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1 **A comprehensive review on two stage integrative schemes for the valorization**
2 **of dark fermentative effluents**

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1 **Abstract**

2 This review provides the alternative routes towards the valorization of dark H₂
3 fermentation effluents that are rich in volatile fatty acids mainly acetate and butyrate. Various
4 enhancement and alternative routes such as photo fermentation, anaerobic digestion, utilization
5 of microbial electrochemical systems and algal system for the generation of bioenergy and
6 electricity are highlighted. What's more, various integration schemes and two-stage fermentation
7 for the possible scale up are reviewed. Moreover recent progress in process efficiency for the
8 performance achieved in wastes stabilization, overall recovery of useful and higher COD
9 removal into value-added products are discussed extensively.

10

11 **Keywords:** Biohydrogen; Volatile fatty acids; Dark and Photo-fermentation; Bioelectrochemical
12 Systems (BESs); Biomethane; Bioplastics

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18 **1. Introduction**

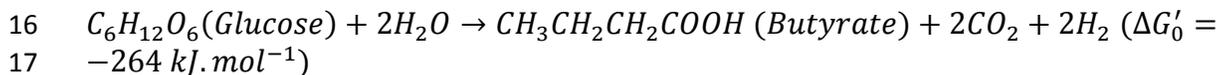
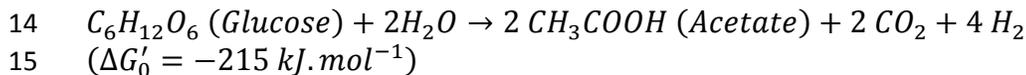
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20 Over the past decades, Hydrogen (H₂) has gained a great interest for its potential to be used
21 as new, clean and sustainable energy vector. Indeed, H₂ has the intrinsic advantages of a very
22 high energy content per mass unit (120 kJ.g⁻¹) that is much superior to other usual energy vectors,
23 as well as combustion properties that only produces water vapour [1, 2] The energetic value of
24 H₂ is more than twice higher than natural gas or propane and gasoline, but also seven times
25 higher than wood [3] All these factors make the H₂-based technologies as serious candidates to

1 replace the polluting fossil fuel–based transportation systems in a near future. This is particularly
2 true since many concerns are worldwide rising about global warming and fossil fuel depletion. In
3 a near future, an emerging economy market based on H₂ energy is foreseen to become an earnest
4 alternative to substitute fossil-based fuels for transportation.

5 Presently, H₂ is mainly produced for non-energetic uses in chemical and petrochemical
6 industries. The production of ammonia represents the major part of H₂ consumption (54%) with
7 more than 80 Mt of ammonia was used as fertilizer in agriculture in 2013 [4]. Other industrial
8 applications of H₂ mainly include concerning oil refining and methanol production (35%) and, at
9 a lower extent, in metallurgical, electronical, glass and agro-industries [5]. Beyond actual
10 industrial uses of H₂, new routes for local and diffuse sources of H₂ production will be required
11 in case of the emergence of H₂-based transportation system. To date, the production of H₂ at
12 large scale is principally based on natural gas reforming which having the negative
13 environmental impacts by releasing extensive amounts of carbon dioxide (CO₂). The steam
14 reforming technology generates about 96% of total H₂ (Lin et al., 2012). The development of
15 environment-friendly technologies is therefore crucial for sustaining H₂ in the transportation
16 sector. The remaining 4% of H₂ are produced through water electrolysis that can be considered
17 as clean and sustainable when renewable resources are considered (wind, sun, water, etc.).
18 Although renewable energy based water electrolysis will be certainly widely implemented to
19 answer to the growing demand in H₂ energy. In this context, technologies using raw biomass or
20 any type of organic waste through thermochemical and biological processes could be considered
21 as a very promising for the production of fully green hydrogen with the lowest environmental
22 impact [6, 7]. For now, these bio-technologies remain at pilot scale demonstration however there
23 are many chances for the upscaling in the next coming decades.

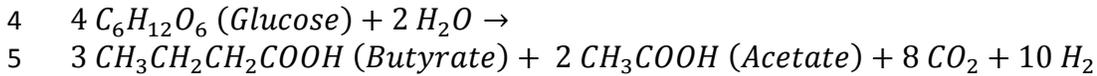
1 When considering waste materials, dark fermentation (DF) process has to be seriously
2 considered for its proficiency to convert and adapt to an ample array of wastes to produce H₂ [5].
3 Among all biological processes, DF process has the main advantage do not require light to occur,
4 with regards to photo-fermentation or green algae photobiolysis. The generation of biohydrogen
5 through DF processes is based on the activity of anaerobic microorganisms that are able to
6 degrade and convert many types of organic matter into H₂ and other by-products [8, 9]. These
7 microorganisms are found in natural and anthropogenic environments such as marshes,
8 sediments, manure, sewage sludge or digestive animal tracts, and are thus easily available for
9 sampling. Indeed, this microbial process is derived from anaerobic digestion and is widespread
10 in natural ecosystems [10]. In nature, firstly hydrolytic bacteria hydrolyze organic biomass into
11 simple molecules which are further converted into H₂ and CO₂ mainly through the acetate and
12 butyrate pathways [11]. Both pathways generate 2 moles of H₂ per mole of co-product:



19 Among all biomass constituents, mainly carbohydrates participate to produce H₂ through
20 these pathways [12]. However, carbohydrates can also be converted into other metabolic
21 products such as ethanol, butanol, lactic acid or other volatile fatty acids. The metabolic shift of
22 the process depends on the environmental parameters, the microbial inoculum and the type of
23 used biomass [5, 13]. Additionally, H₂ could be directly consumed by homoacetogens or
24 propionic acid-producing bacteria and the presence of such H₂-consuming bacteria might also
25 considerably reduce the amounts of cumulated H₂, even when methanogenesis is unfavoured due

1 to low pH, and high organic loads. Nonetheless, in mixed culture, Hawkes et al. [14] proposed an
2 equation of an average of 2.5 moles of H₂ when considering mixed culture fermentation.

3



6

7 That implies a butyric/acidic acids ratio of 1.5 which has been controversially discussed
8 in several studies. In particular, Guo et al [12] demonstrated a statistical independence between
9 acetate accumulation as generated by both the acetate pathway and homoacetogenesis, and the
10 H₂ yield, invalidating the relevance of the butyric/acidic acid ratio. Moreover, in the case of more
11 complex biomass such as lignocellulosic biomass, the degree of polymerisation of the
12 carbohydrates can strongly affect the H₂ yield since a slow hydrolytic step is required which
13 could subsequently favour H₂ consumers. Nonetheless, the heterogeneous composition of
14 lignocellulosic materials requires the use of different types of hydrolytic enzymes to be fully
15 degraded. Such complex enzymatic potential is produced by microbial consortia increasing
16 biomass degradation thanks to their synergistic enzymatic functions [15]. Thus, the use of
17 complex microbial consortia represents having many advantages including not require sterile
18 conditions and can easily adapt to culture condition changes.

19 However, considering the flexibility and the variability of metabolic pathways in mixed
20 cultures, the H₂ produced during the conversion of organic matter in mixed cultures represents an
21 average maximum COD ranging between 20% and 25% of the initial COD from the substrate,
22 which is equivalent to 2 or 3 moles H₂/mole Glucose. In general, the remaining 80% are
23 retrieved in the forms of fermentative metabolites co-produced. To work out an integrated
24 process which embodies most of the metrics that could bring economic viability, such amounts

1 of COD has to be further considered in downstream processes within an integrated scheme.
2 However, fermentative metabolic routes may influence the downstream process, especially when
3 considering biological processes that can be more or less sensitive to by-product patterns. So far,
4 various methods have been proposed to utilize DF effluents efficiently and adding further
5 revenue to the process.

6 Numerous reports demonstrated the application of integrated schemes for the valorization
7 of DF effluents to generate value added end-products. However, the least amount of review
8 papers with a limited discussion on the integrated schemes were found in the literature [16, 17].
9 For example, a review by Guwy et al. [16] doesn't elaborate the key challenges and overcoming
10 opportunities associated with the integrated systems, in particular on the aspect of BESs.
11 Recently, Turon et al. [17] reviewed the potential application of dark fermentative effluents for
12 microalgae cultivation and assessed controlling both biotic and abiotic factors is essential for
13 enhanced microalgal biomass production from dark fermentation effluents. To fulfill the existing
14 research gaps in the area of integrated schemes for the valorization of dark fermentative effluents
15 to generate value added end-products, this review article overviewed the challenges associated
16 with various integration schemes and their upcoming opportunities. Also, the enhancement of H₂
17 production routes are discussed in the frame of photofermentation and BES systems, the
18 effectiveness of two-stage methanogenic systems are discussed. The potential of heterotrophic
19 algae cultivation process for lipids production and anoxygenic nutrient-limiting process for
20 bioplastics production also reviewed. Finally, the scientific and technical challenges for
21 integrated schemes are discussed to provide the insights of the integrated biorefinery scheme for
22 value-added chemicals and energy production.

23

1 **2. Enhancement routes for H₂ production**

2

3 The greatest challenge of the DF process is its low hydrogen yield with a maximum of 2.5–3 mol
4 H₂/mol glucose (C₆H₁₂O₆) as proposed theoretically [14] and which is also observed in practice
5 [5]. However, this represents only 20–25% of the 12 mol of hydrogen available according to the
6 stoichiometric conversion of C₆H₁₂O₆ to hydrogen [18] and leads to the formation of fractions of
7 organic matter which consist of weak organic and ethanolic molecules not further convertible by
8 fermentative metabolisms to H₂ [19]. In DF, enhancement of overall hydrogen yield over 4 mol
9 H₂/mol glucose can be made DF economically viable [4].

10 In the course of bio-hydrogen production, intermediate metabolites/by-products produced
11 by the biocatalyst will compete with the metabolic pathways responsible for H₂ production, and
12 this rerouting of metabolic pathways leads to a drastic reduction in the overall H₂ yields [20].
13 However, several researchers made an effort to redirect the H₂-evolving metabolic bioreactions
14 to reduce the generation of low-end molecules [21]. To overwhelm the stoichiometric limitation
15 of DF and in order to produce closely theoretical hydrogen yield that is 4 mol H₂/mol glucose,
16 new strategies need to be examined.

17 **2.1. Strategies to enhance the process efficacy of H₂ fermentations**

18 In the course of conventional bio-hydrogen production, low substrate utilization, its
19 conversion efficiency and accumulation of low-end metabolites were considered as great
20 challenges [22]. In specific, the DF process has major problems for practical applications due to
21 the low hydrogen yield (4 mol H₂/mole glucose), with a maximum conversion efficiency of 33%
22 [23]. Moreover, significant amounts of residual organic acids/low-end metabolites were still
23 present in the DF process [24]. As a result, further treatments are necessary prior to reactor

1 effluent disposal. In view of environmental and economic factors, it is preferable and wise to
2 reuse the residual organic fraction of bioreactor effluents at the end of the DF process for
3 additional energy or value-added products production together with waste remediation (Figure
4 1).

5

6 **2.2 . Integration schemes**

7 Over the past years, in the direction of enhancing DF H₂ production process efficiency,
8 several process integration schemes have been suggested to overcome the existing limitations
9 and challenges. Utilization of the residual low-end metabolites (such as volatile fatty acids)
10 issued from hydrogen bioreactor effluents as potential organic feed stock for additional energy
11 recovery has been proposed in the form of integrated schemes (Table 1). Numerous secondary
12 bioprocesses together with DF process including, photofermentation process for biohydrogen
13 production, electro-fermentation/bioelectrochemical systems for H₂ and bioelectricity
14 production, methanogenesis process for methane production, nutrient-limiting process for
15 bioplastics production, and heterotrophic algae cultivation process for lipids production have
16 been investigated [18, 25-28]. Secondary bioprocesses which can be integrated with DF
17 hydrogen production process are recent emergence. This review describes the possibilities in
18 integrated schemes for the utilization/reuse of effluents from the primary DF process as potential
19 carbon-rich substrate in a secondary process for additional energy generation, as well as value-
20 added bio-fuel and chemicals production through which the entire process could become
21 economically viable and practically applicable (Figure 1). The integrated schemes for the
22 utilization of DF effluents are depicted in Figure 1 and discussed in details in further sections.

23

1 **2.2.1. Integrating DF with photobiological process**

2 In this scheme, the residual low-end metabolites issued from the DF reactions will be
3 considered as carbon-rich organic substrate in a photobiological H₂ production process for
4 additional energy generation (Figure 2). In this scheme, residual organic acids such as volatile
5 fatty acids (VFAs) can be readily consumed by photosynthetic bacteria for their metabolic
6 requirements [29]. While low-end metabolites of the DF process are efficiently consumed by few
7 purple non sulphur (PNS) phototrophic bacteria, the 2-stage integration scheme of DF
8 bioprocesses with anoxygenic photo-fermentation process has the dual benefits of a higher H₂
9 yield and simultaneous treatment of the effluents. Photosynthetic microbial colonies which
10 convert solar energy to chemical energy can be further engineered to transform the weak organic
11 acids to essentially biohydrogen through photo-fermentation processes [30]. The extensively
12 studied bacteria for photo-fermentation of volatile fatty acids are *Rhodobacter* species. However,
13 green microalgae can also consume low-end metabolic intermediates produced from the DF
14 process, specifically when acetic acid is used as a potential substrate [31, 32]. The maximum
15 theoretical biohydrogen yield of the photo-fermentation process of acetic acid is 4 moles of
16 biohydrogen from one mole of acetate as recorded [5]. If we assume that acetic acid is only the
17 low-end metabolite and used by the dark and photo-fermentation, biohydrogen yields of 12
18 moles of hydrogen per mole glucose could be achieved. Here, 4 moles of hydrogen were
19 retrieved from the DF process and the remaining 8 moles of hydrogen were produced by photo-
20 fermentation. So far, the maximum average biohydrogen yields was reported to be in the middle
21 of 6 and 7.2 moles of biohydrogen for every one mole of glucose by integrated DF with photo-
22 fermentation process [18]. Su et al. [33] conducted an extensive investigation in a 2-stage
23 combined dark and photo-fermentation process to enhance the H₂ production from glucose

1 (20 g L⁻¹), where 1.32 mol H₂ mol⁻¹ glucose and 4.16 mol H₂ mol⁻¹ glucose, respectively by
2 dark and photo fermentative hydrogen production was observed. The cumulative hydrogen yield
3 of the integrated system was of 5.48 mol H₂ mol⁻¹ glucose. Recently, Lo et al. [34] reported the
4 utilization of starch feedstock (35 g L⁻¹) for combined dark and photo-fermentation strategy
5 where the overall yield was 16.1 mmol H₂ g⁻¹ COD equivalent to 3.1 mol H₂ mol⁻¹ glucose, with
6 a COD elimination efficiency of 54.3%. The literature survey suggests that an efficient and
7 effective photo-fermentation of DF effluent has to meet certain conditions such as total volatile
8 fatty acid and NH₄⁺ concentrations should be lower than 2500 mg L⁻¹ and 40 mg L⁻¹,
9 respectively [35-39]. In addition to this, the DF effluents should be glucose deficient since it
10 mainly affects the efficiency of photo-fermentative hydrogen production [33, 38] The quantities
11 of CO₂ generated were very high. Microalgae have better efficiency in CO₂ fixation and thus
12 may be considered as yet one more resource for the generation of biofuels [9, 40, 41]. Lee et al.
13 [42] have studied biohydrogen evolution from effluents in CSTR, ASBR, and UASB using a
14 dark and photo fermentation system to achieve better H₂ production and waste remediation.
15 They reported that the stoichiometric evolution of biohydrogen seemingly occurred because of
16 the reactions from the anaerobic citric-acid cycle accompanied by the photo-mediated reactions
17 which lead to the prompt oxidation of the “reduced NAD⁺” produced by the former species
18 [43]. On the other hand, photo-fermentation of these residual low-end organic metabolites from
19 the hydrogen bioreactor is considered to be more challenging than DF process with respect to
20 process efficiency, sensitivity to fixed nitrogen, due to poor light diffusion, inadequacy in
21 harnessing the energy from high photo-intensities, maintaining microenvironment, substrate
22 inhibition, nutritional requirements for microbial growth, risk of contamination and the quest to
23 reduce costs in the design of process-effective photo-bioreactors [30].

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2.2.2. Integrating DF with bioelectrochemical systems (BESs)

Compared to conventional treatment technologies, bioelectrochemical systems (BESs) offer a novel and transformative solutions for integrated waste treatment and energy generation [44]. These BESs offers an appropriate platform for both reduction and oxidation reaction-oriented processes [45, 46] . However, all the BESs share one similar principle in the anode compartment, in which organic substrates like glucose, fructose and starch etc., or carbon rich biodegradable waste materials get oxidized and generate electrical current. However, a wide variety of applications have been realized by employing this self-induced *in situ* current, hydrogen/chemical production in microbial electrolysis cells (MEC) and microbial electrosynthesis (MES) hydrolysis of complex organic substrate in bio-electro hydrolysis system (BEH), or water desalination in microbial desalination cells (MDC) [2, 28].

2.2.2.1. DF and MEC coupled system can achieve high H₂ rate and yield

MECs can be applied to biohydrogen production [2] , CH₄, H₂O₂ and formic acid production [2, 47, 48] , wastewater treatment [49], environmental sensors [50], and bioremediation [51] . In recent years, a remarkable interest on MEC technology, majorly due to the possibility of integration with other bioprocess technologies such as DF biohydrogen process [18, 52]. Electrochemically active bacteria (EAB) can completely convert biodegradable organic matter into H₂ and CO₂. EAB are very ineffective in metabolizing directly complex organics as electron donors do in MFCs or MECs [53-55]. DF effluents consist of a high proportion of volatile fatty acids (VFAs) and MECs that may be viewed as ‘*electrochemical factories*’ where electricity is generated under microbial action. The possible organic matter for MEC are confined to certain compounds, such as acetate, cellulose, starch and wastewater [56, 57]. Such

1 two-stage process integration scheme has been investigated to exploit carbon rich effluents of DF
2 biohydrogen reactor as potential substrate for harnessing more biohydrogen. It was supposed that
3 this two-stage process integration schemes have the high substrate conversion efficiency (90%)
4 of MEC system. Moreover, integration of MEC technology with DF process reactions
5 accounting for more H₂ generation could be potentially a solution to achieve higher overall
6 hydrogen yield and to improve total substrate conversion efficiency [18]. Several research
7 groups have reported a significant enhancement in the generation of H₂ and the corresponding
8 yields in a joint DF and MECs system using acid-rich DF effluents from various substrates [52,
9 58, 59] (Figure 3). Lalaurette et al. [60] assessed a two-stage bioprocess for hydrogen generation
10 which used both DF with cellulose and a MEC, and found that there had been an enhancement in
11 the net biohydrogen yield to 9.95 mol H₂/ mole glucose from the fermentative hydrogen yield of
12 1.64 mol H₂/ mol glucose using cellulose. Babu et al. [61] reported a peak H₂ generation rate of
13 0.53 mmol/h and a cumulative biohydrogen generation of 3.6 mmol, for a 49.8% of the VFAs
14 metabolized at 0.6 V [61]. Similarly, Liu et al. [58] reported that the biohydrogen yield and
15 generation rate had peaked at 1.2 mL H₂/mg COD and 120 mL H₂/g VSS/d, respectively, whilst
16 in another work, Li et al. [54] indicated a 5 mmol H₂/g-corn stalk yield coupled with a 81–91%
17 removal of acetate. Moreover, Moreno et al. (2015) recorded 94.2 L H₂/kg VS from a two-stage
18 DF-MEC system with cheese whey wastewater, whilst Dhar et al. [62] calculated net H₂ yield of
19 25% of the total COD from the metabolic conversion of sugar beet juice in an integrated
20 biohydrogen generation unit.

21

22 **2.2.2.2. DF and MFC coupled system for efficient treatment of DF effluents**

1 One of the main shortcomings with DF H₂ generation relates to the much-observed low
2 bioconversion extents of the organic matter in the substrates. MFC technique has fortunately
3 addressed this limitation reasonably very well by further harnessing the residual untapped
4 bioenergy from the available substrates [46]. MFC is a bio-electrochemical device which
5 converts the chemical energy in the naturally available substrates into electric energy with the
6 use of exoelectrogenic microorganisms [63]. MFCs consist of anode where the bio-catalytic
7 action takes place between substrates and the biofilm formed on the electrode surface [63]. The
8 generated electrons reach anode electrode and passes through the external circuit where current is
9 produced. The protons migrate through the proton exchange membrane via anolyte and gets
10 collected at the cathode where the electron, proton and oxygen combined to form water [64].
11 MFCs are simultaneously used for wastewater treatment and the production of clean energy from
12 biomass. Thus, use of this MFCs has a great potential in broad applications, such as bio-sensing
13 applications, emergency locator transmitters (ELTs), recently researchers designed origami MFC
14 which is able to transmit radio signals in parallel configuration [65].

15 MFCs can be operated with a wide range of complex organics [63]. Besides, the
16 effluents from the bioreactor are rich in volatile fatty acids such as acetate, propionate, butyrate
17 etc., which serve as a potential source of MFC fuel. The acid rich effluents of bioreactor are rich
18 in readily biodegradable organic matter and could be effectively consumed by the
19 electrochemically active anodic biocatalyst for bio-electricity generation with concurrent waste
20 remediation [66]. Such two-stage process integration strategy has been investigated to exploit
21 carbon rich effluents of dark fermentative biohydrogen reactor as potential substrate for
22 additional energy generation in the form of bio-electricity (Figure 4) [18, 63].

1 Sharma and Li [67] reported coupled biohydrogen and electricity generation from
2 glucose fractions from wastewaters fed at variable organic loading rates. Furthermore,
3 Mohanakrishna et al. [68] demonstrated the bioconversion of VFAs in batch-mode hydrogen-
4 producing DF bioreactor equipped with an MFC and successfully came to observe the generation
5 of electrical energy and organic matter solubilisation of up to 80%. Moreover, Pandit et al. [20]
6 reported the following in their work based on MFC: 8.23 mol H₂/kg COD; reductions in the
7 amounts of COD and total carbohydrates to the tune of 85% and 88%, respectively; and an
8 electrical power production of 3.02 W/m³.

9

10 **2.2.3. Integrating DF with biomethane production process**

11 Biomethane production process involves oxidation of carbon-rich substrate by a group of
12 microorganisms that works syntrophically under anaerobic conditions. However,
13 hydrolysis/breakdown of the complex organic substrate into simple sugars/compounds and
14 methanogenesis are considered as major limiting steps in this process. Substrate hydrolysis is
15 limited/influenced by fermentative biocatalysts whose optimum pH is around 5.5, despite the fact
16 the optimum pH for methanogenic biocatalysts is around 7.0. Therefore, by separating this
17 substrate hydrolysis process from methanogenesis, both processes can be improved
18 independently. The benefits of acidogenesis-methanogenesis two-stage integration schemes
19 include: (i) utilizing complex organic substrate for biohydrogen production in the first stage
20 which is cleaner than biogas alone; (ii) utilization of reactor effluents from H₂ bioreactor for
21 reaching better recoveries in the second stage [18]. This type of two-stage system found to be
22 suitable for solid organic wastes those are rich in carbohydrates [69] whereby significant biogas
23 and COD removal efficiency was observed. Thus, a two-stage integration scheme of bio-H₂ and
24 bio-CH₄ generation needs a dissimilar process handling to single stage bio-H₂/CH₄ generation.

1 Sequential anaerobic digestion (methanogenesis) of the residual low-end carbon rich metabolites
2 issued from the H₂ bioreactor for additional energy generation has indeed to be considered to
3 make the entire process viable [18].
4

5 **2.2.4. Integrating DF with biopolymers/bioplastics production process**

6 The utilization of DF effluents waste streams for biopolymers production makes the
7 process more sustainable, economically feasible. These carbon-rich effluents are promising
8 feedstocks for efficient production and accumulation of biopolymers (namely
9 polyhydroxyalkanoates, PHA) and polyhydroxybutyrate (PHB) in bacterial cells at second stage
10 integrated bioprocess. The PHAs are a biopolyesters of PHA which accumulates as cellular
11 reserve storage materials and are formed under additional nutrient and carbon deprived
12 circumstances [66, 70, 71]. The production of PHA by single-strains cultures by feeding
13 synthetic substrates as carbon source (e.g., acetate, butyrate, etc), which is economically not
14 viable for its production at large scale. These volatile fatty acids are simple low-end acid rich
15 metabolites with a lower number of carbons, which enables PHA production by the involvement
16 of a less number of enzymes when compared to glycolysis and β -oxidation [66]. During
17 application of mixed culture for bioplastics production using DF effluents enrichment step to
18 select microorganisms it is important to enhance PHA storing capacity and PHA yield [72].
19 However, enrichment step mainly depends on the presence or absence of carbon source, an
20 electron acceptor as well as cycle length and aeration. Moreover, organic loading rate, pH and
21 nitrogen limitation are also need to be optimized to enhance the PHB accumulation in the
22 microbial system [73, 74]. Recently, the production of PHB from diverse fatty acids and carbon
23 rich organic effluents from a dark fermentative biohydrogen process were investigated under an

1 anoxic condition by employing a mixed culture/microbial population [18, 66, 75]. Ntaikou et al.
2 [76] explored the combined production of biohydrogen from DF of olive mill wastewater and
3 polyhydroxyalkanoates (PHAs) production using the resulted DF effluents. Recently, Patel et al.
4 [26] utilized pea shell slurry for integrated H₂ and PHB production using defined mixed culture
5 (MMC4) of *Enterobacter*, *Proteus*, *Bacillus* spp.) in batch as well as continuous mode operation.
6 They have also immobilized the microbial culture on coconut coir which results in increase in
7 both H₂ yield and PHB content. Moreover, some investigators studied the feasibility of coupled
8 biohydrogen and polyhydroxyalkanoate production using *Calophyllum inophyllum* oil cake
9 by *Enterobacter aerogenes* and *Rhodobacter sphaeroides* under dark and photo fermentation
10 conditions [77]. The biopolymers of PHAs could be used in food processing industries for
11 packaging purposes [73, 78]. Thus, biopolymers production integrated with biohydrogen
12 production process enabled the whole process to be more economically viable [79].

13 14 **2.3. Microalgae cultivation on DF effluents**

15 In this scheme, DF effluents that contain 67 to 80% of the initial COD in forms of
16 variable liquid metabolites can be used to support heterotrophic or mixotrophic microalgae
17 growth [17]. Such process combination is in favour of a full valorization of DF end-products,
18 where microalgae biomass could return to the fermentation process as additional biomass.
19 Although the organic matter that can be used as a substrate in DF can be from various origins, it
20 is well accepted that H₂ generation from first generation biomass, ie. crops, enters in competition
21 with food usages of lands and subsequent ethics conflicts, and should be firmly precluded.
22 Therefore, second and third generation biomass, respectively the remaining biomass after crop
23 harvesting and waste/algal biomass should be seriously considered for bioenergy production.
24 Amongst the possibilities of 2nd generation biomass to generate hydrogen by DF, the substrates

1 containing high amount of soluble sugars have only to be considered, in regard to methanogenic
2 reactors where more complex biomass could also be degraded by hydrolytic bacteria ([80].
3 Recently, microalgae biomass as 3rd generation feedstock was considered as potential biomass
4 feedstock with significant H₂ production [81, 82]. In this case, mixed bacterial cultures are
5 strictly required to increase the potential of biomass conversion and the origin of seed microbial
6 inoculum plays a crucial role, suggesting a prerequisite of time adaptation to the biomass.

7 Overall, the fermentation process can be coupled to a microalgae-based bioreactor where
8 microalgae are grown under heterotrophic (no light) or mixotrophic (low light) conditions to
9 produce more biomass feedstock that can be further recycled in the first step process [17, 81].
10 Heterotrophic/mixotrophic growth of microalgae could also be used to accumulate carbohydrates or
11 biolipids that are naturally produced when microalgae are grown on carboxylic acids under
12 starvation conditions, eg. nitrogen deficient conditions [17, 81]. As heterotrophic microalgae
13 model, *Chlorella sorokiniana* was reported as an efficient consumer of several types of carbon
14 sources, such as acetate, in absence of light to produce lipid-rich microalgal biomass [17]. Many
15 other genera of microalgae have been reported to be able to accumulate carbohydrates or
16 biolipids (from 20 to 77% of biomass weight) under starvation conditions (nitrogen, phosphorus,
17 sulfur, and silicon) either under autotrophic or heterotrophic growth [83]. Most efficient strains
18 are related to *Botryococcus braunii* (high lipid accumulator), *Chlorella* sp. - *Chlamydomonas*
19 *reinhardtii* - *Scenedesmus* sp. - *Dunaliella* sp. (as models of study), new strains from the
20 *Selenastraceae* family such as *Monoraphidium* sp., as well as more particular strains of *Monodus*
21 *subterraneus*, *Monallanthus salina*, *Nannochloropsis* Sp, *Neochloris oleoabundans*,
22 *Schizochytrium* sp, [83-86]. Some of the genera are able to grow under strict heterotrophic (no
23 light) or mixotrophic (low light) conditions making the bioprocesses more compact with higher

1 cell concentrations (from 4 g/L with raw effluents up to 109 g/L with synthetic organic carbon)
2 [17]. By using organic compounds as external carbon source, lipid oil content can be increased
3 up to four times when compared to autotrophic conditions [86]. However, most of the study
4 focusing on microalgal heterotrophy have dealt with simple sugars, ie. glucose or fructose, as
5 main carbon sources, making the process costly and unsustainable. The use of DF effluents is an
6 interesting alternative to make the process more economically feasible while similarly supporting
7 the microalgal growth in well-known fermenter technology based reactors [17].

8 In this context, *Chlorella* sp. has been widely investigated as a model of heterotrophic
9 growth. Miao and Wu [87] reported a lipid content of 55% when grown heterotrophically on
10 glucose at 10g/L, versus less than 15 % under phototrophic conditions. Chen et al. [81] compared
11 the mixotrophic growth of *Chlorella vulgaris* FSP-E, *Scenedesmus subspicatus* GY-16 and
12 *Anistrodesmus gracilis* GY-09 under N depletion for their ability to store carbohydrates with
13 acetate as sole carbon source. Interestingly, when compared to phototrophic growth, the authors
14 reported an increase of 25% and 30% of biomass and carbohydrate productivities, respectively.
15 When considering the growth on fermentation end-products, only few studies have dealt with
16 lipid production [17]. Especially, the metabolic pattern of the fermentation effluents constitutes
17 the key bottleneck when coupling DF and microalgal growth [17]. Indeed, while acetate was
18 found favorable to microalgal heterotrophic growth, butyrate may affect the growth of *Chlorella*
19 sp. even at a low concentration of 0.25 g/L [88]. Interestingly, when considering a mixture of
20 acetate and butyrate, as found in DF effluents, a diauxic growth of *Auxenochlorella*
21 *protothecoides* and *Chlorella sorokiniana* was observed with first consumption of acetate prior
22 to butyrate uptake [88]. Turon et al. [17]. suggested considering the total VFAs concentration as
23 well as the acetate:butyrate ratio that has to be respectively lower than 10g/L and higher than 2.5

1 to be favourable to heterotrophic microalgal growth. Venkata Mohan and Devi [89] showed that
2 a mixture of fermented fatty acids issued from a DF reactor supported the biomass growth up to
3 1.42 g/L with a lipid yield of 26.4%. Although the acetate:butyrate ratio was not optimal with a
4 value of approximately 1.4, the growth was mainly supported by acetate with only low impact of
5 butyrate and propionate. Consistently, Fei et al. [90] reported that VFAs supported the
6 heterotrophic growth of *Chlorella protothecoides*. With an acetate:butyrate ratio of 2 and a total
7 concentration of 2 g/L and with urea (500 mg/L) as sole nitrogen source, the authors reported a
8 high lipid content of 48.7% and a maximal microalgae cell concentration of around 0.55 g/L with
9 only low degradation of butyrate and propionate. The use of these compounds by heterotrophic
10 microalgae constitutes the main current challenge remains therefore to full valorization of DF
11 effluents and the selection of microalgae potentially able to grow on butyrate and others DF
12 metabolites, such as propionate, lactate for further carbohydrates or lipid production are crucial
13 to make sustainable such process coupling [17].

14 Apart from the composition in metabolites, another factor is the possible contamination of the
15 microalgal reactor by bacteria issued from the DF fermenter. When considering *Chlorella* sp. on
16 raw or synthetic DF effluents, the microalgae outcompeted successfully the bacterial populations,
17 with an extra carbon yield reaching 55% on DF effluents likely due to nutrients issued from the
18 effluents [27].

19

20 **3. Scientific and technological challenges for integrated schemes**

21 Successfully developing and implementing such integrated schemes for the utilization of DF
22 effluents to energy and value-added bio-products would demand to approach a number of
23 interrelated scientific, engineering, and to some extent, the technological challenges before these

1 techniques and bioenergy-producing equipment may be brought into large scale usage.
2 Elucidating the interdependencies and sensitivity of the key operational process parameters is
3 more than needed in view to optimize the process performances and energy output.

- 4 • During photofermentation, main scientific challenges are the high cost of photo-
5 bioreactors, low light conversion efficiency as well as excess energy demand of
6 nitrogenase which make the process expensive and less efficient. These bottlenecks can
7 be overcome by maintaining proper media composition, to increase light conversion
8 efficiencies can be possible by reducing antenna size, developing H₂ impermeable
9 plastics bioreactor, and using metabolic engineering approaches to replace N₂ase with
10 H₂ase.
- 11 • Similarly, during methanogenesis process main challenges are requirement of different
12 media as well as microbial growth is not constant. This can be solved by using large size
13 reactors, applying higher HRT and using low-cost alkalization method.
- 14 • Moreover, microbial electrolysis processes have some limitation for commercial
15 applications including the requirement of expensive precious metal cathodes, the higher
16 voltage required for significant yield and resulted current densities need to be increased.
17 These challenges can be overwhelmed by developing inexpensive cathodes (Ni, stainless
18 steel), by designing better anode geometry, by eliminating H₂ cycling metabolic reactions
19 as well as by developing engineered cells with lower internal resistance.
- 20 • Reproducible and reliable factorial experimental design approaches have to be formulated
21 to better probe the influence of the different biological, physical and chemical parameters,
22 their optimization and interactions on the desired process dynamics.

- 1 • Moreover, the essential relevant techniques of metabolic and biological engineering
2 should be tapped to produce microbial strains which may champion the metabolic process
3 reactions in view to overexpress the biohydrogen and/or electrical power production in
4 integrated systems.
- 5 • Although tremendous and extensive R&D is required before the integrated hybrid system
6 can be deployed on a practical level and economically feasible.

7

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37 **Table 1:** List of few two-stage integration schemes investigated with DF hydrogen production.

	First stage DF (H ₂)	Second stage Photo Fermentation	References
Substrate	HY mol H ₂ / mol substrate	HY mol H ₂ / mol substrate	
Cassava starch	2.53	3.54	[36]
Cassava starch	2.00	0.86	[39]

Hydrolyzed			
Cheese Whey Wastewater	2.04	2.69	[29]
Corn stalk	163 ^a	339 ^a	[91]
Glycerol	0.57	0.68	[92]
Starch hydrolysate	0.54	1.07	[34]
Sucrose	0.98	4.48	[41]
Sucrose	1.90	3.22	[93]
Sugar beet molasses	2.10	4.75	[35]
Sweet potato starch	2.4	4.6	[94]
Sweet potato starch	2.7	4.5	[95]
First stage DF (H₂)		Second stage MFC (Electricity)	
Fruit juice industry WW	1.4	550 ^c	[96]
Cereal WW	0.79	371 ^c	[97]
Cellulose	2.92	85 ^c	[98]
Glycerol	0.55	92 ^c	[99]
Glucose	2.72	4.2 ^d	[67]
Molasses	1.58	3.02 ^c	[20]
Vegetable waste	0.56	111.76 ^c	[68]
First stage DF (H₂)		Second stage MEC (H₂)	
Cassava starch WW	260 ^c	205 ^e	[100]
Cellobiose	1.64	0.96 ^f	[61]
Corn stover	1.6 ^f	1.00 ^f	[60]
Corn stalk	129 ^a	257 ^a	[101]
Fruit juice wastewater	95 ^f	1478 ^f	[102]
Sugar production wastewater	18.8 ^f	344 ^f	[102]
Vinnase residues	35.4 ^f	1399 ^f	[102]
First stage DF (H₂)		Second stage AD (CH₄)	
Cassava WW	54 ^a	164 ^g	[103]
Cornstalk	58 ^a	200 ^g	[104]
Food waste	85 ^a	63 ^g	[70]
Food waste	290 ^a	240 ^g	[105]
Food waste	205 ^a	464 ^g	[106]
Food waste (pilot scale)	66.7 ^a and 1 ^f	490 ^g and 1.9 ^f	[107]
Laminaria japonica)	115.2 ^a	329 ^g	[108]
Microalgal biomass	135 ^a	414 ^g	[109]
OFMSW	43 ^a	500 ^g	[110]
OFMSW:WAS (Waste activated sludge) 1:5	29 ^a	287 ^g	[111]
Pulverized garbage	5.4 ^f	6.1 ^f	[112]

and shredded paper wastes			
Rice straw	20 ^a	260 ^g	[23]
Vegetable waste	17 ^a	61.7 ^g	[70]
Water hyacinth	0.38 ^f	0.29 ^f	[113]
Water hyacinth	51.7 ^a	43.4 ^g	[114]
	First stage DF (H₂)	Second stage PHA	
Distillery spent wash	142 ^e	40% ^h	[66]
Biological waste	54 ^a	41.7% ^h	[115]
Food waste	118 ^e	36% ^h	[116]
Food waste	9.3 ^e	39.6% ^h	[117]
Glucose	1.92	11.3% ^h	[118]
Glucose	0.58	18.6% ^h	[119]
Glucose	1.92	8.8% ^h	[120]
Olive oil mill WW	196.2 ^a	8.9% ^h	[76]
Pea-shells	54 ^e	64.7% ^h	[26]
Sweet sorghum	0.68	71.4% ^h	[121]
Taihu blue algae	105 ^e	43.3% ^h	[122]
	First stage DF (H₂)	Microalgae	
Food waste	69 ^a	26.4% ^h	[89]
glucose	1.37	55% C-based biomass yield	[88]
Glucose:xylose (9:1)	2.78	1.12 ⁱ	[123]
Glucose	110 ^a	1.57 ⁱ	[124]
Glucose	272 ^a	1.98 ⁱ	[125]
Starch	198 ^a	1.27 ⁱ	[126]

- 1 a- mL H₂/g- substrate; b- mmol H₂/day ; c- mW/m²; d- mW/m³; e- mL H₂/g COD; f - L/L-
- 2 d; g- ml CH₄/g biomass, h- dry cell weight; i- algal biomass g/L; WW- wastewater

3 **Table 2 Pros and Cons for the Integrated schemes with dark fermentation process**

Process	Pros	Cons	Strategies to overcome/improve process performances

PF	+Maximum substrate utilization +Additional energy production (H ₂) + Catabolize DF effluents	- ammonia inhibition - biomass from DF effluents affects growth and hydrogen yield - high cost photobioreactors	Co culture of DF and PF process to reduce the toxicity of PF bacteria
BESs	+ Harnessing more H ₂ production + Electricity generation + Effective COD removal	- Energy input needed to stimulate the electrochemical reaction - Expensive bioreactor setup	Modification of the BESs bioreactor to improve the process efficiency
AD	+ Effective COD removal + Maximum bioenergy potential + Combined with hydrogen to produce a upgraded hythane biofuel	- Slow digestion process - Microbial community sensitive to high organic loading rates	Large size bioreactors with different support media to colonize the methanogens and application of long HRT to enhance methane production.
PHA	+ Alternative source for renewable PHA production + Biotransformation of DF effluent to useful product	- Sterilization needed for maximum PHA production	Combination of defined mixed culture is an useful strategy to improve the PHA production from unsterile DF effluent
Microalgae	+ Effective	- Microbes present in	Selective enrichment of algal

	utilization of nitrogen and phosphorus source + Utilization of VFAS for biodiesel production	DF effluent affects the algal growth - Distrubution ratio of VFAs affected the biomass yield	species to utilize the DF effluents towards carbohydrates or lipid production
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1 PF- photofermentation; BESs-bioelectrochemical systems; AD- anerobic digestion; PHA-
2 polyhydroxyalkonates

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Figure captions

22 **Figure 1:** Integrative scheme of valorization of VFAs rich effluent to various value-added
23 products.

1 **Figure 2:** Schematic presentation of integration scheme, Stage-I: Dark fermentation (DF) and
2 Stage-II (Microbial fuel cell (MFC), Photo-fermentative hydrogen production process and
3 Microbial electrolysis cell (MEC).

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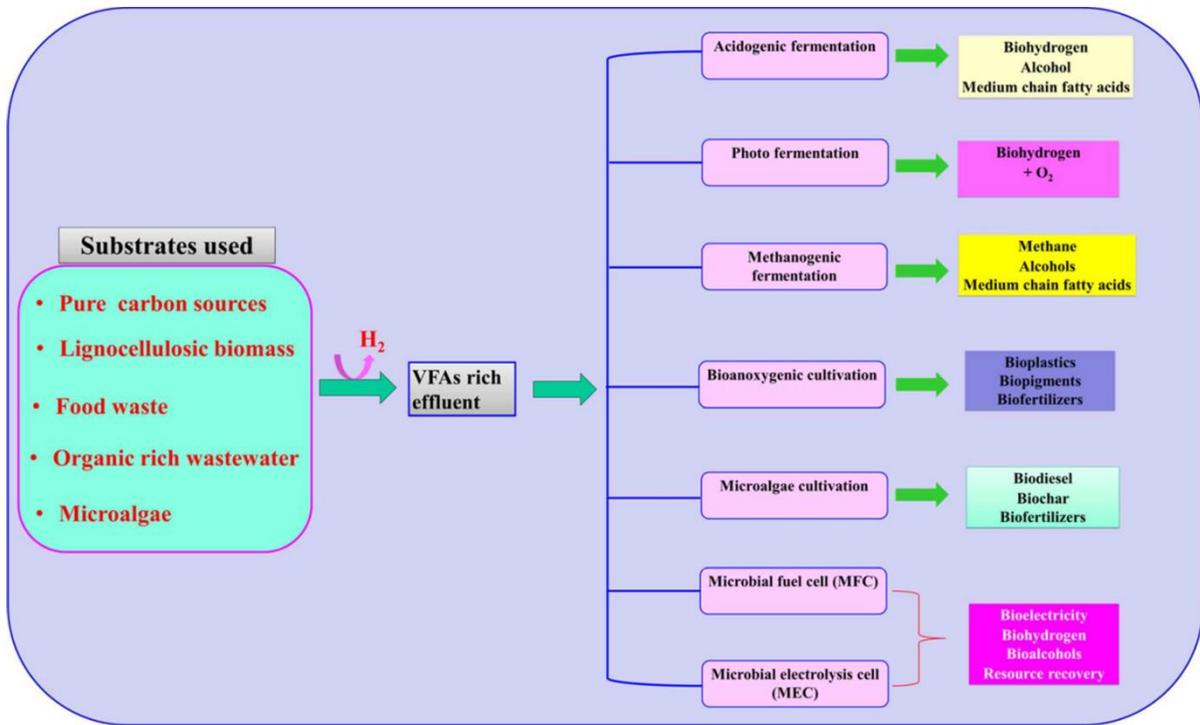
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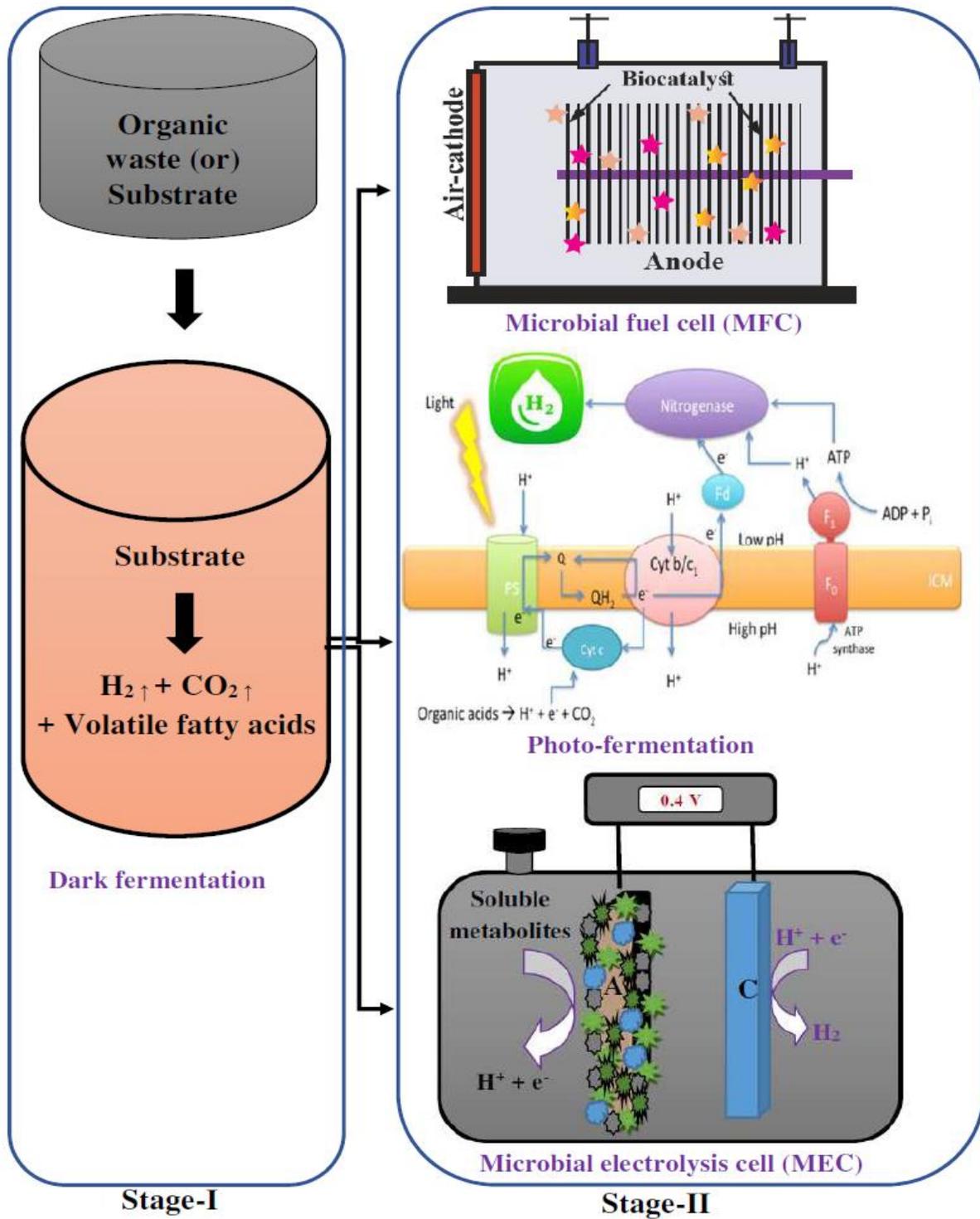
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