 Heme synthase (Ferrochelatase) catalyzes the removal of iron from heme and
516 dematalation of metalloporphyrins. *Biochemistry*, *46*, 15054–15061.
- 517 Toldra, F. (2008). *Handbook of fermented meat and poultry*. Ames, Iowa: Wiley-Blackwell
518 Publishing.
- 519 Verbeke, G., & Molenberghs, G. (2013). *Linear Mixed Models for Longitudinal Data*.
520 Springer Series in Statistics.
- 521 Verordening (EG) Nr. 1333/2008 Van het Europees parlement en de raad van 16 december
522 2008 inzake levensmiddelenadditieven. (2008). Publicatieblad van de Europese Unie.
- 523 Wakamatsu, J., Nishimura, T., & Hattori, A. (2004a). A Zn-porphyrin complex contributes to
524 bright red color in Parma ham. *Meat Science*, *67*(1), 95–100.
- 525 Wakamatsu, J., Odagiri, H., Nishimura, T., & Hattori, A. (2009a). Quantitative determination
526 of Zn protoporphyrin IX, heme and protoporphyrin IX in Parma ham by HPLC. *Meat*
527 *Science*, *82*(1), 139–142.
- 528 Wakamatsu, J., Okui, J., Hayashi, N., Nishimura, T., & Hattori, A. (2007). Zn protoporphyrin
529 IX is formed not from heme but from protoporphyrin IX. *Meat Science*, *77*(4), 580–586.
- 530 Wakamatsu, J., Okui, J., Ikeda, Y., Nishimura, T., & Hattori, A. (2004b). Establishment of a
531 model experiment system to elucidate the mechanism by which Zn-protoporphyrin IX is
532 formed in nitrite-free dry-cured ham. *Meat Science*, *68*(2), 313–7.
- 533 Wakamatsu, J., Uemura, J., Odagiri, H., Okui, J., Hayashi, N., Hioki, S., Nishimura, T.,
534 Hattori, A. (2009b). Formation of zinc protoporphyrin IX in Parma-like ham without
535 nitrate or nitrite. *Animal Science Journal*, *80*(2), 198–205.

536 **Table 1 Overview of the different nitrite-free dry fermented sausages treatments. Nitrite-free dry fermented sausages are based on different meat sources, namely**
 537 **pork (pork), horsemeat (horse) and a 50/50 combination of both meat sources (combi). Different pH conditions are obtained by adding different concentrations of**
 538 **dextrose to the meat batter, 0.00% (high) and 0.70% (low).**

meat source treatment	pH treatment	code
Pork	0.00% dextrose	pork-high
	0.70% dextrose	pork-low
horsemeat	0.00% dextrose	horse-high
	0.70% dextrose	horse-low
50/50 combination pork and horsemeat	0.00% dextrose	combi-high
	0.70% dextrose	combi-low

539

540

541 Table 2 pH ($n = 6$), a_w ($n = 6$) and weight losses ($n = 2$) during the production of nitrite-free dry fermented sausages based on pork (pork), horsemeat (horse) and a
542 50/50 combination of both meat sources (combi). Different pH conditions are obtained by adding different concentrations of dextrose to the meat batter, 0.00% (high)
543 and 0.70% (low).

		production day								
treatment		0	3	21	42	63	84	105	126	168
pH (-)	pork-high	5.36±0.01 _{a,1}	4.96±0.01 _e	5.22±0.02 _f	5.41±0.01 _e	5.68±0.04 _d	5.60±0.02 _d	5.68±0.06 _e	5.78±0.02 _e	6.03±0.10 _c
	pork-low	5.38±0.01 _{a,1}	4.28±0.02 _b	4.51±0.01 _d	4.59±0.01 _c	4.82±0.05 _b	4.82±0.06 _b	4.89±0.03 _b	5.13±0.02 _c	5.52±0.01 _b
	horse-high	5.40±0.01 _{a,1}	4.45±0.01 _c	4.43±0.02 _c	4.55±0.02 _c	4.76±0.02 _b	4.88±0.04 _b	5.06±0.03 _c	5.17±0.04 _c	5.47±0.02 _b
	horse-low	5.38±0.02 _{a,1}	4.12±0.04 _a	4.11±0.01 _a	4.21±0.01 _a	4.28±0.03 _a	4.47±0.03 _a	4.62±0.03 _a	4.72±0.02 _a	5.17±0.07 _a
	combi-high	5.39±0.02 _{a,1}	4.61±0.01 _d	4.78±0.02 _e	4.99±0.01 _d	5.30±0.08 _c	5.31±0.03 _c	5.45±0.03 _d	5.54±0.03 _d	5.83±0.04 _c
	combi-low	5.34±0.01 _{a,1}	4.19±0.01 _a	4.26±0.01 _b	4.28±0.01 _b	4.39±0.02 _a	4.76±0.06 _b	4.70±0.02 _a	4.89±0.02 _b	5.12±0.01 _a
weight loss (%)	pork-high	0.00±0.00 _{a,1}	4.02±0.19 _{a,1}	15.37±0.87 _{a,1}	24.87±1.37 _{a,1}	29.82±1.65 _{a,1}	33.33±2.17 _{a,1}	36.27±2.09 _{a,1}	36.76±2.11 _{a,1}	40.14±2.11 _{a,1}
	pork-low	0.00±0.00 _{a,1}	3.86±0.52 _{a,1}	15.22±2.52 _{a,1}	25.48±0.89 _{a,1}	31.34±2.01 _{a,1}	33.20±0.47 _{a,1}	35.46±0.21 _{a,1}	35.41±0.11 _{a,1}	39.05±0.26 _{a,1}
	horse-high	0.00±0.00 _{a,1}	3.00±0.22 _{a,1}	15.37±1.18 _{a,1}	27.58±0.43 _{a,1}	32.43±0.56 _{a,1}	35.65±0.36 _{a,1}	39.02±0.26 _{a,1}	39.23±0.55 _{a,1}	43.28±0.84 _{a,1}
	horse-low	0.00±0.00 _{a,1}	2.65±0.24 _{a,1}	13.98±0.37 _{a,1}	26.26±1.05 _{a,1}	32.18±0.31 _{a,1}	36.11±0.43 _{a,1}	39.05±0.17 _{a,3}	39.96±0.40 _{a,3}	43.64±0.10 _{a,3}
	combi-high	0.00±0.00 _{a,1}	3.14±0.10 _{a,1}	15.53±0.51 _{a,1}	26.97±0.11 _{a,1}	30.46±0.05 _{a,1}	33.44±0.49 _{a,1}	36.97±0.02 _{a,1}	38.28±0.34 _{a,1}	41.95±0.54 _{a,1}
	combi-low	0.00±0.00 _{a,1}	3.06±0.07 _{a,1}	14.64±0.04 _{a,1}	25.75±0.03 _{a,1}	30.60±0.08 _{a,1}	34.88±0.40 _{a,1}	37.37±0.12 _{a,2}	37.91±0.003 _{a,2}	41.78±0.03 _{a,2}
Aw (-)	pork-high	0.963±0.001 _{a,1}	0.960±0.001 _a	0.948±0.001 _{a,1}	0.933±0.002 _{a,1}	0.916±0.002 _{b,1}	0.890±0.002 _{a,1}	0.882±0.002 _{a,1}	0.874±0.001 _{bc}	0.861±0.004 _{a,2}
	pork-low	0.961±0.001 _{a,1}	0.962±0.001 _{ab}	0.946±0.001 _{a,1}	0.928±0.003 _{a,1}	0.906±0.003 _{a,1}	0.884±0.004 _{a,1}	0.876±0.004 _{a,12}	0.878±0.001 _c	0.851±0.001 _{a,2}
	horse-high	0.965±0.002 _{a,1}	0.965±0.001 _c	0.952±0.001 _{a,2}	0.935±0.001 _{b,1}	0.914±0.001 _{b,1}	0.890±0.001 _{b,1}	0.883±0.001 _{b,1}	0.874±0.001 _{bc}	0.845±0.004 _{b,1}
	horse-low	0.962±0.001 _{a,1}	0.964±0.0002 _{bc}	0.950±0.0004 _{a,2}	0.931±0.001 _{a,1}	0.902±0.001 _{a,1}	0.880±0.002 _{a,1}	0.867±0.001 _{a,1}	0.859±0.001 _a	0.838±0.005 _{a,1}
	combi-high	0.965±0.001 _{a,1}	0.965±0.0002 _c	0.954±0.0003 _{b,2}	0.936±0.001 _{b,1}	0.916±0.001 _{b,1}	0.903±0.002 _{b,2}	0.888±0.002 _{b,1}	0.876±0.002 _c	0.850±0.002 _{b,12}
	combi-low	0.964±0.001 _{a,1}	0.960±0.001 _a	0.950±0.001 _{a,12}	0.930±0.002 _{a,1}	0.909±0.001 _{a,1}	0.890±0.001 _{a,1}	0.878±0.001 _{a,2}	0.869±0.001 _b	0.842±0.002 _{a,12}

544 Data are expressed as means ± SE. If no interaction between meat source and pH condition, same letters indicate no significant differences ($P < 0.05$) between pH treatments
545 within sampling day and same numbers indicate no significant differences ($P < 0.05$) between meat sources within sampling day. If interaction, same letters indicate no
546 significant differences ($P < 0.05$) between all treatments within sampling day.

547 **Table 3 Zn(II)PPIX, PPIX and total heme evolution ($n = 2$) during the production of nitrite-free dry**
548 **fermented sausages, based on pork (pork), horsemeat (horse) and a 50/50 combination of both meat sources**
549 **(combi) each at high and low pH conditions (addition of 0.00% and 0.70% dextrose, respectively)**

		production day			
treatment		0	21	63	168
Zn(II)PPIX (nmol/g DM)	pork-high	6.96±0.01 _{a,1}	<u>14.88±1.49_{a,2}</u>	<u>14.23±0.57_{a,2}</u>	<u>11.63±0.91_{a,12}</u>
	pork-low	6.55±0.14 _{a,1}	<u>8.56±0.08_{a,1}</u>	<u>8.20±0.19_{a,1}</u>	<u>6.78±0.01_{a,1}</u>
	horse-high	8.33±0.24 _{a,1}	<u>39.38±4.17_{b,2}</u>	<u>42.31±2.09_{b,2}</u>	<u>59.51±2.02_{b,3}</u>
	horse-low	8.74±0.13 _{a,1}	<u>20.92±0.23_{b,2}</u>	<u>23.49±0.98_{c,23}</u>	<u>26.15±2.34_{c,3}</u>
	combi-high	7.43±0.11 _{a,1}	<u>38.16±1.13_{b,2}</u>	<u>49.89±0.27_{c,3}</u>	<u>61.20±4.55_{b,4}</u>
	combi-low	7.48±0.03 _{a,1}	<u>19.00±0.93_{b,2}</u>	<u>17.29±1.19_{b,2}</u>	<u>16.93±0.33_{b,2}</u>
PPIX (nmol/g DM)	pork-high	3.49±0.004 _{a,1}	<u>8.57±0.88_{a,2}</u>	<u>12.49±0.86_{a,3}</u>	<u>6.21±2.73_{a,12}</u>
	pork-low	3.27±0.07 _{a,1}	<u>3.50±0.001_{a,1}</u>	<u>3.21±0.003_{a,1}</u>	<u>3.10±0.06_{a,1}</u>
	horse-high	3.68±0.04 _{a,1}	<u>10.29±0.70_{a,2}</u>	<u>10.73±0.48_{a,2}</u>	<u>10.59±0.18_{b,2}</u>
	horse-low	3.68±0.07 _{a,1}	<u>4.88±0.04_{a,1}</u>	<u>4.85±0.16_{a,1}</u>	<u>4.91±0.50_{ab,1}</u>
	combi-high	3.41±0.004 _{a,1}	<u>9.21±0.69_{a,2}</u>	<u>10.93±2.89_{a,2}</u>	5.75±0.88 _{a,1}
	combi-low	3.44±0.01 _{a,1}	<u>5.06±0.07_{a,1}</u>	<u>4.59±0.16_{a,1}</u>	5.77±0.74 _{b,1}
total heme (nmol/g DM)	pork-high	<u>216.54±24.79_{a,2}</u>	165.09±0.57 _{a,1}	143.23±8.84 _{a,1}	156.43±5.05 _{a,1}
	pork-low	<u>187.71±6.58_{a,2}</u>	161.15±2.77 _{a,12}	153.62±4.53 _{a,12}	132.95±5.91 _{a,1}
	horse-high	585.54±33.85 _{c,4}	497.62±11.93 _{c,3}	<u>359.55±14.13_{c,1}</u>	449.48±11.27 _{c,2}
	horse-low	565.87±1.62 _{c,4}	492.89±13.62 _{c,3}	<u>307.81±4.35_{c,1}</u>	437.40±4.16 _{c,2}
	combi-high	<u>339.61±38.00_{b,2}</u>	<u>259.91±12.46_{b,1}</u>	246.81±24.75 _{b,1}	<u>214.29±7.86_{b,1}</u>
	combi-low	<u>290.60±14.22_{b,1}</u>	<u>296.81±5.19_{b,1}</u>	254.11±5.74 _{b,1}	<u>267.03±15.71_{b,1}</u>

550 Data are expressed as means ± SE. Same letters indicate no significant differences ($P < 0.05$) between meat source
551 within sampling day and pH condition. Same numbers indicate no significant differences ($P < 0.05$) between
552 sampling days within meat source and pH condition. If underlined, significant differences ($P < 0.05$) between pH
553 condition within sampling day and meat source were obtained.

554

555

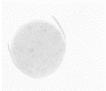
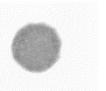
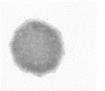
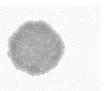
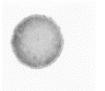
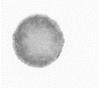
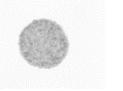
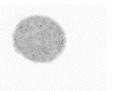
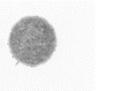
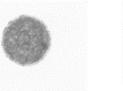
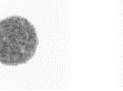
556

557
558
559
560

Table 4 Changes in L^* , a^* and b^* ($n = 2$) during the production of nitrite-free dry fermented sausages, based on pork (pork), horsemeat (horse) and a 50/50 combination of both meat sources (combi) each at high and a low pH conditions (addition of 0.00% and 0.70% dextrose, respectively)

		production day			
	treatment	0	21	63	168
L^*	pork-high	59.39±1.60 _{c,2}	<u>58.31±1.36_{abc,12}</u>	58.62±1.73 _{b,12}	<u>54.80±1.91_{b,1}</u>
	(-) pork-low	59.67±0.48 _{c,12}	<u>61.30±0.09_{c,2}</u>	59.53±0.20 _{c,12}	<u>57.50±0.10_{b,1}</u>
	horse-high	<u>47.13±0.23_{a,12}</u>	50.74±0.74 _{a,2}	<u>50.32±0.77_{a,2}</u>	42.35±1.35 _{a,1}
	horse-low	<u>45.05±1.49_{a,1}</u>	51.93±0.06 _{a,2}	<u>48.06±0.08_{a,1}</u>	46.92±0.95 _{a,1}
	combi-high	53.33±0.60 _{b,1}	55.66±0.40 _{b,1}	55.45±0.35 _{b,1}	<u>50.30±0.20_{b,1}</u>
	combi-low	52.87±1.07 _{b,2}	55.99±0.94 _{b,2}	55.48±0.41 _{b,2}	<u>49.02±1.28_{a,1}</u>
a^*	pork-high	15.36±0.52 _{a,3}	10.10±0.24 _{b,1}	<u>10.70±0.75_{c,1}</u>	<u>12.74±0.90_{b,2}</u>
	(-) pork-low	15.52±0.51 _{a,3}	9.58±0.27 _{c,1}	<u>9.28±0.58_{c,1}</u>	<u>11.64±0.27_{c,2}</u>
	horse-high	<u>18.64±0.05_{a,3}</u>	6.18±0.34 _{a,2}	3.21±0.02 _{a,1}	3.70±0.48 _{a,1}
	horse-low	<u>20.15±0.45_{b,3}</u>	6.09±0.43 _{a,2}	2.82±0.16 _{a,1}	3.51±0.25 _{a,1}
	combi-high	17.10±0.16 _{a,3}	<u>9.55±0.32_{b,2}</u>	<u>7.46±0.13_{b,1}</u>	<u>9.91±0.36_{b,2}</u>
	combi-low	16.27±0.26 _{a,3}	<u>8.39±0.003_{b,2}</u>	<u>4.96±0.32_{b,1}</u>	<u>5.99±0.28_{b,1}</u>
b^*	pork-high	20.77±0.16 _{c,4}	<u>10.73±0.07_{c,1}</u>	12.33±0.42 _{c,2}	<u>13.16±0.45_{c,3}</u>
	(-) pork-low	20.84±0.35 _{b,4}	<u>8.45±0.06_{c,1}</u>	10.78±0.42 _{c,2}	<u>11.19±0.22_{c,3}</u>
	horse-high	<u>20.12±0.51_{a,3}</u>	6.95±0.45 _{a,1}	8.72±0.03 _{a,2}	<u>7.32±0.06_{a,1}</u>
	horse-low	<u>20.63±0.22_{a,3}</u>	6.20±0.31 _{a,1}	7.53±0.39 _{a,2}	<u>8.11±0.41_{a,2}</u>
	combi-high	<u>20.65±0.40_{b,3}</u>	7.82±0.26 _{b,1}	10.51±0.30 _{b,2}	9.48±0.07 _{b,2}
	combi-low	<u>19.68±0.16_{a,4}</u>	6.99±0.26 _{b,1}	8.97±0.29 _{b,3}	8.66±0.17 _{b,2}

561 Data are expressed as means ± SE. Same letters indicate no significant differences ($P < 0.05$) between meat source
562 within sampling day and pH condition. Same numbers indicate no significant differences ($P < 0.05$) between
563 sampling days within meat source and pH condition. If underlined, significant differences ($P < 0.05$) between pH
564 condition within sampling day and meat source were obtained.
565

meat source	pH treatment	production day								
		0	3	21	42	63	84	105	26	168
pork	high									
	low									
horse	high									
	low									
combi	high									
	low									

567 **Figure 1 Evolution of Zn(II)PPIX and/ or PPIX during the production of nitrite-free dry fermented sausages based on pork (pork), horsemeat (horse) and a 50/50**
568 **combination of both meat sources (combi) using a fast screening method. Different pH conditions are obtained by adding different concentrations of dextrose to the**
569 **meat batter, 0.00% (high) and 0.70% (low).**