



HAL
open science

Fragmentation of two soft cereal products during oral processing in the elderly: Impact of product properties and oral health status

Melissa Assad Bustillos, Carole Tournier, Gilles Feron, Sofiane Guessasma, Anne-Laure Reguerre, Guy Della Valle

► To cite this version:

Melissa Assad Bustillos, Carole Tournier, Gilles Feron, Sofiane Guessasma, Anne-Laure Reguerre, et al.. Fragmentation of two soft cereal products during oral processing in the elderly: Impact of product properties and oral health status. *Food Hydrocolloids*, 2019, 91, pp.153-165. 10.1016/j.foodhyd.2019.01.009 . hal-02625724

HAL Id: hal-02625724

<https://hal.inrae.fr/hal-02625724v1>

Submitted on 21 Oct 2021

HAL is a multi-disciplinary open access archive for the deposit and dissemination of scientific research documents, whether they are published or not. The documents may come from teaching and research institutions in France or abroad, or from public or private research centers.

L'archive ouverte pluridisciplinaire **HAL**, est destinée au dépôt et à la diffusion de documents scientifiques de niveau recherche, publiés ou non, émanant des établissements d'enseignement et de recherche français ou étrangers, des laboratoires publics ou privés.



Distributed under a Creative Commons Attribution - NonCommercial 4.0 International License

1 **Fragmentation of two soft cereal products during oral processing in the**
2 **elderly: impact of product properties and oral health status**

3 Assad-Bustillos, M.^{1,2,3}, Tournier, C²., Feron G²., Guessasma¹, S., Reguerre A.L.¹, Della
4 Valle, G^{1*}.

5 ¹ *INRA UR-1268 Biopolymères Interactions et Assemblages, 44316 Nantes, France*

6 ² *Centre des Sciences du Goût et de l'Alimentation, AgroSup Dijon, CNRS, INRA, Université*
7 *Bourgogne Franche-Comté, F-21000 Dijon, France*

8 ³ *CERELAB®, La Sucrerie 21110 Aiserey, France*

9

10 *corresponding author : guy.della-valle@inra.fr

11

12 **Abstract**

13 This study investigated the mechanisms of fragmentation leading to bolus formation
14 during chewing in the elderly population for two cereal foods of different compositions
15 and cellular structure: sponge-cake (SC) and brioche (B). For both products,
16 mechanical properties were characterized by uniaxial compression and 3D cellular
17 structure was determined using x-ray micro-tomography. Stress-strain curves
18 showed two distinct ductile-like behaviors: product B underwent plastic deformation,
19 whereas product SC displayed a hyper-elastic behavior. Twenty subjects aged 65
20 years and over with two different oral health conditions (poor vs satisfactory dental
21 status, variable stimulated salivary flow rate) were asked to consume both products.
22 Bolus particle size was determined at three different chewing stages through image
23 analysis, and the resulting particle size distribution (PSD) curves were fitted by
24 Gompertz model. The model parameters were related to bolus particle heterogeneity
25 and fragmentation, thanks to their correlations with median particle size diameter D_{50}
26 and interquartile ratio (D_{75}/D_{25}), directly extracted from PSD curves. The use of model
27 parameters allowed discriminating between chewing sequences for both products
28 and revealed different fragmentation patterns: while SC boli exhibited a continuous
29 particle size reduction during chewing, B displayed a combination of fragmentation
30 and agglomeration. In addition, results showed that subjects with a satisfactory dental
31 status produced significantly more degraded boli than those with a poor dental
32 status. These results highlight distinct fragmentation mechanisms for these two soft

33 products that were interpreted in relation to their differences in composition, structure
34 and mechanical behavior.

35

36 **Nomenclature**

37	a	Gompertz fitting parameter, maximum size value achieved
38	ANSM	Acronym for the French 'National Agency of Drugs and Safety'
39	B	Brioche
40	b	Gompertz fitting parameter, slope at the inflexion point
41	c	Gompertz fitting parameter, size value at the inflexion point
42	C1	1/3 of chewing duration, first chewing sequence
43	C2	2/3 of chewing duration, second chewing sequence
44	D ₂₅	Particle diameter of first the quartile of the distribution
45	D ₅₀	Median particle diameter of the distribution
46	D ₇₅	Particle diameter of the third quartile of the distribution
47	D _{75/25}	Interquartile ratio of the particle size distribution
48	DS	Dental status
49	E	Young's modulus (kPa)
50	FOP	Food Oral Processing
51	P	Poor (Dental status)
52	PSD	Particle Size Distribution
53	PFU	Posterior Functional Unit
54	S	Satisfactory (Dental status)
55	SC	Sponge-cake
56	SP	Swallowing Point, total chewing duration, third chewing sequence,
57	SSF	Stimulated Salivary Flow rate (mL·min ⁻¹)
58	XR- μ CT	X-Ray Micro-Computed Tomography

59 σ_c Critical stress (kPa)

60

61 **1. Introduction**

62 The physiological deterioration that accompanies ageing, together with the fact that
63 the population aged 60 and over is expected to nearly triple by 2050 (United Nations,
64 2002), have increased the demand for foods with optimum texture design that are
65 nutritious, safe and enjoyable (Chen, 2016; Schwartz, Vandenberghe-Descamps,
66 Sulmont-Rossé, Tournier, & Feron, 2017).

67 Peleg early pointed out the need for understanding the relationship between the
68 mechanical and geometrical properties of a food and its perceived texture in order to
69 provide guidelines to develop specific products targeted for the elderly (Peleg, 1993).

70 Since then, advances in the understanding of food oral processing (FOP) have been
71 extensively reviewed (Chen, 2009, 2014, 2015) and the importance of structure and
72 mechanical properties of foods in the bolus formation mechanisms has been
73 highlighted (Gao, Wang, Dong, & Zhou, 2017; Pascua, Koç, & Foegeding, 2013; Witt
74 & Stokes, 2015), as well as in the perception of flavor (Panouillé, Saint-Eve, Déléris,
75 Le Bleis, & Souchon, 2014) and texture (Devezeaux de Lavergne, Derks, Ketel, de
76 Wijk, & Stieger, 2015; Gao, Ong, Henry, & Zhou, 2017). These works have improved
77 the understanding of texture by combining the studies of bolus formation
78 mechanisms with the structural and mechanical properties of foods. The perception
79 of texture is recognized as a dynamic process and does not depend only on the initial
80 food properties, which govern the early stages of mastication (Kim et al., 2012;
81 Young, Cheong, Hedderley, Morgenstern, & James, 2013), but also on bolus
82 properties towards the middle and the end of oral processing (Devezeaux de
83 Lavergne, van de Velde, & Stieger, 2017; Jourdren, Saint-Eve, et al., 2016). The

84 characterization of bolus properties has thus become crucial to the understanding of
85 FOP and perception mechanisms. This approach has been poorly addressed in the
86 elderly, despite that such knowledge could bring new opportunities to develop food
87 products specifically targeted for this population. Recently, we studied the
88 relationships between sensory perception, food oral processing and bolus properties
89 for two cereals products, namely sponge-cake and brioche, in elderly subjects
90 varying in dental status and salivary flow rate (Assad-Bustillos, Tournier, Septier,
91 Della Valle, & Feron, 2017). We developed a phenomenological model predicting the
92 evolution of bolus apparent viscosity during oral processing. Viscosity was found to
93 decrease with the theoretical amount of saliva absorbed, expressed as the product of
94 chewing time by the stimulated salivary flow rate, irrespectively of the dental status of
95 the subjects (Assad-Bustillos et al., 2017). However, the model displayed some
96 dispersion, likely because the contribution of the particle size distribution of bolus
97 fragments (PSD) was not taken into account.

98 The PSD of foods during oral processing has been early recognized as a crucial
99 factor in bolus formation (Hoebler, Devaux, Karinithi, Belleville, & Barry, 2000; Olthoff,
100 Van Der Bilt, Bosman, & Kleizen, 1984; Peyron, Mishellany, & Woda, 2004), and has
101 been identified as a key parameter in the triggering of swallowing (Jalabert-Malbos,
102 Mishellany-Dutour, Woda, & Peyron, 2007; Peyron et al., 2011). Many studies have
103 attempted to describe the comminution process of food materials after chewing by
104 using mathematical models that consider the probability of a particle of being
105 selected and its degree of fragmentation, which in turn depend on other factors such
106 as its shape and mechanical properties (Lucas & Luke, 1983; van der Bilt, Olthoff,
107 van der Glas, van der Weelen, & Bosman, 1987; van der Glas, Kim, Mustapa, &
108 Elmanaseer, 2018; van der Glas, van der Bilt, & Bosman, 1992). To this extent, there

109 have been attempts to relate the degree of fragmentation of several foods to their
110 mechanical properties (Agrawal, Lucas, Prinz, & Bruce, 1997; Chen, Khandelwal, Liu,
111 & Funami, 2013; Lucas, Prinz, Agrawal, & Bruce, 2002). From these studies, it
112 appears that the median particle size (D_{50}) of the bolus before swallowing is inversely
113 related to the food hardness obtained from instrumental measurements performed by
114 uniaxial compression. However, these observations seem to be limited to foods that
115 exhibit brittle fracture, meaning that they break in their elastic domain. As pointed out
116 by Gao, Wang, et al. (2017), there is a lack of similar studies concerning fracture in
117 ductile (also referred as *soft*) food materials, which are able to resist high levels of
118 plastic deformation before breaking (e.g. bread or cakes).

119 As far as we know, the only cereal food exhibiting ductile behavior for which PSD
120 after chewing has been studied and modelled is bread. Different methods have been
121 used to characterize the PSD, such as drying, sieving and weighing the recovered
122 fractions. Image acquisition - based on optical scanning, camera and/or laser
123 diffraction for small particles ($\leq 1\text{mm}$) (Jourden, Panouillé, et al., 2016; Le Bleis,
124 Chaunier, Della Valle, Panouillé, & Réguerre, 2013; Pentikäinen et al., 2014) (Gao,
125 Wong, Lim, Henry, & Zhou, 2015; Hoebler et al., 1998, 2000) - have been used to
126 provide a more accurate quantitative analysis. The diversity of methods used has
127 made it difficult to compare results between studies. Yet, all of them concluded that
128 there is a general decrease of the median particle size (D_{50}) over time, and Jourden,
129 Panouillé, et al., 2016 also reported an increase in bolus heterogeneity, **which they**
130 **chose to assess** by the interquartile ratio (D_{75}/D_{25}). In contrast, the influence of the
131 initial bread structure in the PSD has not been extensively studied, and so far the
132 reported results lack of consensus. For instance, Pentikäinen et al. (2014) showed
133 that rye wholegrain breads, which featured denser structures and thicker cell walls

134 than traditional wheat bread, led to boli that contained smaller particles. Yet, in a
135 similar study, Le Bleis, Chaunier, Montigaud, & Della Valle (2016) found no
136 significant effect of structure in the D_{50} of boli from fiber-rich bread with different
137 densities. In general, inter-individual variability is considered to have a large influence
138 on oral processing and bolus properties (Panouillé, Saint-Eve, & Souchon, 2016).
139 However, when it comes to particle size, the impact of physiology has rarely been
140 taken into account (Fontijn-Tekamp, van der Bilt, Abbink, & Bosman, 2004; Hoebler
141 et al., 1998; Peyron et al., 2004). Furthermore, there is a lack of focus on the elderly
142 population, whose oral health is frequently deteriorated due to tooth loss and
143 decreased salivary flow rate (Laguna, Aktar, Ettelaie, Holmes, & Chen, 2016; Ship,
144 1999; Vandenberghe-Descamps et al., 2016).

145 Hence, considering the various aspects involved in food fragmentation and bolus
146 formation, the objectives of this study were, in the first place, to accurately describe
147 and assess the fragmentation process during the chewing of two soft cereal foods
148 with different composition and structure in an elderly panel; and secondly, to assess
149 the impact of the oral health status of the participants in the said foods' fragmentation
150 process. In this purpose, we have fully characterized the PSD of sponge-cake (SC)
151 and brioche (B) boli collected after three chewing stages from a group of elderly
152 subjects. Additionally, the data was fitted with a mathematical model in order to be
153 able to extract as much information as possible and avoid single parameter
154 comparisons. With this information, the influence of the dental status (DS) and
155 salivary flow rate (SSF) of the elderly on the PSD of the boli was evaluated.

156 **2. Materials and Methods**

157 *2.1 Product composition, structural and mechanical properties*

158 The sponge-cake and brioche used in this study were provided by CERELAB®,
159 France. Their composition is detailed in [Table A \(Appendix\)](#).
160 Their instrumental texture was defined by their density, 3D cellular structure and
161 mechanical behavior. The product density was measured by the rapeseed
162 displacement method.

163 The three-dimensional cellular structure was determined by X-ray micro-computed
164 tomography (XR- μ CT), using a compact table-top system Skyscan 1174 (Bruker
165 microCT, Belgium). A cylindrical sample of each product with a diameter of 2 cm and
166 a height of 3 cm was prepared with a steel cutter and placed on a rotating plate while
167 the X-ray beam passed through. A CCD camera with a resolution of 1304×1304
168 pixels was used to acquire the 2D radiographic images. The exposure time was 2000
169 ms, and the pixel size was adjusted to 22 μ m. Two images were taken per rotational
170 step (every 0.5°, until 360°) and were averaged. The projections were then
171 reconstructed to obtain cross-sectional images using the NRecon reconstruction
172 software (Bruker microCT, Belgium). Reconstructions were based on the Feldkamp
173 cone-beam algorithm (Feldkamp, Davis, & Kress, 1984). After reconstruction, a stack
174 of 1000 images in TIFF format was obtained for each sample. 3D images were
175 therefore composed of 1304×1304×1000 voxels, coded on an 8-bit grey-scale. One
176 replication was made for each product, for a total of four independent 3D images
177 generated. From the images, the granulometric curves, that lead to cell wall size and
178 cell wall thickness values, were calculated by using mathematical morphology
179 operations (Serra, 1982). A series of openings of increasing size (image sieving)
180 was performed on the features of [interest and the sum](#) of the volume occupied by the
181 sieved particles, either cells or walls, was computed at each step. The results were
182 expressed as the plot of the cumulative volume (%) of the particle vs the particle

183 diameter (μm). In addition, the relative density (D) was calculated by dividing the
184 volume occupied by the cell walls by the total volume of the sample, and the void
185 fraction (VF), or porosity (P), was calculated as the complementary fraction D (1)

$$186 \quad P = VF = 1 - D \quad (1)$$

187 The mechanical properties were determined by uniaxial compression test. A circular
188 steel cutter was used to prepare cylindrical samples with a diameter of 40 mm and a
189 height of 30 mm. Both products were subjected to uniaxial compression using a
190 universal testing machine (Adamel Lomarghy, France) equipped with a 1 kN load
191 cell. The testing was performed with a cross head speed of 50 mm/min until 66% in
192 height reduction between parallel plates. Five replicates were performed for each
193 food sample. Results were expressed as the stress versus strain plot, from which
194 Young's modulus (E), and the critical stress (σ_c), when applicable, were measured. E
195 was calculated from the initial slope within the linear elastic domain, while σ_c was
196 defined as the stress value at the end of the linear domain.

197 *2.2 Panel composition*

198 Twenty subjects (9 men and 11 women, aged 65–82 years, average 72 ± 5 years)
199 participated in the study. Their dental status (DS) was assessed by determining the
200 number of Posterior Functional Units (PFU 's), allowing their classification within two
201 groups: poor ($\leq 4PFU$'s) and satisfactory ($\geq 7 PFU$'s) DS . Additionally, their salivary
202 flow rate in $\text{mL}\cdot\text{min}^{-1}$ under mechanical stimulation (SSF), was determined for each
203 subject. The chewing duration up to the swallowing point (SP) was determined for
204 each subject and product through video recording. These techniques were previously
205 used and detailed by Assad-Bustillos et al. (2017). The results obtained for the
206 average SSF and the SP of all participants, including their standard deviation, are
207 recalled in Table B (See Appendix). All subjects agreed on the content of the study

208 and signed informed consent. This study was approved by the local ethical
209 committee (CPP Est-I) and the French National Agency of Drugs and Safety (ANSM)
210 (ID RCB n°2016-A00916-45).

211 *2.3 FOP assessment and bolus collection*

212 Mouthfuls of 20 cm³ of each product were cut right before the experimentation. Each
213 member of the panel was asked to eat a mouthful and to expectorate the generated
214 bolus at three different chewing sequences that were defined according to each
215 individual's swallowing point, as described in detail by Assad-Bustillos et al. (2017).
216 The chewing stages were defined as follows: 1/3 of the total chewing duration (C1),
217 2/3 of total chewing duration (C2) and just before the swallowing point (SP, total
218 chewing duration). At each chewing sequence, one bolus was generated. The bolus
219 was suspended immediately after collection in 150 mL of glycerol (VWR International,
220 USA) inside a plastic container with a resealable screw-lid and was agitated at room
221 temperature for 1h using a magnetic stirrer at 170 rpm to allow particle dispersion
222 without damaging bolus structure, according to the procedure set up by Le Bleis et al.
223 (2013). The boli were stored at 4°C until the moment of analysis.

224 *2.4 Bolus particle size analysis*

225 Before analysis, the boli suspended in glycerol were re-agitated at a rotation speed
226 of 170 rpm during 80 min at 20°C in a water bath (Julabo SW23, Germany) to ensure
227 homogenous particle dispersion for all samples. Bolus particles were carefully placed
228 in a Petri dish (diameter=5.5 cm) that was placed over a matte dark background and
229 was backlighted through an optical fiber ring (Schott DCR IV, USA) placed
230 underneath, as described by Le Bleis et al. (2013). The images were acquired in gray
231 level with a monochrome CMOS video camera (EXO SVS-250MGE Vistek,
232 Germany). For each bolus, at least 90% of the total volume was characterized, with a

233 minimum of 10 images per bolus, for a total of 1200 images. Images were saved in
234 TIFF format as matrices of 2448×2048 pixels, with a pixel size of 15 μm. Image
235 analysis was performed with Matlab software (Mathworks 2016b, USA). Particle size
236 distribution (PSD) was obtained using operations of mathematical morphology by
237 performing a series of openings of increasing size (image sieving) as described
238 above for the 3D images. The results were expressed as a plot of the cumulative
239 area (%) of the particle vs the particle diameter in mm, also named PSD curve.

240 *2.5 Data treatment and Statistical analysis*

241 For each subject and each chewing sequence (C1, C2, SP), the median equivalent
242 diameter (D_{50}) and the interquartile ratio (D_{75}/D_{25}) were derived from the PSD curve.
243 The ratio (D_{75}/D_{25}) characterizes the heterogeneity of the bolus (Jourdren, Panouillé,
244 et al., 2016). Moreover, to ascertain their description, all PSD ($n=120$) were fitted with
245 a three-parameter Gompertz model (2). Gompertz model has been previously used
246 to model the PSD of soils (Botula, Cornelis, Baert, Mafuka, & Van Ranst, 2013;
247 Esmaeelnejad, Siavashi, Seyedmohammadi, & Shabanpour, 2016), *in vitro*
248 degradability of rumen from cereal meals (Gallo, Giuberti, & Masoero, 2016) and to
249 model the porosity kinetics of bread dough during proofing (Kansou et al., 2013). In
250 this study, it is used to model the PSD of food particles after chewing:

$$251 \quad A = a \times \exp(-\exp(-b \times (p - c))) \quad (2)$$

252 Where A is the fraction of cumulated particles area (% of total particle area), p is the
253 particle size (mm), “a”, “b” and “c” are parameters obtained by fitting. Parameter “a” is
254 an approximation of the maximum cumulated area, “b” is the slope of the size
255 distribution curve at the inflection point, and parameter “c” is the particle size at the
256 inflection point. Curve fittings were performed using the modules “NumPy” and
257 “SciPy” from Python v.3.2.5.1 software (Python Software Foundation).

258

259 A one-way ANOVA was performed to determine the differences of structural and
260 mechanical properties between the two products. In order to investigate differences
261 between products at each chewing stage, a repeated measures ANOVA (product +
262 subject + chewing sequence) was carried out for the median particle size D_{50} ,
263 interquartile ratio D_{75}/D_{25} and Gompertz parameters (“a”, “b”, “c,”), with the chewing
264 sequence as repeated factor. Additionally, a one-way ANOVA was carried out for
265 each product to investigate differences between chewing sequences. Furthermore,
266 to investigate the impact of oral health status, a three-way ANCOVA (Analysis of
267 covariance) model with level 2 interactions was applied for each product (chewing
268 duration + dental status + stimulated salivary flow + dental status×stimulated salivary
269 flow + dental status×chewing duration + stimulated salivary flow×chewing duration).
270 For every statistical procedure, a significance level of $\alpha=0.05$ was used and results
271 reported according to Type III sum of squares. The Student-Newman-Keuls test was
272 used for post-hoc comparison tests. All statistical analyses were performed with
273 XLSTAT software (v.2016 18.06, Addinsoft, USA).

274 3. Results and discussion

275 *3.1 Structure and mechanical properties of the two cereal foods*

276 The values of structural and mechanical properties of both products are reported in
277 Table 3, together with their standard deviation. Not surprisingly, both foods show
278 distinct structural features due to their different composition and process. The first
279 indicator of these differences is density, where sponge-cake (SC) showed a lower
280 value ($\rho^*= 0.21 \text{ g.cm}^{-3}$) than brioche (B) ($\rho^*= 0.33 \text{ g.cm}^{-3}$). This may be the reason
281 why the cellular structure of SC displayed larger bubbles, or gas cells, while B
282 displayed smaller cells (Fig.1 a, b). From 3D image analysis, the relative density (D)

283 values ($D = 0.21$ for SC and 0.31 for B) agree with those determined using the
284 rapeseed displacement method (Table 1).

285 From the granulometric curves (Fig.1 c), it can be seen that cell wall size distributions
286 of both foods are close to each other with a median size (D_{50}) value of $\approx 100 \mu\text{m}$ and
287 $\approx 120 \mu\text{m}$ for SC and B, respectively (Table 1). Regarding the voxel size, i.e. $22 \mu\text{m}$,
288 these two values can be considered not significantly different. Conversely, the cells
289 were found significantly larger for SC than B, with a median size of $\approx 300 \mu\text{m}$ and
290 $\approx 200 \mu\text{m}$ respectively (Table 1). Hence, in line with the difference of density, the main
291 difference in cellular structure between products comes from the cell size.

292 Differences between products with regards to their mechanical behavior can also be
293 observed from the stress-strain curves obtained by compression tests (Fig.2). B
294 behaves like an elasto-plastic material, i.e. that displays inelastic permanent
295 deformation after unloading. Its behavior features a linear elastic part, followed by a
296 plateau-like stage where stress is kept constant due to cell wall buckling and yielding,
297 then followed by a continuous increase of stress reflecting material densification.
298 Conversely, SC behaves like a hyper-elastic material, i.e. it deforms elastically over a
299 large range of loading levels, and its behavior is marked by a continuous increase of
300 the stress until densification. The former behavior has been widely reported in baked
301 products including different types of bread and sponge-cake (Attenburrow,
302 Goodband, Taylor, & Lillford, 1989; Hibberd & Parker, 1985; Scanlon & Zghal, 2001;
303 Wang, Austin, & Bell, 2011). Contrarily, the latter has been rarely observed in starch
304 based food materials (Guessasma & Nouri, 2015; Mohammed, Tarleton,
305 Charalambides, & Williams, 2013). Both behaviors may be assigned to ductile foams,
306 i.e. products that have a large porosity and a cellular structure with cell wall material
307 in the rubbery state, as described by Gibson & Ashby (1997).

308 The values of Young's moduli (E), for both products, and critical stress (σ_c) for B are
309 reported in Table 1. B had a higher value of E (20 kPa) than SC (5 kPa). This
310 difference may be attributed mainly to the density differences, in line with Gibson &
311 Ashby's (1997) scaling law for solid foams.

312 Finally, these values of structural and mechanical properties are in the range of those
313 found for other baked products like breads (Besbes, Jury, Monteau, & Le Bail, 2013;
314 Gao et al., 2015; Pentikäinen et al., 2014; Van Dyck et al., 2014) and cakes
315 (Bousquières, Michon, & Bonazzi, 2017; Dewaest et al., 2017; Lassoued, Babin,
316 Della Valle, Devaux, & Réguerre, 2007; Sozer, Dogan, & Kokini, 2011). Median cell
317 size (D_{50}), however, was on the lower edge of the interval [300, 1600 μm]
318 encountered in these studies. This could be explained by the high levels of fat of both
319 products, which, according to Brooker (1996), lead to finer crumb grains.

320 *3.2 Particle size distribution (PSD) of the cereal food boli: analysis and* 321 *curve fitting*

322 Cumulative particle size distributions of food boli (PSD) were determined by
323 quantitative image analysis for each subject, each chewing sequence and each
324 product (Fig. 3). The average values for all subjects of the median diameter (D_{50}) and
325 the interquartile ratio (D_{75}/D_{25}), an indicator of bolus heterogeneity (Jourdren,
326 Panouillé, et al., 2016), were extracted from the PSD curves and are shown in Table
327 2 for both products. Firstly, B boli had significantly higher D_{50} values than SC at all
328 chewing stages. Secondly, for SC, D_{50} was significantly reduced over the chewing
329 sequences. B boli, on the other hand, did not show any significant variation of D_{50}
330 throughout the chewing stages. Also, D_{50} of B boli showed a higher inter-individual
331 variability than SC, as reflected by the higher standard deviation. In addition, D_{75}/D_{25} ,
332 decreased significantly for SC, meaning these boli tend to reduce particle size

333 towards the same value as mastication progresses. Conversely, this value increased
334 significantly for B boli, meaning particle heterogeneity becomes higher over the
335 chewing sequences. The variations over time of D_{50} and D_{75}/D_{25} for all subjects and
336 both products are shown in Fig. 4. This figure confirms the previous analysis and
337 clearly depicts the scattered variations of D_{50} for B and illustrates the complexity of
338 chewing mechanisms in this product, likely combining fragmentation and
339 agglomeration of food particles.

340 These results also show that using a single parameter from the PSD, such as D_{50} , is
341 not always sufficient to understand the complex variations of particle size during
342 mastication. Therefore, PSD curves were fitted with the Gompertz three-parameter
343 model described in 2.5 (Fig.3), in order to integrate the whole information brought by
344 these curves and determine if D_{50} and D_{75}/D_{25} conveniently describe those. The
345 average values of the fitting parameters obtained for both products and each
346 chewing sequence are shown in Table 2. Out of 120 fitted PSD curves, 112 of them
347 had a satisfactory fitting ($R^2 \geq 0.9$), 2 had a low quality fitting ($0.6 \geq R^2 \geq 0.8$), and 6 had
348 an unsuccessful fitting ($R^2 \leq 0.5$) (cf. Appendix).

349 As expected from cumulative curves (Fig.3), “a” coefficient values remain unchanged,
350 close to 100 for all products and chewing sequences, suggesting that the 112 PSD
351 curves of food boli can be described by only the two coefficients “b” and “c”, whose
352 values differ significantly between products for almost every chewing sequence.
353 Coefficient “b” varies significantly between chewing sequences for SC, and
354 coefficient “c” does it for both products. Furthermore, it was found that “c” is positively
355 correlated to D_{50} , ($R_{SC}=0.94$, $R_B=0.95$ $p < 0.0001$), and the regression line is closed
356 to the bisector. Conversely, “b” is negatively correlated to D_{75}/D_{25} , ($R_{SC}=-0.65$, $R_B=-$
357 0.49 $p < 0.0001$) (Fig. 5). The correlation is particularly satisfactory for both factors in

358 the case of SC. These results confirm that the two coefficients describe completely
359 the variations of particle size boli during chewing. Furthermore, they suggest **that** the
360 variations of “c” reflect the mean size of bolus particles, and hence their degradation
361 degree: the smaller the “c” value, the more degraded the bolus. Conversely, “b” can
362 be considered as an index of homogeneity of the particle size distribution, at least for
363 SC. These two parameters of the PSD model will be used in the following section to
364 analyze the effect of the oral health status on bolus fragmentation.

365 The remaining 8 “misfit” PSD curves came from boli that featured a high percentage
366 of large size particles, which introduced jaggedness to the distributions, hence
367 making them difficult to fit (see Fig. 3 c,d). Interestingly, all of these boli came from B
368 and belonged to either the second chewing sequence (C2) or the swallowing point
369 (SP). This means the large particles were present by the end of mastication,
370 therefore suggesting agglomeration. Indeed, a closer examination of the PSD curves
371 and bolus images revealed the presence of three fragmentation patterns (cases I, II
372 and III). Case I consists of an overall decrease of particle size over the chewing
373 sequences and an increase in the number of small particles. It is represented by a
374 curve translation towards smaller sizes (Fig 3 a,b). All of the sponge-cake (SC) boli
375 followed case I pattern, with more than 90% of overall particles with a size lower than
376 6 mm (Fig. 6a). This trend was followed for brioche (B) boli for 10 out of 20
377 individuals (Fig. 6b). Out of the remaining 10, 2 showed a clear pattern of
378 agglomeration (case II), which is represented by a translation of the curve towards
379 larger size is with a jagged appearance due to large size particles (>14mm) (Fig. 3c),
380 and is depicted by an increase in particle size during chewing until bolus becomes a
381 single paste-like particle (size \approx 20mm) (Fig. 6c). For 8 cases, a non-monotonous
382 variation was found, with two possibilities: either an increment in particle size during

383 C2 followed by an immediate decrease of particle size at the SP (Fig. 6d), or a
384 decrease in particle size in C2, followed by an increase of particle size in SP (not
385 shown), suggesting a pattern combining agglomeration and fragmentation (case III).

386 Actually, there was no particular relationship between the individual physiology and
387 the agglomeration patterns, for these 10 specific cases as illustrated by Table D
388 (Appendix).

389 3.3 Influence of oral health status on bolus fragmentation / agglomeration 390 patterns

391 The influence of the oral health status on particle size distributions and model
392 parameters was investigated through ANCOVA model and the results are shown in
393 the present section. In spite of large variations of SSF, from 0.3 to 3.84 mL/min
394 overall (see Table B in Appendix), no significant effect of salivary flow rate (SSF) on
395 D_{50} or PSD model parameters was found for any of the products. For sponge-cake
396 (SC), a significant relationship between dental status (DS) and median particle
397 diameter (D_{50}) was identified ($p < 0.05$). The normalized coefficient of the model for the
398 satisfactory DS group (β_s) was -0.8. This result means that individuals with a
399 satisfactory DS produced boli with lower D_{50} values than those with a poor DS. The
400 same result was obtained when performing the analysis with “c” Gompertz coefficient
401 instead of D_{50} ($p < 0.001$, $\beta_s = -1.0$). However, in this model, a significant interaction
402 between chewing duration and DS was found ($p < 0.01$), where $\beta_s = 0.6$. This positive
403 value may reflect the limited size reduction ($D_{50} \geq 0.15\text{mm}$), illustrated in Fig.4a, for
404 longer chewing duration and satisfactory DS. Conversely, for brioche (B), no
405 significant effect of DS was found for D_{50} . A different result was obtained,
406 nonetheless, with “c”, where DS had a significant effect ($p < 0.01$, $\beta_s = -0.3$), meaning
407 this parameter is lower for subjects with a satisfactory DS. This also means that,

408 contrary to D_{50} , “c” coefficient allows differentiating B boli based on the DS of
409 subjects, and it confirms that Gompertz model parameters **more completely account**
410 **for PSD variations than directly extracted characteristics** such as D_{50} . Neither D_{75}/D_{25}
411 nor “b” showed significant relationships with DS or SSF, suggesting that, **in the case**
412 **of these soft cereal foods**, bolus particle heterogeneity is independent of the oral
413 health status. Moreover, no particular trend was found with regards to the number of
414 agglomeration cases ($n=10$) and their distribution according to DS or SSF. More
415 importantly, since no relationship with SSF was found for any of the studied
416 parameters, it is clear that fragmentation does not depend on salivary flow.

417 *3.4 Overall discussion*

418 Our results demonstrate that the Gompertz model **accounts for the variability** the
419 particle size distribution (PSD) of food particles, **and that the two parameters, “b” and**
420 **“c” that result from it, are sufficient** to discriminate between products and chewing
421 sequences. Therefore, they are worth to be related to bolus and chewing
422 characteristics. Also, the analysis of the quality of fit resulted in a quick way to detect
423 atypical data, allowing the identification of different fragmentation patterns in the two
424 studied foods, as discussed in section 3.2. While Sponge-cake (SC) boli featured a
425 monotonous and continuous fragmentation pattern (case I), Brioche (B) boli
426 displayed three different fragmentation patterns (cases I, II and III), including
427 agglomeration in 50% of cases. Moreover, as observed in our previous study (Assad-
428 Bustillos et al., 2017), B boli were perceived as sticky and pasty, which is in
429 agreement with the observed agglomeration patterns observed in the present work.
430 Case I type of behavior has already been observed in other ductile cereal products,
431 like bread (Jourdren, Panouillé, et al., 2016; Le Bleis et al., 2016). However, patterns
432 combining fragmentation and agglomeration during bolus formation, such as cases II

433 and III, have only been reported for brittle cereal products (Rodrigues, Young, James,
434 & Morgenstern, 2014; Young et al., 2013; Yven, Guessasma, Chaunier, Della Valle,
435 & Salles, 2010). Yven et al. (2010) suggested that the transition from fragmentation
436 to agglomeration during chewing is linked to a transition of the material from brittle to
437 ductile. Such shift also seems to depend on the initial structural and mechanical
438 properties of the food, as it occurred faster and was more abrupt for the densest and
439 hardest foods (Young et al., 2013; Yven et al., 2010). Therefore, agglomerative
440 patterns are somehow associated to ductile behavior, and in our case, the structural
441 and mechanical differences between the studied foods are probably responsible for
442 the observed fragmentation mechanisms. Among the two products, B featured a
443 denser structure and higher values for mechanical properties; it also displayed an
444 elasto-plastic behavior, which is known for its low energy dissipation. This means the
445 material can undergo high levels of strain with a relatively small increase in stress. As
446 a result, more energy and effort are needed to break down this type of materials, **as**
447 **much as shearing to allow cell wall breakage.** A higher masticatory effort could
448 translate in a longer chewing duration, but also in a bolus formed of larger particles
449 (Gao, Tay, Koh, & Zhou, 2018). In our case, the chewing duration of the two products
450 was similar, yet, the combined effect of a denser structure and elasto-plastic nature
451 could partially account for the higher bolus particle size and agglomerative behavior
452 of B.

453 Conversely, the mechanical behavior of SC was best described by a hyper-elastic
454 constitutive law. Like previously mentioned, this behavior is characterized by a
455 continuous non-linear increase of stress that results from reversible structural
456 modification during compressive loading. However, SC cannot be considered as a
457 true hyper-elastic material since it is neither isotropic nor incompressible (Mihai &

458 Goriely, 2015). From a microstructural point of view, this behavior can be explained
459 by the rearrangement of cells and their modification when loading is applied. In SC, it
460 is clear that failure mechanisms are dominated by irreversible non-plastic
461 deformation. Further experiments using high-resolution 3D image acquisition under
462 compression **and shearing** would be useful to better understand these mechanisms.
463 Still, it is possible to state that the generated cell wall damage of SC is higher than B
464 at the early stages of compression, thus leading to an increase of stress at a faster
465 rate. This hypothesis would explain why SC was broken down into smaller particles
466 without increasing the chewing duration. Therefore, at product level, differences in
467 fragmentation patterns can be partially explained by the mechanical behavior of the
468 two foods.

469 At the individual level, part of the variability observed in the bolus particle size was
470 explained by the physiology and particularly the dental status (DS) of the elderly
471 subjects. As discussed in section 3.3, a significant relationship between a satisfactory
472 DS and a lower bolus particle size was evidenced for both products. It was also seen
473 that **in spite of large variations of stimulated salivary flow rate (SSF), this variable** is
474 not involved in the fragmentation process, unlike other bolus properties like hydration
475 or viscosity (Assad-Bustillos et al., 2017). Additionally, no correlation between
476 agglomeration and DS or SSF was found. Still, it is likely that other physiology
477 variables are involved in this mechanism, since agglomeration only occurred in 50%
478 of the cases. According to Prinz & Lucas (1997), the tongue is highly involved in the
479 packing and pressing of bolus particles against the palate. In the elderly, the tongue
480 and cheek muscles that are associated with this function may be altered inducing
481 changes in tongue activity and bite force (Laguna, Sarkar, & Chen, 2015; Laguna et
482 al., 2016; Laguna, Sarkar, Artigas, & Chen, 2015; Peyron, Woda, Bourdiol, &

483 Hennequin, 2017). Hence, physiological variables such as tongue pressure, tongue
484 muscular activity and bite force may be worth to be taken into account in future
485 studies in order to better understand these mechanisms in the elderly.

486 Finally, from the ANCOVA analysis performed with Gompertz model parameters, we
487 found that DS has a significant impact on fragmentation. This result suggests that
488 Gompertz parameters provide more information about the fragmentation properties of
489 the food bolus than the parameters extracted directly from the distribution curves.

490 Moreover, modelling the PSD should facilitate the implementation of numerical
491 models based on discrete elements in similar conditions to chewing, like the one
492 proposed by Hedjazi, Martin, Guessasma, Della Valle, & Dendievel (2014).

493 **Conclusion**

494 By using quantitative image analysis of food boli taken at different steps of oral
495 processing, we demonstrated that particle size distribution could be usefully fitted by
496 Gompertz model. This model allows interpreting the food particle size evolution the
497 chewing process in terms of bolus particle heterogeneity and fragmentation. We
498 identified and described different fragmentation mechanisms for two soft cereal
499 products differing in their initial structure and mechanical properties during oral
500 processing in the elderly: sponge-cake was regularly fragmented, whereas brioche
501 agglomerated. These mechanisms were explained the compressive mechanical
502 behavior and intrinsic cell wall properties of the food products. Finally, we put into
503 evidence the importance of the elderly dental status in the fragmentation of both
504 foods, while salivary flow rate was not found to be involved in this process. This study
505 also highlights the need to understand the chewing process of cereal products as a
506 combination of fragmentation and agglomeration mechanisms, and spurs the use of

507 mathematical models to describe the evolution of particle size in order to be able to
508 take this complexity into account.

509 **Acknowledgements**

510 This work was funded and supported by AlimaSSenS project (ANR- 14-CE20-0003).
511 The authors thank Sylvie Chevallier from ONIRIS Nantes for her assistance in 3D
512 image acquisition and analysis.

513

514

515 **References**

- 516 Agrawal, K. R., Lucas, P. W., Prinz, J. F., & Bruce, I. C. (1997). Mechanical
517 properties of foods responsible for resisting food breakdown in the human
518 mouth. *Archives of Oral Biology*, *42*(1), 1–9.
- 519 Assad-Bustillos, M., Tournier, C., Septier, C., Della Valle, G., & Feron, G. (2017).
520 Relationships of oral comfort perception and bolus properties in the elderly with
521 salivary flow rate and oral health status for two soft cereal foods. *Food Research*
522 *International*, (September), 0–1.
- 523 Attenburrow, G. E., Goodband, R. M., Taylor, L. J., & Lillford, P. J. (1989). Structure,
524 mechanics and texture of a food sponge. *Journal of Cereal Science*, *9*(1), IN1-
525 70.
- 526 Besbes, E., Jury, V., Monteau, J. Y., & Le Bail, A. (2013). Characterizing the cellular
527 structure of bread crumb and crust as affected by heating rate using X-ray
528 microtomography. *Journal of Food Engineering*, *115*(3), 415–423.
- 529 Botula, Y.-D., Cornelis, W. M., Baert, G., Mafuka, P., & Van Ranst, E. (2013). Particle
530 size distribution models for soils of the humid tropics. *Journal of Soils and*
531 *Sediments*, *13*(4), 686–698.

532 Bousquières, J., Michon, C., & Bonazzi, C. (2017). Functional properties of cellulose
533 derivatives to tailor a model sponge cake using rheology and cellular structure
534 analysis. *Food Hydrocolloids*, 70, 304–312.

535 Brooker, B. E. (1996). The role of fat in the stabilisation of gas cells in bread dough.
536 *Journal of Cereal Science*, 24(3), 187–198.

537 Chen, J. (2009). Food oral processing-A review. *Food Hydrocolloids*, 23(1), 1–25.

538 Chen, J. (2014). Food oral processing: Some important underpinning principles of
539 eating and sensory perception. *Food Structure*, 1(2), 91–105.

540 Chen, J. (2015). Food oral processing: Mechanisms and implications of food oral
541 destruction. *Trends in Food Science & Technology*, 45(2), 222–228.

542 Chen, J. (2016). Food for Elderly: Challenges and Opportunities. *Journal of Texture*
543 *Studies*, 47(4), 255–256.

544 Chen, J., Khandelwal, N., Liu, Z., & Funami, T. (2013). Influences of food hardness
545 on the particle size distribution of food boluses. *Archives of Oral Biology*, 58(3),
546 293–298.

547 Devezeaux de Lavergne, M., Derks, J. A. M., Ketel, E. C., de Wijk, R. A., & Stieger,
548 M. (2015). Eating behaviour explains differences between individuals in dynamic
549 texture perception of sausages. *Food Quality and Preference*, 41, 189–200.

550 Devezeaux de Lavergne, M., van de Velde, F., & Stieger, M. (2017). Bolus matters:
551 the influence of food oral breakdown on dynamic texture perception. *Food*
552 *Funct.*, 8(2), 464–480.

553 Dewaest, M., Villemejjane, C., Berland, S., Clément, J., Aliette, V., & Michon, C.
554 (2017). Effect of crumb cellular structure characterized by image analysis on
555 cake softness r o, (October), 1–11.

556 Esmaeelnejad, L., Siavashi, F., Seyedmohammadi, J., & Shabanpour, M. (2016). The

557 best mathematical models describing particle size distribution of soils. *Modeling*
558 *Earth Systems and Environment*, 2(4), 166.

559 Feldkamp, L. A., Davis, L. C., & Kress, J. W. (1984). Practical cone-beam algorithm.
560 *J. Opt. Soc. Am. A*, 1(6), 612–619.

561 Fontijn-Tekamp, F. A., van der Bilt, A., Abbink, J. H., & Bosman, F. (2004).
562 Swallowing threshold and masticatory performance in dentate adults. *Physiology*
563 *& Behavior*, 83(3), 431–436.

564 Gallo, A., Giuberti, G., & Masoero, F. (2016). Gas production and starch degradability
565 of corn and barley meals differing in mean particle size. *Journal of Dairy*
566 *Science*, 99(6), 4347–4359.

567 Gao, J., Ong, J. J. X., Henry, J., & Zhou, W. (2017). Physical breakdown of bread
568 and its impact on texture perception: A dynamic perspective. *Food Quality and*
569 *Preference*, 60(May 2016), 96–104.

570 Gao, J., Tay, S. L., Koh, A. H.-S. S., & Zhou, W. (2018). Dough and bread making
571 from high- and low-protein flours by vacuum mixing: Part 3. Oral processing of
572 bread. *Journal of Cereal Science*, 79, 408–417.

573 Gao, J., Wang, Y., Dong, Z., & Zhou, W. (2017). Structural and mechanical
574 characteristics of bread and their impact on oral processing: a review.
575 *International Journal of Food Science & Technology*, 1–15.

576 Gao, J., Wong, J. X., Lim, J. C.-S., Henry, J., & Zhou, W. (2015). Influence of bread
577 structure on human oral processing. *Journal of Food Engineering*, 167, 147–155.

578 Gibson, L.J. & Ashby, M.F. (1997). Cellular solids, structure and properties.
579 Cambridge Press University, 510 p.

580 Guessasma, S., & Nouri, H. (2015). Comprehensive study of biopolymer foam
581 compression up to densification using X-ray micro-tomography and finite

582 element computation. *European Polymer Journal*, 72, 140–148.

583 Hedjazi, L., Martin, C. L., Guessasma, S., Della Valle, G., & Dendievel, R. (2014).
584 Experimental investigation and discrete simulation of fragmentation in expanded
585 breakfast cereals. *Food Research International*, 55, 28–36.

586 Hibberd, G. E., & Parker, N. S. (1985). Measurements of the Compression Properties
587 of Bread Crumb. *Journal of Texture Studies*, 16(1), 97–110.

588 Hoebler, C., Devaux, M. F., Karinithi, A., Belleville, C., & Barry, J. L. (2000). Particle
589 size of solid food after human mastication and in vitro simulation of oral
590 breakdown. *International Journal of Food Sciences and Nutrition*, 51(5), 353–
591 366.

592 Hoebler, C., Karinithi, A., Devaux, M.-F. F., Guillon, F., Gallant, D. J. G., Bouchet, B.,
593 ... Barry, J.-L. L. (1998). Physical and chemical transformations of cereal food
594 during oral digestion in human subjects. *The British Journal of Nutrition*, 80(5),
595 429–436.

596 Jalabert-Malbos, M.-L., Mishellany-Dutour, A., Woda, A., & Peyron, M.-A. (2007).
597 Particle size distribution in the food bolus after mastication of natural foods. *Food*
598 *Quality and Preference*, 18(5), 803–812.

599 Jourden, S., Panouillé, M., Saint-Eve, A., Déléris, I., Forest, D., Lejeune, P., &
600 Souchon, I. (2016). Breakdown pathways during oral processing of different
601 breads: impact of crumb and crust structures. *Food & Function*, 7(3), 1446–57.

602 Jourden, S., Saint-Eve, A., Panouillé, M., Lejeune, P., Déléris, I., & Souchon, I.
603 (2016). Respective impact of bread structure and oral processing on dynamic
604 texture perceptions through statistical multiblock analysis. *Food Research*
605 *International*, 87, 142–151.

606 Kansou, K., Chiron, H., Valle, G. Della, Ndiaye, A., Roussel, P., & Shehzad, A.

607 (2013). Modelling Wheat Flour Dough Proofing Behaviour: Effects of Mixing
608 Conditions on Porosity and Stability. *Food and Bioprocess Technology*, 6(8),
609 2150–2164.

610 Kim, E. H. J., Corrigan, V. K., Wilson, A. J., Waters, I. R., Hedderley, D. I., &
611 Morgenstern, M. P. (2012). Fundamental fracture properties associated with
612 sensory hardness of brittle solid foods. *Journal of Texture Studies*, 43(1), 49–62.

613 Laguna, L., Aktar, T., Ettelaie, R., Holmes, M., & Chen, J. (2016). A Comparison
614 Between Young and Elderly Adults Investigating the Manual and Oral
615 Capabilities During the Eating Process. *Journal of Texture Studies*, 47(4), 361–
616 372.

617 Laguna, L., Sarkar, A., Artigas, G., & Chen, J. (2015). A quantitative assessment of
618 the eating capability in the elderly individuals. *Physiology & Behavior*, 147, 274–
619 281.

620 Laguna, L., Sarkar, A., & Chen, J. (2015). Assessment of eating capability of elderly
621 subjects in UK: a quantitative evaluation. *Proceedings of the Nutrition Society*,
622 74(OCE2), E167.

623 Lassoued, N., Babin, P., Della Valle, G., Devaux, M. F., & Réguerre, A. L. (2007).
624 Granulometry of bread crumb grain: Contributions of 2D and 3D image analysis
625 at different scale. *Food Research International*, 40(8), 1087–1097.

626 Le Bleis, F., Chaunier, L., Della Valle, G., Panouillé, M., & Réguerre, A. L. (2013).
627 Physical assessment of bread destructure during chewing. *Food Research*
628 *International*, 50(1), 308–317.

629 Le Bleis, F., Chaunier, L., Montigaud, P., & Della Valle, G. (2016). Destructuration
630 mechanisms of bread enriched with fibers during mastication. *Food Research*
631 *International*, 80, 1–11.

632 Lucas, P. W., & Luke, D. A. (1983). Computer simulation of the breakdown of carrot
633 particles during human mastication. *Archives of Oral Biology*, 28(9), 821–826.

634 Lucas, P. W., Prinz, J. F., Agrawal, K. R., & Bruce, I. C. (2002). Food physics and
635 oral physiology. *Food Quality and Preference*, 13(4), 203–213.

636 Mihai, L. A., & Goriely, A. (2015). Finite deformation effects in cellular structures with
637 hyperelastic cell walls. *International Journal of Solids and Structures*, 53, 107–
638 128.

639 Mohammed, M. A. P., Tarleton, E., Charalambides, M. N., & Williams, J. G. (2013).
640 Mechanical characterization and micromechanical modeling of bread dough.
641 *Journal of Rheology*, 57(1), 249–272.

642 Olthoff, L. W., Van Der Bilt, A., Bosman, F., & Kleizen, H. H. (1984). Distribution of
643 particle sizes in food comminuted by human mastication. *Archives of Oral*
644 *Biology*, 29(11), 899–903.

645 Panouillé, M., Saint-Eve, A., Déléris, I., Le Bleis, F., & Souchon, I. (2014). Oral
646 processing and bolus properties drive the dynamics of salty and texture
647 perceptions of bread. *Food Research International*, 62, 238–246.

648 Panouillé, M., Saint-Eve, A., & Souchon, I. (2016). Instrumental methods for bolus
649 characterization during oral processing to understand food perceptions. *Current*
650 *Opinion in Food Science*, 9, 42–49.

651 Pascua, Y., Koç, H., & Foegeding, E. A. (2013). Food structure: Roles of mechanical
652 properties and oral processing in determining sensory texture of soft materials.
653 *Current Opinion in Colloid & Interface Science*, 18(4), 324–333.

654 Peleg, M. (1993). Tailoring texture for the elderly: Theoretical aspects and
655 technological options. *Critical Reviews in Food Science and Nutrition*, 33(1), 45–
656 55.

657 Pentikäinen, S., Sozer, N., Närväinen, J., Ylätaalo, S., Teppola, P., Jurvelin, J., ...
658 Poutanen, K. (2014). Effects of wheat and rye bread structure on mastication
659 process and bolus properties. *Food Research International*, *66*, 356–364.

660 Peyron, M.-A., Gierczynski, I., Hartmann, C., Loret, C., Dardevet, D., Martin, N., &
661 Woda, A. (2011). Role of Physical Bolus Properties as Sensory Inputs in the
662 Trigger of Swallowing. *PLoS ONE*, *6*(6), e21167.

663 Peyron, M.-A., Mishellany, A., & Woda, A. (2004). Particle Size Distribution of Food
664 Boluses after Mastication of Six Natural Foods. *Journal of Dental Research*,
665 *83*(7), 578–582.

666 Peyron, M. A., Woda, A., Bourdiol, P., & Hennequin, M. (2017). Age-related changes
667 in mastication. *Journal of Oral Rehabilitation*, *44*(4), 299–312.

668 Prinz, J. F., & Lucas, P. W. (1997). An optimization model for mastication and
669 swallowing in mammals. *Proceedings of the Royal Society of London B:*
670 *Biological Sciences*, *264*(1389).

671 Rodrigues, S. A., Young, A. K., James, B. J., & Morgenstern, M. P. (2014). Structural
672 changes within a biscuit bolus during mastication. *Journal of Texture Studies*,
673 *45*(2), 89–96.

674 Scanlon, M. G., & Zghal, M. C. (2001). Bread properties and crumb structure. *Food*
675 *Research International*, *34*(10), 841–864.

676 Schwartz, C., Vandenberghe-Descamps, M., Sulmont-Rossé, C., Tournier, C., &
677 Feron, G. (2017). Behavioral and physiological determinants of food choice and
678 consumption at sensitive periods of the life span, a focus on infants and elderly.
679 *Innovative Food Science & Emerging Technologies*.

680 Serra, J. P. (1982). *Image analysis and mathematical morphology*. Academic Press.
681 Retrieved from <https://books.google.co.uk/books?id=6pZTAAAYAAJ>

682 Ship, J. A. (1999). The Influence of Aging on Oral Health and Consequences for
683 Taste and Smell. *Physiology & Behavior*, 66(2), 209–215.

684 Sozer, N., Dogan, H., & Kokini, J. L. (2011). Textural properties and their correlation
685 to cell structure in porous food materials. *Journal of Agricultural and Food*
686 *Chemistry*, 59(5), 1498–1507.

687 United Nations Department of Economic and Social Affairs. (2002). World population
688 ageing, 1950-2050. Retrieved July 27, 2017, from
689 <http://www.un.org/esa/population/publications/worldageing19502050/>

690 van der Bilt, A., Olthoff, L. W., van der Glas, H. W., van der Weelen, K., & Bosman,
691 F. (1987). A mathematical description of the comminution of food in human
692 mastication. *Archives of Oral Biology*, 32(8), 579–588.

693 van der Glas, H. W., Kim, E. H. J., Mustapa, A. Z., & Elmanaseer, W. R. (2018).
694 Selection in mixtures of food particles during oral processing in man. *Archives of*
695 *Oral Biology*, 85(August 2017), 212–225.

696 van der Glas, H. W., van der Bilt, A., & Bosman, F. (1992). A selection model to
697 estimate the interaction between food particles and the post-canine teeth in
698 human mastication. *Journal of Theoretical Biology*, 155(1), 103–120.

699 Van Dyck, T., Verboven, P., Herremans, E., Defraeye, T., Van Campenhout, L.,
700 Wevers, M., ... Nicolai, B. (2014). Characterisation of structural patterns in bread
701 as evaluated by X-ray computer tomography. *Journal of Food Engineering*, 123,
702 67–77.

703 Vandenberghe-Descamps, M., Labouré, H., Prot, A., Septier, C., Tournier, C., Feron,
704 G., & Sulmont-Rossé, C. (2016). Salivary Flow Decreases in Healthy Elderly
705 People Independently of Dental Status and Drug Intake. *Journal of Texture*
706 *Studies*, 47(4), 353–360.

707 Wang, S., Austin, P., & Bell, S. (2011). It's a maze: The pore structure of bread
708 crumbs. *Journal of Cereal Science*, 54(2), 203–210.

709 Witt, T., & Stokes, J. R. (2015). Physics of food structure breakdown and bolus
710 formation during oral processing of hard and soft solids. *Current Opinion in Food*
711 *Science*, 3, 110–117.

712 Young, A. K., Cheong, J. N., Hedderley, D. I., Morgenstern, M. P., & James, B. J.
713 (2013). Understanding the link between bolus properties and perceived texture.
714 *Journal of Texture Studies*, 44(5), 376–386.

715 Yven, C., Guessasma, S., Chaunier, L., Della Valle, G., & Salles, C. (2010). The role
716 of mechanical properties of brittle airy foods on the masticatory performance.
717 *Journal of Food Engineering*, 101(1), 85–91.

718

719

720 **List of Figures**

721 Fig.1: (a) Crumb cross-sections and (b) 2D (top) , 3D (bottom) images of sponge
722 cake and brioche (diameter = 20mm) obtained by micro-computed tomography (XR-
723 μ CT) and (c) the resulting cumulated size distribution of walls (dotted line) and cells
724 (continuous line) for sponge-cake (blue) and brioche (red).

725 Fig.2: Average stress-strain curves obtained by uniaxial compression of the two
726 cereal foods: sponge-cake (blue) and brioche (red). Error bars reflect the standard
727 deviation obtained from 5 replicates.

728 Fig.3: Examples of cumulative size distribution curves of bolus particles for the three
729 chewing time values C1 (blue), C2 (red) and SP (green), and their corresponding
730 fitting by Gompertz model (dotted lines), for sponge cake (a) and, in the case of
731 brioche, for the three patterns of fragmentation / agglomeration, I, II and III
732 respectively (b, c, d).

733 Fig.4: Variations of median particle size (D_{50}) and interquartile ratio (D_{75}/D_{25}) with
734 chewing time for sponge-cake (a, blue) and brioche (b, red). Empty symbols:
735 satisfactory dental status, filled symbols: poor dental status.

736 Fig. 5: Variations of c and b values derived from Gompertz model with respectively
737 (a) particle median size (D_{50}) and (b) interquartile ratio (D_{75}/D_{25}) for sponge cake
738 (blue) and brioche (red).

739 Fig.6: Typical examples of boli images after chewing at C1 (left), C2 (center) and at
740 swallowing point (right) for sponge-cake (a), and for brioche, decreasing size (case I)
741 (b), increasing size (case II) (c), combination of both (case III) (d). These images
742 correspond to the size distributions plotted in Fig.3.

743

744

745 **List of Tables**

746 Table **1**. Structural and mechanical product properties.

747 Table **2**. Gompertz model fitting parameters for particle size distributions of products
748 per chewing sequence.

749

List of Tables

Table 1. Structural and mechanical product properties.

Table 2. Gompertz model fitting parameters for particle size distributions of products per chewing sequence.

List of Figures

Fig.1: (a) Crumb cross-sections and (b) 2D (top) , 3D (bottom) images of sponge cake and brioche (diameter = 20mm) obtained by micro-computed tomography (XR- μ CT) and (c) the resulting cumulated size distribution of walls (dotted line) and cells (continuous line) for sponge-cake (blue) and brioche (red).

Fig.2: Average stress-strain curves obtained by uniaxial compression of the two cereal foods: sponge-cake (blue) and brioche (red). Error bars reflect the standard deviation obtained from 5 replicates.

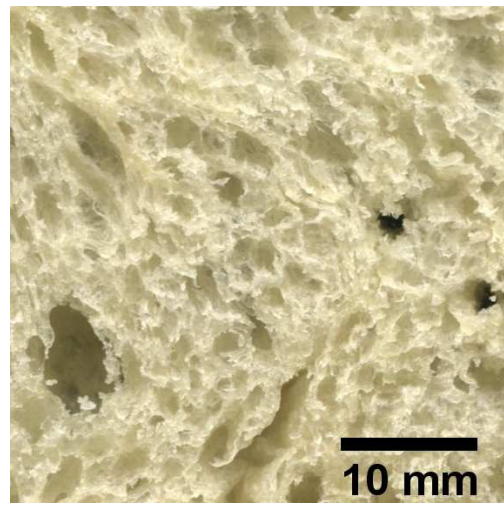
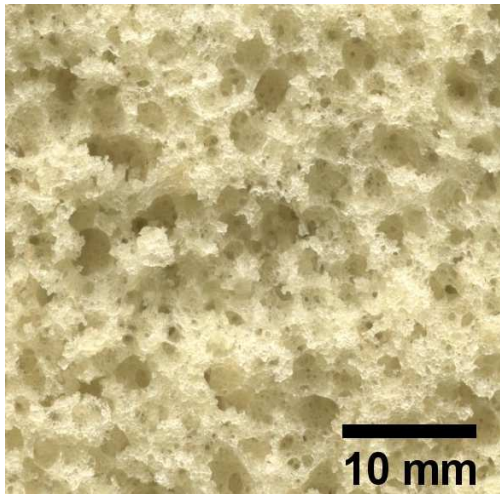
Fig.3: Examples of cumulative size distribution curves of bolus particles for the three chewing time values C1 (blue), C2 (red) and SP (green), and their corresponding fitting by Gompertz model (dotted lines), for sponge cake (a) and, in the case of brioche, for the three patterns of fragmentation / agglomeration, I, II and III respectively (b, c, d).

Fig.4: Variations of median particle size (D_{50}) and interquartile ratio (D_{75}/D_{25}) with chewing time for sponge-cake (a, blue) and brioche (b, red). Empty symbols: satisfactory dental status, filled symbols: poor dental status.

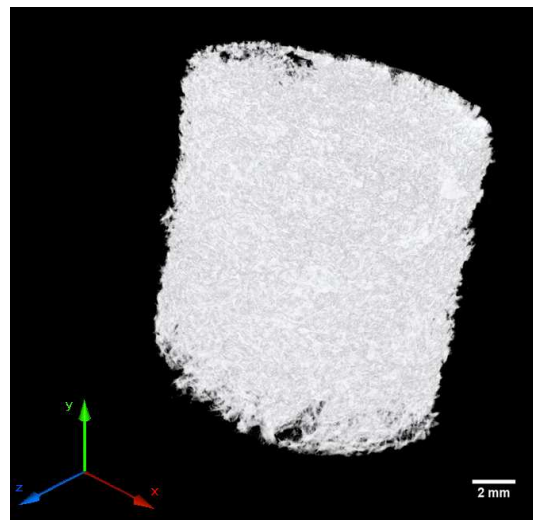
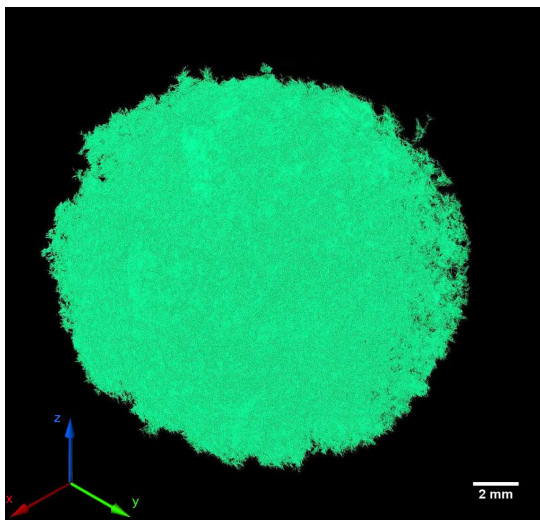
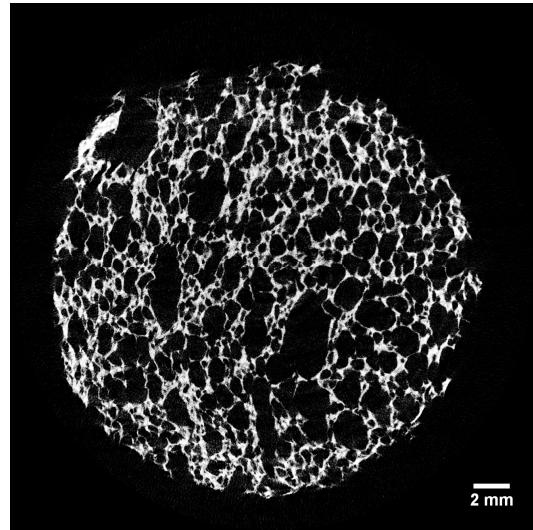
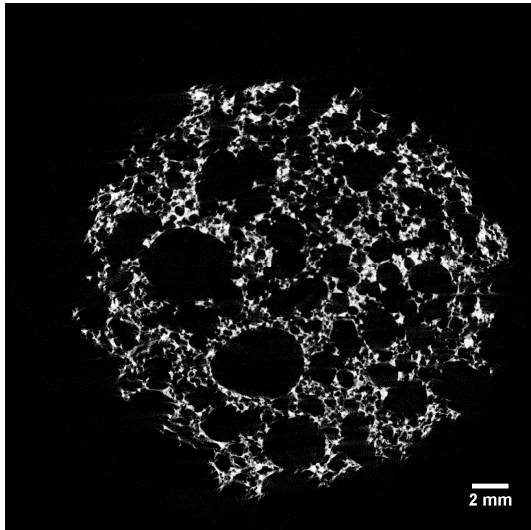
Fig. 5: Variations of c and b values derived from Gompertz model with respectively (a) particle median size (D_{50}) and (b) interquartile ratio (D_{75}/D_{25}) for sponge cake (blue) and brioche (red).

Fig.6: Typical examples of boli images after chewing at C1 (left), C2 (center) and at swallowing point (right) for sponge-cake (a), and for brioche, decreasing size (case I) (b), increasing size (case II) (c), combination of both (case III) (d). These images correspond to the size distributions plotted in Fig.3.

(a)



(b)



c)

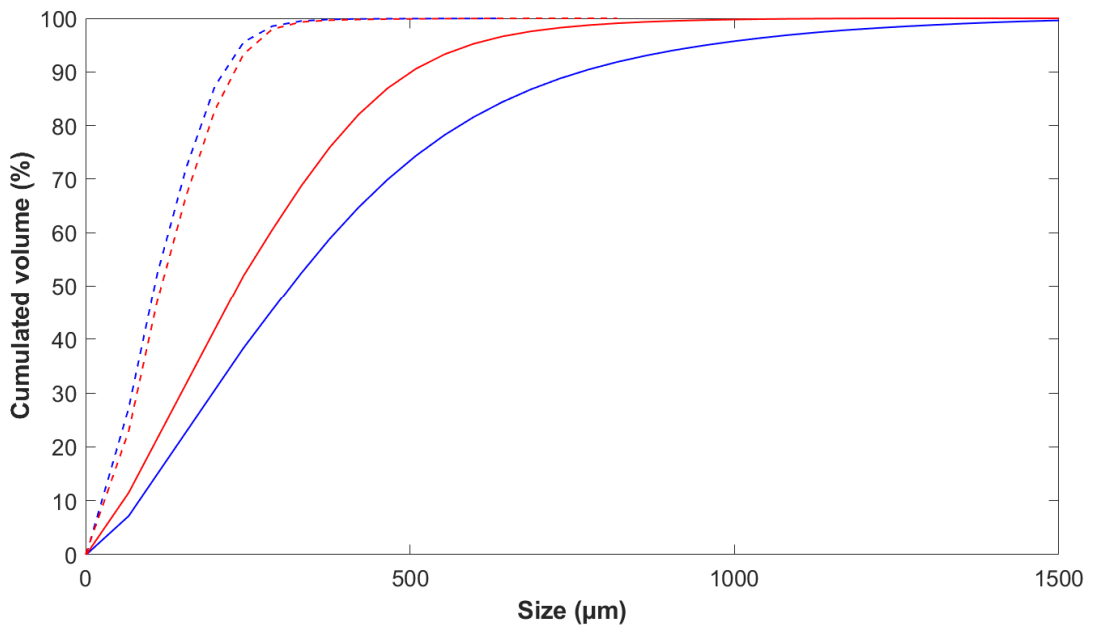


Fig1. Fragmentation soft cereals

Assad-Bustillos et al.

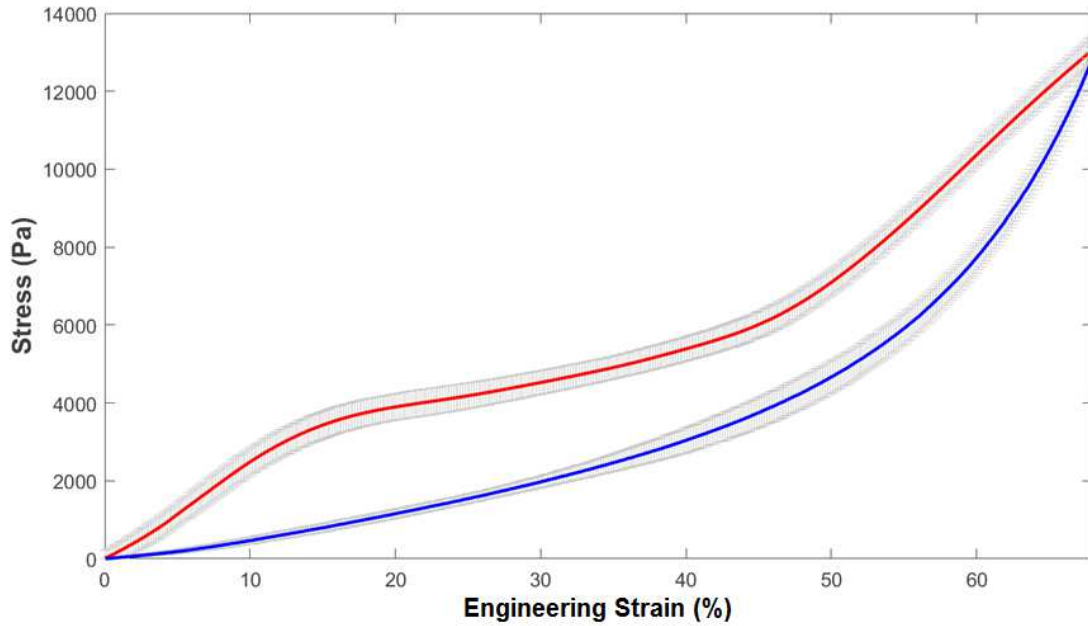


Fig.2 Fragmentation soft cereals

Assad-Bustillos et al.

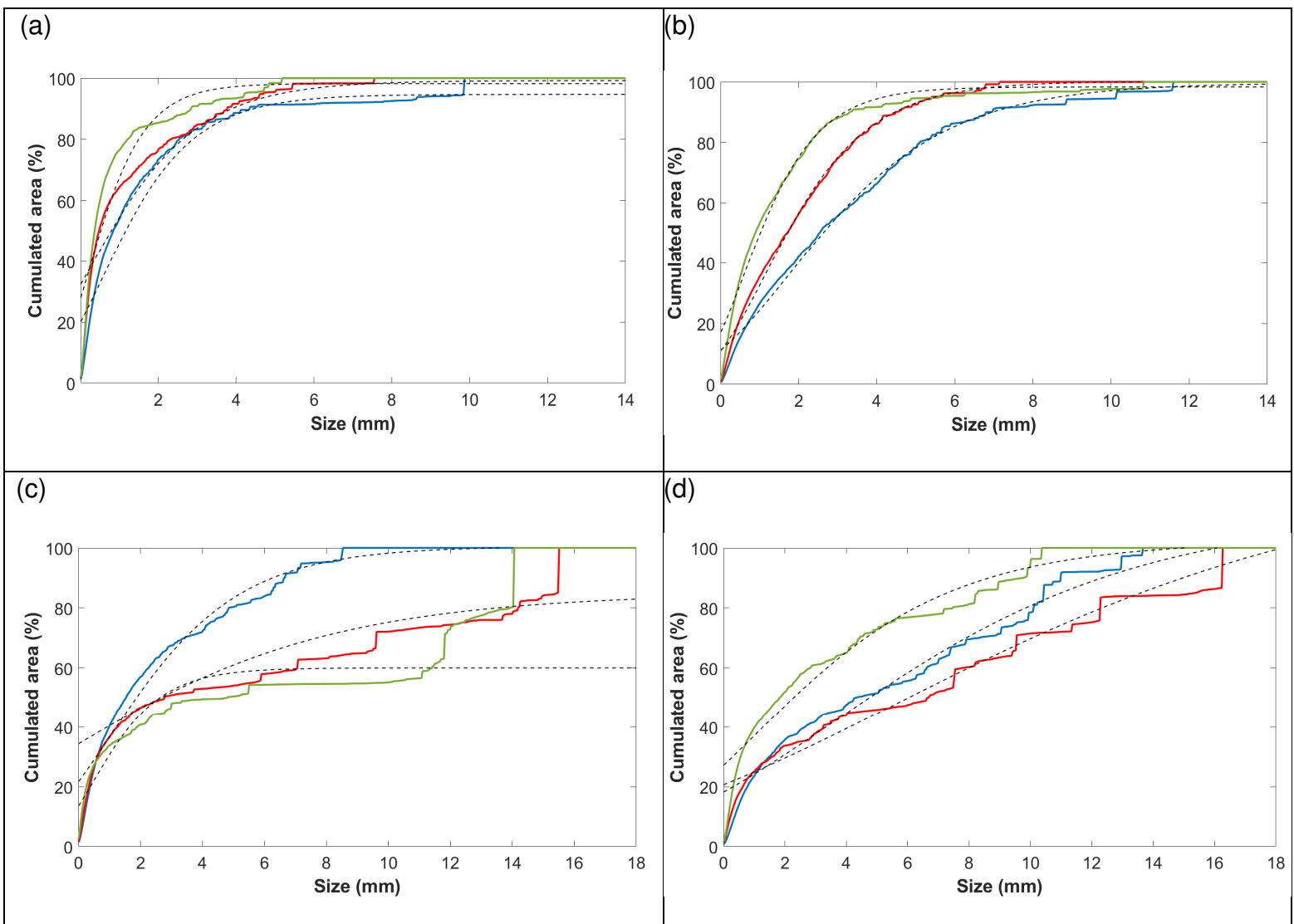
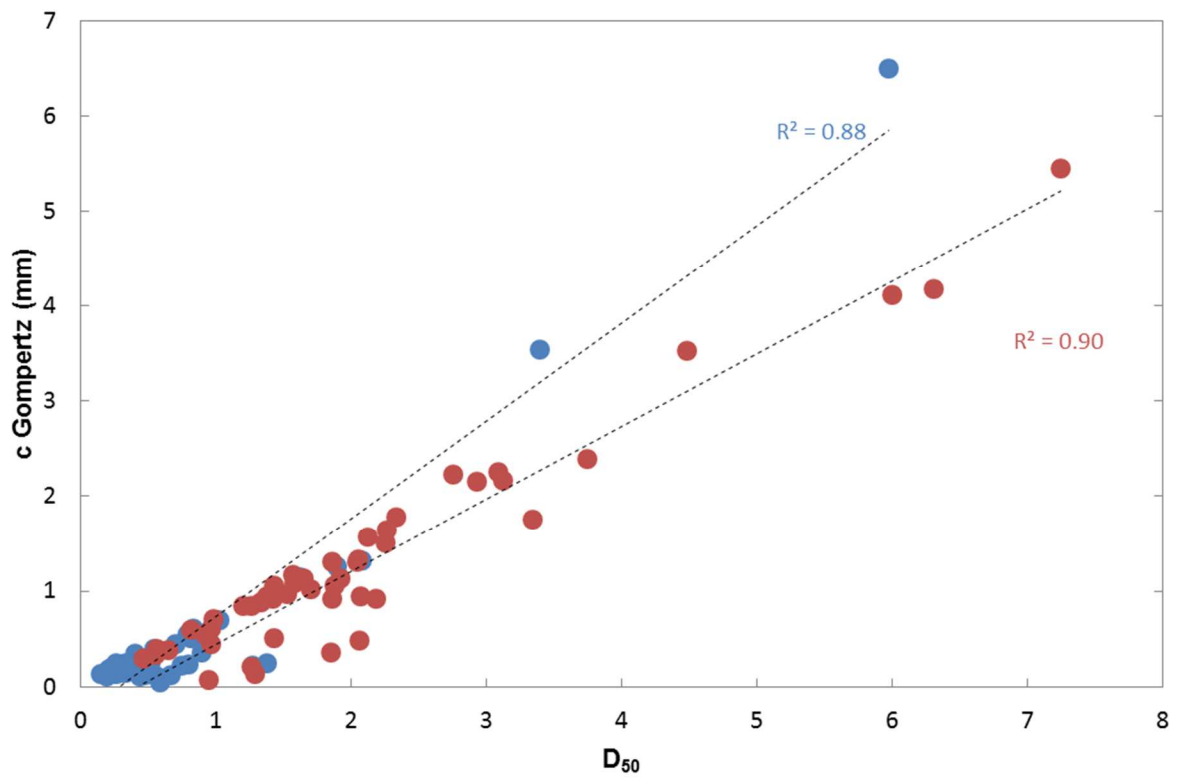


Fig.3 Fragmentation soft cereals

Assad-Bustillos et al.

(a)



(b)

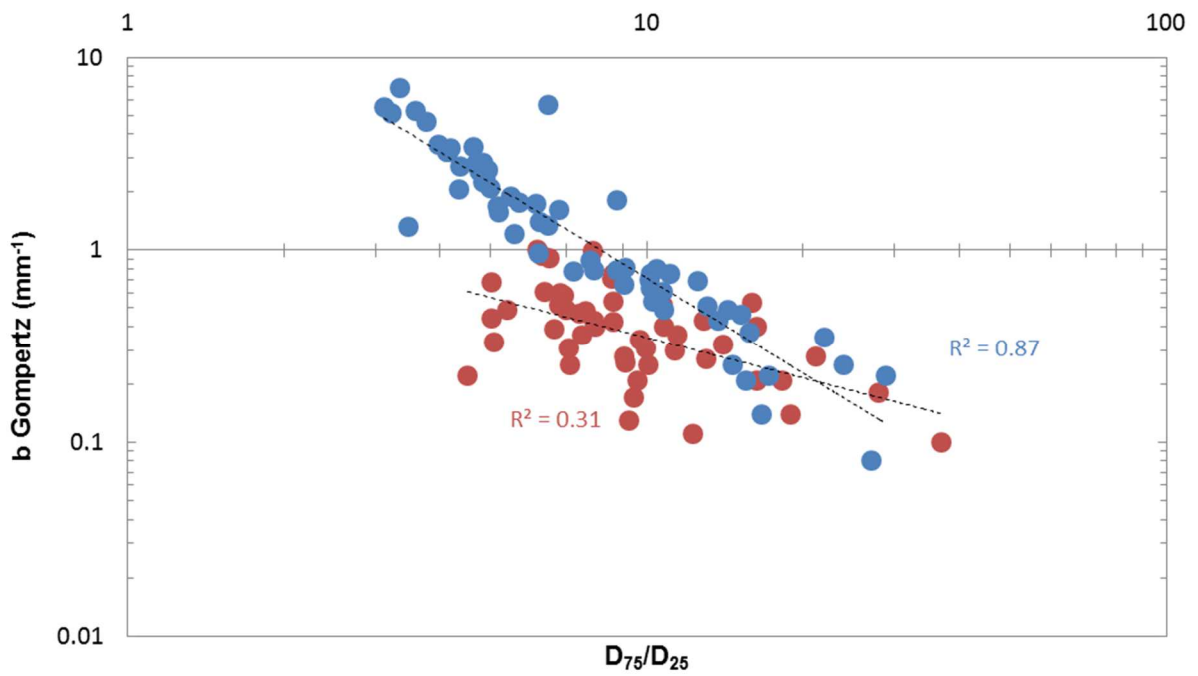


Fig.5

Fragmentation soft cereals

Assad-Bustillos et al.

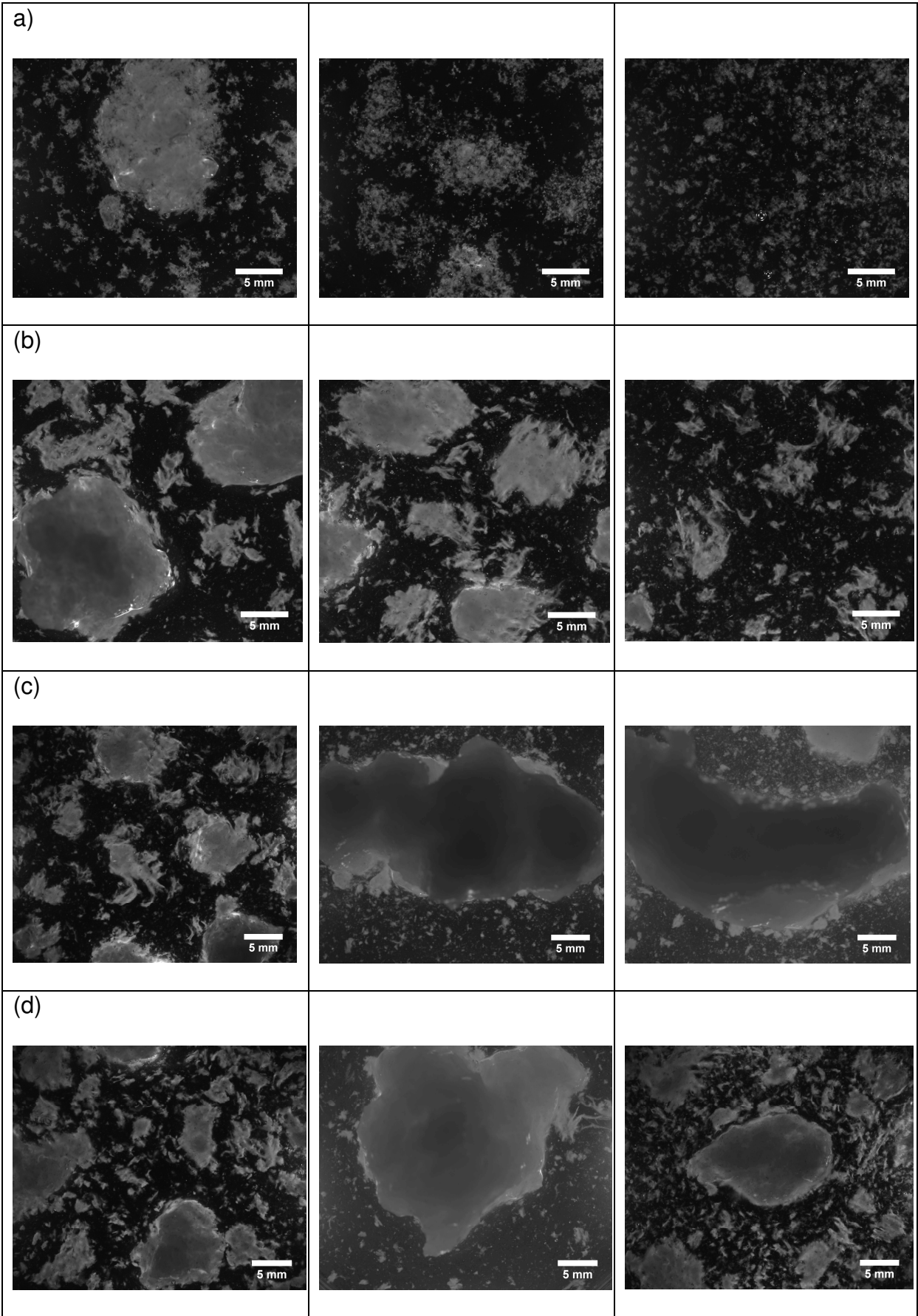


Fig.6

Fragmentation soft cereals

Assad-Bustillos et al.

Table 1. Fragmentation soft cereals

Assad-Bustillos et al.

	Sponge-cake	Brioche
Direct Measures*		
Density (g/cm ³)	0.21 (±0.02) ^A	0.33 (±0.02) ^B
Young's modulus E (kPa)	5 (±1) ^A	20 (±3) ^B
Critical stress σ_c (kPa)	N/A	3 (±1)
3D Image Analysis**		
Porosity	0.79 (±0.01) ^B	0.69 (±0.04) ^A
Relative density (D)	0.21 (±0.01) ^A	0.31 (±0.04) ^B
Wall Size		
D ₂₅	41 (±1) ^A	45 (±1) ^B
D ₅₀	99 (±1) ^A	118 (±5) ^A
D ₇₅	176 (±1) ^A	200 (±12) ^A
Cell size		
D ₂₅	95 (±1) ^B	73 (±10) ^A
D ₅₀	296 (±2) ^B	197 (±26) ^A
D ₇₅	785 (±81) ^B	403 (±40) ^A

*Values are average of n=5 measures (±Std. deviation).

** Values are average of n=2 measures (±Std. deviation).

Different letters (A, B), indicate means that significantly ($p < 0.05$) differ between products (Student-Newman-Keuls test).

Table 2. Fragmentation soft cereals

Assad-Bustillos et al.

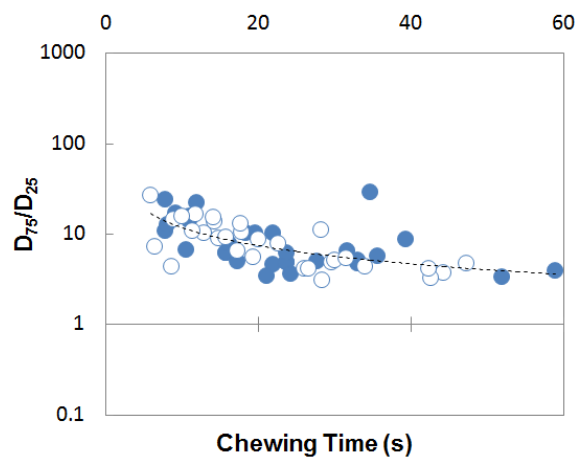
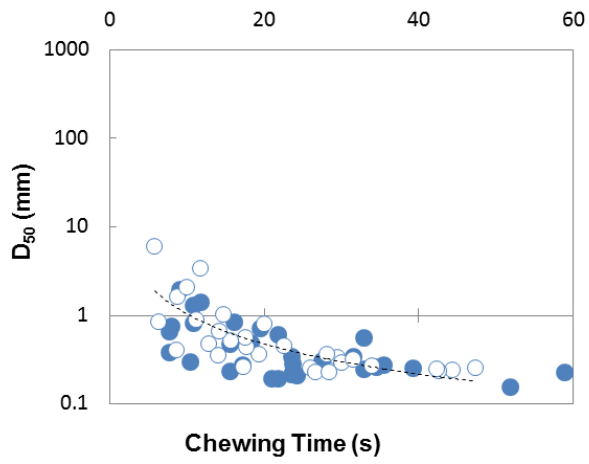
Product	Parameter	Chewing sequence		
		C1	C2	SP
Sponge-cake	D ₅₀	1.1 (±1.3) ^{aA}	0.5 (±0.7) ^{bA}	0.3 (±0.1) ^{cA}
	D ₇₅ /D ₂₅	13.3 (±6.1) ^{aA}	8.9 (±5.7) ^{bA}	5.0 (±2.1) ^{cA}
	a	100.8 (±12.6) ^{aA}	100.4 (±7.6) ^{aA}	99.3 (±0.5) ^{aA}
	b	0.7 (±0.5) ^{aA}	1.4 (±1.2) ^{bA}	2.7 (±1.6) ^{cA}
	c	0.7 (±1.5) ^{aA}	0.3 (±0.9) ^{bA}	0.2 (±0.1) ^{cA}
Brioche	D ₅₀	2.5 (±1.5) ^{aB}	2.5 (±2.3) ^{aB}	2.9 (±4.0) ^{aB}
	D ₇₅ /D ₂₅	8.3 (±3.4) ^{aB}	15.2 (±14.4) ^{aB}	25.6 (±24.2) ^{bB}
	a	108.7 (±39.4) ^{aA}	106.7 (±28.3) ^{aA}	102.2 (±10.1) ^{aA}
	b	0.4 (±0.1) ^{aB}	0.4 (±0.2) ^{aB}	0.5 (±0.3) ^{aB}
	c	2.4 (±3.7) ^{aB}	1.9 (±3.0) ^{aB}	-0.3 (±3.4) ^{bA}

Note: All values are means (±Std. deviation) of n=20 subjects. The negative mean value of c for brioche bolus at SP means that many small particles have a size value below image resolution.

Different letters (a,b,c) indicate means that significantly ($p < 0.05$) differ between chewing sequences (Student-Newman-Keuls test).

Different letters (A, B), indicate means that significantly ($p < 0.05$) differ between products (Student-Newman-Keuls test).

(a)



(b)

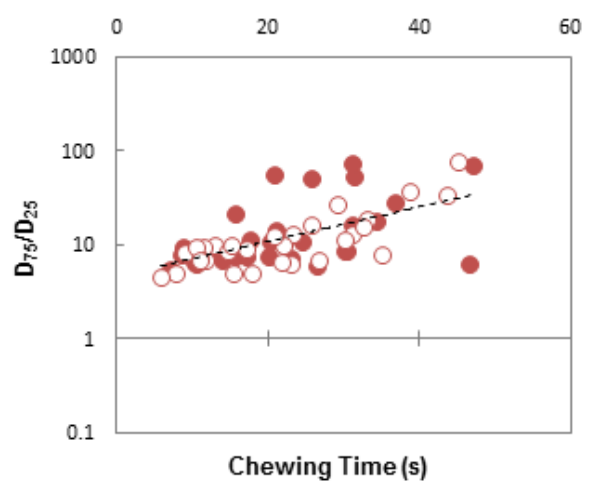
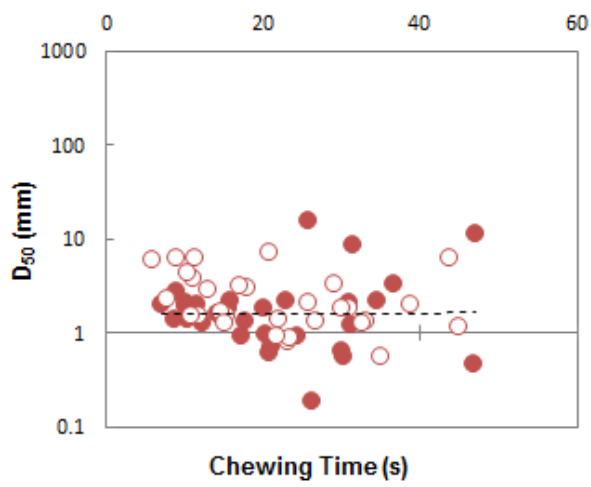
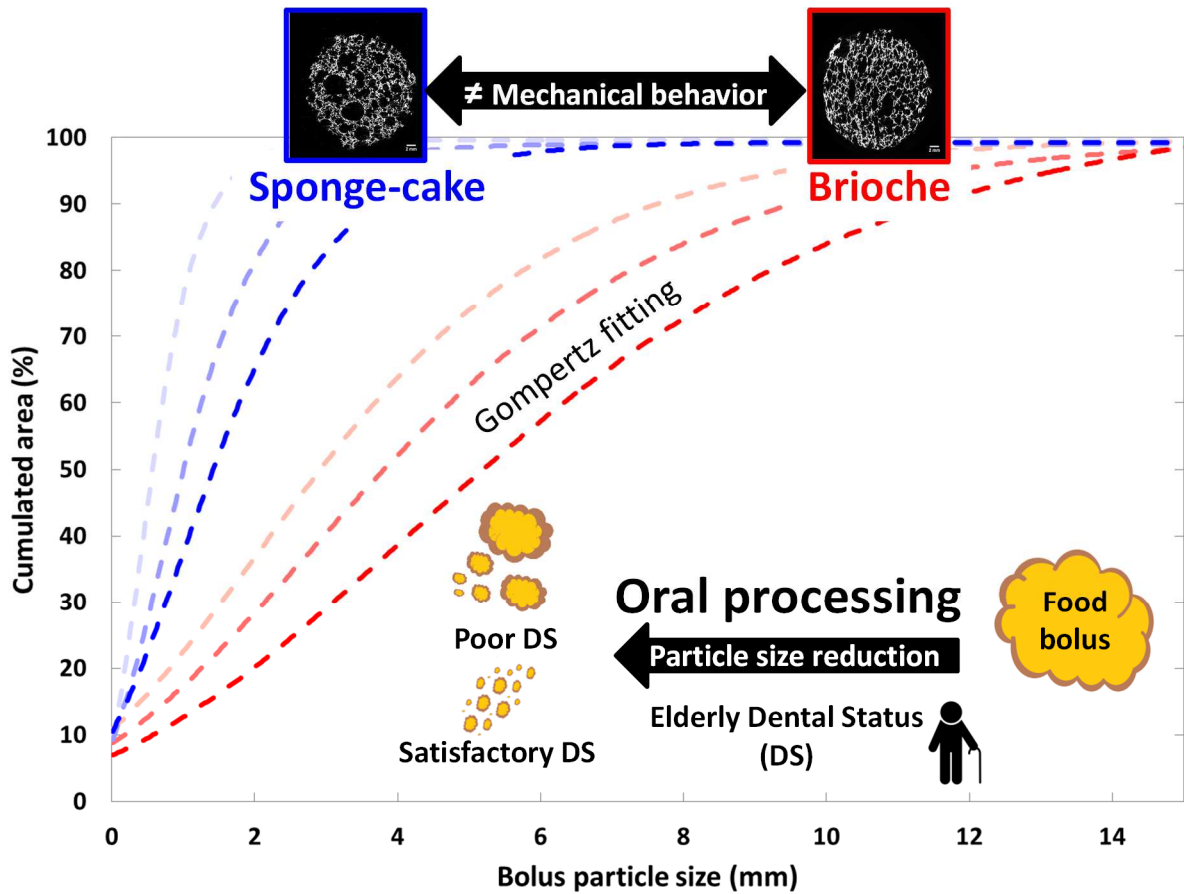


Fig.4 Fragmentation soft cereals

Assad-Bustillos et al.



Graphical Abstract for “Cereal FOP fragmentation” by Assad-Bustillos et al.:

The mechanisms of fragmentation of soft cereal foods during chewing are determined by image analysis and by fitting particle size distributions. This approach has allowed us to link food structure and mechanical behavior on one side, with the dental status of elderly on the other side.