

Substitution of chemical phenols by plant polyphenols for processing phenolic biomaterials



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WORLD ANNUAL PRODUCTION OF PHENOL

2000 : 6 million tons
 2010 : 8 million tons
 2020 : 12 million tons (prediction)

Market in expansion

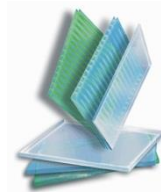
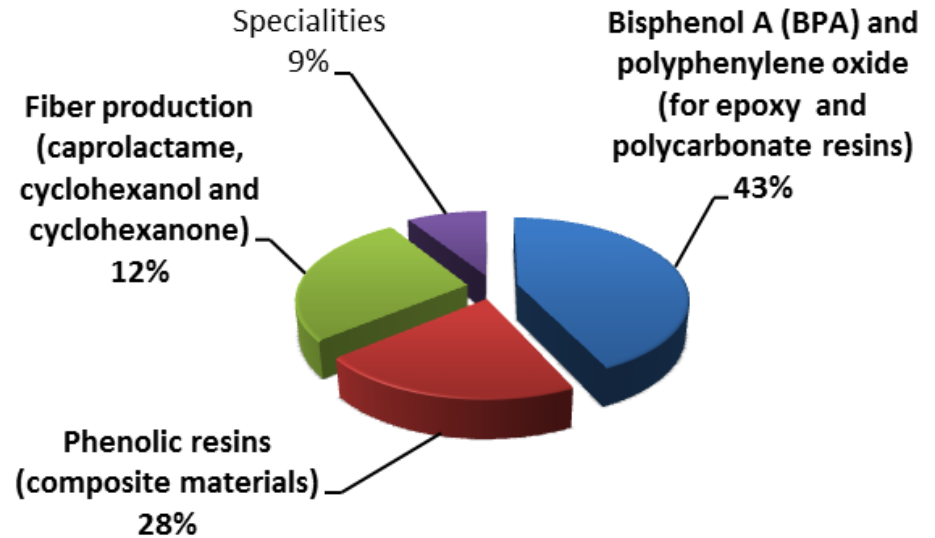
New production plant in Nanjing, China (INEOS and SINOPEC) : 400 000 tons (end 2013)

EUROPEAN PHENOL USE

2 million tons per year ; more than 80% for plastic materials and resin

APPLICATIONS

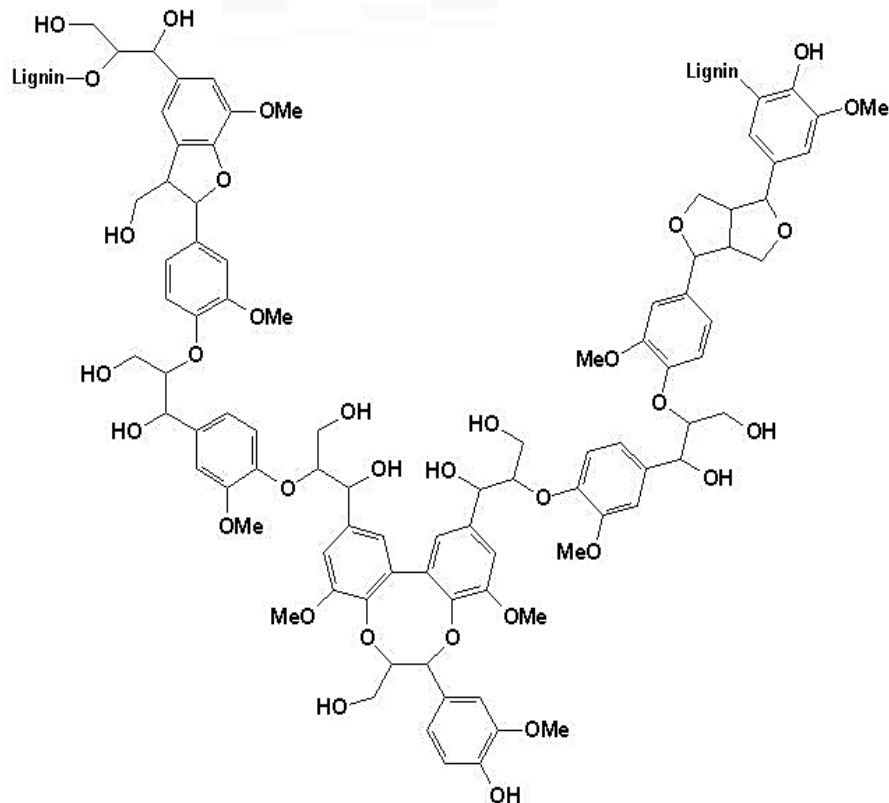
- Plastic materials : thermosetting (polycarbonate, epoxy)
- Plastic fibers : nylon (polyamide)
- Electric isolating
- Bactericid paint
- Hydrophobic coating
- Anionic detergent
- Thermic ink
- Insulating glue





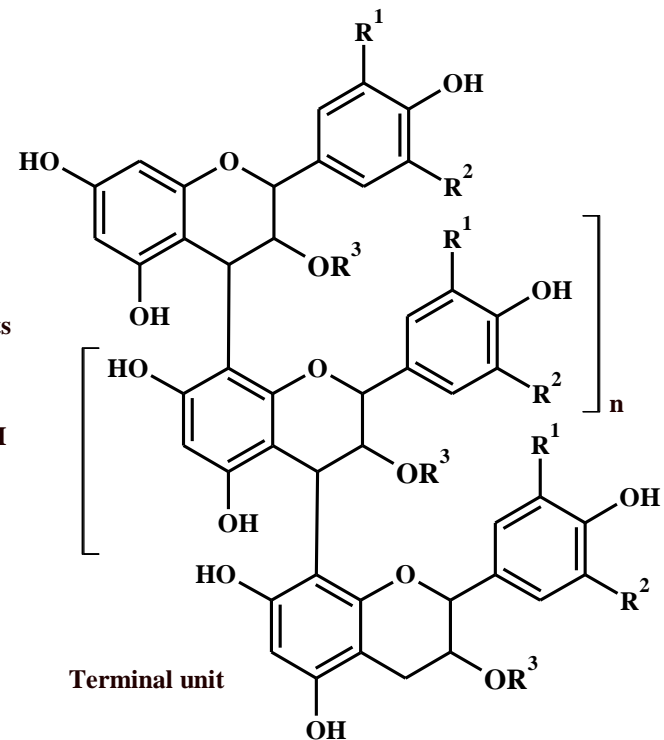
Need to find quickly alternatives to petroleum-based aromatic compounds to halt the massive contamination of our environment and protect human beings from its negative impacts on health

Substitution of chemical phenol by natural polyphenols



Lignin

Extension units

 $R^1, R^2 = \text{OH or H}$
 $R^3 = \text{H, Gal}$


Terminal unit

**Condensed
tannins**

RESEARCH WORKS



RESSOURCES

Agro-industrial wastes
(wine and cider making, fruit juice)



Pomace, fruit marcs

Winemaking Biomass	seeds	pomaces	stems
Annual output	80 000-140 000 t	700 000 t	300 000 t
Tannins (% DM weight)	6 -16%	0,04 - 1,2%	3%

Sawmill co-products and forest biomass



Barks



Pine needles, leaves



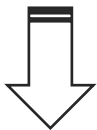
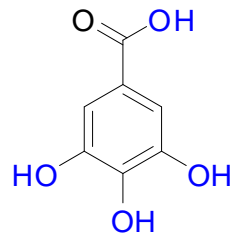
Conifers (36%)
France

French Forest
16 000 000 Ha
2,5 billions m³

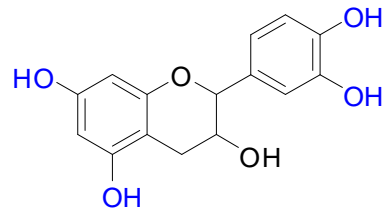


From phenolic models

Gallic acid

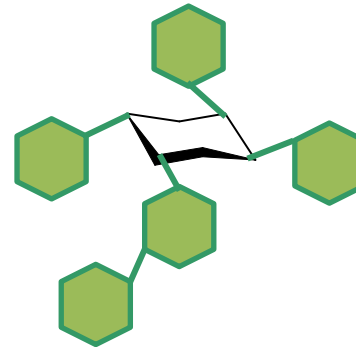


Catechin

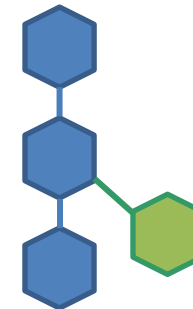


From commercial extracts

Hydrolysable tannins



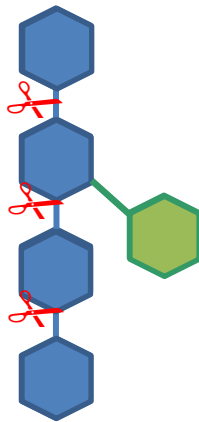
Condensed tannins





DEPOLYMERIZATION : a key step

- ⇒ to get an homogeneous raw material or fine chemicals
- ⇒ to get the same synthons from different tannin sources
- ⇒ to suppress one step (simultaneous extraction/depolymerization)

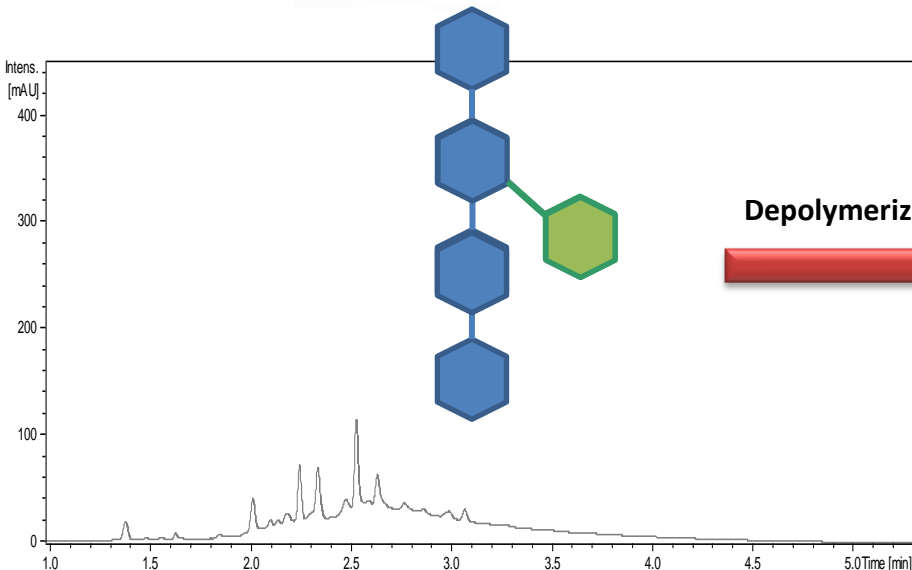


Depolymerization

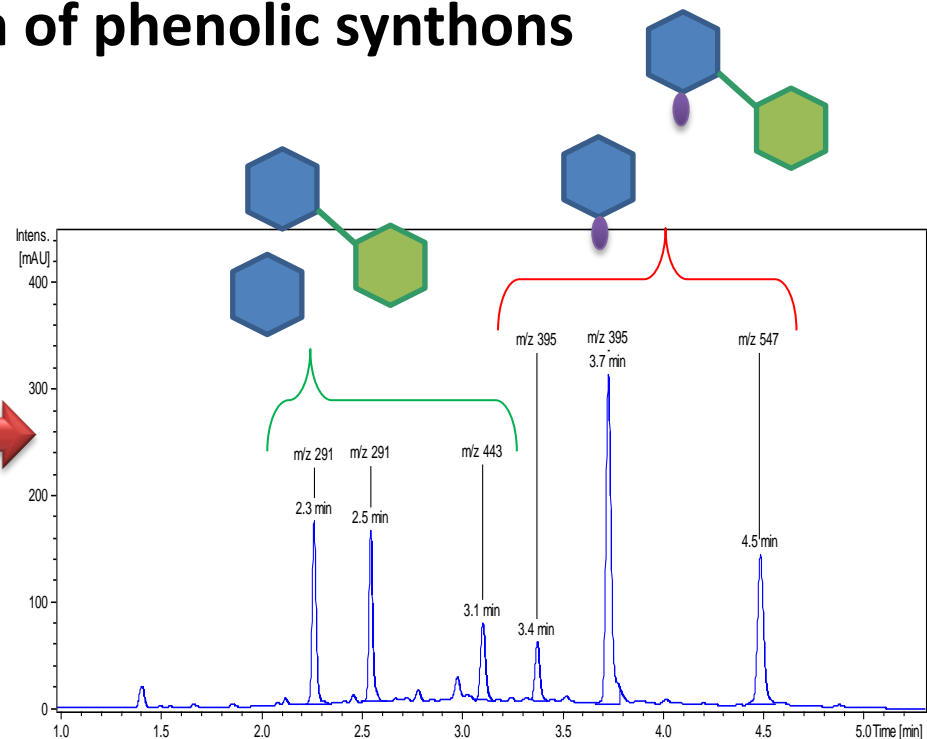


Large scale process for production
of biobased phenols

⇒ **DEPOLYMERIZATION : obtention of phenolic synthons**



Depolymerization





Fonctionnalization



Curing



Epoxy resins
(thermosetting)

Perspectives

- **Materials :**
thermoplastic ; polyester, polyamide, vinylester,... and composite
- **Fine chemistry :**
Medicinal, cosmetic
Lubricant
Surfactant

Thank you for your attention !



Co-workers

Lucas Suc

Guillaume Billerach