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## Gelation of whey proteins at alkaline pH

MH. Famelart, F. Rousseau



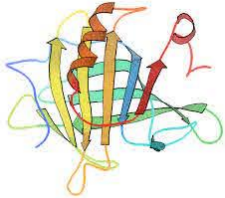
STLO, UMR 1253,  
INRAE, Institut Agro, 35000 Rennes, France



## Context

- ✓ Whey proteins = globular proteins from milk (~ 6 g/L),

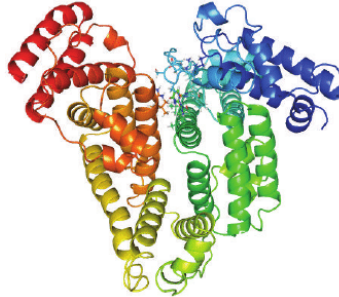
$\beta$ -Lactoglobulin  
3 g/L  
18/36 [kDa](#)



$\alpha$ -Lactalbumin  
1.2 g/L  
14 [kDa](#)



Bovine serum albumin  
0.3 g/L  
66 [kDa](#)



+ others minor ones

- ✓ Widely used in the food industry for their functional properties,
- ✓ Texturing ingredients in foods,
- ✓ Whey proteins in solution are denatured/aggregated/gelled by heat treatment at neutral or acidic pH ► large interest in the food industry,
- ✓ Less is done on their gelation at alkaline pH (Mleko 2001; Mercadé-Prieto et al. 2005),
- ✓ And few without heating

## Objectives:

- ✓ Study the gelation of whey proteins at alkaline pH values

# What is known on exposure of whey proteins to alkaline pH?

General effect of alkaline pH on proteins (Whitaker & Feeney 2015) - more intense with heating

- Changes on solubility and aggregation: net negative charge  $\uparrow \Rightarrow$  solvation and conformation changes, hydrophobic residues exposed, ...aggregation
- Hydrolysis: amide groups (asparagine, glutamine), peptide bonds, guanidino groups (arginine);
- $\beta$ -Elimination reactions (side chains of cystine, threonine, serine)  $\Rightarrow$  dehydroalanine
- Crosslinking reactions (as dehydroalanine + lysine  $\Rightarrow$  lysinoalanine...)
- Racemization of amino acids  $\Rightarrow \uparrow$  contents in D-amino acids

Exposure of whey proteins at pH > 6 (mainly  $\beta$ -lactoglobulin):

- pH 6-8: reversible, Tanford transition, exposure of a glutamate residue (Tanford et al.1959)
- pH 9-13 (Roels et al.1971; Monahan et al. 1995; Partanen et al. 2011)
  - irreversible, slow,
  - partially unfolded monomers of  $\beta$ -lactoglobulin,
  - exposure of buried SH groups,
  - $\uparrow$  hydrophobicity,
  - polymerisation, probably by thiol oxidation + others crosslinks (such as lysinoalanine)

- Gelation of whey proteins at pH 9.6 (Mercadé-Prieto & Chen, 2005)

T°C	t <sub>gel</sub> WPI 160 g/kg (min)
50	75
55	25
60	7

- At lower temperatures ?

# M&M

## ✓ *Whey protein isolate*

- 890 g prot, 5.92 g lactose and 63 g water/kg powder
- 93.5% is whey proteins ( $\beta$ -lactoglobulin +  $\alpha$ -lactalbumin + bovine serum albumin + other minor ones)
- 6.5% is a mixture of caseins

## ✓ *Concentration of whey proteins:*

- **[100-300 g/L]** (by OD280nm)
- + 0.02% sodium azide

## ✓ *Gelation experiments*

- Overnight solubilization with magnetic stirrer at  $[\text{protein}] > [\text{protein}]_{\text{target}}$ ,
- Adjustment at **pH 9.5** and  $[\text{protein}]$  at  $t_0$ ,
- Transfer on rheometer: DHR2 (TA Instruments) - plate-cone (5 cm diameter),  $T=4^\circ\text{C}$  or  $20^\circ\text{C}$  - paraffin oil
- Kinetics (low amplitude oscillation,  $\gamma=0.1\%$ ; frequency=1 Hz;  $\text{gap}_{\text{init}}=2.5$  mm; cst normal force)
- Frequency sweep ( $10\text{-}10^{-3}$  Hz, 5 points/decade;  $\gamma=0.1\%$ )

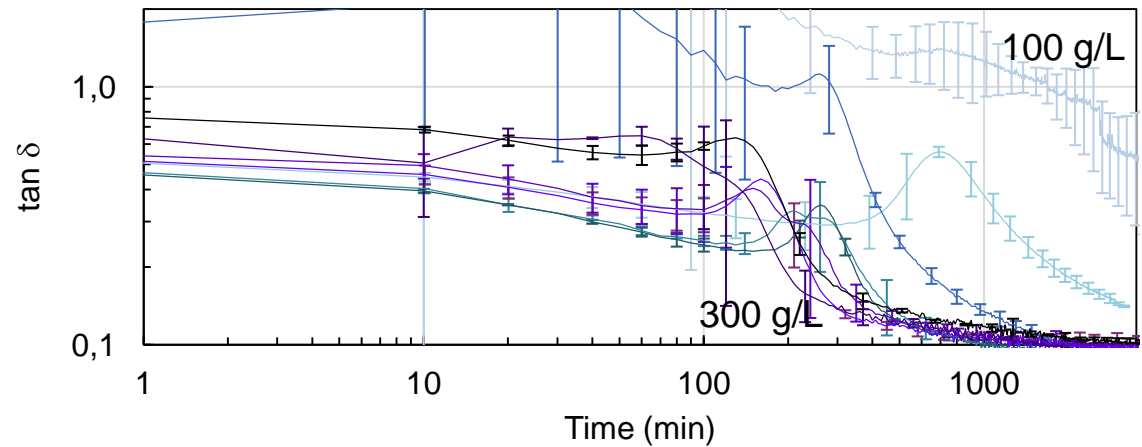
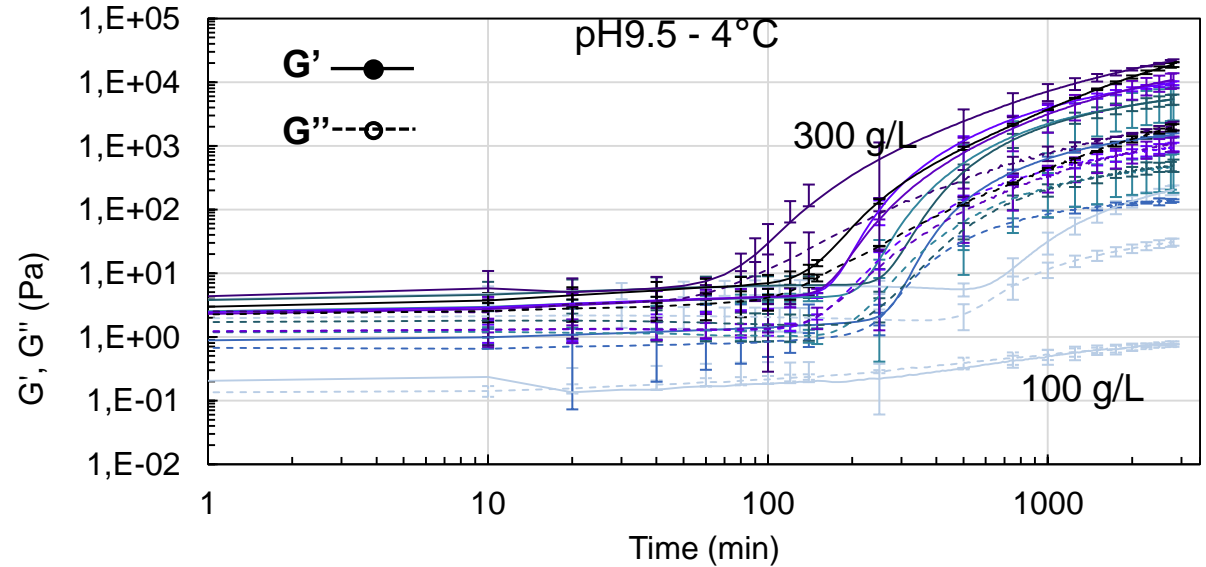
## ✓ *Type of interactions during gelation*

- SDS-PAGE electrophoresis (dissociant+reduction SS)

# Results

## Gelation at 4°C

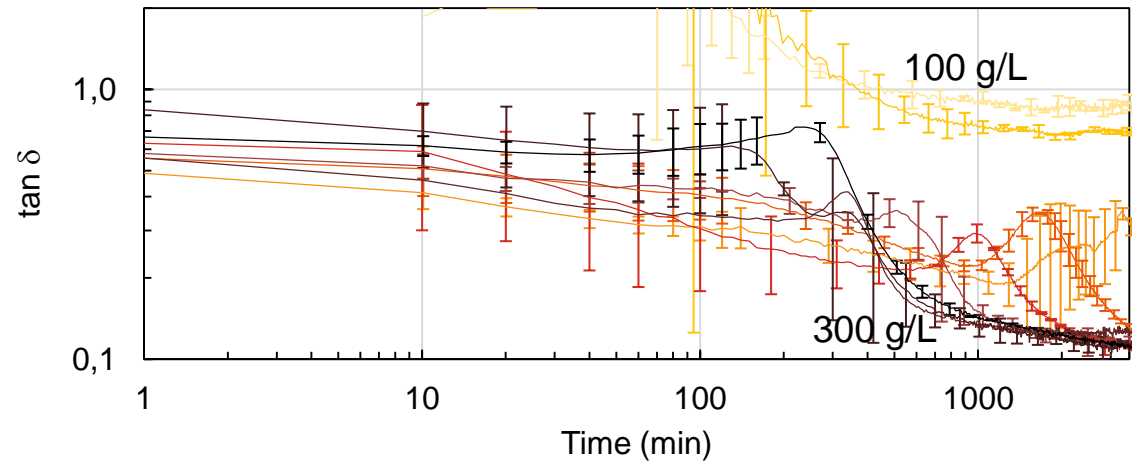
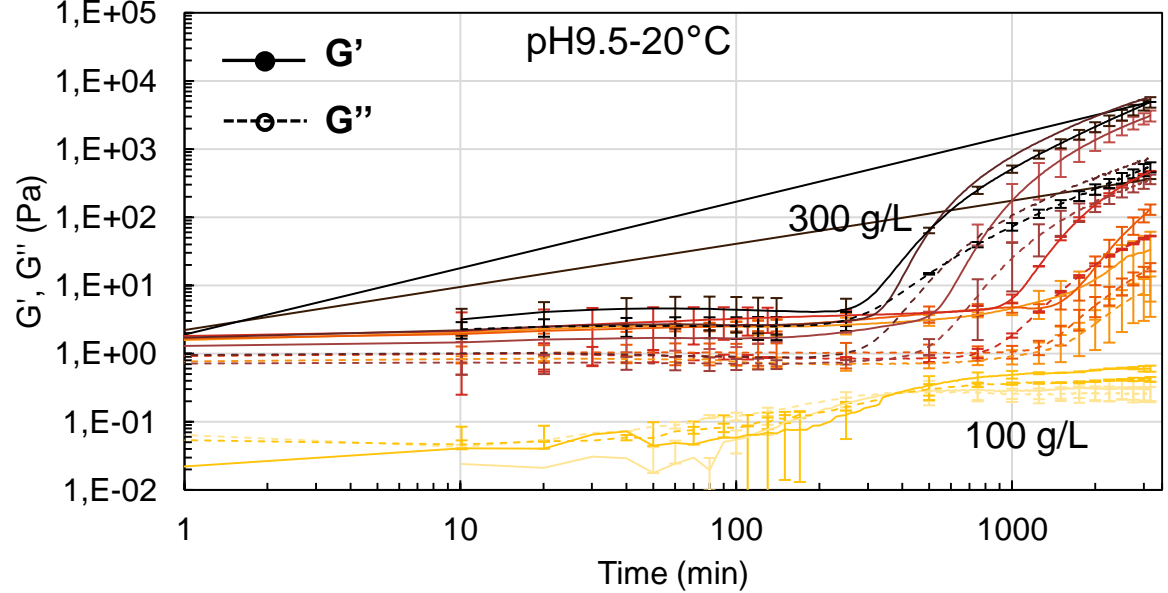
- ✓ Slow rate<sub>gel</sub> ( $t_{gel} \sim 100-700$  min  $\sim 2-12$  h)
- ✓  $\uparrow$  [protein]  $\Rightarrow$   $\uparrow$  rate<sub>gel</sub>
- ✓  $\uparrow$  [protein]  $\Rightarrow$   $\uparrow$   $G'_{50h}$ ,  $G''_{50h}$
- ✓ [protein] > 120 g/L  $\Rightarrow$   $G' > G''$
- ✓ 3 apparent steps
  - 0-200 min  $\tan \delta \downarrow$
  - $\tan \delta \uparrow$  ( $G''$  &  $G'$   $\uparrow$ ): thickening
  - $\tan \delta \downarrow$  and  $G' \uparrow$  ( $G'' \uparrow$ ): gelation
- ✓ Final  $\tan \delta \sim 0.1$



# Results

## Gelation at 20°C

- ✓ Same conclusions
- ✓ Slower rate<sub>gel</sub> ( $t_{gel} \sim 300-2000$  min  $\sim 5-30$  h)

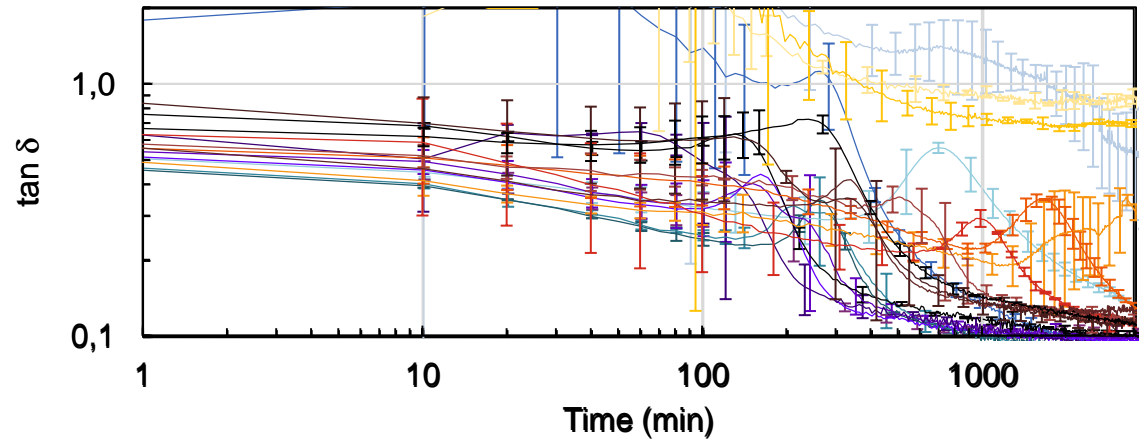
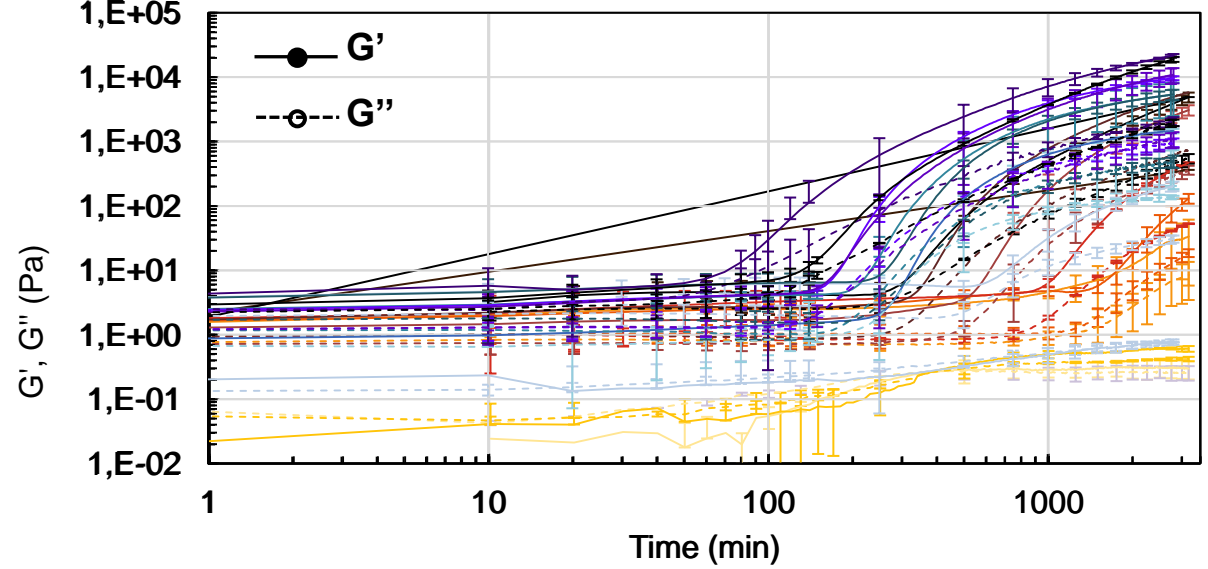


# Results

## Comparison 4/20°C

✓  $\text{rate}_{\text{gel}} 4^\circ\text{C} > \text{rate}_{\text{gel}} 20^\circ\text{C}$

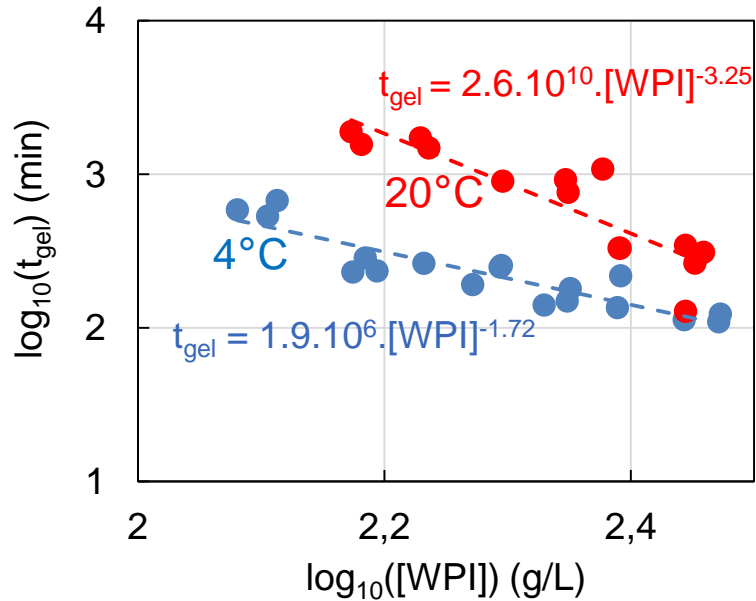
✓  $G'_{50\text{h}} 4^\circ\text{C} > G''_{50\text{h}} 20^\circ\text{C}$



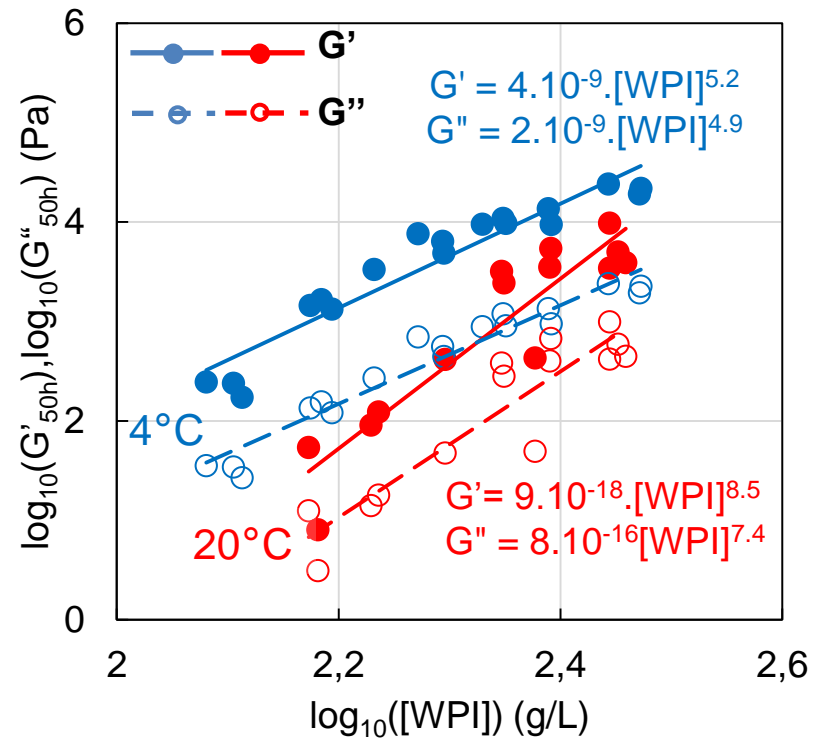


# Results

## Gelation at 4 and 20°C



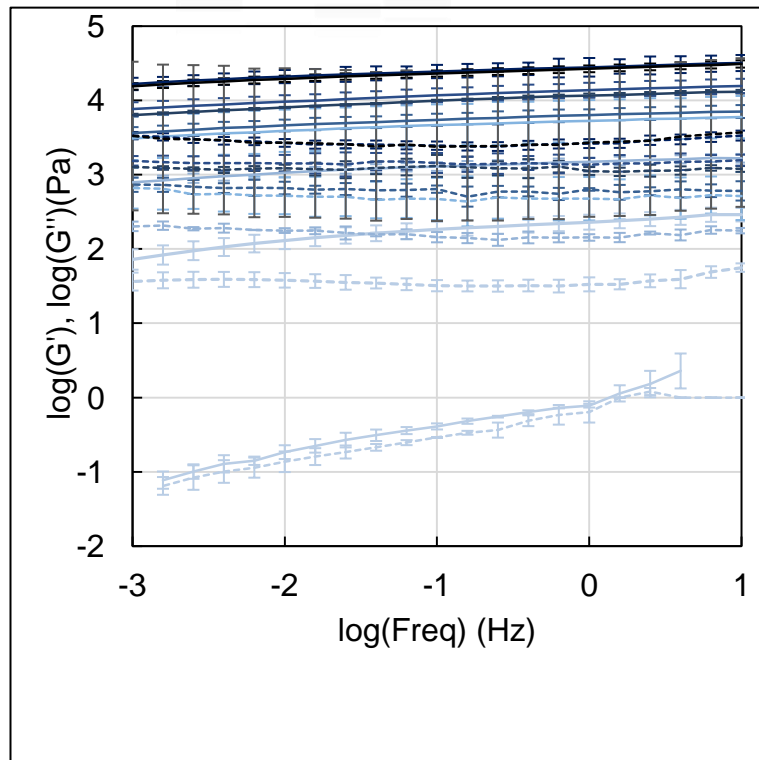
- ✓  $[WPI] \uparrow \Rightarrow t_{gel} \downarrow$  (power law)
- ✓ Exponent 20°C > 4°C
- ✓  $t_{gel} 4^\circ C < t_{gel} 20^\circ C$



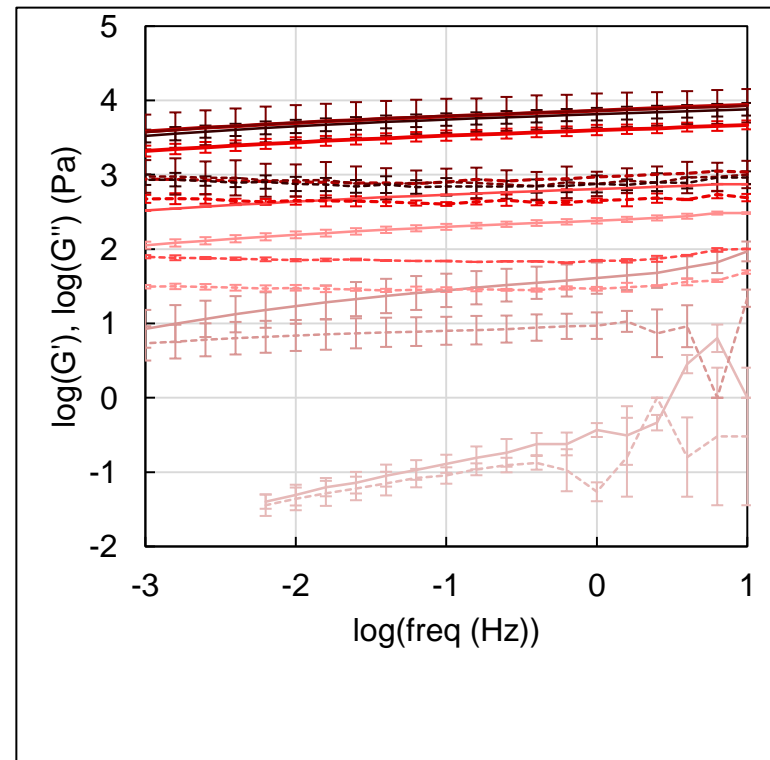
- ✓  $[WPI] \uparrow \Rightarrow G'_{50h} \ \& \ G''_{50h} \uparrow$  (power law)
- ✓ Exponent 20°C > 4°C

# Results

Frequency sweep 4° C

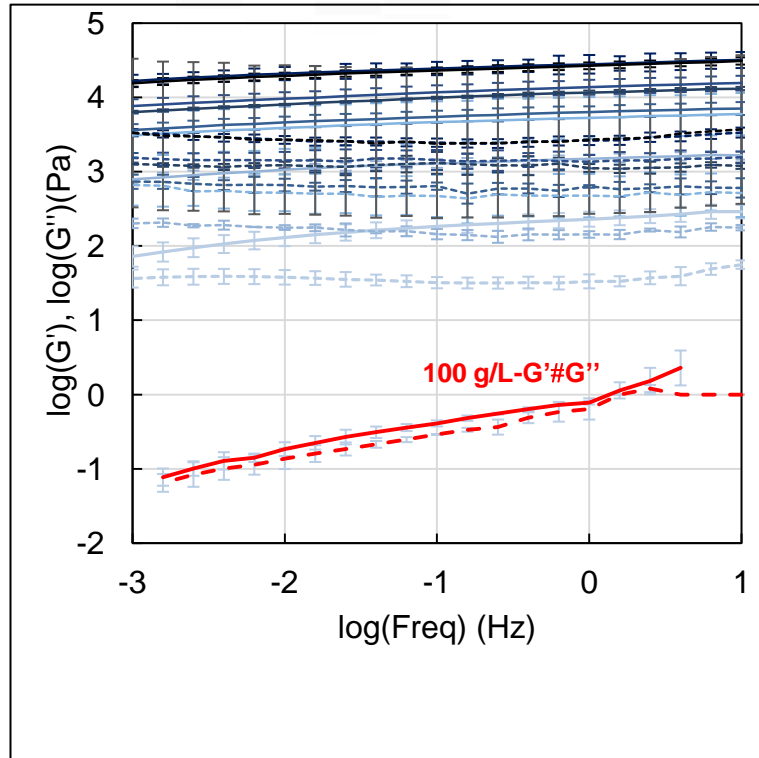


Frequency sweep 20° C

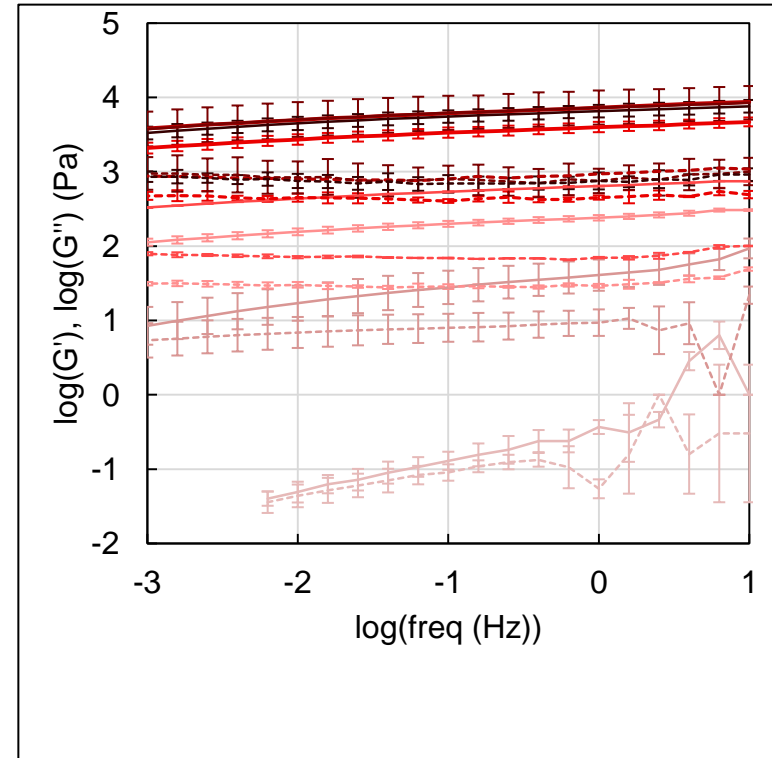


# Results

Frequency sweep 4° C

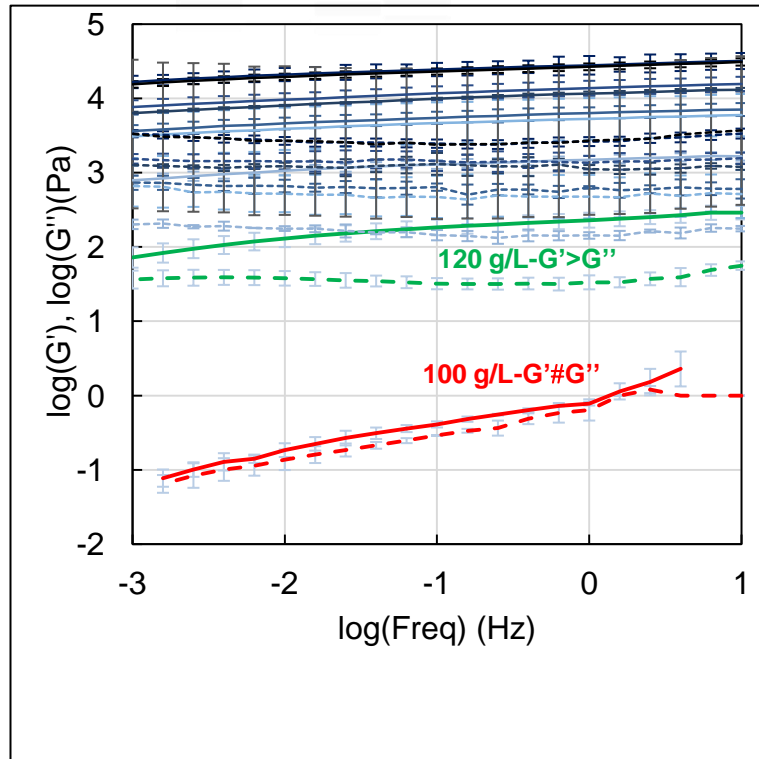


Frequency sweep 20° C

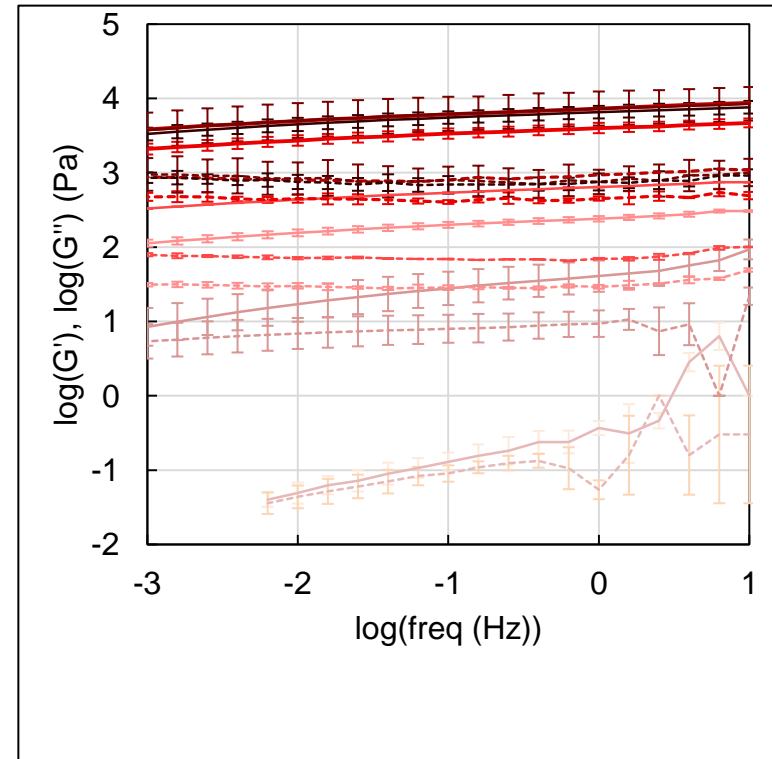


# Results

Frequency sweep 4° C

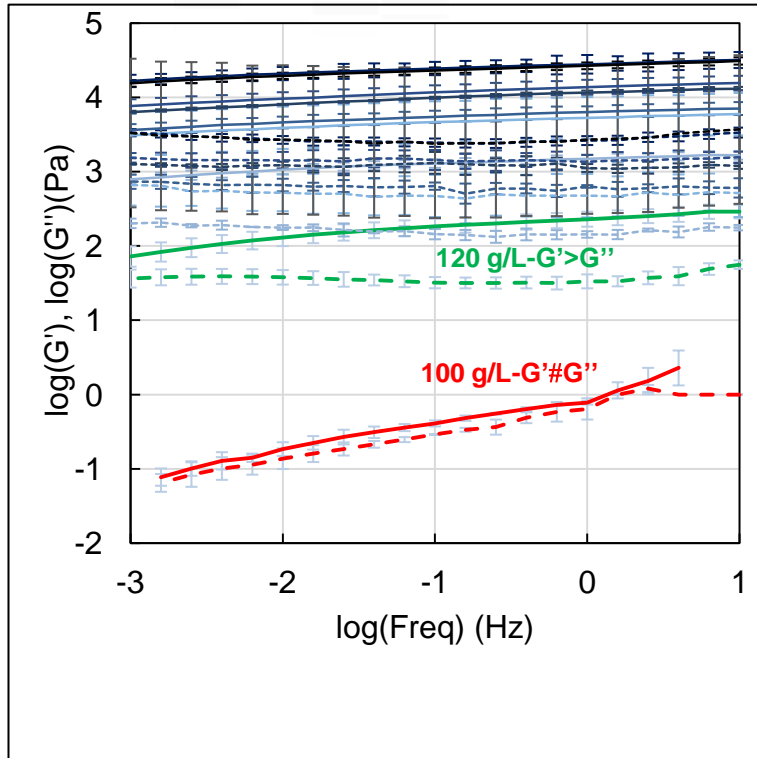


Frequency sweep 20° C

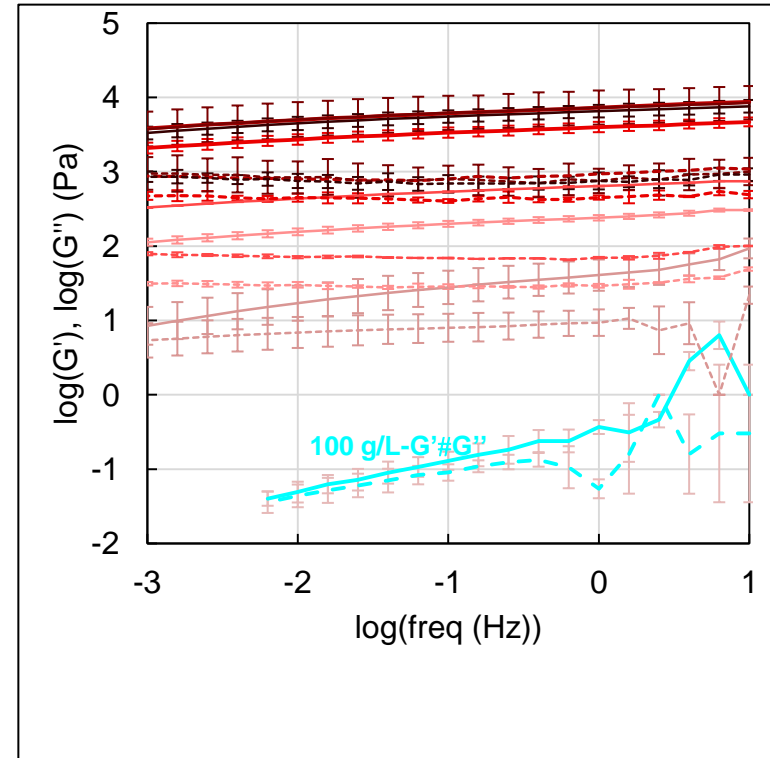


# Results

Frequency sweep 4° C

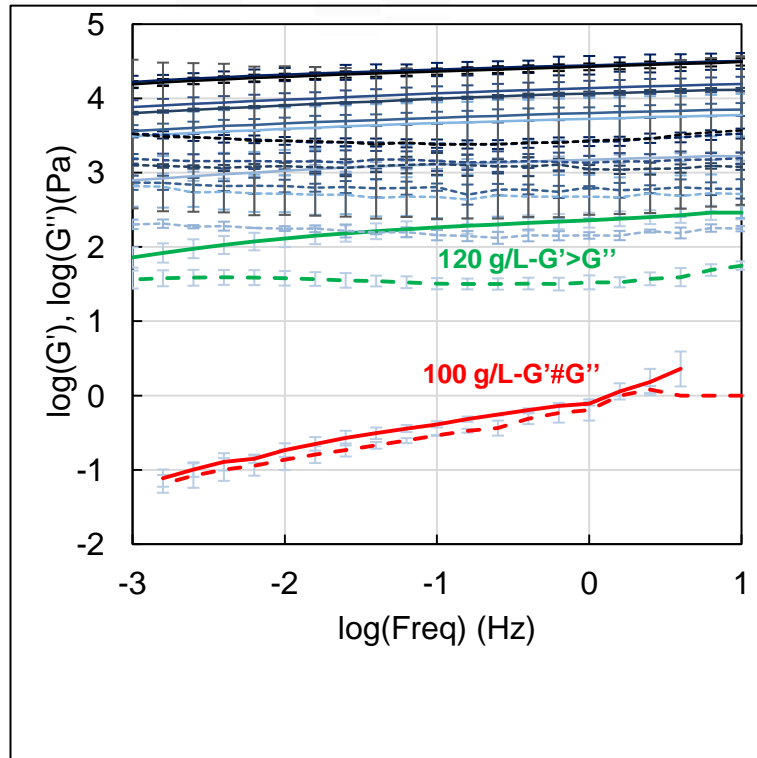


Frequency sweep 20° C

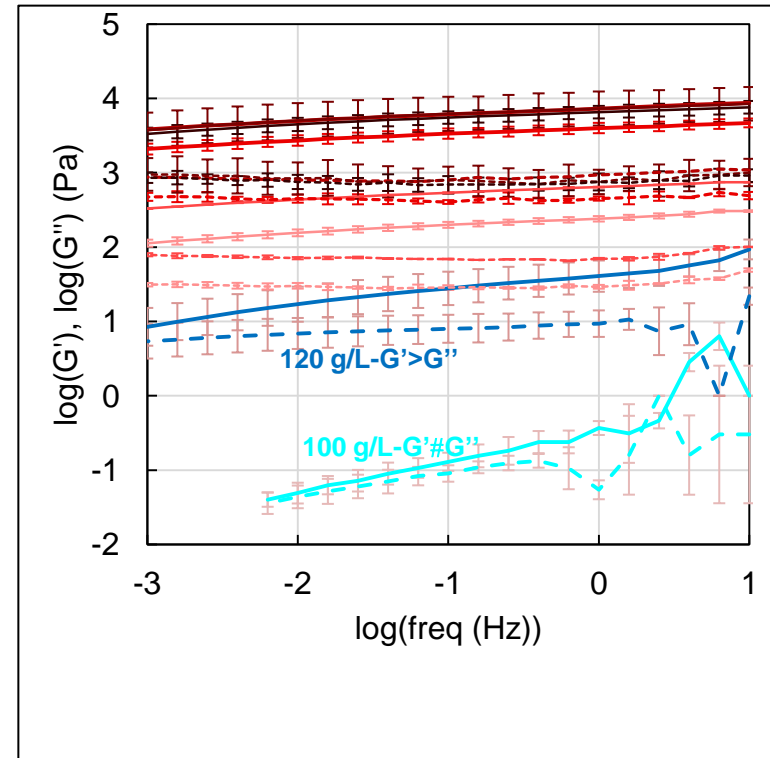


# Results

Frequency sweep 4° C



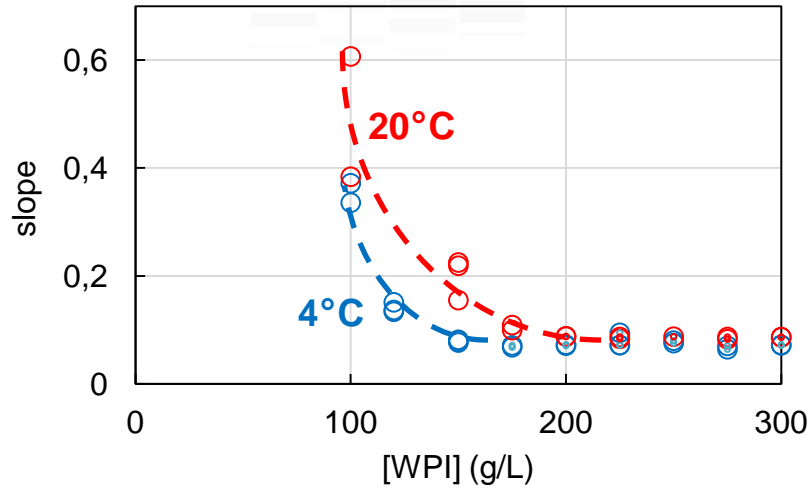
Frequency sweep 20° C



- ✓ At 100 g/L  $\Rightarrow$  a viscous liquid
- ✓ At 120 g/L  $\Rightarrow G' > G''$ , crossing point at freq  $\leq 10^{-3}$  Hz
- ✓ At 150-300 g/L, no crossing in the range of measured frequencies and  $G'$ ,  $G''$  more or less independent of the frequency

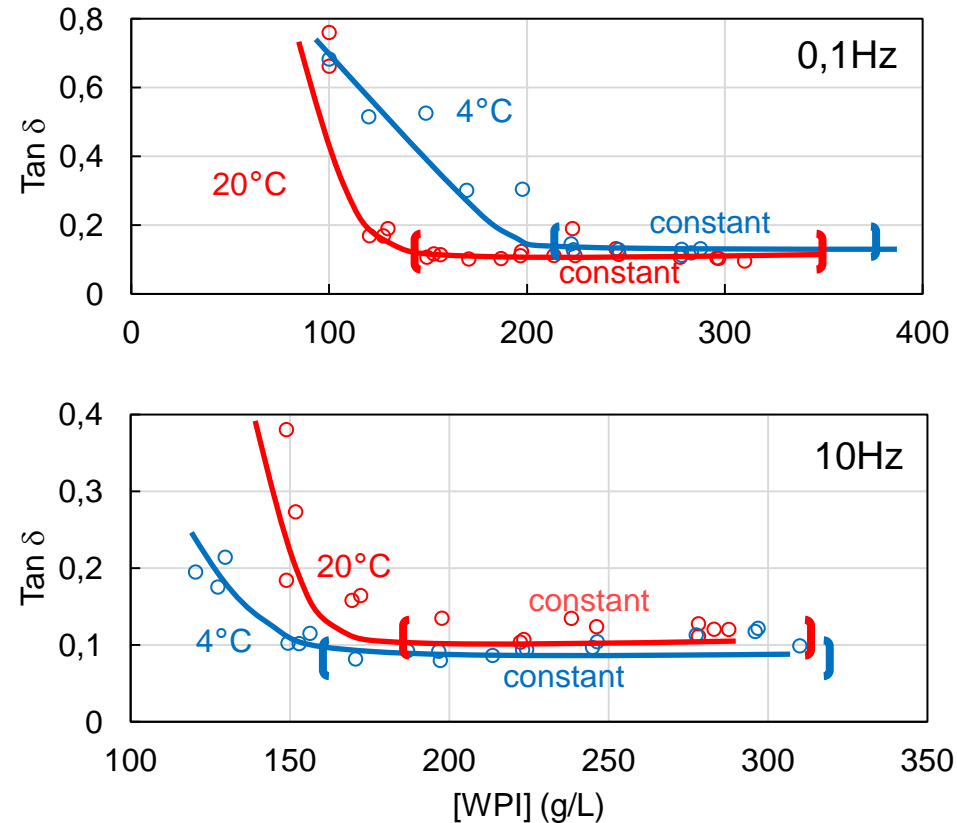
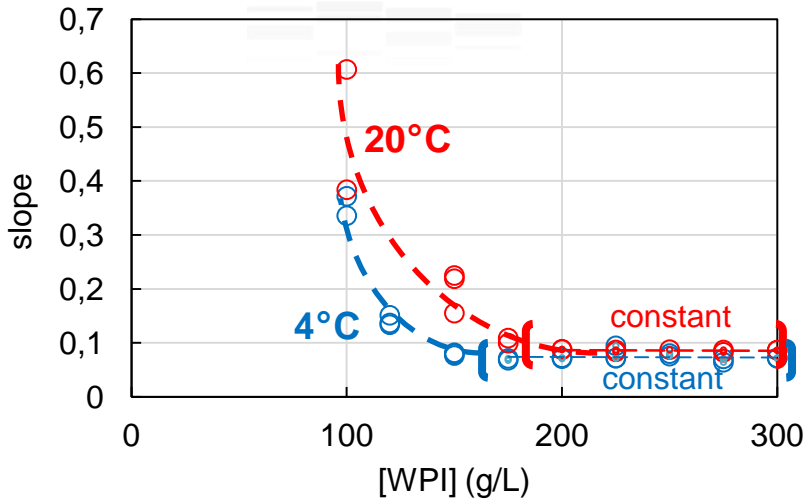
# Results

Gelation at 4 and 20° C: slope of  $\log_{10}(G')$ ,  $\log_{10}(G'') = f(\log(\text{freq}))$



# Results

Relation at 4 and 20°C: slope of  $\log(G', G'') = f(\log(\text{freq}))$



✓ [WPI] ~180 to 300 g/L  $\Rightarrow$  same slope for mechanical spectra

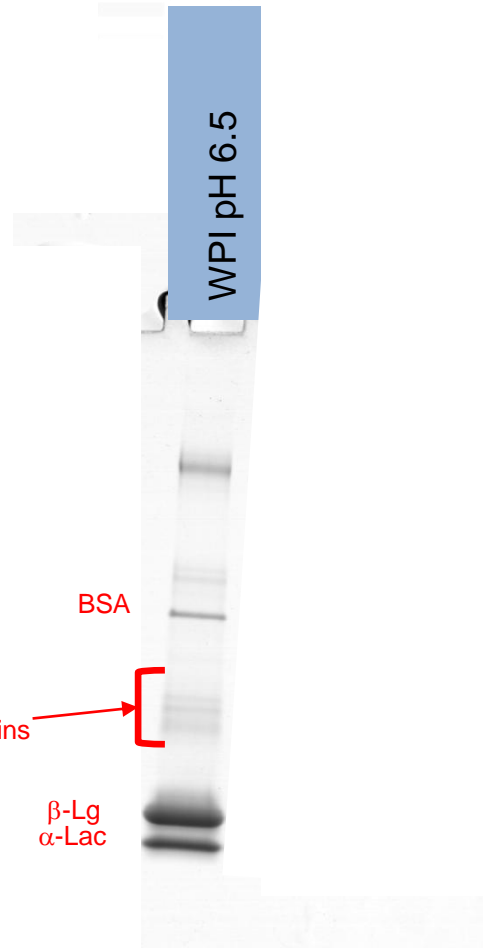
- ✓ At high [WPI]  $\Rightarrow \tan \delta$  is constant
- ✓ Only the number of interactions increases with [WPI], but the nature of interactions is the same



# Results

Type of interactions (SDS-PAGE)

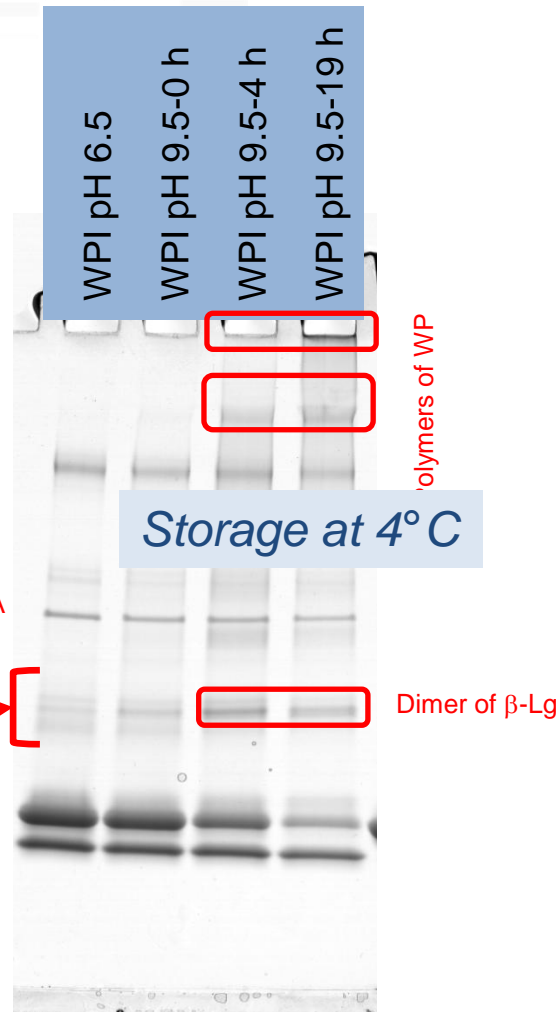
Without reduction of SS



# Results:

## Type of interactions (SDS-PAGE)

Without reduction of SS

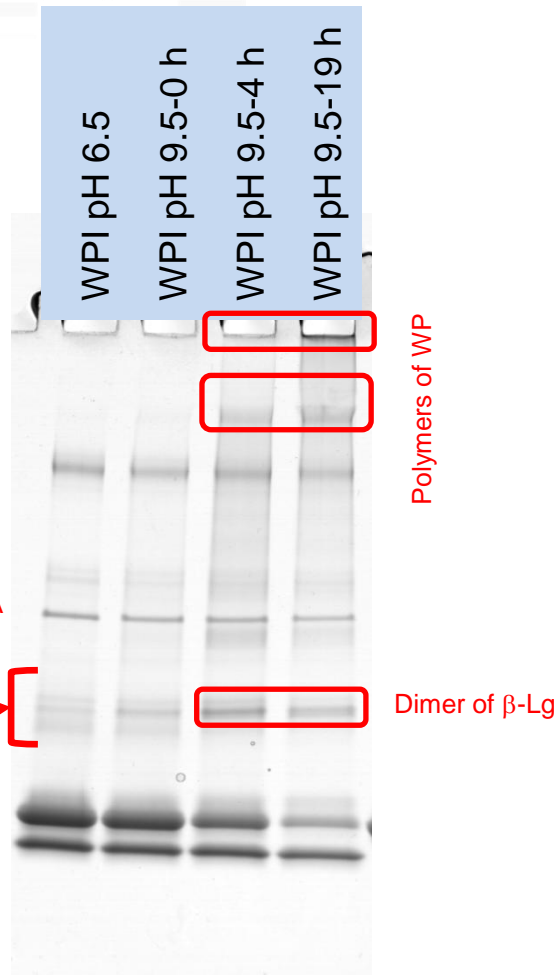


Dimers and polymers of whey proteins form during storage at 4° C at pH 9.5,  $\beta$ -Lactoglobulin is mainly involved in polymers

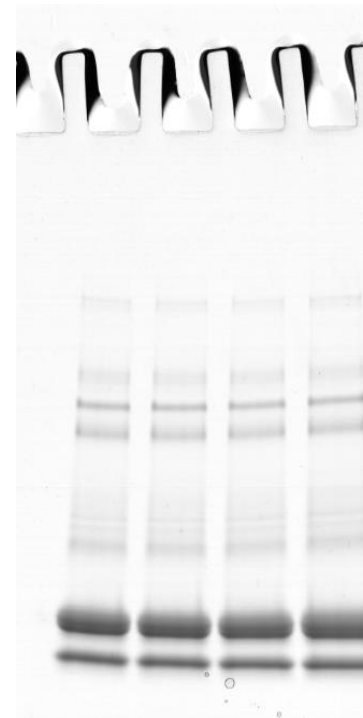
# Results

## Type of interactions (SDS-PAGE)

Without reduction of SS



After reduction of SS



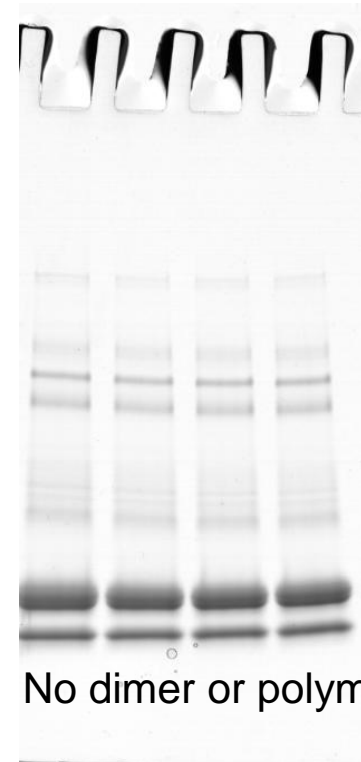
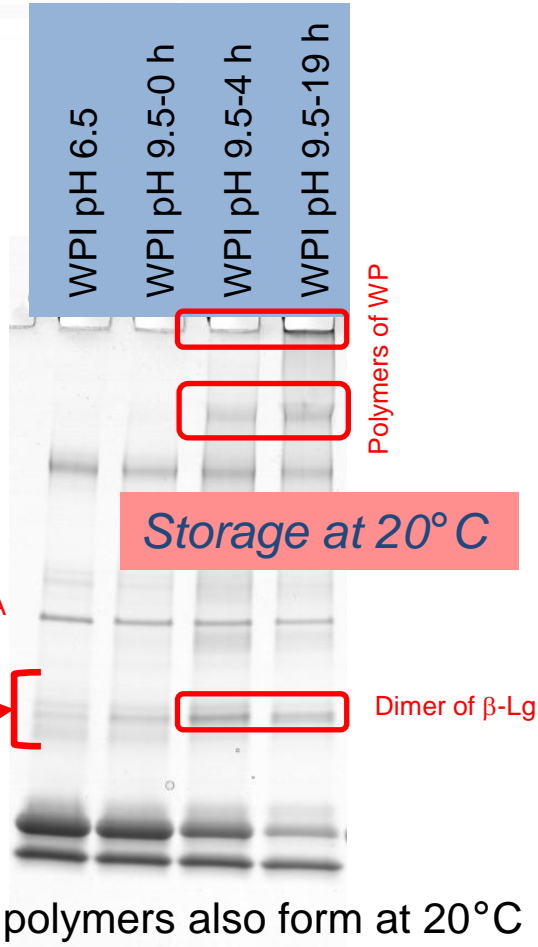
No dimers and polymers of whey proteins

# Results

## Type of interactions (SDS-PAGE)

Without reduction of SS

After reduction of SS



- ✓ Polymers of whey proteins form by SS bonds during storage at pH 9.5 at 4 and 20°C
- ✓ Exposure of SH due to a slow denaturation of whey proteins at pH 9.5

## Conclusions

The results improve our understanding of  $\beta$ -Lg polymerisation at alkaline pH values.

This understanding is useful for applications in food processes:

- To produce aggregates or gels to increase the texture of food matrices,
- To induce denaturation of whey proteins to increase their functional properties such as foaming or emulsifying properties,
- To prevent denaturation/aggregation of whey proteins, for instance during the production of native whey proteins (for nutritional ingredient production) or polymer-free whey protein powders (for production of dairy beverages...),
- For optimisation of the alkaline cleaning of membranes used in tangential filtration processes

Thanks to my colleagues: Florence Rousseau  
and Pascaline Hamon for her help in electrophoresis



***MERCI***

***THANK YOU  
FOR YOUR ATTENTION***