



HAL
open science

Both genetic and environmental conditions affect wheat grain texture: Consequences for grain fractionation and flour properties

Valerie Lullien-Pellerin

► To cite this version:

Valerie Lullien-Pellerin. Both genetic and environmental conditions affect wheat grain texture: Consequences for grain fractionation and flour properties. *Journal of Cereal Science*, 2020, 92, 10.1016/j.jcs.2020.102917 . hal-02625087

HAL Id: hal-02625087

<https://hal.inrae.fr/hal-02625087v1>

Submitted on 21 Jul 2022

HAL is a multi-disciplinary open access archive for the deposit and dissemination of scientific research documents, whether they are published or not. The documents may come from teaching and research institutions in France or abroad, or from public or private research centers.

L'archive ouverte pluridisciplinaire **HAL**, est destinée au dépôt et à la diffusion de documents scientifiques de niveau recherche, publiés ou non, émanant des établissements d'enseignement et de recherche français ou étrangers, des laboratoires publics ou privés.



Distributed under a Creative Commons Attribution - NonCommercial 4.0 International License

1 **Both genetic and environmental conditions affect wheat grain texture:**
2 **consequences for grain fractionation and flour properties**

3

4 **V. Lullien-Pellerin**

5 IATE, Univ. Montpellier, CIRAD, INRAE, Institut National d'enseignement Supérieur pour
6 l'Agriculture, l'Alimentation et l'Environnement, Montpellier, France

7 Corresponding author: valerie.lullien-pellerin@inrae.fr

8

9

10

11 **Abstract**

12 This review summarizes the results of studies on near-isogenic common wheat lines differing
13 in the *Pinb-D1* allele encoding puroindoline B or durum wheat into which both wild-type
14 puroindoline genes were introduced. The material was grown in different environments to
15 evaluate the respective effect of puroindoline genes or of the environmental factors on grain
16 characteristics and milling behavior.

17 Environmental conditions were found to impact grain porosity (=1/vitreousness) and the
18 presence of both wild-type puroindoline genes was found to reduce the vitreousness threshold
19 under 60%. Hardness measurements with single kernel characterization system were found to
20 differ from near-infrared reflectance spectroscopy analysis and were linearly related to
21 vitreousness but differently depending on the puroindoline allele carried.

22 Puroindoline genes were found to play a major role in the grain porosity, breaking energy,
23 size of generated particles and in the concentration of phytic acid and damaged starch into
24 flour whereas vitreousness introduced variations in the ability to break and in the level of
25 damaged starch.

26 Finally, the highest flour yield is obtained from either vitreous common wheat grains carrying
27 the wild-type puroindoline alleles or carrying mutated alleles and displaying low vitreousness.
28 This result was confirmed using common French wheat cultivars whose puroindoline genes
29 were identified.

30

31 Keywords: hardness; milling; puroindoline; vitreousness

32

33

34 1. Introduction

35 The first step of wheat grain processing, i.e. milling, corresponds to successive grinding and
36 sieving operations (Posner, 2009) with the aim of separating the starchy endosperm from the
37 peripheral tissues (the outer layers and the germ). During this process, the mechanical
38 properties of grain tissues play a major role in the grain breaking behavior and in the fate of
39 the different tissues and consequently in the properties of the resulting product (Morris and
40 Rose, 1996; Symes, 1969).

41 Direct or indirect methods have been used to evaluate the mechanical resistance of the grain
42 (Pasha et al., 2010). One of the indirect methods used is based on the measurement of the
43 percentage of particles passing through a sieve of defined aperture (75 μm) after grinding the
44 grain, resulting in a particle size index (PSI) that is used to classify wheat in two classes
45 (Williams and Sobering 1986) “soft” and “hard” depending on the PSI obtained. The PSI
46 method was progressively replaced by a near-infrared reflectance spectroscopy (NIRS), which
47 measures scattering of the analyzed ground grain sample at specific wavelengths in
48 comparison with wheat grains with contrasted known PSI values and is used to classify wheat
49 samples in the different classes (Norris, 1989; Saurer, 1978). A more direct measurement of
50 grain mechanical resistance uses the Single Kernel Characterization System (SKCS)
51 developed by Martin et al. (1993) to evaluate the crushing force required to break the grains
52 using a hardness index (HI). Further mechanical resistance of specific grain tissues was also
53 developed to specifically characterize their resistance to breaking at a given temperature and
54 water content. In particular, endosperm bricks or cylinders (Haddad et al., 1998; Morris et al.,
55 2011a) were found to be able to correctly evaluate the physical grain resistance to breaking
56 and to be related to the previous hardness classification. Similar measurements of the
57 mechanical properties of tissue samples with well-defined dimensions were also developed
58 for the grain outer layers (Mabille, 2001) and further refined to characterize almost all
59 component tissues (Antoine et al., 2003).

60 A major locus called *Ha* that controls grain hardness was identified on the short arm of
61 chromosome 5D in common wheat (*Triticum aestivum*) using chromosome substitution lines
62 (Law et al., 1978; Mattern et al., 1973) and its emergence recorded during wheat selection
63 (Chantret et al. 2005; Charles et al. 2009). It was found to encode two specific low molecular
64 weight and tryptophan and cysteine enriched proteins, called puroindolines (PINs) A and B
65 (Bhave and Morris, 2008). These proteins were suspected to play a role in the starch-protein
66 adhesion in the starchy endosperm (Chichti et al., 2015; Pauly et al, 2013; Turnbull and
67 Rahman, 2002). The presence of the wild-type alleles, *Pina-D1a* and *Pinb-D1a*, of the genes

68 encoding PINA and PINB results in a soft phenotype whereas deletion or mutations of one of
69 the genes results in a hard phenotype. As durum wheat does not contain the D genome, its
70 grain mechanical properties are the hardest.

71 A number of different sequences of PIN genes have been recorded but their occurrence
72 depends on wheat selection in different countries. The most common mutation of *Pina-D1* in
73 the USA is a null mutation (*Pina-D1b*) that results in the absence of PINA from the
74 endosperm (Morris and King, 2008). In Europe, the most frequent mutation occurs in *Pinb-*
75 *D1* gene (allele *Pinb-D1b*) and corresponds to a Gly to Ser substitution in position 46 (Huang
76 and Röder, 2005). The two other relatively frequent mutated alleles, *Pinb-D1c* and *Pinb-D1d*,
77 correspond, respectively, to a Leu to Pro change in position 60 (Lillemo and Morris, 2000) or
78 to a Trp to Arg change in position 44 (Huang and Röder, 2005).

79 A clear relationship between the presence of both puroindoline wild-type alleles and a soft
80 grain phenotype was further reinforced by complementation of corresponding null (Wanjugi
81 et al., 2007) or mutated alleles (Beecher et al., 2002). Moreover, the introduction of PIN genes
82 in other cereals that lack the corresponding genes was found to reduce grain hardness
83 (Krishnamurthy et al., 2001; Morris et al., 2011b; Zhang et al., 2009). Grain mechanical
84 properties were also found to be affected by endosperm porosity (Dobraszczyk et al., 2002;
85 Haddad et al., 2001), which can be evaluated by visual observation of a white endosperm
86 (mealiness), whereas non-porous grains are glassy in appearance. Different methods for more
87 accurate evaluation of vitreousness have been developed in recent years using either
88 transmitted light (Neethirajan et al., 2006; Venora et al., 2009; Xie et al., 2004), soft X-ray,
89 dual energy X-ray or light reflectance (Neethirajan et al., 2006, 2007; Xie et al., 2004) or near
90 infrared hyper-spectral image analysis (Gorretta et al., 2006; Serranti et al., 2013). All these
91 methods require a well characterized reference sample set for classification of the analyzed
92 sample that consequently needs similar characteristics such as grain geometry, tissue
93 thickness, and color. Recently, a clear relationship between grain porosity and vitreousness
94 was demonstrated through the study of light transmission through wheat grain longitudinal
95 cross sections of different thickness and was shown to strictly follow a Beer-Lambert law
96 (Chichti et al., 2018). This enabled direct quantification of endosperm vitreousness.
97 Environmental conditions during wheat grain growth were suspected to play a role in grain
98 porosity despite the possible influence of the genotype background (Sharp, 1927; Stenvert et
99 al., 1977). In particular, the influence of environmental conditions on protein content and its
100 relationship with vitreousness was pinpointed in durum wheats as it was controversially
101 discussed in the literature (Sieber et al., 2015) and further reinvestigated in durum or common

102 wheats (Oury et al., 2015; Fu et al., 2018). The relationship between vitreousness and the
103 protein content was shown to be very weak at least in soft common wheat and to depend on
104 the protein content value in hard common wheats (Oury et al., 2015), as well as in durum
105 wheats (Fu et al., 2018).

106 To clarify the respective roles of puroindoline genes and of environmental conditions in
107 determining the microstructure and mechanical characteristics of wheat grains, as well as their
108 milling behavior, only wheat lines or cultivars whose PIN alleles were known or controlled
109 were grown in different conditions.

110

111 **2. Environmental conditions affect grain porosity as revealed by measurements of** 112 **vitreousness**

113 Near isogenic lines (NILs) of common wheat differing only in the puroindoline allele
114 encoding PINB, were grown along with a control cultivar in three consecutive years (2007,
115 2008, 2009) at seven distinct sites in France (ranging from 45°46'N to 50°28'N and from
116 1°33'E to 3°12'E) with two different nitrogen supplies applied (one adjusted to obtain a high
117 grain yield of around 9t/ha depending on the measured soil N content, and an identical supply
118 with an additional 50 kg/ha at flowering), and their grain characteristics were measured (Oury
119 et al., 2015). The different NILs carried either the wild-type allele encoding PINB (*Pinb-D1a*)
120 or one of the mutated alleles (*Pinb-D1b* or *Pinb-D1d*). The wheat microstructure was
121 evaluated by visual estimation of vitreousness on grain sections (n=500 for each wheat
122 sample) with a Pohl grain cutter, as described in Lasme et al. (2012).

123 Analysis of variance including the following factors: year, location and nitrogen supply,
124 revealed a significant effect of all of the factors on vitreousness with a high level of
125 explanation of the model (adjusted $r^2=0.67$). The wheat grain samples collected (n=304)
126 showed higher vitreousness in 2008 than in the two other years of cultivation (Figure 1A). But
127 marked differences in vitreousness between the different cultivation sites were also observed
128 in each sample in each year, as shown for one of them in Figure 1B. A higher vitreousness
129 level was also observed with the increased supply of nitrogen (Figure 1C).

130 **Figure 1**

131 Concerning the mechanical characteristics measured by NIRS hardness or SKCS HI, only a
132 year effect was found to be highly significant. When measured using NIRS, neither the
133 location nor the nitrogen supply appeared to explain variability of hardness (adjusted $r^2=0.06$)

134 and when measured by SKCS HI, location and nitrogen supply were only significant at the
135 5% level with a quite low level of explanation of the model (adjusted $r^2=0.18$).

136 In conclusion, environmental conditions clearly affect the grain microstructure as measured
137 by the level of vitreousness.

138 **3. Pinb-D1 allele appears to affect both grain hardness and porosity**

139 Comparisons were made between the common wheat grain characteristics depending on the
140 Pinb-D1 allele carried (Oury et al., 2015) and are summarized in Table 1 with their average
141 mean values. Significant differences were found in the NIRS and SKCS mean values between
142 grains from NILs (NIL1) carrying the wild-type allele, *Pinb-D1a*, or the mutated allele, *Pinb-*
143 *D1b*; the latter presenting 3-fold higher average NIRS or SKCS values. This result was
144 expected as NIRS and SKCS measurements were carried out with the aim of dividing wheat
145 grain samples into soft or hard classes. But surprisingly, the mean vitreousness level was also
146 found to differ between NILs carrying either the wild-type or the mutated allele of *Pinb-D1*.
147 Near isogenic lines carrying the wild-type allele *Pinb-D1a*, and thus displaying a soft
148 phenotype were found to present 1.5-fold lower mean vitreousness values than the lines
149 carrying the mutated allele, *Pinb-D1b*, classified as a hard phenotype. Therefore, the presence
150 of *Pinb-D1a* increases wheat grain porosity regardless of the environmental conditions. A
151 similar decrease in both PSI or SKCS grain hardness and vitreousness due the presence of
152 wild-type alleles of the puroindolines was also reported by Heinze et al. (2016) in a study of
153 durum wheat in which these genes were translocated (Morris et al., 2011b) in comparison
154 with the non-translocated line. In both cases, the differences in vitreousness cannot be linked
155 with differences in protein content as frequently reported. Indeed, the mean protein content in
156 common wheat grains carrying either *Pinb-D1a* or *Pinb-D1b* was (11.8-11.9%, Oury et al.,
157 2015) whereas it was around 16% (15.8-16.2 %) for durum wheat grains carrying or not the
158 puroindoline genes.

159

160 **Table 1**

161

162 Comparison of near-isogenic lines carrying either the mutated allele, *Pinb-D1b* or *Pinb-D1d*
163 (NIL2) which both lead to a hard phenotype, revealed a highly significant difference (p value
164 <0.001) in average NIRS values, wheat grains carrying *Pinb-D1b* displaying higher grain
165 hardness measured by NIRS than grains carrying the other mutation *Pinb-D1d* (Table 1).
166 Similarly, grains carrying *Pinb-D1b* also displayed higher SKCS values but with lower

167 significance while average vitreousness values did not differ significantly. These results
168 reflect the fact that NIRS and SKCS measurements do not evaluate the same hardness
169 characteristics. As no significant differences in vitreousness were observed between wheat
170 samples carrying Pinb-D1b and Pinb-D1d, the impact on the required breaking energy, as
171 measured with SKCS was weakly significant. However, differences in the particle size
172 between grounded samples were observed.

173

174 **Figure 2**

175

176 Figure 2 summarizes the effect on SKCS hardness of the wild-type or mutated Pinb-D1 allele
177 in common wheat near-isogenic lines carrying the wild-type Pina-D1 allele compared with
178 SKCS hardness measured in durum wheat with or without the genes encoding wild PINA and
179 PINB introduced by Morris et al. (2011b). Each different sample (n=243) was grown in
180 several locations to explore variations due to the environment compared with variations due to
181 the puroindoline alleles and genetic background. The results clearly point to an impact of
182 puroindoline alleles on SKCS hardness. SKCS hardness values below 25 were found to only
183 correspond to wheat grains carrying the wild-type alleles encoding PINA and PINB, whereas
184 values above 75 were found to only correspond to durum wheat grains. Figure 2 also shows
185 that the presence of the wild-type puroindoline alleles limits grain mechanical resistance
186 measured by SKCS to values below 45. Moreover, SKCS values between 45 and 75 were
187 only obtained for durum wheat or common wheat carrying the mutated puroindoline alleles.
188 Therefore, when SKCS hardness values are between 25 and 45, it is impossible to classify
189 wheat grains according to the puroindoline alleles (these values being obtained either with
190 grains carrying wild-type or mutated alleles of puroindoline b).

191

192 **4. Relationships between NIRS hardness, SKCS HI and vitreousness**

193 Relationships between indirect hardness measurements (NIRS hardness) based on the size of
194 the particles after grinding, or direct evaluation of the grain mechanical resistance (SKCS
195 hardness) and vitreousness were studied as a function of the allele, wild-type or mutated, of
196 puroindoline B (Fig. 3).

197

198 **Figure 3**

199

200 Figure 3 shows that, regardless of the level of vitreousness, NIRS hardness efficiently
201 distinguish between common wheat near-isogenic lines carrying either the wild-type alleles or
202 the mutated alleles encoding PINB. Only very weak relationships ($r^2 < 0.3$ for common wheat
203 carrying the wild-type or mutated alleles encoding PINB) were found between NIRS hardness
204 and vitreousness measurements (Fig. 3A). By contrast, a strong relationship was found
205 between SKCS HI values and vitreousness ($r^2 = 0.73$ for soft near-isogenic lines and $r^2 = 0.75$
206 for hard genotypes), as illustrated in Fig. 3B. Thus, vitreousness increases the energy required
207 to break the grains. Fig. 3B also shows that the presence of both wild-type alleles encoding
208 PINA and PINB reduces grain mechanical resistance. It also clearly demonstrates that SKCS
209 values above 25 and below 45 can be obtained either with vitreous soft wheat grains or hard
210 wheat grains with low vitreousness. Interestingly, vitreousness values higher than 60% were
211 only found in wheat grains carrying the mutated alleles of *Pinb-D1*.

212

213 **5. Both puroindoline allele encoding PINB and vitreousness affect milling behavior**

214 The milling behavior of common wheat near-isogenic lines carrying the wild-type allele of
215 puroindoline b gene or the mutated alleles and displaying different vitreousness was studied
216 (Oury et al., 2017). Results were analyzed in each type of allele but also depending on
217 vitreousness while taking its effect on grain mechanical resistance into account. For this
218 analysis, the grain sample population within each near-isogenic line was divided into two
219 groups according to half the maximum vitreousness value. Significant differences in grain or
220 semolina breaking were found between groups and are reported in Figure 4. Vitreousness was
221 shown to significantly reduce the breaking flour yield at milling whatever the genetic
222 background (Fig. 4A and 4B). Reduction of semolina at the reducing step was also studied
223 through the percentage of sizing flour produced from this fraction. Sizing flour production
224 was shown to be reduced only in the case of wheat grains from near-isogenic lines carrying
225 the mutated alleles and displaying a high level of vitreousness (Fig. 4C and 4D). Thus, if
226 vitreousness appeared to mainly reduce the ability to produce flour in the case of hard wheat
227 grains (Fig. 4B and 4D), in the case of soft wheat grains that carry the wild-type alleles of
228 both puroindoline genes, the negative effect of high vitreousness on break flour production
229 (Fig. 4A) appeared to be balanced by a positive effect on the production of sizing flour (Fig.
230 4C). As a consequence, total flour appeared to both depend on the puroindoline allele of
231 puroindoline b gene carried and on the level of vitreousness.

232

233 **Figure 4**

234

235 Analysis of total flour production from French common wheat cultivars (n=197) carrying
236 different alleles encoding PINB (*Pinb-D1a*, *Pinb-D1b*, *Pinb-D1c* or *Pinb-D1d*), together with
237 those from the near-isogenic lines (n=72), carrying either *Pinb-D1a*, *Pinb-D1b*, or *Pinb-D1d*,
238 revealed that the highest yield was obtained using grains displaying SKCS hardness values
239 ranging between 30 and 60, which corresponds to either soft vitreous grains or hard grains
240 with a low level of vitreousness (Oury et al., 2017 and Fig. 5).

241

242 **Figure 5**

243

244 **6. Starch damage and separation between the starchy endosperm and the envelopes**

245 The involvement of both puroindoline genes and vitreousness in the energy required for
246 breaking grains was shown to impact the yield of total flour through the size of the resulting
247 particles, but was also shown to potentially impact flour composition.

248 Due to the role of puroindolines in reducing the cohesion between the protein network and the
249 starch particles, particle size distribution of flours obtained from near-isogenic lines
250 (Greffeuille et al., 2006a) or common wheat cultivars carrying both of the wild-type alleles
251 encoding PINA and PINB was found to present a bi-modal curve with a first population of
252 particles around the starch granule size (25 μm) and a second population around the flour
253 particle size (150 μm). Conversely, common wheat cultivars or near-isogenic lines carrying
254 the mutated alleles encoding PINB led to a mono-modal distribution around the flour particle
255 size (150 μm). Consequently, less damage to starch was observed in flours made from grains
256 carrying both wild-types alleles encoding PINA and PINB (Mayer-Laigle et al., 2018).

257 As vitreousness also impacts mechanical resistance of the starchy endosperm, differences in
258 the level of starch damage between vitreous or non-vitreous grains in common wheat near-
259 isogenic lines carrying the same type of puroindoline b allele have also been reported (Mayer-
260 Laigle et al., 2018). Mealy and vitreous grains carrying both wild-type alleles encoding PINA
261 and PINB displayed a mean starch damage level of 1.9% and 2.2%, respectively, whereas
262 mealy and vitreous grains carrying the mutated allele encoding PINB displayed a mean starch
263 damage level of 3.4% and 5.2%, respectively.

264 Similarly, the particle size distribution of flours obtained after grain milling of durum wheat
265 (c.v. *Svevo*) was found to display a mono-modal form whereas flours from the same cultivar
266 into which both wild-type puroindoline genes were introduced (*Svevo-Pin*) presented a bi-

267 modal curve (Heinze et al., 2016). Consequently, differences in the starch damage level in
268 milling flours from durum wheat (c.v. *Svevo*) and *Svevo-Pin* were 8.3% and 1.9%,
269 respectively. A similar decrease in flour particle size and reduced starch damage due to the
270 introduction of puroindoline genes into durum wheat (c.v. *Svevo*) has also been observed by
271 other authors (Murray et al., 2016; Quayson et al., 2016).

272 These differences in the level of starch damage may therefore alter the water absorption
273 properties of flours (Morrison and Tester, 1994) when used to make food products.

274 The involvement of both vitreousness (=1/porosity) and of the presence of PINA and PINB,
275 which have been suggested to play a role in reducing adhesion between starch granules and
276 the protein matrix, in the level of starch damage was clearly shown to match results from
277 numerical models (Chichti et al., 2016). In these models, voids reflect porosity and different
278 level of adhesion forces were applied between the two main elements of the starchy
279 endosperm (starch and proteins) to mimic the role of puroindolines.

280 Greffeuille et al. (2005) first pinpointed a different distribution of the aleurone cellular
281 content between cultivars of soft and hard common wheat carrying either wild-type or
282 mutated puroindoline alleles. The higher amount of the aleurone layer cellular content,
283 monitored through phytic acid concentration known to be present in the aleurone globoids
284 (Morrison et al., 1975), was found in milling flours made from the cultivars carrying the
285 mutated alleles of puroindoline b. This content negatively correlated with the maximum
286 tensile strain of the outer layers (Greffeuille et al., 2006b). This difference in behavior of the
287 mechanical properties of the outer layers was further confirmed using common wheat near-
288 isogenic lines differing only in the wild-type or mutated allele encoding PINB (Greffeuille et
289 al., 2007).

290 Recently, Heinze et al. (2016) clearly showed that differences in the aleurone cellular layer
291 behavior at milling were linked with the presence or absence of both wild-type puroindoline
292 genes. Indeed, with durum wheat (c.v. *Svevo*), in which both puroindoline genes are absent,
293 the concentration (or proportion of total content) of phytic acid in the flours after milling was
294 significantly 2-3 fold higher than in flours obtained from durum wheat grains into which both
295 wild-type puroindoline genes (*Svevo-Pin*) were introduced. These differences in the cellular
296 content of the aleurone layer, more precisely the total phytic acid content, in the flours surely
297 impact their technological, nutritional and safety properties. Indeed, the cellular content of the
298 aleurone layer is rich in beneficial micronutrients but may also contain detrimental hydrolytic
299 enzymes (Antoine et al., 2002) or mycotoxins (Rios et al., 2009). Furthermore, phytic acid is
300 known to be a complexing agent for minerals and is thus recognized as an anti-nutrient even if

301 it has also been found to display beneficial antioxidant properties due to its iron binding
302 properties (Kumar et al., 2010; Urbano et al., 2000). It has also been suspected to interact with
303 proteins, thereby reducing their digestibility (Bye et al., 2013; Kumar et al., 2010).

304 Similarly, the phytic acid content present in the aleurone layer cells has been shown to be
305 higher in durum (*c.v. Svevo*) wheat flour samples in comparison with corresponding wheat
306 samples (*Svevo-Pin*) into which both wild-type puroindoline genes were introduced (Heinze et
307 al., 2016). It was also shown that conversely starch content in bran from durum wheat
308 obtained after milling, as well as proportion of the total starch content, was significantly lower
309 in comparison with the starch content in the bran fraction originating from corresponding
310 *Svevo-Pin* sample (Heinze et al., 2016). This suggests a greater loss of starchy endosperm,
311 whose starch is a molecular marker, in the bran fractions milling from grains carrying both
312 wild-type puroindolines. Therefore, separation between the starchy endosperm in grains
313 carrying both wild-type puroindoline genes appeared to preferentially occur in the sub-
314 aleuronic area, whereas in durum wheat, which does not contain the puroindoline genes and in
315 common wheat grains carrying a mutated puroindoline allele, this separation appeared to
316 occur closer to the aleurone layer.

317

318 **7. Conclusions**

319 Our review clearly demonstrates that the milling behavior (breaking energy, generated
320 particle size, tissue distribution) of wheat grain depends on both the type of puroindoline
321 genes (wild-type or mutated) whereas grain vitreousness was determined by environmental
322 growth conditions. Grain vitreousness values were found to depend on the type of *Pinb-D1*
323 gene present (from lowest to highest vitreousness grains carrying both wild type puroindoline
324 genes, or carrying the mutated allele *Pinb-D1d*, or *PinbD1b* in common wheat, or no
325 puroindoline genes as in durum wheat). SKCS HI values was found to display a linear
326 relationship with vitreousness and was found to differ depending on the presence of wild-type
327 or mutated alleles encoding PINB. The vitreousness level of the former was found to reach a
328 threshold of around 60% corresponding to SKCS values between 35 and 40, therefore
329 presence of PINA and PINB increases grain porosity and lower the breaking energy. The
330 highest total flour yield was obtained at SKCS values ranging between 30 and 60 which
331 correspond to either vitreous grains carrying the wild-type alleles of both puroindolines or
332 grains carrying a mutated allele encoding PINB and displaying low vitreousness. Indeed a
333 negative effect of high vitreousness on break flour production for soft wheats appears to be

334 balanced by a positive effect on the sizing flour production. As both vitreousness and
335 puroindoline alleles have an impact on grain breaking resistance, they consequently also
336 affect the particle size of the milling products and the level of starch damage. Differences in
337 flour and bran composition depending on the presence of wild-type or mutated alleles
338 encoding PINB were also reported and was suggested to result from differences in the grain
339 rupture location. These differences in composition will affect the milling fraction properties.

340

341 Acknowledgments

342 We are grateful to the PhD students who contributed to these studies (C. Antoine, E. Chichti,
343 V. Greffeuille, K. Heinze, P. Lasme). We thank F-X. Oury (INRA, UMR GEDEC, Clermont-
344 Ferrand) and C. Michelet (UFS, Paris) for their gift of near-isogenic grains differing in Pinb-
345 D1 alleles. Special thanks to F-X. Oury for his careful reading and comments on this
346 manuscript. We would like to thank Dr Craig F. Morris (USDA-ARS, Pullman, WA, USA)
347 and their colleagues for the gift of durum wheat in which both wild-type puroindoline alleles
348 were introduced and for growing them in the USA, and A. Massi (Syngeta) for the gift of
349 *Svevo* durum wheat, as well as J. C. Dusautoir (INRA, retired) for cultivating the wheat
350 samples in France. We also acknowledge the following projects that helped fund this work:
351 “Valeur Meunière I” between INRA (French National Institute of Research for Agriculture
352 Paris), AFSA (now UFS, Paris), ANMF (National Association of French Flour-Milling,
353 Paris), ARVALIS-*Institut du Végétal* (Paris), IRTAC (Paris), Danone Vitapole (Palaiseau),
354 Chopin Technologies (Villeneuve la Garenne), and ULICE (Riom); “Valeur Meunière II
355 involving UFS, ANMF, ARVALIS-*Institut du végétal*, Bühler, Chopin Technologies,
356 ENILIA-ENSMIC (Paris, now in Surgères), IRTAC, INRA and Lu France; and FSOV (*Fonds*
357 *de Soutien à l’Obtention Végétale*, 2007-2010).

358

359 Figure captions

360 Figure 1. Boxplots to compare data obtained from grain vitreousness evaluation of the
361 different samples: in different years of cultivation (A), in 7 different growth sites in 2007 with
362 two different nitrogen input for one of the near-isogenic line containing *Pina-D1a-Pinb-D1b*
363 (B) and with two different level of nitrogen used for wheat growth (C). For (A) and (C) the
364 number (n) of samples is 304 and for (B), n=14. The graph summarizes the distribution of

365 data as the following: boxes enclose 50% of the data with the median value for variables
366 displayed as a line, boxes span from the first quartile to the third quartile and vertical lines
367 display 1.5 times the interquartile distance from the box. Outliers are positioned as a dot
368 outside the box and the vertical lines. Mean values are marked with a cross.

369 Figure 2. Boxplots to compare data from SKCS HI measurement for different samples.
370 Number of samples n are 34, 36, 43, 75 and 55 for, respectively, durum wheat (*c.v. Svevo*),
371 same durum wheat in which both wild-type alleles encoding PINA and PINB were introduced
372 by Morris et al. (2011b), common wheat near- isogenic line carrying the wild-type allele of
373 gene encoding PINB, near-isogenic line carrying the mutated allele *Pinb-D1b* leading to the
374 following substitution in the amino acid sequence: G46S, near isogenic line carrying the
375 mutated allele *Pinb-D1d* leading to the following substitution in the amino acid sequence:
376 W44R. See Figure 1 for boxplot description.

377 Figure 3. Relationships between NIRS hardness (A) or SKCS hardness (B) and vitreousness
378 data for common wheat near-isogenic lines carrying the wild-type allele *Pinb-D1a* (soft) or
379 the mutated allele, *Pinb-D1b* or *Pinb-D1d* (hard).

380 Figure 4. Percentages of total breaking flour yield, obtained with a LabMill (Chopin
381 technologies, Villeneuve-la-Garenne, Fr., Dubat et al., 2015), depending on the class of
382 vitreousness within near-isogenic lines carrying the wild-type allele *Pinb-D1a* (A) or the
383 mutated alleles *Pinb-D1b* or *Pinb-D1d* (B) encoding PINB. Percentage of sizing flour
384 produced from semolina reflecting the ability of wheat particles to be reduced into flour
385 depending on vitreousness and on the wild-type (C) or the mutated allele (D) of the gene
386 encoding PINB. Grains within each near-isogenic line was divided into two groups (high and
387 low) according to half of the maximal vitreousness value (V.) obtained for soft and hard near-
388 isogenic lines, which was equal to 30 % and 40 %, respectively. See Figure 1 for boxplot
389 description.

390 Figure 5. Boxplot to compare total flour yield depending on grain SKCS values (0-90) from
391 French common wheat cultivars (n=197) carrying different alleles encoding PINB (*Pinb-D1a*,
392 *Pinb-D1b*, *Pinb-D1c* or *Pinb-D1d*) and near-isogenic lines (n=72), carrying either *Pinb-D1a*,
393 *Pinb-D1b*, or *Pinb-D1d*. Each defined class of SKCS values represents between 17 and 20 %
394 of the total wheat samples. See Figure 1 for boxplot description.

395

396

397 **References**

398 Antoine, C., Lullien-Pellerin V., Abecassis, J., Rouau, X., 2002. Nutritional interest of the
399 wheat seed aleurone layer. *Sci. Aliments* 22, 545-556.

400 Antoine, C., Peyron, S., Mabilhe, F., Lapierre, C., Bouchet, B., Abecassis, J., Rouau, X., 2003.
401 Individual Contribution of Grain Outer Layers and Their Cell Wall Structure to the
402 Mechanical Properties of Wheat Bran. *J. Agric. Food Chem.* 51, 2026-2033.

403 Beecher, B., Bettge, A., Smidansky, E., Giroux, M.J., 2002. Expression of wild-type pinB
404 sequence in transgenic wheat complements a hard phenotype, *Theor. Appl. Genetics* 105,
405 870–877.

406 Bhave, M., Morris, C.J., 2008. Molecular genetics of puroindolines and related genes:
407 regulation of expression, membrane binding properties and applications. *Plant Mol. Biol.*
408 66, 221-231.

409 Bye, J. W., Cowieson, N. P., Cowieson, A. J., Selle, P. H., Falconer, R. J., 2013. Dual Effects
410 of Sodium Phytate on the Structural Stability and Solubility of Proteins. *J. Agric. Food*
411 *Chem.* 61, 290-295.

412 Chantret, N., Salse, J., Sabot, F., Rahman, S., Bellec, A., Laubin, B., Dubois, I., Dossat, C.,
413 Sourdille, P., Joudrier, P., Gautier, M-F., Cattolico, L., Beckert, M., Aubourg, S.,
414 Weissenbach, J., Caboche, M., Bernard, M., Leroy, P., Chalhou, B., 2005. Molecular
415 Basis of Evolutionary Events That Shaped the *Hardness* Locus in Diploid and Polyploid
416 Wheat Species (*Triticum* and *Aegilops*). *Plant Cell* 17, 1033-1045.

417 Charles, M., Tang, H., Belcram, H., Paterson, A., Gornicki, P., Chalhou, B., 2009. Sixty
418 Million Years in Evolution of Soft Grain Trait in Grasses: Emergence of the Softness
419 Locus in the Common Ancestor of Pooideae and Ehrhartoideae, after their Divergence
420 from Panicoideae. *Mol. Biol. Evol.* 26, 1651–1661.

421 Chichti E, Carrere, M, Delenne, J Y, Lullien-Pellerin, V. (2018) A wheat grain quantitative
422 evaluation of vitreousness by light transmission analysis. *J. Cereal Sci.* 83, 58-62.

423 Chichti, E., George, M, Delenne, J-Y., Lullien-Pellerin, V., 2015. Changes in the starch-
424 protein interface depending on common wheat grain hardness revealed using atomic force
425 microscopy. *Plant Sci.* 239, 1-8.

426 Chichti, E., Lullien-Pellerin, V., George, M., Radjai, F., Affes, R., Delenne, J.-Y., 2016.
427 Bottom-up model for understanding the effects of wheat endosperm microstructure on its
428 mechanical strength. *J. Food Engin.* 190, 40-47.

429 Dobraszczyk, B.J., Whitworth, M.B., Vincent, J.F.V., Khan, A.A., 2002. Single kernel wheat
430 hardness and fracture properties in relation to density and the modelling of fracture in
431 wheat endosperm. *J. Cereal Sci.* 35, 245–263.

432 Dubat, A., Geoffroy, S., Abecassis, J.,
433 Chaurand, M., Pujol, R., Bar-L'Helgouac'h, C. 2015. Method and device having a
434 simplified constructions for the reference grinding of wheat. US Patent 9,067,210 B2.

435 Fu, B. X., Wang, K., Dupuis, B., Taylor, D., Nam, S. 2018. Kernel vitreousness and protein
436 content: Relationship, interaction and synergistic effects on durum wheat quality. *J.*
437 *Cereal Sci.* 79, 210–217.

438 Gorretta, N., Roger, J., Aubert, M., Bellon-Maurel, V., Campan, F., Roumet, P., 2006.
439 Determining vitreousness of durum wheat kernels using near infrared hyperspectral
440 imaging. *J. Near Infrared Spectrosc.* 14, 231–239.

441 Greffeuille, V., Abecassis, J., Bar-L'Helgouac'h, C., Lullien-Pellerin, V., 2005. Differences
442 in the aleurone layer fate between hard and soft common wheats at grain milling. *Cereal*
443 *Chem.* 82, 138-143.

444 Greffeuille, V., Abecassis, J., Lapierre, C., Lullien-Pellerin, V., 2006b. Bran size distribution
445 at milling and mechanical and biochemical characterization of common wheat grain outer
446 layers: a relationship assessment. *Cereal Chem.* 83, 641-646.

447 Greffeuille, V., Abecassis, J., Rousset, M., Oury, F-X., Faye, A., Bar-L'Helgouac'h, C.,
448 Lullien-Pellerin, V., 2006a. Grain characterization and milling behaviour of near-isogenic
449 lines differing by hardness. *Theor. Appl. Gen.* 114, 1-12.

450 Greffeuille, V., Mabile, F., Rousset, M., Oury, F-X., Abecassis, J., Lullien-Pellerin, V., 2007.
451 Mechanical properties of outer layers from near-isogenic lines of common wheat differing
452 in hardness. *J. Cereal Sci.* 45, 227-235.

453 Haddad, Y., Benet, J. C., Abecassis, J., 1998. Rapid General Method for Appraising the
454 Rheological Properties of the Starchy Endosperm of Cereal Grains. *Cereal Chem.* 75,
455 673–676.

456 Haddad, Y., Benet, J.C., Delenne, J.Y., Mermet, A., Abecassis, J., 2001. Rheological
457 behaviour of wheat endosperm-proposal for classification based on the rheological
458 characteristics of endosperm test samples. *J. Cereal Sci.* 34, 105–113.

458 Heinze, K., Kiszonas, A. M., Murray, J., Morris, C. F., Lullien-Pellerin, V., 2016.
459 Puroindoline genes introduced into durum wheat reduce milling energy and change
460 milling behavior similar to soft common wheats. *J. Cereal Sci.* 71, 183-189.

461 Huang, X-Q., Röder, M.S., 2005. Development of SNP assays for genotyping the
462 puroindoline b gene for grain hardness in wheat using pyrosequencing. *J. Agric. Food*
463 *Chem.* 53, 2070–2075.

464 Krishnamurthy, K., Giroux, M.J. 2001. Expression of wheat puroindoline genes in transgenic
465 rice enhances grain softness, *Nature Biotech.* 19, 162–166.

466 Kumar, V., Sinha, A.K., Makkar, H.P.S., Becker, K. 2010. Dietary roles of phytate and
467 phytase in human nutrition.: a review. *Food Chem.* 120, 945-959.

468 Lasme, P., Oury, F.-X., Michelet, C., Abecassis, J., Mabile, F., Bar L’Helgouac’h, C.,
469 Lullien-Pellerin V., 2012. A study of puroindoline b gene involvement in the milling
470 behaviour of hard-type common wheat. *Cereal Chemistry* 89, 44–51.

471 Law, C. N., Young, C. F., Brown, J. W. S., Snape, J. W., Worland, A. J., 1978. The study of
472 grain-protein control in wheat using whole chromosome substitution lines. In: *Seed*
473 *protein improvement by nuclear techniques.* Int Atomic Energy Agency, Vienna, pp. 483-
474 502.

475 Lillemo, M., Morris, C.F., 2000. A leucine to proline mutation in puroindoline b is frequently
476 present in hard wheats from Northern Europe. *Theor. Appl. Genet.* 100, 1100–1107.

477 Mabile, F., Gril, J., Abecassis, J. 2001. Mechanical properties of seed coats. *Cereal Chem.*
478 78, 231–235.

479 Martin, C. R., Rousser, R., Brabec, D. L. 1993. Development of single kernel wheat
480 characterization system. *Transactions of the ASAE* 36, 1399-1404.

481 Mattern, P. J., Morris, R., Schmidt, J. W., Johnson, V. A., 1973. Locations of genes for kernel
482 properties in the wheat variety “Cheyenne” using chromosome substitution lines. In:
483 *Proceedings of the 4th International Wheat Genetics Symposium, Colombia, MO.* Eds E.R.
484 Sears and L.M.S. Sears, pp 703-707.

485 Mayer-Laigle, C., Barakat, A., Barron, C., Delenne, J.-Y., Frank, X., Mabile, F., Rouau, X.,
486 Sadoudi, A., Samson, M.-F., Lullien-Pellerin, V., 2018. DRY biorefineries: Multiscale
487 modeling studies and innovative processing. *Innovative Food Science and Emerging*
488 *Technologies* 46, 131-139.

489 Morris, C. F., Delwiche, S. R., Bettge, A.D., Mabile, F., Abecassis, J., Pitts, M. J., Dowell, F.
490 E. Deroo, C. Pearson, T., 2011a. Collaborative Analysis of Wheat Endosperm
491 Compressive Material Properties. *Cereal Chem.* 88, 391–396.

492 Morris, C. F., King, G. E. 2008. Registration of hard kernel puroindoline allele near-isogenic
493 line hexaploid wheat genetic stocks. *J. Plant Regist.* 2, 67-68.

494 Morris, C. F., Rose, S. P., 1996. Wheat. In: *Cereal grain quality*. Eds, Henry R. J. and
495 Kettlewell P. S., Chapman and Hall, NY, USA, pp 3-54.

496 Morris, C.F., Simeone, M.C., King, G.E., Lafiandra, D. 2011b. Transfer of soft kernel texture
497 from *Triticum aestivum* to durum wheat, *Triticum turgidum* ssp. *Durum*, *Crop Sci.* 51,
498 114–122.

499 Morrison, I.N., Kuo, J., O'Brien, T.P., 1975. Histochemistry and fine structure of developing
500 wheat aleurone cells. *Planta* 123, 105-116.

501 Morrison, W.R., Tester, R.F. 1994. Properties of damaged starch granules. IV Composition of
502 ball milled wheat starches and of fractions obtained on hydration. *J. Cereal Sci.* 20, 69-77.

503 Murray, J., Kiszonas, A. M., Wilson, J., Morris, C. F. 2016. Effect of Soft Kernel Texture on
504 the Milling Properties of Soft Durum Wheat. *Cereal Chem.* 93, 513-517.

505 Neethirajan, S., Karunakaran, C., Symons, S., Jayas, D.S., 2006. Classification of
506 vitreousness in durum wheat using soft x-rays and transmitted light images. *Comput.*
507 *Electron. Agr.* 53, 71-78.

508 Neethirajan, S., Jayas, D.S., Karunakaran, C., 2007. Dual energy X-ray image analysis for
509 classifying vitreousness in durum wheat. *Postharvest Biol. Tech.* 45, 381-384.

510 Norris, K. H., Hruschka, W. R., Bean, M. M., Slaughter, D; C., 1989. A definition of wheat
511 hardness using near infrared reflectance spectroscopy. *Cereal Food World* 34, 696-705.

512 Oury, F-X., Lasmé, P., Michelet, C., Rousset, M., Abecassis, J., Lullien-Pellerin, V., 2015.
513 Relationships between wheat grain physical characteristics studied through near-isogenic
514 lines with distinct puroindoline-b allele. *Theor. Appl. Genet.* 128, 913-929.

515 Oury, F-X., Lasmé, P., Michelet, C., Dubat, A., Gardet, O., Heumez, E., Rolland, B, Rousset,
516 M., Abecassis, J., Bar L'Helgouac'h, C., Lullien-Pellerin, V., 2017. Bread wheat milling

517 behavior: effects of genetic and environmental factors, and modeling using grain
518 mechanical resistance traits. *Theor. Appl. Genet.* 130, 929-950.

519 Pasha, I, Anjum, F.M., Morris, C.F., 2010. Grain hardness: a major determinant of wheat
520 quality. *Food Sci. Tech. Int.* 16, 511-522.

521 Pauly, A., Pareyt, B., Fierens, E., Delcour, J.A., 2013. Wheat (*Triticum aestivum* L. and *T.*
522 *turgidum* L. ssp. *durum*) kernel hardness: I. Current view on the role of puroindolines and
523 polar lipids, *Compr. Rev. Food Sci. Food Safety* 12, 413-426.

524 Posner, E. S. 2009. Wheat flour milling. In: *Wheat: Chemistry and Technology*, ed. N^o4. Eds,
525 Khan, K. and Shewry P., AACC, St Paul, USA, pp119-152.

526 Quayson, E. T., Atwell, W, Morris, C. F., Marti, A. 2016. Empirical rheology and pasting
527 properties of soft-textured durum wheat (*Triticum turgidum* ssp. *durum*) and hard-
528 textured common wheat (*T. aestivum*). *J. Cereal Sci.* 69, 252-258.

529 Rios, G., Pinson-Gadais, L., Abecassis J., Zakhia-Rosis, N., Lullien-Pellerin V., 2009.
530 Assessment of dehulling efficiency to reduce deoxynivalenol and *Fusarium* level in
531 durum wheat grains. *J. Cereal Sci.* 49, 387-392.

532 Saurer, W. 1978. Use of infra-red reflectance measurement for determination of protein and
533 water content and grain hardness in wheat. *Getreide Mehl und Brot.* 32, 272-276.

534 Serranti, S., Cesare, D., Bonifazi, G., 2013. The development of a hyperspectral imaging
535 method for the detection of *Fusarium*-damaged, yellow berry and vitreous Italian durum
536 wheat kernels. *Biosyst. Eng.* 115, 20–30.

537 Sharp, P.F., 1927. Wheat and flour studies, IX. Density of wheat as influenced by freezing,
538 stage of development, and moisture content. *Cereal Chem.* 4, 14–46.

539 Sieber, A.-N., Würchum T., Longin, F. H., 2015. Vitreosity, its stability and relationship to
540 protein content in durum wheat. *J. Cereal Sci.* 61, 71-77.

541 Stenvert, N.L., Kingswood, K., 1977. The influence of the physical structure of the protein
542 matrix on wheat hardness. *J. Sci. Food Agric.* 28, 11-19.

543 Symes, K. J., 1969. Influence of a gene causing hardness on the milling and baking quality of
544 two wheats. *Aust. J. Agric. Res.* 20, 971-979.

545 Turnbull, K. M., Rahman, S., 2002. Wheat endosperm texture. *J Cereal Sci.* 36, 327-337.

546 Urbano, G., Lopez-Jurado, M., Aranda, P., Vidai-Valverde, C., Tenorio, E., Porres, J. 2000.
547 The role of phytic acid in legumes: antinutrient or beneficial function? *J. Physiol.*
548 *Biochem.* 56, 283-294.

549 Venora, G., Grillo, O., Saccone, R., 2009. Quality assessment of durum wheat storage centres
550 in Sicily: evaluation of vitreous and shrunken kernels using an image analysis system. *J*
551 *Cereal Sci.* 49, 429-440.

552 Wanjugi, H.W., Hogg, A.C., Martin, J.M., Giroux, M.J. 2007. The role of puroindoline A
553 and B individually and in combination on grain hardness and starch association, *Crop Sci.*
554 47, 67-76.

555 Williams, P.C., Sobering, D.C. 1986. Attempts at standardization of hardness testing of wheat
556 1. The grinding sieving (particle size index) method. *Cereal Food World* 31: 359-364.

557 Xie, F., Pearson, T., Dowell, F.E., Zhang, N., 2004. Detecting vitreous wheat kernels using
558 reflectance and transmittance image analysis. *Cereal Chem.* 81, 594–597.

559 Zhang, J., Martin, J.M., Beecher, B., Morris, C.F., Hannah, L.C., Giroux, M.J., 2009. Seed-
560 specific expression of the wheat puroindoline genes improves maize wet milling yields.
561 *Plant Biotech. J.* 7, 733–743.

562

563

564

565

566

567

568

569

Fig. 1

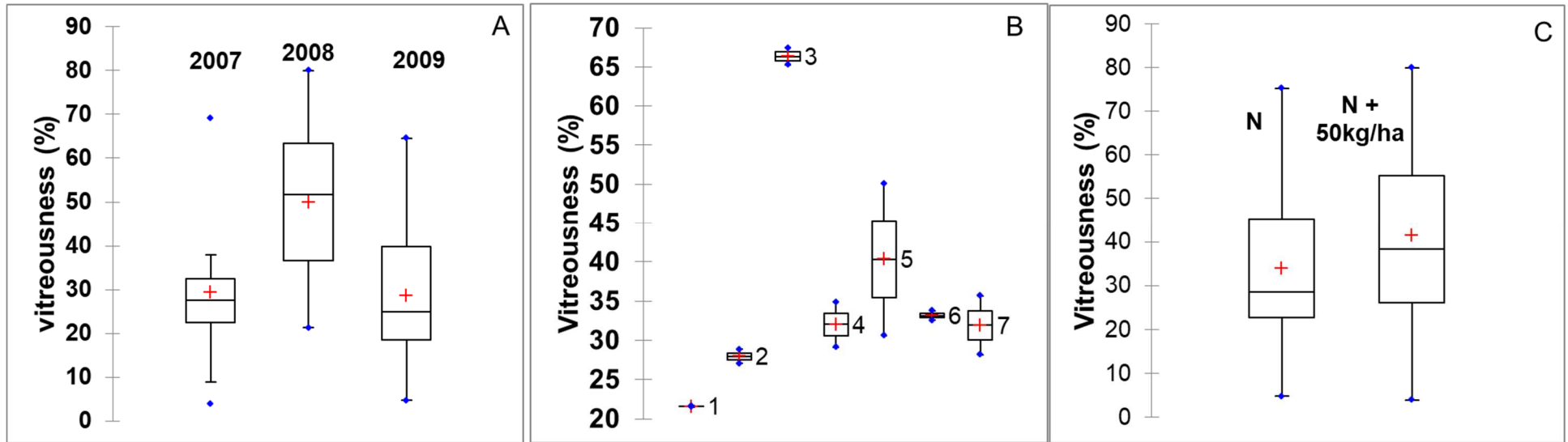


Fig. 2

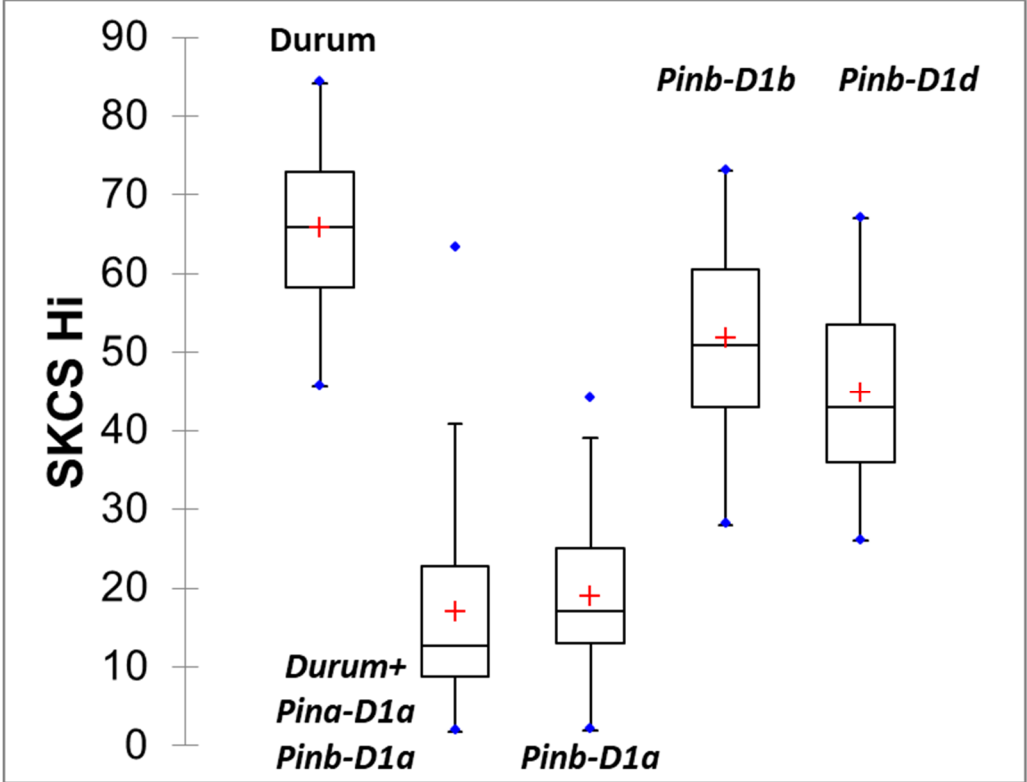


Fig. 3

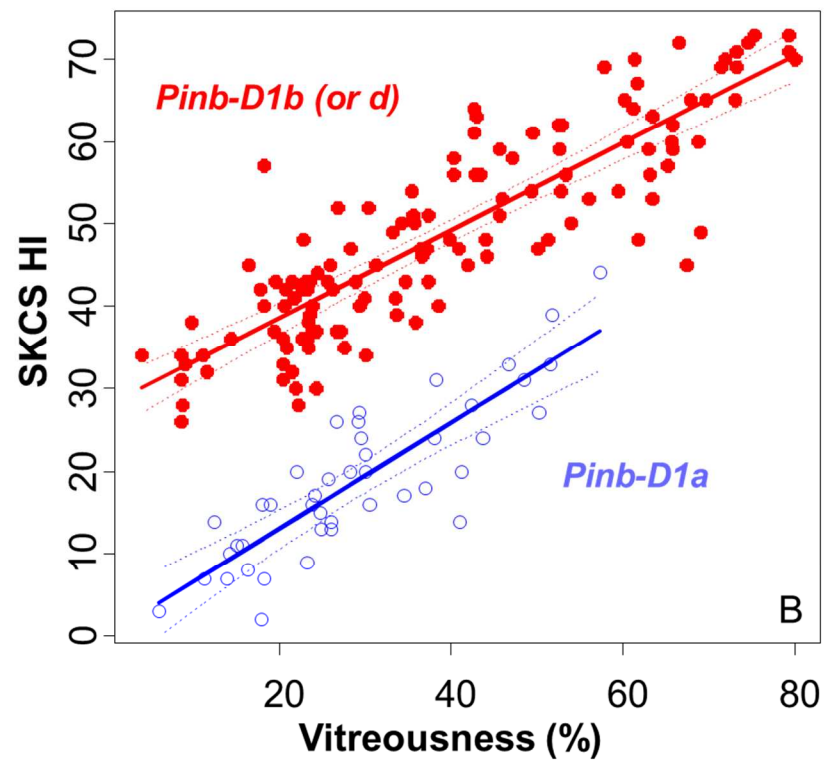
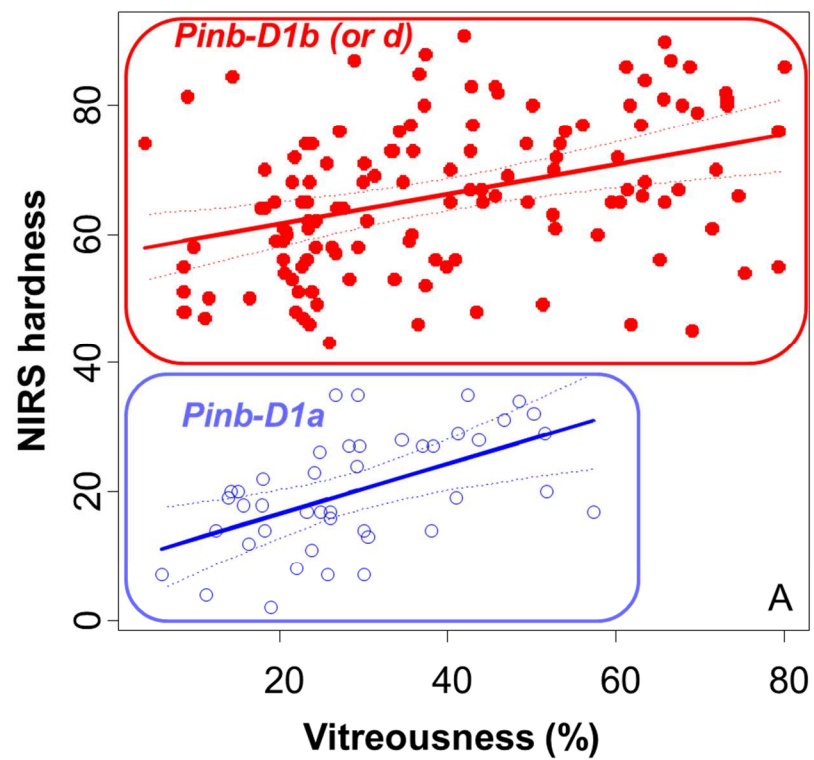
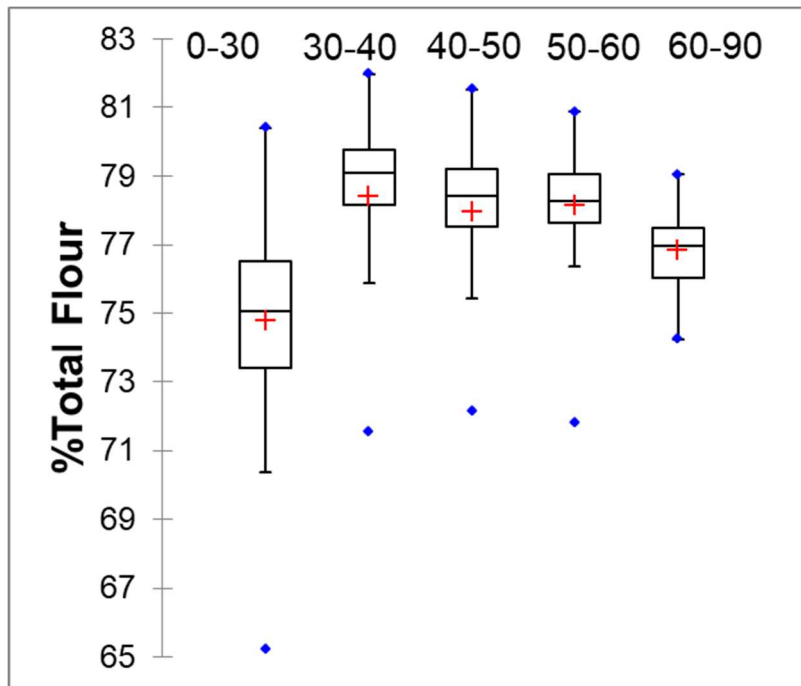


Fig. 5



	Grains from wheat near-isogenic lines carrying :	NIRS	SKCS	Vitreousness (%)
<i>NIL1</i>	<i>Pina-D1a-Pinb-D1a</i>	20.2	18.9	29.2
	<i>Pina-D1a-Pinb-D1b</i>	61.6	52.3	41.5
	<i>Significance</i>	***	***	***
<i>NIL2</i>	<i>Pina-D1a-Pinb-D1b</i>	73.3	51.1	44.9
	<i>Pina-D1a-Pinb-D1d</i>	67.1	46.9	42.1
	<i>Significance</i>	***	(*)	<i>ns</i>

Table 1: NIRS and SKCS hardness and vitreousness average values from two different types of wheat near-isogenic lines differing by the Pinb-D1 allele.

*NIRS was measured using a Percon NIRS apparatus (Inframatic 8620) according to AACC method 39-70A. SKCS values were obtained with a Perten SKCS 4100 according to AACC method 55-31 as described in Oury et al. (2015). Vitreousness was estimated through visual observation using a Pohl grain cutter according to Lasme et al. (2012) on grains from two different types of wheat near-isogenic lines encoding PINB conferring respectively a soft or a hard phenotype or both a hard phenotype due to different Pinb-D1 alleles. Tukey's test was used for comparison of means. Number of observed samples were equal to 164 for NIRS and vitreousness data and to 64 for SKCS measurements for NIL1, and equal to 86 and 64 respectively for NIL2. ***pvalue<0.001, (*) pvalue<0.1.*

Wheat samples with defined puroindoline genes



Different growth conditions



NIRS and SKCS hardness + vitreousness characterisation

Milling behavior



Flour & Bran characterisation

