

Prospects to improve the nutritional quality of crops

Lars B Scharff, Vandasue L R Saltenis, Poul Erik Jensen, Alexandra Baekelandt, Alexandra J Burgess, Meike Burow, Aldo Ceriotti, Jean-pierre Cohan, Fernando Geu-flores, Barbara Ann Halkier, et al.

▶ To cite this version:

Lars B Scharff, Vandasue L R Saltenis, Poul Erik Jensen, Alexandra Baekelandt, Alexandra J Burgess, et al.. Prospects to improve the nutritional quality of crops. Food and Energy Security, 2021, 10.1002/fes3.327. hal-03424032

HAL Id: hal-03424032 https://hal.inrae.fr/hal-03424032

Submitted on 10 Nov 2021

HAL is a multi-disciplinary open access archive for the deposit and dissemination of scientific research documents, whether they are published or not. The documents may come from teaching and research institutions in France or abroad, or from public or private research centers.

L'archive ouverte pluridisciplinaire **HAL**, est destinée au dépôt et à la diffusion de documents scientifiques de niveau recherche, publiés ou non, émanant des établissements d'enseignement et de recherche français ou étrangers, des laboratoires publics ou privés.



REVIEW



Prospects to improve the nutritional quality of crops

Lars B. Scharff¹ | Vandasue L. R. Saltenis¹ | Poul Erik Jensen² |
Alexandra Baekelandt^{3,4} | Alexandra J. Burgess⁵ | Meike Burow⁶ | Aldo Ceriotti⁷ |
Jean-Pierre Cohan⁸ | Fernando Geu-Flores¹ | Barbara Ann Halkier⁶ |
Richard P. Haslam⁹ | Dirk Inzé³ | René Klein Lankhorst¹⁰ | Erik H. Murchie⁵ |
Johnathan A. Napier⁹ | Philippe Nacry¹¹ | Martin A. J. Parry¹² | Angelo Santino¹³ |
Aurelia Scarano¹³ | Francesca Sparvoli⁶ | Ralf Wilhelm¹⁴ | Mathias Pribil¹

Correspondence

Lars B. Scharff, Vandasue L. R. Saltenis and Mathias Pribil, Department of Plant and Environmental Sciences, Copenhagen Plant Science Centre, University of Copenhagen, Copenhagen, Denmark.
Emails: scharff@plen.ku.dk; vrodrigues@plen.ku.dk; pribil@plen.ku.dk

Funding information

European Union's Horizon 2020 Research and Innovation Programme, Grant/Award Number: 817690

Abstract

A growing world population as well as the need to enhance sustainability and health create challenges for crop breeding. To address these challenges, not only quantitative but also qualitative improvements are needed, especially regarding the macro- and micronutrient composition and content. In this review, we describe different examples of how the nutritional quality of crops and the bioavailability of individual nutrients can be optimised. We focus on increasing protein content, the use of alternative protein crops and improving protein functionality. Furthermore, approaches to enhance the content of vitamins and minerals as well as healthy specialised metabolites and long-chain polyunsaturated fatty acids are considered. In addition, methods to reduce antinutrients and toxins are

Lars B. Scharff, Vandasue L. R. Saltenis and Mathias Pribil contributed equally to the manuscript.

This is an open access article under the terms of the Creative Commons Attribution License, which permits use, distribution and reproduction in any medium, provided the original work is properly cited.

© 2021 The Authors. Food and Energy Security published by John Wiley & Sons Ltd.

¹Department of Plant and Environmental Sciences, Copenhagen Plant Science Centre, University of Copenhagen, Frederiksberg, Denmark

²Department of Food Science, University of Copenhagen, Frederiksberg, Denmark

³Department of Plant Biotechnology and Bioinformatics, Ghent University, Ghent, Belgium

⁴VIB Center for Plant Systems Biology, Ghent, Belgium

⁵School of Biosciences, University of Nottingham, Loughborough, UK

⁶DynaMo Center, Copenhagen Plant Science Centre, Department of Plant and Environmental Sciences, University of Copenhagen, Frederiksberg, Denmark

⁷Institute of Agricultural Biology and Biotechnology, National Research Council (CNR), Milan, Italy

⁸ARVALIS-Institut du végétal, Loireauxence, France

⁹Plant Sciences, Rothamsted Research, Harpenden, UK

 $^{^{10}\}mbox{Wageningen}$ Plant Research, Wageningen University & Research, Wageningen, The Netherlands

¹¹BPMP, Univ Montpellier, INRAE, CNRS, Montpellier SupAgro, Montpellier, France

¹²Lancaster Environment Centre, Lancaster University, Lancaster, UK

¹³Institute of Sciences of Food Production (ISPA), National Research Council (CNR), Lecce, Italy

¹⁴Institute for Biosafety in Plant Biotechnology, Julius Kühn-Institut – Federal Research Centre for Cultivated Plants, Quedlinburg, Germany

presented. These approaches could help to decrease the 'hidden hunger' caused by micronutrient deficiencies. Furthermore, a more diverse crop range with improved nutritional profile could help to shift to healthier and more sustainable plant-based diets.

KEYWORDS

crop improvement, health, nutrient composition, plant breeding, plant-based food, protein content

1 INTRODUCTION

Selective crop breeding and innovative farming practices have revolutionised modern day crop production in terms of increased yield, hardiness and biomass production. Worldwide, most human caloric intake requirements are supplied by only 15 different crops out of approximately 320,000 currently recognised plant species. Just five crops, rice, maize, sugarcane, barley and wheat, account for more than half of this consumption alone (FAO, n.d.-a; Ross-Ibarra et al., 2007). To meet the growing calorie demand of an expanding population, in the last century, agronomists focussed on large-scale production, intensive irrigation, fertiliser and pesticide use, combined with breeding efforts that aimed for increasing yield and hardiness (Pingali, 2007; Voss-Fels et al., 2019; Yang et al., 2013). An inadvertent side effect of this focus on increased production, however, has been a loss in nutrient quality in staple crops in terms of diversity and quantity of micronutrients as well as their bioavailability when consumed (Davis et al., 2004; Welch & Graham, 2002). Consequently, many staple crops produced today, while meeting the caloric requirements of human diet, fall short in meeting the respective micronutrient demands, resulting in deficiencies also referred to as 'hidden hunger' (Muthayya et al., 2013; de Valença et al., 2017).

Food demand is projected to increase by 40%–70% by 2050 (FAO, 2009, 2017). Simultaneously, climate change and environmental degradation are expected to exert further stresses on crops, calling for the development of crop varieties with an increased tolerance to a plethora of biotic and abiotic stresses (Haberl et al., 2010; Hunter et al., 2017). This is especially challenging as a vast amount of genetic diversity present in ancestral crops has been lost in the process of domestication. Balancing growing calorie requirements in a sustainable manner without losing nutritive value or crop diversity is becoming ever more urgent. Furthermore, especially in high income countries, there is a growing societal trend towards more plant-based food, with an emphasis on plant-produced proteins (Aschemann-Witzel et al., 2020). According to WHO

and FAO as well as many national dietary guidelines, a plant-based diet is both healthier and more sustainable (Bechthold et al., 2018; FAO & WHO, 2019; Herforth et al., 2019; Willett et al., 2019). Thus, there is a strong motivation and need to produce more and more diverse plants for food and less for feed. All this creates new demands and challenges for plant breeding that need to be addressed also by making use of emerging crop breeding techniques (Bilichak et al., 2020; Liu et al., 2021).

2 | PLANT PROTEINS FOR FOOD

2.1 | Protein yield and underutilised protein crops

Europe is dependent on the import of protein crops as grain legumes, both for animal feed and human food production (European Commission, 2018; Thierry et al., 2019). Breeding programmes for traditional crops as well as the use of underutilised or new crop species (see examples below) could help to increase plant-based protein production. In wheat (Triticum aestivum), with a grain protein content between 5% and 23% (Bogard et al., 2013; Tabbita et al., 2017), breeding and agronomic programmes to increase protein content without impairing yield have been prioritised for 20 years (Cohan et al., 2019; Cormier et al., 2016), reflecting the needs of the bread industry. Increasing the protein content is challenging because of a commonly observed negative correlation with grain yield (Monaghan et al., 2001), and the identification of cultivars deviating from this correlation is achieved via several breeding programmes (Bogard et al., 2013; Oury & Godin, 2007). The limitation for many cereals including wheat and rice is not necessarily nitrogen availability for protein synthesis but rather the mobilisation of existing protein reserves in the leaves and stem of the plants. The NAC transcription factor encoding genes NAM-A1 and NAM-B1 have been identified to be important in this context, that is to combine high protein content and high yield. The functional NAM-B1 allele accelerates wheat

senescence and increases nitrogen remobilisation from the leaves to the grains (Uauy, 2006; Uauy et al., 2006; Waters et al., 2009), but it is rarely present in modern cultivars (Hagenblad et al., 2012; Tabbita et al., 2017). Protocols and recommendations for NAM-B1 introgression through marker-assisted selection have been made publicly available at https://maswheat.ucdavis.edu/proto cols/HGPC/index.htm and facilitated the introgression of the functional NAM-B1 allele in different genetic backgrounds (Brevis & Dubcovsky, 2010; Kumar et al., 2011). So far, this allele has been used to produce 18 new commercial varieties (Tabbita et al., 2017). The homologous NAM-A1 gene has a similar function (Avni et al., 2014), and its functional NAM-A1a allele is more widespread than NAM-B1 in elite wheat germplasm (Cormier et al., 2015). The effect of NAM-A1 is dependent on the environment (Cormier et al., 2015). In Australia, in conditions that favour short grain filling periods without heat and water stress, the NAM-A1a allele was linked to higher yield (Alhabbar et al., 2018). It appears clearly that the use of the NAM-A1a allele in elite material could be a real opportunity for improving grain protein concentration without reducing grain yield considering the local specificities of the senescence period and its sensitivity to late stresses (abiotic and biotic). Further sources of genetic variation to maintain high quality and yield should be sought. While protein level is perhaps the most immediate issue, the protein composition, for example the level of glutenin and gliadin, will also require attention for wheat flour quality, for example for the plasticity and elasticity of bread dough.

Regarding yield, the most important global source of plant proteins is soybean (*Glycine max*) with 2.77 t grain/ha in 2015–2019 (FAO, n.d.-b). The mature seeds not only have a protein content of c. 37% (USDA, 2019a) but also provide sufficient quantities of all essential amino acids (Hughes et al., 2011). However, additional efforts are needed to identify and improve varieties suitable for colder, long-day conditions (Kurasch et al., 2017).

Among the other cultivated legumes, faba bean (*Vicia faba* L.) has, after soybean, the highest yield worldwide (2.02 t grain/ha in 2015–2019) (FAO, n.d.-b) and produces seeds with a protein content of c. 26% (USDA, 2019b). In addition, faba bean is well adapted to cool climates such as Northern European summers and Southern European winters, where soybean does not perform well (Stoddard, 2017). One major obstacle to the wider adoption of faba bean, however, is the accumulation of the pyrimidine glucosides vicine and convicine that can cause haemolytic anaemia ('favism') in individuals deficient in glucose-6-phosphate dehydrogenase, which affects 5% of the world population (Luzzatto & Arese, 2018). A single genetic source of low vicine and convicine levels in faba bean has been identified (Duc et al., 1989), and the trait has been

bred into a handful of cultivars (Khazaei et al., 2019). Notably, the low-vicine trait does not appear to be linked to altered levels of protein, minerals or B vitamins (Khazaei & Vandenberg, 2020; Marshall et al., 2021). Recent efforts to uncover the causal mutation have resulted in the identification of *VC1*, a gene that encodes an enzyme normally involved in riboflavin biosynthesis and found to be inactivated in low vicine and convicine lines (Björnsdotter et al., 2021). Apart from providing a new hypothesis on the biosynthetic origin of vicine and convicine, likely from the riboflavin pathway, this work can serve as the foundation for the development of faba bean cultivars that are completely free of these substances.

Regarding new and underutilised legume crops, lupins (Lupinus spp.) are of special interest as their seeds can accumulate exceptionally high protein levels (up to 44%). There are four cultivated lupin species: narrow-leafed (L. angustifolius), white (L. albus), yellow (L. luteus) and Andean lupin (L. mutabilis). All of these need to be further optimised for yield stability, stress resistance, seed quality and early maturity (Abraham et al., 2019). With respect to seed quality, lupins accumulate toxic alkaloids in most tissue types, including seeds. Breeders have produced varieties impaired in alkaloid production ('sweet' varieties), but these are more susceptible to herbivores and can still surpass the safety threshold values for seed alkaloid content depending on seasonal variation. Interestingly, the lupin alkaloids are not produced in the seeds but transported to them from other plant parts (Otterbach et al., 2019). This gives opportunities for transport engineering as a way to block the transport of toxic alkaloids to the seeds, thereby producing a stable, non-toxic protein source (Otterbach et al., 2019). It is proposed that recent advances in lupin genomics could greatly facilitate corresponding breading approaches (Hane et al., 2017; Hufnagel et al., 2020; Książkiewicz et al., 2017).

Over the past decades, quinoa (Chenopodium quinoa) has become known as a relevant protein crop outside of South America. Its seeds contain up to 19% protein, and, more importantly, quinoa provides all essential amino acids in sufficient quantities (Angeli et al., 2020). In rapeseed (Brassica napus)—the world's third largest oilseed crop and the largest in the EU (>17 mill tons seed, 2019) (USDA, 2021)—the seed contains approximately 40% oil and approximately 20%-35% protein (Wanasundara, 2011). The major storage proteins in the seeds are cruciferin (11S globulin) and napin (2S albumin) (Wanasundara, 2011). Rapeseed seeds have a well-balanced amino acid composition and thus are a potentially attractive protein source. Currently, rapeseed is grown for oil, and the protein is used in feed but only in reduced amounts due to the presence of antinutrients (see Removing antinutrients, toxic metabolites, and heavy metals) (Nega & Woldes, 2018). Despite much breeding efforts, the seed meal of the canola quality rapeseed varieties is not suited for human consumption due to the residual amount of glucosinolates and astringent bitter compounds (Hald et al., 2019). The intensive breeding efforts to improve oil content and to reduce glucosinolate levels of rapeseeds have concomitantly induced a decrease in the total protein content (Malabat et al., 2003). There is therefore potential to improve rapeseed as protein crop for human nutrition. Other alternative protein sources could be protein-rich seaweeds such as *Palmaria palmata* and *Porphyra* species, with a dry matter composition of 10%–30% protein (Kim, 2012), as well as microalgae like *Chlorella* species with up to 50%–60% protein content of dry matter (Safi et al., 2014).

2.2 | Protein functionality and plant storage proteins

For human nutrition, the most important plant protein sources are cereals and food legumes, including oilseed legumes. The grains of these species can be consumed without any protein purification (e.g. as flours) or after protein enrichment. In some cases, the enriched protein fraction is a co-product of oil or starch production (e.g. soy protein and gluten).

There are several reasons why plant proteins are still underutilised in human diet: (i) lower nutritional values (on a single source basis) as compared with animal proteins in regard of the amino acid composition, digestibility and the antinutrient content; (ii) difficulties, in the case of cereal proteins, in maximising their physical functionality due to their large molecular weight and size, and poor solubility in water; (iii) the economic cost associated with isolation and recovery of protein fractions (Day, 2013); and (iv) organoleptic limitations when compared to animal products. With respect to the latter, many plant-based foods lack sweetness and umami flavours interlinked with consumer acceptance and related to psychological, social and cultural elements (Schmidt & Mouritsen, 2020).

Plant storage proteins can be categorised into four major classes based on their solubility and extractability in various solvents (the 'Osborne fractions') (Osborne, 1924): albumins, globulins, prolamins and glutelins. Albumins contribute significantly to the total sulphur content (>50%) in the seeds of leguminous plants, even though they represent only 10%–30% of total proteins. Globulins are the major protein fraction in legumes seeds but are usually less abundant in cereal grains and contain relatively low sulphur levels. Based on their sedimentation coefficients, globulins are, in for instance pea (*Pisum sativum*), subdivided into 7S vicilins and 11S legumins. Prolamins are rich in proline and glutamine and are the

major storage proteins in cereals, accounting for about 50% of the total grain proteins, only in rice (*Oryza sativa*) they are minor components. Glutelins are also mainly found in cereal grains. Interestingly, a certain degree of homology at the primary sequence level has been shown between rice glutelins and the subunits of the 11S globulins in legumes (Zhao et al., 1983).

Accordingly, seed storage proteins are a mixture of different types of proteins. Pea seeds, for example, contain both albumin and globulin types. To add to the complexity, the recent pea genome revealed 12, 9 and 2 genes encoding the globulins legumin, vicilin and convicilin, respectively, and 8 and 9 genes encoding the PA1 and PA2 albumins respectively (Kreplak et al., 2019). The various globulin and albumin isoforms in pea vary in quantity in response to the environment (Bourgeois et al., 2009). The diversity is further magnified by the range of sites controlling pre-polypeptide cleavage and transcriptional regulatory regions that are presumed to modulate the accumulation of the storage proteins in response to developmental and environmental cues (Kreplak et al., 2019). The genetic variability provides the basis for selection of desired protein compositions.

2.3 | Biofunctionality: amino acid composition and digestibility

Proteins have two main complementary functions in food: bio- and technofunctionality. Biofunctionality is related to the proteins' nutritional and physiological properties, while technofunctionality is related to physico-chemical properties affecting the appearance, texture and stability of food products (Day, 2013).

Plant proteins are often considered as incomplete or nutritionally inferior compared to animal proteins. This is likely due to lower availability and associated reduced overall digestibility of plant proteins and, in addition, a limited presence of some of the essential amino acids. However, in principle, there is no reason why plant proteins should not supply high quality protein and there are different approaches for doing so. Indeed, there are some crops like soybean and quinoa that provide all nine essential amino acids (Hughes et al., 2011; López et al., 2018). Histidine, leucine, isoleucine, lysine, methionine, phenylalanine, threonine, tryptophan and valine cannot be synthesised by humans and must be provided via the diet (Sá et al., 2020). The branched-chain amino acids leucine, isoleucine and valine are particularly important for promoting muscle protein synthesis. In general, cereals usually contain low levels of lysine, while legumes have a deficiency in the sulphur-containing amino acids methionine and cysteine (Sá et al., 2020). As an example,

the nutritional value of pea seed proteins decreases as the proportion of globulins, especially the 7S vicilin, increases because of their low sulphur amino acid content. Thus, the protein quality of the diet is significantly improved when a combination of proteins from cereals and legumes (Davies & Jakeman, 2020) is used, as it is done in a large number of traditional dishes. To optimise individual crops, further breeding efforts are needed to improve the amino acid composition of the major seed storage proteins. It was possible to breed high lysine varieties of some cereals, especially Quality Protein Maize (QPM) maize (Zea mays) varieties, whereas there has not been much progress yet producing high methionine/cysteine legumes. Likewise, there have been approaches to improve cereals by using genetic engineering, both by modifying amino acid metabolism and by adding different storage proteins. A combination of altering amino acid metabolism and storage protein composition appears especially promising to channel the amino acids into proteins (Azevedo & Arruda, 2010; Davies & Jakeman, 2020; Galili & Amir, 2013; Hagan et al., 2003; Kumar et al., 2020). A fortified staple crop containing sufficient quantities of all essential amino acids could be especially advantageous for the very poor, who cannot afford balanced diets based on several crops (Goredema-Matongera et al., 2021).

Protein digestibility is a measure of the susceptibility of a protein to proteolysis and depends on the protein structure, processing and the presence of antinutritional factors (see *Removing antinutrients, toxic metabolites and heavy metals*). Solubility and especially the structure of the globulins influence proteolysis. It is well-established that nutritional and technological properties of plant storage proteins can largely vary according to their secondary structure (Gabriel et al., 2008; Rubio et al., 2014).

2.4 | Technofunctionality

The technofunctionality of plant proteins in food, for example solubility, viscosity, foaming, emulsifying and gelling ability as well as fat absorption capacity, is determined by the types of proteins in the seed. The functional properties of pea proteins for food are, for instance, to some extent determined by the vicilin (7S) and legumin (11S) content. This is related to their inherently stable native protein structure. Consequently, these globulins are relatively thermostable and appear to unfold only partially with minor conformational changes during common food processing (Day, 2013; Grossmann & Weiss, 2021; Sui et al., 2021).

It seems that the 7S seed proteins of soybean and pea (beta-conglycinin and vicilin respectively) have better emulsifying properties compared with the 11S glycinin/

legumin type proteins. This is probably due to smaller molecular mass, higher structural flexibility, the presence of glycosylated groups and higher hydrophobicity (Keerati-u-rai & Corredig, 2010). This is further supported by studies in pea where the ratio of legumin and vicilin can vary from 0.4 to 2.0 depending on the cultivar (Lam et al., 2018). Protein isolates from cultivars with a lower legumin/vicilin ratio showed better solubility, emulsifying capacity and stability, and foaming capacity and stability (Cui et al., 2020). For gelation, the 7S/11S ratio is also important as it influences gel fracture behaviour, firmness and/or elasticity. Gelation of 7S proteins is mainly based on hydrogen bonding and hydrophobic interactions with no covalent disulphide bonds, whereas gelation of 11S proteins involves disulphide crosslinks (Shomer et al., 1995). Interestingly, among legumes, common bean (Phaseolus vulgaris) seeds accumulate mostly 7S vicilin (about 50% of the total seed proteins) while 11S legumin is only a minor fraction (Vitale & Bollini, 1995). From a technological point of view, a comparative study between common bean and pea protein isolates indicated better gelation properties for common bean protein isolates (Shevkani et al., 2015). Thus, the ratio of 7S to 11S type proteins influences the technofunctionality of legume protein isolates and would be a relevant trait to target by breeding. The required ratio depends on the application, for example if a product similar to meat or dairy products is aimed for.

3 | MICRONUTRIENT QUALITY

Micronutrients, that is vitamins and minerals, are essential for human nutrition, and micronutrient deficiency is still a widespread problem, particularly in low- and middle-income countries (Bailey et al., 2015; WHO, 2019). Fortification of processed food is one option to improve nutritional quality (Olson et al., 2021). Biofortification aims to directly increase the micronutrient content of edible plant parts, and this approach could, especially in the case of staple foods, provide a healthier diet to the rural poor, which are most threatened by micronutrient deficiencies (Foley et al., 2021; Hotz & McClafferty, 2007). Biofortification has been achieved via transgenic and conventional breeding approaches. Examples of transgenic approaches include folate (vitamin B9) production in rice, which has been genetically modified to increase folate content up to 150-fold by overexpressing genes encoding Arabidopsis thaliana GTP-cyclohydrolase I (GTPCHI) and aminodeoxychorismate synthase (ADCS) (Blancquaert et al., 2015). Similar approaches were used to increase the level of provitamin A (β -carotene) in rice (Paine et al., 2005; Ye et al., 2000), rapeseed, flax (Linum usitatissimum), potato (Solanum tuberosum), tomato (Solanum

lycopersicum), maize, soybean and wheat (Jiang et al., 2017). Vitamin C (ascorbate) contents were increased in lettuce (Lactuca sativa) and tomato by either overexpressing genes of the biosynthesis pathway or silencing genes involved in ascorbate recycling (Gest et al., 2013; Jain & Nessler, 2000). Vitamin E (tocopherol and tocotrienol) contents were increased in rapeseed, lettuce, soybean and tomato by overexpression of individual genes or the whole biosynthetic pathway (Jiang et al., 2017; Lu et al., 2013). To increase the level of multiple vitamins in maize, several of these approaches were combined (Nagvi et al., 2009). Biofortified crops developed using conventional plant breeding approaches include provitamin A-rich orange sweet potato (Ipomoea batatas), orange maize and yellow cassava (Manihot esculenta) (Laurie et al., 2012; Pixley et al., 2013; Ugochukwu Onyeneke et al., 2019). Alternatively, biofortification could be achieved through induced conversion of a plant organelle into a storage organelle, for example the conversion of chloroplasts into chromoplasts storing provitamin A (Llorente et al., 2020). A special case is vitamin B_{12} (cobalamin) that is only produced by bacteria. In contrast to all other vitamins, plants are thus not a source of this vitamin for human nutrition (Allen et al., 2018). Some algae acquire vitamin B_{12} through a symbiosis with bacteria (Croft et al., 2005). Vitamin B₁₂ pathways have not yet been introduced into plants.

Recent efforts to enhance mineral contents in crops focus on iron and zinc. In rice, iron and zinc levels have been elevated by overexpressing the barley nicotianamine synthase HvNAS1 that acts as a chelator of metal cations such as Fe(II) and Zn(II) (Nozoye, 2018). In wheat, iron content has been improved by endosperm-targeted intragenic overexpression of a gene encoding ferritin TaFer1-A, resulting in a 50%-85% increase in iron content (Borg et al., 2012). A potential target for breeding to improve zinc content could be genes encoding the transcription factors bZIP19 and bZIP23 that both act as zinc sensors. Arabidopsis plants with mutated zinc-binding motifs accumulated two- to threefold more zinc in seeds (Lilay et al., 2021). This approach was not yet explored in crop species, in which also the largely Zn-specific effects have to be confirmed.

Whereas progress has been made regarding the mechanisms of mineral uptake from the soil, the knowledge about the distribution in the plant and how minerals accumulate in the seeds is still limited. The variability in zinc and iron content—constituting a fourfold difference between aromatic lines and popular cultivars of rice and a threefold difference between different wheat cultivars—could provide the genetic base for improvements of elite germplasm. In some regions of the world with poor soils, there may be substantial geospatial variability in

micronutrient grain composition (calcium, iron, selenium and zinc) at subnational scales due to soil, environment, and crop type (Gashu et al., 2021). Biofortification may need to account for such geographical effects.

4 | HEALTH-PROMOTING SPECIALISED METABOLITES

Health-promoting specialised metabolites are of interest in the context of improving nutritional quality. Dietary polyphenols, for instance, have antioxidant, antiinflammatory and anti-diabetic effects (Belwal et al., 2017; Miguel, 2011). Polyphenols include different classes of compounds, among which are flavonoids, phenolic acids, stilbenes and anthocyanins. Metabolic engineering approaches in crops and horticultural species have been successfully used mainly by acting on polyphenol regulatory and structural genes to redirect the metabolic fluxes. For example, MYB and bHLH transcription factors have been reported to modulate flavonoid and anthocyanin production in different species (Scarano, Chieppa, et al., 2018). In tomato, the expression of the transcription factors AmRosea1 (MYB) and AmDelila (bHLH) from snapdragon (Antirrhinum majus) improved the synthesis of anthocyanins in fruits (Butelli et al., 2008). Furthermore, the overexpression of a stilbene synthase gene from grape (Vitis vinifera) in tomato was able to redirect the metabolic flux and resulted in the synthesis and accumulation of stilbenes, such as resveratrol, a phytochemical prised for its antioxidant benefits (Salehi et al., 2018). Subsequently, a multilevel approach of metabolic engineering was recently applied to enrich crops in different classes of dietary polyphenols and therefore to further improve their nutritional quality. Combining the metabolic engineering for flavonoids, anthocyanins and stilbenes generated a new tomato line named 'Bronze', referring to the colour of the fruit skin, which accumulated high levels of these polyphenols, thus providing a higher global polyphenol content and higher antioxidant/anti-inflammatory properties to the whole fruit (Scarano, Butelli, et al., 2018).

5 | HEALTH-PROMOTING LONG-CHAIN POLYUNSATURATED FATTY ACIDS

In recent years, metabolic engineering approaches have been successfully used to produce essential fatty acids in oilseeds. Plant seeds have been developed as a platform for the design and tailoring of biochemical pathways to synthesise diverse nutritional and industrial oils not currently found in oilseed crops (Haslam et al., 2016). The omega-3 (n-3) long-chain polyunsaturated fatty acids (LC-PUFA), eicosapentaenoic acid (EPA; 20:5 n-3) and docosahexaenoic acid (DHA; 22:6 n-3) are essential components of a balanced human diet. LC-PUFAs play a vital role in neonatal and infant development (childhood stunting) as well as cardiovascular health (CVD) and metabolic pathologies such as type-2 diabetes. Humans have a limited capacity to synthesise these omega-3 LC-PUFAs; therefore, the importance of identifying new sources of LC-PUFA should not be underestimated (Calder, 2018). EPA and DHA are found to be predominantly enriched in wild and farmed fish consuming these fatty acids as part of their diet. Increasing demand and specialised dietary preferences, however, make this an unsustainable long-term production method. Seaweeds (van Ginneken et al., 2011) and microalgae (Wells et al., 2017) are another source for LC-PUFAs. In contrast, several crop plants produce many different types of fatty acids, but none produces EPA or DHA. A promising platform for specialised oil production is Camelina sativa, an oilseed crop of the Brassicaceae family, due to its hardiness, short cropping cycle and disease resistance. Using a transgenic approach, genes coding for proteins necessary for EPA and DHA synthesis from marine microorganisms have been introduced into camelina, showing that this crop is suitable for effective omega-3 LC-PUFAs production (Usher et al., 2017). Genetically modified EPA and DHA enriched camelina can serve as a food source for farmed fish as well as a direct dietary nutritional supplement for human consumption. Other examples of oil production using camelina are acetyl glycerides, hydroxylated fatty acids, medium-chain fatty acids, ω-3 long-chain polyunsaturated fatty acids, palmitoleic acid (ω -7) and other high-value oils (Yuan & Li, 2020).

6 | ANTINUTRIENTS, TOXIC METABOLITES AND HEAVY METALS

Antinutrients, primarily produced as defence compounds, can adversely affect biological functions when being consumed. Examples are phytate, oxalate, glucosinolates, raffinose family oligosaccharides and tannins. Accordingly, to substantially improve crop nutrient quality, a targeted engineering approach is needed to reduce antinutrient concentrations in edible plant parts. For instance, mutations in several transporters have been shown to reduce glucosinolate levels in the seeds of different brassica species (Nour-Eldin et al., 2017). The accumulation of phytate (myo-inositol hexakisphosphate), a strong mineral chelator that is the main constrain for iron and zinc bioavailability in humans and phosphorous in monogastric animals, has been reduced through identification of

low phytic acid (*lpa*) mutants in barley (*Hordeum vulgare*), common bean, maize, rice, soybean and wheat. However, these mutants often have negative pleiotropic effects including reduced tolerance to abiotic stress, reduced germination and stunted growth (Meis et al., 2003; Pilu et al., 2005; Stevenson-Paulik et al., 2005; Tong et al., 2017). These negative effects could potentially be compensated through breeding.

Besides metabolites, there are also proteins with antinutrient activity such as lectins, protease inhibitors and α -amylase inhibitors. They are particularly abundant in the seeds of legumes. These proteinaceous antinutritional factors are thermolabile and therefore not of concern in processed (cooked) food for humans. However, for the production of feed, there are incentives to reduce or abolish the accumulation of such proteins, including screening approaches to identify mutants devoid of these proteins in soybean (Schmidt et al., 2015), common bean (Sparvoli et al., 2016) and pea (Clemente et al., 2015).

In addition to antinutrients, toxic metabolites such as cyanogenic glycosides, saponins or quinolizidine alkaloids can prevent the use of otherwise suitable plants as food and feed. In cassava, cyanogenic glycosides have been reduced by either targeting their biosynthesis (Jørgensen et al., 2005) or by increasing their degradation (Narayanan et al., 2011). Low saponin (sweet) varieties of quinoa have been described (Melini & Melini, 2021), but their genetic base is not yet uncovered. Besides targeting genes regulating alkaloid production or degradation in lupins (Hufnagel et al., 2020; Yang et al., 2017), the accumulation of alkaloids in seeds could be avoided by reducing their transport into seeds (Otterbach et al., 2019).

Besides plant-produced antinutrients and toxic metabolites, heavy metals accumulating in crops can be a health burden. For instance, food intake is responsible for a large fraction of cadmium (Cd) exposure, and natural variation could be exploited in breeding programmes to reduce Cd accumulation in edible plant organs (Clemens et al., 2013; Maccaferri et al., 2019).

7 | CONCLUSION

A more plant-based diet is both healthier and more sustainable. However, crop composition in terms of nutrient diversity and quality of individual crop species needs to be optimised (Figure 1). In some cases, desired combinations of characteristics can be achieved, for example wheat varieties with a functional *NAM-B1* allele were shown to have a higher protein content and increased levels of the micronutrients iron and zinc (Tabbita et al., 2017). Other nutritional qualities seem mutually exclusive, for example wheat varieties with high protein levels seem to have a

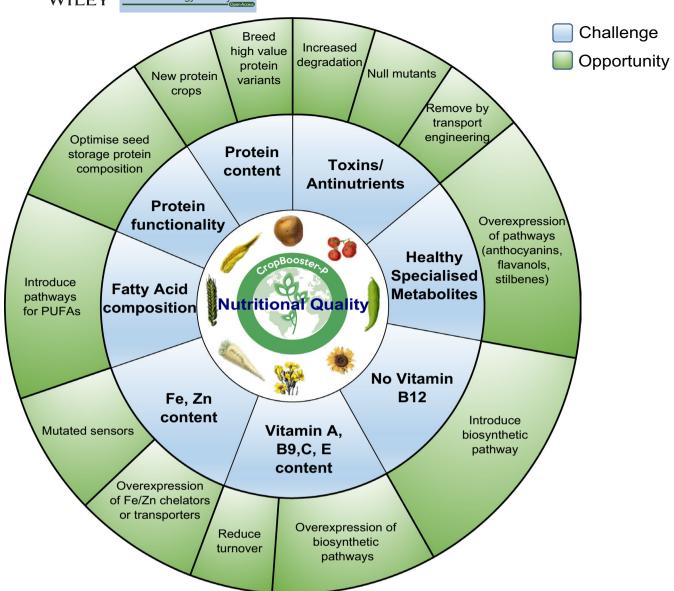


FIGURE 1 Prospects to improve the nutritional quality of crops including challenges (blue) and opportunities (green). PUFA = long-chain polyunsaturated fatty acids; Fe = iron; Zn = zinc; (pro)vitamin A = β -carotene; vitamin B9 = folate; vitamin B12 = cobalamin; vitamin C = ascorbate; vitamin E = tocopherol and tocotrienol. Certain indicated challenges can be correlated: for example high protein content can be linked to high iron and zinc content (positive correlation) or an increase in minerals needed as micronutrients can be followed by an increase in detrimental heavy metals (negative correlation)

lower starch content or rapeseed varieties with high oil content usually have lower protein content. Also, desirable characteristics could cause unwanted side effects, which would need to be thoroughly investigated, for example increasing the mineral content for micronutrient improvement might lead to a sequential accumulation of toxic heavy metals. Further, accelerated conventional and molecular breeding efforts will be required to improve and use versatile and diverse plant sources, including so far underutilised crops. Moreover, crops can be specifically engineered to be more suitable for the production of specific types of food in regard to their macro- and micronutrient content as well as specialised metabolite

composition. The progress of these breeding and engineering approaches, particularly regarding underutilised crops, depends on available resources such as the identification of trait-related alleles, genomic sequences, functional transformation and regeneration protocols, and the implementation of advanced breeding methods such as genome-wide association (GWA) approaches (Biazzi et al., 2017) and CRISPR/Cas based technologies (Zhang et al., 2020).

To meet the future global needs, it will also be crucial that the approaches to improve nutritional quality are complemented by advances to increase plant yield while promoting sustainability. These reviews are based on a database (LINK: https://www.cropbooster-p.eu/the-project/project-results.html or https://drive.google.com/open?id=18x-oJv8vUrgXs8Jkf7IbouP1WkriYixK) established in the framework of the CropBooster-P project.

ACKNOWLEDGEMENTS

This project has received funding from the European Union's Horizon 2020 Research and Innovation Programme under grant agreement No. 817690. We thank Stefanie Zintl for her comments to the manuscript.

REFERENCES

- Abraham, E., Ganopoulos, I., Madesis, P., Mavromatis, A., Mylona, P., Nianiou-Obeidat, I., Parissi, Z., Polidoros, A., Tani, E., & Vlachostergios, D. (2019). The use of lupin as a source of protein in animal feeding: Genomic tools and breeding approaches. *International Journal of Molecular Sciences*, 20(4), 851. https://doi.org/10.3390/ijms20040851
- Alhabbar, Z., Islam, S., Yang, R., Diepeveen, D., Anwar, M., Balotf, S., Sultana, N., Maddern, R., She, M., Zhang, J., Ma, W., & Juhasz, A. (2018). Associations of NAM-A1 alleles with the onset of senescence and nitrogen use efficiency under Western Australian conditions. *Euphytica*, 214(10), 180. https://doi.org/10.1007/ s10681-018-2266-4
- Allen, L. H., Miller, J. W., de Groot, L., Rosenberg, I. H., Smith, A. D., Refsum, H., & Raiten, D. J. (2018). Biomarkers of Nutrition for Development (BOND): Vitamin B-12 review. *The Journal of Nutrition*, 148(Suppl. 4), 1995S–2027S. https://doi.org/10.1093/jn/nxy201
- Angeli, V., Miguel Silva, P., Crispim Massuela, D., Khan, M. W., Hamar, A., Khajehei, F., Graeff-Hönninger, S., & Piatti, C. (2020). Quinoa (Chenopodium quinoa Willd.): An overview of the potentials of the "Golden Grain" and socio-economic and environmental aspects of its cultivation and marketization. Foods, 9(2), 216. https://doi.org/10.3390/foods9020216
- Aschemann-Witzel, J., Gantriis, R. F., Fraga, P., & Perez-Cueto, F. J. A. (2020). Plant-based food and protein trend from a business perspective: Markets, consumers, and the challenges and opportunities in the future. *Critical Reviews in Food Science and Nutrition*. https://doi.org/10.1080/10408398.2020.1793730
- Avni, R., Zhao, R., Pearce, S., Jun, Y., Uauy, C., Tabbita, F., Fahima, T., Slade, A., Dubcovsky, J., & Distelfeld, A. (2014). Functional characterization of GPC-1 genes in hexaploid wheat. *Planta*, 239(2), 313–324. https://doi.org/10.1007/s00425-013-1977-y
- Azevedo, R. A., & Arruda, P. (2010). High-lysine maize: the key discoveries that have made it possible. *Amino Acids*, *39*(4), 979–989. https://doi.org/10.1007/s00726-010-0576-5
- Bailey, R. L., West, K. P., Jr., & Black, R. E. (2015). The epidemiology of global micronutrient deficiencies. *Annals of Nutrition and Metabolism*, 66(Suppl. 2), 22–33. https://doi.org/10.1159/00037 1618
- Bechthold, A., Boeing, H., Tetens, I., Schwingshackl, L., & Nöthlings, U. (2018). Perspective: Food-based dietary guidelines in Europe—scientific concepts, current status, and perspectives. Advances in Nutrition, 9(5), 544–560. https://doi.org/10.1093/advances/nmy033
- Belwal, T., Nabavi, S., Nabavi, S., & Habtemariam, S. (2017). Dietary anthocyanins and insulin resistance: When food becomes a

- medicine. *Nutrients*, 9(10), 1111. https://doi.org/10.3390/nu910 1111
- Biazzi, E., Nazzicari, N., Pecetti, L., Brummer, E. C., Palmonari, A., Tava, A., & Annicchiarico, P. (2017). Genome-wide association mapping and genomic selection for Alfalfa (*Medicago sativa*) forage quality traits. *PLoS One*, *12*(1), e0169234. https://doi.org/10.1371/journal.pone.0169234
- Bilichak, A., Gaudet, D., & Laurie, J. (2020). Emerging genome engineering tools in crop research and breeding. In L. Vaschetto (Ed.), *Cereal Genomics* Methods in Molecular Biology, (vol. 2072, pp. 165–181). Humana. https://doi.org/10.1007/978-1-4939-9865-4_14
- Björnsdotter, E., Nadzieja, M., Chang, W., Escobar-Herrera, L., Mancinotti, D., Angra, D., Xia, X., Tacke, R., Khazaei, H., Crocoll, C., Vandenberg, A., Link, W., Stoddard, F. L., O'Sullivan, D. M., Stougaard, J., Schulman, A. H., Andersen, S. U., & Geu-Flores, F. (2021). VC1 catalyses a key step in the biosynthesis of vicine in faba bean. *Nature Plants*, 7(7), 923–931. https://doi.org/10.1038/s41477-021-00950-w
- Blancquaert, D., Van Daele, J., Strobbe, S., Kiekens, F., Storozhenko, S., De Steur, H., Gellynck, X., Lambert, W., Stove, C., & Van Der Straeten, D. (2015). Improving folate (vitamin B9) stability in biofortified rice through metabolic engineering. *Nature Biotechnology*, 33(10), 1076–1078. https://doi.org/10.1038/nbt.3358
- Bogard, M., Allard, V., Martre, P., Heumez, E., Snape, J. W., Orford, S., Griffiths, S., Gaju, O., Foulkes, J., & Le Gouis, J. (2013). Identifying wheat genomic regions for improving grain protein concentration independently of grain yield using multiple inter-related populations. *Molecular Breeding*, 31(3), 587–599. https://doi.org/10.1007/s11032-012-9817-5
- Borg, S., Brinch-Pedersen, H., Tauris, B., Madsen, L. H., Darbani, B., Noeparvar, S., & Holm, P. B. (2012). Wheat ferritins: Improving the iron content of the wheat grain. *Journal of Cereal Science*, *56*(2), 204–213. https://doi.org/10.1016/j.jcs.2012.03.005
- Bourgeois, M., Jacquin, F., Savois, V., Sommerer, N., Labas, V., Henry, C., & Burstin, J. (2009). Dissecting the proteome of pea mature seeds reveals the phenotypic plasticity of seed protein composition. *Proteomics*, 9(2), 254–271. https://doi.org/10.1002/pmic.200700903
- Brevis, J. C., & Dubcovsky, J. (2010). Effects of the chromosome region including the Gpc-B1 locus on wheat grain and protein yield. *Crop Science*, 50(1), 93–104. https://doi.org/10.2135/cropsci2009.02.0057
- Butelli, E., Titta, L., Giorgio, M., Mock, H.-P., Matros, A., Peterek, S., Schijlen, E. G. W. M., Hall, R. D., Bovy, A. G., Luo, J., & Martin, C. (2008). Enrichment of tomato fruit with health-promoting anthocyanins by expression of select transcription factors. *Nature Biotechnology*, 26(11), 1301–1308. https://doi.org/10.1038/nbt.1506
- Calder, P. C. (2018). Very long-chain n -3 fatty acids and human health: Fact, fiction and the future. *Proceedings of the Nutrition Society*, 77(1), 52–72. https://doi.org/10.1017/S002966511 7003950
- Clemens, S., Aarts, M. G. M., Thomine, S., & Verbruggen, N. (2013).

 Plant science: The key to preventing slow cadmium poisoning. *Trends in Plant Science*, 18(2), 92–99. https://doi.org/10.1016/j.

 tplants.2012.08.003
- Clemente, A., Arques, M. C., Dalmais, M., Le Signor, C., Chinoy, C., Olias, R., Rayner, T., Isaac, P. G., Lawson, D. M., Bendahmane, A.,

- & Domoney, C. (2015). Eliminating anti-nutritional plant food proteins: the case of seed protease inhibitors in pea. *PLoS One*, *10*(8), e0134634. https://doi.org/10.1371/journal.pone.0134634
- Cohan, J.-P., Le Souder, C., Guicherd, C., Lorgeou, J., Du Cheyron, P., Bonnefoy, M., Decarrier, A., Piraux, F., & Laurent, F. (2019). Combining breeding traits and agronomic indicators to characterize the impact of cultivar on the nitrogen use efficiency of bread wheat. *Field Crops Research*, 242, 107588. https://doi. org/10.1016/j.fcr.2019.107588
- Cormier, F., Foulkes, J., Hirel, B., Gouache, D., Moënne-Loccoz, Y., & Le Gouis, J. (2016). Breeding for increased nitrogen-use efficiency: A review for wheat (*T. aestivum L.*). *Plant Breeding*, 135(3), 255–278. https://doi.org/10.1111/pbr.12371
- Cormier, F., Throude, M., Ravel, C., Gouis, J., Leveugle, M., Lafarge, S., Exbrayat, F., Duranton, N., & Praud, S. (2015). Detection of NAM-A1 natural variants in bread wheat reveals differences in haplotype distribution between a worldwide core collection and European Elite Germplasm. *Agronomy*, 5(2), 143–151. https://doi.org/10.3390/agronomy5020143
- Croft, M. T., Lawrence, A. D., Raux-Deery, E., Warren, M. J., & Smith, A. G. (2005). Algae acquire vitamin B12 through a symbiotic relationship with bacteria. *Nature*, *438*(7064), 90–93. https://doi.org/10.1038/nature04056
- Cui, L., Bandillo, N., Wang, Y., Ohm, J.-B., Chen, B., & Rao, J. (2020). Functionality and structure of yellow pea protein isolate as affected by cultivars and extraction pH. *Food Hydrocolloids*, 108, 106008. https://doi.org/10.1016/j.foodhyd.2020.106008
- Davies, R. W., & Jakeman, P. M. (2020). Separating the wheat from the chaff: Nutritional value of plant proteins and their potential contribution to human health. *Nutrients*, *12*(8), 2410. https://doi.org/10.3390/nu12082410
- Davis, D. R., Epp, M. D., & Riordan, H. D. (2004). Changes in USDA Food Composition Data for 43 Garden Crops, 1950 to 1999. *Journal of the American College of Nutrition*, 23(6), 669–682. https://doi.org/10.1080/07315724.2004.10719409
- Day, L. (2013). Proteins from land plants Potential resources for human nutrition and food security. *Trends in Food Science & Technology*, 32(1), 25–42. https://doi.org/10.1016/j. tifs.2013.05.005
- de Valença, A. W., Bake, A., Brouwer, I. D., & Giller, K. E. (2017). Agronomic biofortification of crops to fight hidden hunger in sub-Saharan Africa. *Global Food Security*, *12*, 8–14. https://doi.org/10.1016/j.gfs.2016.12.001
- Duc, G., Sixdenier, G., Lila, M., & Furstoss, V. (1989). Search of genetic variability for vicine and convicine content in Vicia faba L.: a first report of a gene which codes for nearly zero-vicine and zero-convicine contents. In 1. International Workshop on Antinutritional Factors (ANF) in Legume Seeds, Wageningen (Netherlands), 23-25 Nov 1988. Pudoc.
- European Commission (2018). Report from the Commission to the Council and the European Parliament on the development of plant proteins in the European Union (COM/2018/757 final). https://eur-lex.europa.eu/legal-content/EN/TXT/?uri=CELEX %3A52018DC0757
- FAO. (n.d.-a). Dimensions of need Staple foods: What do people eat?. http://www.fao.org/3/u8480e/u8480e07.htm
- FAO (n.d.-b). FAOSTAT. http://www.fao.org/faostat/en/#home FAO. (2009). How to feed the World in 2050.
- FAO (2017). The future of food and agriculture Trends and challenges.

- FAO and WHO (2019). Sustainable healthy diets. FAO and WHO. https://doi.org/10.4060/CA6640EN
- Foley, J. K., Michaux, K. D., Mudyahoto, B., Kyazike, L., Cherian, B., Kalejaiye, O., Ifeoma, O., Ilona, P., Reinberg, C., Mavindidze, D., & Boy, E. (2021). Scaling up delivery of biofortified staple food crops globally: Paths to nourishing millions. Food and Nutrition Bulletin, 42(1), 116–132. https://doi.org/10.1177/0379572120982501
- Gabriel, I., Lessire, M., Juin, H., Burstin, J., Duc, G., Quillien, L., Thibault, J. N., Leconte, M., Hallouis, J. M., Ganier, P., Mézière, N., & Sève, B. (2008). Variation in seed protein digestion of different pea (*Pisum sativum* L.) genotypes by cecectomized broiler chickens: 1. Endogenous amino acid losses, true digestibility and in vitro hydrolysis of proteins. *Livestock Science*, 113(2–3), 251–261. https://doi.org/10.1016/j.livsci.2007.04.002
- Galili, G., & Amir, R. (2013). Fortifying plants with the essential amino acids lysine and methionine to improve nutritional quality. *Plant Biotechnology Journal*, 11(2), 211–222. https:// doi.org/10.1111/pbi.12025
- Gashu, D., Nalivata, P. C., Amede, T., Ander, E. L., Bailey, E. H., Botoman, L., Chagumaira, C., Gameda, S., Haefele, S. M., Hailu, K., Joy, E. J. M., Kalimbira, A. A., Kumssa, D. B., Lark, R. M., Ligowe, I. S., McGrath, S. P., Milne, A. E., Mossa, A. W., Munthali, M., ... Broadley, M. R. (2021). The nutritional quality of cereals varies geospatially in Ethiopia and Malawi. *Nature*, 594(7861), 71–76. https://doi.org/10.1038/s41586-021-03559-3
- Gest, N., Garchery, C., Gautier, H., Jiménez, A., & Stevens, R. (2013). Light-dependent regulation of ascorbate in tomato by a monodehydroascorbate reductase localized in peroxisomes and the cytosol. *Plant Biotechnology Journal*, 11(3), 344–354. https:// doi.org/10.1111/pbi.12020
- Goredema-Matongera, N., Ndhlela, T., Magorokosho, C., Kamutando, C. N., van Biljon, A., & Labuschagne, M. (2021). Multinutrient Biofortification of Maize (*Zea mays* L.) in Africa: Current status, opportunities and limitations. *Nutrients*, 13(3), 1039. https://doi.org/10.3390/nu13031039
- Grossmann, L., & Weiss, J. (2021). Alternative protein sources as technofunctional food ingredients. Annual Review of Food Science and Technology, 12(1), 93–117. https://doi.org/10.1146/ annurev-food-062520-093642
- Haberl, H., Beringer, T., Bhattacharya, S. C., Erb, K.-H., & Hoogwijk, M. (2010). The global technical potential of bio-energy in 2050 considering sustainability constraints. *Current Opinion* in *Environmental Sustainability*, 2(5–6), 394–403. https://doi. org/10.1016/j.cosust.2010.10.007
- Hagan, N. D., Tabe, L. M., Molvig, L., & Higgins, T. J. V. (2003). Modifying the amino acid composition of grains using gene technology. In *Plant Biotechnology 2002 and beyond* (pp. 305– 308). Springer. https://doi.org/10.1007/978-94-017-2679-5_62
- Hagenblad, J., Asplund, L., Balfourier, F., Ravel, C., & Leino, M. W. (2012). Strong presence of the high grain protein content allele of NAM-B1 in Fennoscandian wheat. *Theoretical and Applied Genetics*, 125(8), 1677–1686. https://doi.org/10.1007/s00122-012-1943-2
- Hald, C., Dawid, C., Tressel, R., & Hofmann, T. (2019). Kaempferol 3- O-(2^m- O-Sinapoyl-β-sophoroside) causes the undesired bitter taste of canola/rapeseed protein isolates. *Journal of Agricultural and Food Chemistry*, 67(1), 372–378. https://doi. org/10.1021/acs.jafc.8b06260
- Hane, J. K., Ming, Y., Kamphuis, L. G., Nelson, M. N., Garg, G., Atkins, C. A., Bayer, P. E., Bravo, A., Bringans, S., Cannon,

- S., Edwards, D., Foley, R., Gao, L.-L., Harrison, M. J., Huang, W., Hurgobin, B., Li, S., Liu, C.-W., McGrath, A., ... Singh, K. B. (2017). A comprehensive draft genome sequence for lupin (*Lupinus angustifolius*), an emerging health food: Insights into plant-microbe interactions and legume evolution. *Plant Biotechnology Journal*, *15*(3), 318–330. https://doi.org/10.1111/pbi.12615
- Haslam, R. P., Sayanova, O., Kim, H. J., Cahoon, E. B., & Napier, J. A. (2016). Synthetic redesign of plant lipid metabolism. *The Plant Journal*, 87(1), 76–86. https://doi.org/10.1111/tpj.13172
- Herforth, A., Arimond, M., Álvarez-Sánchez, C., Coates, J., Christianson, K., & Muehlhoff, E. (2019). A global review of food-based dietary guidelines. *Advances in Nutrition*, 10(4), 590–605. https://doi.org/10.1093/advances/nmy130
- Hotz, C., & McClafferty, B. (2007). From harvest to health: Challenges for developing biofortified staple foods and determining their impact on micronutrient status. Food and Nutrition Bulletin, 28(2 Suppl. 2), S271–S279. https://doi.org/10.1177/1564826507 0282S206
- Hufnagel, B., Marques, A., Soriano, A., Marquès, L., Divol, F., Doumas, P., Sallet, E., Mancinotti, D., Carrere, S., Marande, W., Arribat, S., Keller, J., Huneau, C., Blein, T., Aimé, D., Laguerre, M., Taylor, J., Schubert, V., Nelson, M., ... Péret, B. (2020). High-quality genome sequence of white lupin provides insight into soil exploration and seed quality. *Nature Communications*, 11(1), 492. https://doi.org/10.1038/s41467-019-14197-9
- Hughes, G. J., Ryan, D. J., Mukherjea, R., & Schasteen, C. S. (2011).
 Protein Digestibility-Corrected Amino Acid Scores (PDCAAS) for soy protein isolates and concentrate: Criteria for evaluation.
 Journal of Agricultural and Food Chemistry, 59(23), 12707–12712. https://doi.org/10.1021/jf203220v
- Hunter, M. C., Smith, R. G., Schipanski, M. E., Atwood, L. W., & Mortensen, D. A. (2017). Agriculture in 2050: Recalibrating targets for sustainable intensification. *BioScience*, 67(4), 386–391. https://doi.org/10.1093/biosci/bix010
- Jain, A. K., & Nessler, C. L. (2000). Metabolic engineering of an alternative pathway for ascorbic acid biosynthesis in plants. *Molecular Breeding*, 6(1), 73–78. https://doi.org/10.1023/A:1009680818138
- Jiang, L., Wang, W., Lian, T., & Zhang, C. (2017). Manipulation of metabolic pathways to develop vitamin-enriched crops for human health. Frontiers in Plant Science, 8, 937. https://doi. org/10.3389/fpls.2017.00937
- Jørgensen, K., Bak, S., Busk, P. K., Sørensen, C., Olsen, C. E., Puonti-Kaerlas, J., & Møller, B. L. (2005). Cassava plants with a depleted cyanogenic glucoside content in leaves and tubers. Distribution of cyanogenic glucosides, their site of synthesis and transport, and blockage of the biosynthesis by RNA interference technology. *Plant Physiology*, 139(1), 363–374. https://doi.org/10.1104/pp.105.065904
- Keerati-u-rai, M., & Corredig, M. (2010). Heat-Induced changes occurring in oil/water emulsions stabilized by soy glycinin and β-conglycinin. *Journal of Agricultural and Food Chemistry*, 58(16), 9171–9180. https://doi.org/10.1021/jf101425j
- Khazaei, H., Purves, R. W., Hughes, J., Link, W., O'Sullivan, D. M., Schulman, A. H., Björnsdotter, E., Geu-Flores, F., Nadzieja, M., Andersen, S. U., Stougaard, J., Vandenberg, A., & Stoddard, F. L. (2019). Eliminating vicine and convicine, the main antinutritional factors restricting faba bean usage. *Trends in Food Science & Technology*, 91, 549–556. https://doi.org/10.1016/j. tifs.2019.07.051

- Khazaei, H., & Vandenberg, A. (2020). Seed mineral composition and protein content of faba beans (*Vicia faba* L.) with contrasting tannin contents. *Agronomy*, 10(4), 511. https://doi.org/10.3390/agronomy10040511
- Kim, S.-K. (2012). Handbook of marine macroalgae: Biotechnology and applied phycology. Wiley-Blackwell.
- Kreplak, J., Madoui, M.-A., Cápal, P., Novák, P., Labadie, K., Aubert, G., Bayer, P. E., Gali, K. K., Syme, R. A., Main, D., Klein, A., Bérard, A., Vrbová, I., Fournier, C., d'Agata, L., Belser, C., Berrabah, W., Toegelová, H., Milec, Z., ... Burstin, J. (2019). A reference genome for pea provides insight into legume genome evolution. *Nature Genetics*, 51(9), 1411–1422. https://doi.org/10.1038/s41588-019-0480-1
- Książkiewicz, M., Nazzicari, N., Yang, H., Nelson, M. N., Renshaw, D., Rychel, S., Ferrari, B., Carelli, M., Tomaszewska, M., Stawiński, S., Naganowska, B., Wolko, B., & Annicchiarico, P. (2017). A high-density consensus linkage map of white lupin highlights synteny with narrow-leafed lupin and provides markers tagging key agronomic traits. *Scientific Reports*, 7(1), 15335. https://doi. org/10.1038/s41598-017-15625-w
- Kumar, J., Jaiswal, V., Kumar, A., Kumar, N., Mir, R. R., Kumar, S., Dhariwal, R., Tyagi, S., Khandelwal, M., Prabhu, K. V., Prasad, R., Balyan, H. S., & Gupta, P. K. (2011). Introgression of a major gene for high grain protein content in some Indian bread wheat cultivars. *Field Crops Research*, 123(3), 226–233. https://doi. org/10.1016/j.fcr.2011.05.013
- Kumar, K., Gambhir, G., Dass, A., Tripathi, A. K., Singh, A., Jha, A. K., Yadava, P., Choudhary, M., & Rakshit, S. (2020). Genetically modified crops: Current status and future prospects. *Planta*, 251(4), 91. https://doi.org/10.1007/s00425-020-03372-8
- Kurasch, A. K., Hahn, V., Leiser, W. L., Vollmann, J., Schori, A., Bétrix, C., Mayr, B., Winkler, J., Mechtler, K., Aper, J., Sudaric, A., Pejic, I., Sarcevic, H., Jeanson, P., Balko, C., Signor, M., Miceli, F., Strijk, P., Rietman, H., ... Würschum, T. (2017). Identification of mega-environments in Europe and effect of allelic variation at maturity E loci on adaptation of European soybean. *Plant, Cell & Environment*, 40(5), 765–778. https://doi. org/10.1111/pce.12896
- Lam, A. C. Y., Can Karaca, A., Tyler, R. T., & Nickerson, M. T. (2018).
 Pea protein isolates: Structure, extraction, and functionality. Food Reviews International, 34(2), 126–147. https://doi.org/10.1080/87559129.2016.1242135
- Laurie, S. M., Faber, M., van Jaarsveld, P. J., Laurie, R. N., du Plooy, C. P., & Modisane, P. C. (2012). β-Carotene yield and productivity of orange-fleshed sweet potato (*Ipomoea batatas* L. Lam.) as influenced by irrigation and fertilizer application treatments. *Scientia Horticulturae*, 142, 180–184. https://doi.org/10.1016/j. scienta.2012.05.017
- Lilay, G. H., Persson, D. P., Castro, P. H., Liao, F., Alexander, R. D., Aarts, M. G. M., & Assunção, A. G. L. (2021). Arabidopsis bZIP19 and bZIP23 act as zinc sensors to control plant zinc status. *Nature Plants*, 7(2), 137–143. https://doi.org/10.1038/s41477-021-00856-7
- Liu, J., Fernie, A. R., & Yan, J. (2021). Crop breeding From experience-based selection to precision design. *Journal of Plant Physiology*, 256, 153313. https://doi.org/10.1016/j. jplph.2020.153313
- Llorente, B., Torres-Montilla, S., Morelli, L., Florez-Sarasa, I., Matus, J. T., Ezquerro, M., D'Andrea, L., Houhou, F., Majer, E., Picó, B., Cebolla, J., Troncoso, A., Fernie, A. R., Daròs, J.-A., &

- Rodriguez-Concepcion, M. (2020). Synthetic conversion of leaf chloroplasts into carotenoid-rich plastids reveals mechanistic basis of natural chromoplast development. *Proceedings of the National Academy of Sciences of the United States of America*, 117(35), 21796–21803. https://doi.org/10.1073/pnas.20044 05117
- López, D. N., Galante, M., Robson, M., Boeris, V., & Spelzini, D. (2018). Amaranth, quinoa and chia protein isolates: Physicochemical and structural properties. *International Journal of Biological Macromolecules*, 109, 152–159. https://doi.org/10.1016/j.ijbiomac.2017.12.080
- Lu, Y., Rijzaani, H., Karcher, D., Ruf, S., & Bock, R. (2013). Efficient metabolic pathway engineering in transgenic tobacco and tomato plastids with synthetic multigene operons. *Proceedings of the National Academy of Sciences of the United States of America*, 110(8), E623–E632. https://doi.org/10.1073/pnas.1216898110
- Luzzatto, L., & Arese, P. (2018). Favism and glucose-6-phosphate dehydrogenase deficiency. *New England Journal of Medicine*, 378(1), 60–71. https://doi.org/10.1056/NEJMra1708111
- Maccaferri, M., Harris, N. S., Twardziok, S. O., Pasam, R. K., Gundlach, H., Spannagl, M., Ormanbekova, D., Lux, T., Prade, V. M., Milner, S. G., Himmelbach, A., Mascher, M., Bagnaresi, P., Faccioli, P., Cozzi, P., Lauria, M., Lazzari, B., Stella, A., Manconi, A., ... Cattivelli, L. (2019). Durum wheat genome highlights past domestication signatures and future improvement targets. *Nature Genetics*, 51(5), 885–895. https://doi. org/10.1038/s41588-019-0381-3
- Malabat, C., Atterby, H., Chaudhry, Q., Renard, M., & Guéguen, J. (2003). Genetic variability of rapeseed protein composition. In Proceedings of the 11th International Rapeseed Congress (pp. 205–208). Royal Veterinary and Agricultural University.
- Marshall, J., Zhang, H., Khazaei, H., Mikituk, K., & Vandenberg, A. (2021). Targeted quantification of B vitamins using ultraperformance liquid chromatography-selected reaction monitoring mass spectrometry in faba bean seeds. *Journal of Food Composition and Analysis*, 95, 103687. https://doi.org/10.1016/j. jfca.2020.103687
- Meis, S. J., Fehr, W. R., & Schnebly, S. R. (2003). Seed source effect on field emergence of soybean lines with reduced phytate and raffinose saccharides. *Crop Science*, *43*(4), 1336–1339. https://doi.org/10.2135/cropsci2003.1336
- Melini, V., & Melini, F. (2021). Functional components and antinutritional factors in gluten-free grains: A focus on quinoa seeds. *Foods*, 10(2), 351. https://doi.org/10.3390/foods10020351
- Miguel, M. G. (2011). Anthocyanins: Antioxidant and/or antiinflammatory activities. *Journal of Applied Pharmaceutical Science*, 1(6), 7–15.
- Monaghan, J. M., Snape, J. W., Chojecki, A. J. S., & Kettlewell, P. S. (2001). The use of grain protein deviation for identifying wheat cultivars with high grain protein concentration and yield. *Euphytica*, 122(2), 309–317. https://doi.org/10.1023/A:10129 61703208
- Muthayya, S., Rah, J. H., Sugimoto, J. D., Roos, F. F., Kraemer, K., & Black, R. E. (2013). The global hidden hunger indices and maps: An advocacy tool for action. *PLoS One*, 8(6), e67860. https://doi.org/10.1371/journal.pone.0067860
- Naqvi, S., Zhu, C., Farre, G., Ramessar, K., Bassie, L., Breitenbach, J., Perez Conesa, D., Ros, G., Sandmann, G., Capell, T., & Christou, P. (2009). Transgenic multivitamin corn through biofortification of endosperm with three vitamins representing

- three distinct metabolic pathways. *Proceedings of the National Academy of Sciences of the United States of America*, 106(19), 7762–7767. https://doi.org/10.1073/pnas.0901412106
- Narayanan, N. N., Ihemere, U., Ellery, C., & Sayre, R. T. (2011). Overexpression of hydroxynitrile lyase in cassava roots elevates protein and free amino acids while reducing residual cyanogen levels. *PLoS One*, *6*(7), e21996. https://doi.org/10.1371/journ al.pone.0021996
- Nega, T., & Woldes, Y. (2018). Review on nutritional limitations and opportunities of using rapeseed meal and other rape seed by-products in animal feeding. *Journal of Nutritional Health & Food Engineering*, 8(1), 43–48. https://doi.org/10.15406/jnhfe.2018.08.00254
- Nour-Eldin, H. H., Madsen, S. R., Engelen, S., Jørgensen, M. E., Olsen, C. E., Andersen, J. S., Seynnaeve, D., Verhoye, T., Fulawka, R., Denolf, P., & Halkier, B. A. (2017). Reduction of antinutritional glucosinolates in Brassica oilseeds by mutation of genes encoding transporters. *Nature Biotechnology*, 35(4), 377–382. https://doi.org/10.1038/nbt.3823
- Nozoye, T. (2018). The nicotianamine synthase gene is a useful candidate for improving the nutritional qualities and fe-deficiency tolerance of various crops. *Frontiers in Plant Science*, *9*, 340. https://doi.org/10.3389/fpls.2018.00340
- Olson, R., Gavin-Smith, B., Ferraboschi, C., & Kraemer, K. (2021). Food fortification: The advantages, disadvantages and lessons from sight and life programs. *Nutrients*, *13*(4), 1118. https://doi.org/10.3390/nu13041118
- Osborne, T. B. (1924). *The vegetable proteins*, Monographs on Biochemistry, (2nd ed., pp. xiii+154). Longmans Green and Co.
- Otterbach, S. L., Yang, T., Kato, L., Janfelt, C., & Geu-Flores, F. (2019). Quinolizidine alkaloids are transported to seeds of bitter narrow-leafed lupin. *Journal of Experimental Botany*, 70(20), 5799–5808. https://doi.org/10.1093/jxb/erz334
- Oury, F.-X., & Godin, C. (2007). Yield and grain protein concentration in bread wheat: How to use the negative relationship between the two characters to identify favourable genotypes? *Euphytica*, 157(1–2), 45–57. https://doi.org/10.1007/s10681-007-9395-5
- Paine, J. A., Shipton, C. A., Chaggar, S., Howells, R. M., Kennedy, M. J., Vernon, G., Wright, S. Y., Hinchliffe, E., Adams, J. L., Silverstone, A. L., & Drake, R. (2005). Improving the nutritional value of Golden Rice through increased pro-vitamin A content. *Nature Biotechnology*, 23(4), 482–487. https://doi.org/10.1038/nbt1082
- Pilu, R., Landoni, M., Cassani, E., Doria, E., & Nielsen, E. (2005). The maize lpa241 mutation causes a remarkable variability of expression and some pleiotropic effects. *Crop Science*, *45*(5), 2096–2105. https://doi.org/10.2135/cropsci2004.0651
- Pingali, P. (2007). Chapter 54 Agricultural mechanization: Adoption patterns and economic impact. In *Handbook of agricultural economics* (vol. 3, pp. 2779–2805). Elsevier. https://doi.org/10.1016/S1574-0072(06)03054-4
- Pixley, K., Rojas, N. P., Babu, R., Mutale, R., Surles, R., & Simpungwe, E. (2013). Biofortification of maize with provitamin A carotenoids. In *Carotenoids and human health* (pp. 271–292). Humana Press. https://doi.org/10.1007/978-1-62703-203-2_17
- Ross-Ibarra, J., Morrell, P. L., & Gaut, B. S. (2007). Plant domestication, a unique opportunity to identify the genetic basis of adaptation. *Proceedings of the National Academy of Sciences of the United States of America*, 104(Suppl. 1), 8641–8648. https://doi.org/10.1073/pnas.0700643104

- Rubio, L. A., Pérez, A., Ruiz, R., Guzmán, M. Á., Aranda-Olmedo, I., & Clemente, A. (2014). Characterization of pea (*Pisum sativum*) seed protein fractions. *Journal of the Science of Food and Agriculture*, 94(2), 280–287. https://doi.org/10.1002/jsfa.6250
- Sá, A. G. A., Moreno, Y. M. F., & Carciofi, B. A. M. (2020). Plant proteins as high-quality nutritional source for human diet. *Trends in Food Science & Technology*, 97, 170–184. https://doi. org/10.1016/j.tifs.2020.01.011
- Safi, C., Zebib, B., Merah, O., Pontalier, P.-Y., & Vaca-Garcia, C. (2014). Morphology, composition, production, processing and applications of Chlorella vulgaris: A review. *Renewable and Sustainable Energy Reviews*, 35, 265–278. https://doi.org/10.1016/j.rser.2014.04.007
- Salehi, B., Mishra, A., Nigam, M., Sener, B., Kilic, M., Sharifi-Rad, M., Fokou, P., Martins, N., & Sharifi-Rad, J. (2018). Resveratrol: A double-edged sword in health benefits. *Biomedicines*, 6(3), 91. https://doi.org/10.3390/biomedicines6030091
- Scarano, A., Butelli, E., De Santis, S., Cavalcanti, E., Hill, L., De Angelis, M., Giovinazzo, G., Chieppa, M., Martin, C., & Santino, A. (2018). Combined dietary anthocyanins, flavonols, and stilbenoids alleviate inflammatory bowel disease symptoms in mice. Frontiers in Nutrition, 4, 75. https://doi.org/10.3389/fnut.2017.00075
- Scarano, A., Chieppa, M., & Santino, A. (2018). Looking at flavonoid biodiversity in horticultural crops: A colored mine with nutritional benefits. *Plants*, 7(4), 98. https://doi.org/10.3390/plant s7040098
- Schmidt, C. V., & Mouritsen, O. G. (2020). The solution to sustainable eating is not a one-way street. *Frontiers in Psychology*, *11*, 531. https://doi.org/10.3389/fpsyg.2020.00531
- Schmidt, M. A., Hymowitz, T., & Herman, E. M. (2015). Breeding and characterization of soybean Triple Null; a stack of recessive alleles of Kunitz Trypsin Inhibitor, Soybean Agglutinin, and P34 allergen nulls. *Plant Breeding*, *134*(3), 310–315. https://doi.org/10.1111/pbr.12265
- Shevkani, K., Singh, N., Kaur, A., & Rana, J. C. (2015). Structural and functional characterization of kidney bean and field pea protein isolates: A comparative study. *Food Hydrocolloids*, *43*, 679–689. https://doi.org/10.1016/j.foodhyd.2014.07.024
- Shomer, I., Lookhart, G., Salomon, R., Vasiliver, R., & Bean, S. (1995).
 Heat coagulation of wheat flour albumins and globulins, their structure and temperature fractionation. *Journal of Cereal Science*, 22(3), 237–249. https://doi.org/10.1006/jcrs.1995.0060
- Sparvoli, F., Laureati, M., Pilu, R., Pagliarini, E., Toschi, I., Giuberti, G., Fortunati, P., Daminati, M. G., Cominelli, E., & Bollini, R. (2016). Exploitation of common bean flours with low antinutrient content for making nutritionally enhanced biscuits. Frontiers in Plant Science, 7, 928. https://doi.org/10.3389/fpls.2016.00928
- Stevenson-Paulik, J., Bastidas, R. J., Chiou, S.-T., Frye, R. A., & York, J. D. (2005). Generation of phytate-free seeds in Arabidopsis through disruption of inositol polyphosphate kinases. *Proceedings of the National Academy of Sciences of the United States of America*, 102(35), 12612–12617. https://doi.org/10.1073/pnas.0504172102
- Stoddard, F. L. (2017). Grain legumes: An overview. In D. Murphy-Bokern, F. L. Stoddard, & C. A. Watson (Eds.), *Legumes in cropping systems* (pp. 70–87). CAB International.
- Sui, X., Zhang, T., & Jiang, L. (2021). Soy protein: Molecular structure revisited and recent advances in processing technologies.

- Annual Review of Food Science and Technology, 12(1), 119–147. https://doi.org/10.1146/annurev-food-062220-104405
- Tabbita, F., Pearce, S., & Barneix, A. J. (2017). Breeding for increased grain protein and micronutrient content in wheat: Ten years of the GPC-B1 gene. *Journal of Cereal Science*, *73*, 183–191. https://doi.org/10.1016/j.jcs.2017.01.003
- Thierry, C., Joya, R., Bresson, C., & Clément, C. (2019). Market developments and policy evaluation aspects of the plant protein sector in the EU. https://doi.org/10.2762/022741
- Tong, C., Chen, Y., Tan, Y., Liu, L., Waters, D. L. E., Rose, T. J., Shu, Q., & Bao, J. (2017). Analysis of lysophospholipid content in low phytate rice mutants. *Journal of Agricultural and Food Chemistry*, 65(26), 5435–5441. https://doi.org/10.1021/acs.jafc.7b01576
- Uauy, C. (2006). The high grain protein content gene Gpc-B1 accelerates senescence and has pleiotropic effects on protein content in wheat. *Journal of Experimental Botany*, 57(11), 2785–2794. https://doi.org/10.1093/jxb/erl047
- Uauy, C., Distelfeld, A., Fahima, T., Blechl, A., & Dubcovsky, J. (2006). A NAC gene regulating senescence improves grain protein, zinc, and iron content in wheat. *Science*, 314(5803), 1298– 1301. https://doi.org/10.1126/science.1133649
- Ugochukwu Onyeneke, R., Umunna Amadi, M., & Chidi Anosike, F. (2019). Biofortification in Nigeria: A systematic review. *AIMS Agriculture and Food*, *4*(4), 892–906. https://doi.org/10.3934/agrfood.2019.4.892
- USDA (2019a). FoodData Central. https://fdc.nal.usda.gov/fdc-app. html#/food-details/174270/nutrients
- USDA (2019b). FoodData Central. https://fdc.nal.usda.gov/fdc-app. html#/food-details/175205/nutrients
- USDA (2021). Oilseeds: World markets and trade. https://www.fas.usda.gov/data/oilseeds-world-markets-and-trade
- Usher, S., Han, L., Haslam, R. P., Michaelson, L. V., Sturtevant, D., Aziz, M., Chapman, K. D., Sayanova, O., & Napier, J. A. (2017). Tailoring seed oil composition in the real world: Optimising omega-3 long chain polyunsaturated fatty acid accumulation in transgenic Camelina sativa. *Scientific Reports*, 7(1), 6570. https://doi.org/10.1038/s41598-017-06838-0
- van Ginneken, V. J., Helsper, J. P., de Visser, W., van Keulen, H., & Brandenburg, W. A. (2011). Polyunsaturated fatty acids in various macroalgal species from north Atlantic and tropical seas. *Lipids in Health and Disease*, *10*(1), 104. https://doi.org/10.1186/1476-511X-10-104
- Vitale, A., & Bollini, R. (1995). Legume storage proteins. In J. Kigel, & G. Galili (Eds.), Seed development and germination (pp. 73– 102). Dekker.
- Voss-Fels, K. P., Stahl, A., & Hickey, L. T. (2019). Q&A: modern crop breeding for future food security. BMC Biology, 17(1), 18. https://doi.org/10.1186/s12915-019-0638-4
- Wanasundara, J. P. D. (2011). Proteins of Brassicaceae oilseeds and their potential as a plant protein source. *Critical Reviews in Food Science and Nutrition*, 51(7), 635–677. https://doi.org/10.1080/10408391003749942
- Waters, B. M., Uauy, C., Dubcovsky, J., & Grusak, M. A. (2009).
 Wheat (*Triticum aestivum*) NAM proteins regulate the translocation of iron, zinc, and nitrogen compounds from vegetative tissues to grain. *Journal of Experimental Botany*, 60(15), 4263–4274. https://doi.org/10.1093/jxb/erp257
- Welch, R. M., & Graham, R. D. (2002). Breeding crops for enhanced micronutrient content. In *Food security in nutrient-stressed*

- environments: Exploiting plants' genetic capabilities (pp. 267–276). Springer. https://doi.org/10.1007/978-94-017-1570-6_29
- Wells, M. L., Potin, P., Craigie, J. S., Raven, J. A., Merchant, S. S., Helliwell, K. E., Smith, A. G., Camire, M. E., & Brawley, S. H. (2017). Algae as nutritional and functional food sources: revisiting our understanding. *Journal of Applied Phycology*, 29(2), 949–982. https://doi.org/10.1007/s10811-016-0974-5
- WHO (2019). Essential nutrition actions: mainstreaming nutrition through the life-course. https://www.who.int/publications/i/ item/9789241515856
- Willett, W., Rockström, J., Loken, B., Springmann, M., Lang, T., Vermeulen, S., Garnett, T., Tilman, D., DeClerck, F., Wood, A., Jonell, M., Clark, M., Gordon, L. J., Fanzo, J., Hawkes, C., Zurayk, R., Rivera, J. A., De Vries, W., Majele Sibanda, L., ... Murray, C. J. L. (2019). Food in the Anthropocene: the EAT– Lancet Commission on healthy diets from sustainable food systems. *The Lancet*, 393(10170), 447–492. https://doi.org/10.1016/ S0140-6736(18)31788-4
- Yang, J., Huang, Z., Zhang, X., & Reardon, T. (2013). The rapid rise of cross-regional agricultural mechanization services in China. *American Journal of Agricultural Economics*, 95(5), 1245–1251. https://doi.org/10.1093/ajae/aat027
- Yang, T., Nagy, I., Mancinotti, D., Otterbach, S. L., Andersen, T. B., Motawia, M. S., Asp, T., & Geu-Flores, F. (2017). Transcript profiling of a bitter variety of narrow-leafed lupin to discover alkaloid biosynthetic genes. *Journal of Experimental Botany*, 68(20), 5527–5537. https://doi.org/10.1093/jxb/erx362
- Ye, X., Al-Babili, S., Klöti, A., Zhang, J., Lucca, P., Beyer, P., & Potrykus, I. (2000). Engineering the provitamin A (beta-carotene)

- biosynthetic pathway into (carotenoid-free) rice endosperm. *Science*, 287(5451), 303–305. https://doi.org/10.1126/science.287.5451.303
- Yuan, L., & Li, R. (2020). Metabolic engineering a model oilseed camelina sativa for the sustainable production of high-value designed oils. Frontiers in Plant Science, 11, 11. https://doi. org/10.3389/fpls.2020.00011
- Zhang, Y., Pribil, M., Palmgren, M., & Gao, C. (2020). A CRISPR way for accelerating improvement of food crops. *Nature Food*, *1*(4), 200–205. https://doi.org/10.1038/s43016-020-0051-8
- Zhao, W.-M., Gatehouse, J. A., & Boulter, D. (1983). The purification and partial amino acid sequence of a polypeptide from the glutelin fraction of rice grains; homology to pea legumin. *FEBS Letters*, *162*(1), 96–102. https://doi.org/10.1016/0014-5793(83)81056-4

How to cite this article: Scharff, L. B., Saltenis, V. L. R., Jensen, P. E., Baekelandt, A., Burgess, A. J., Burow, M., Ceriotti, A., Cohan, J.-P., Geu-Flores, F., Halkier, B. A., Haslam, R. P., Inzé, D., Klein Lankhorst, R., Murchie, E. H., Napier, J. A., Nacry, P., Parry, M. A. J., Santino, A., Scarano, A., ... Pribil, M. (2021). Prospects to improve the nutritional quality of crops. *Food and Energy Security*, 00, e327. https://doi.org/10.1002/fes3.327