Stability and safety of wastes-based packaging materials (EcoBioCAP-WP 4)
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Stability and safety of wastes-based packaging materials (EcoBioCAP - WP 4)

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To investigate the suitability of packaging materials developed in EcoBioCap as food contact materials (INRA, FRAUNHOFER, CSIC, UNIROMA)

**Objective**

**MATERIAL STABILITY**
Structural, physico-chemical & microbiological

**FOOD SAFETY**
Related to raw materials and final packagings

Under food contact conditions
Study case: PHBV / Wheat straw fibres biocomposites

**MATRIX** = PHBV

**FILLER** = Wheat straw fibres

100 microns
Overall migration in Liquid Food simulants

PHBV (Tianan)

Liquid Food Simulants*

film


Overall migration (mg/dm²)

<table>
<thead>
<tr>
<th></th>
<th>Water</th>
<th>Acetic acid 3% (w/v)</th>
<th>Ethanol 20% (v/v)</th>
<th>Ethanol 95% (v/v)</th>
<th>Isooctane</th>
<th>Olive oil</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 days, 40°C</td>
<td>-0.28</td>
<td>0.77</td>
<td>3.50</td>
<td>9.20</td>
<td>0.80</td>
<td>-1.07</td>
</tr>
</tbody>
</table>

OML
Overall migration in Liquid Food simulants

PHBV (Tianan) + 20 wt% wheat straw fibers (d$_{50}$ = 150 μm)

10 days, 40°C
Challenge tests & specific migration using surrogates

Surrogates = molecules representative of migratable substances

STEP 1: Enriching with surrogates

STEP 2: Extraction of surrogates (at each step of the process in the case of challenge tests)

STEP 3: Analysis
Toxicological risks of wheat straw fibres?

• Epoxiconazole: the most used fungicide
  o Acceptable Daily Intake (ADI) = 0.008 mg/kg body weight and per day, i.e. 0.56 mg/day for a human of 70 kg
  o Median residue in wheat straw: 2.71 mg/kg of wheat straw (EFSA, 2008)

• Worse case of migration for PHBV/wheat straw fibres trays
  o Trays (30g, 140x130x35 mm³, i.e. 3.7 dm³) in full contact with food
  o 20 wt% of wheat straw fibres
  → Maximal quantity of migratable epoxiconazole = 0.026 mg/kg of food
  → This would mean that a daily ingestion of more than 21 kg of food in contact with this kind of packaging... to reach the value of 0.56 mg/day

• Taking into account the decontamination efficiency (≈80%)
  → This would mean that a daily ingestion of more than 88 kg of food in contact with this kind of packaging... to reach the value of 0.56 mg/day
Conclusions

• **Wheat straw fibres = no safety concern**: Up to 80% of decontamination of surrogates + if the remaining quantity migrated integrally from the packaging towards the food, it did not represent any danger for human health (<ADI)

• **Inertness of PHBVs**: Can be used as food contact materials for all types of food.

• **Stability negatively affected by the addition of wheat straw fibres**: Can be used as food contact materials only for low or intermediate water activity products and/or fat products.