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## 1 Impact of temperature application and concentration of commercial sanitizers on

## 2 inactivation of food-plant fungal spores

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- 15
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## 19 Abstract

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This study aimed at quantifying the impact of the concentration of four commercial sanitizers 21 and temperature on mold spores inactivation. The sanitizers were based on the following 22 fungicide molecules, ethanol (ARVO 21 SR), active chlorine (ARVO CLM 600), hydrogen 23 peroxide (Nocolyse Food) and triamine (P3 Topax 960). Food plant spores were produced 24 25 under a moderate water stress, 0.95  $a_w$  and dry-harvested to simulate airborne spores responsible for contamination in the food industry. First, Aspergillus flavus, Cladosporium 26 cladosporioides, Mucor circinelloides, and two Penicillium commune isolates were tested 27 against the sanitizers at 20°C and at a concentration recommended by the manufacturers. 28 Overall, A. flavus was the less resistant species. Second the effects of concentration and 29 30 temperature were assessed on the most resistant species, i.e., P. commune UBOCC-A-116003 (ARVO 21 SR and P3 Topax 960), P. commune UBOCC-A-112059 (ARVO CLM 600), and 31 32 M. circinelloides (Nocolyse Food). With the exception of ARVO 21 SR, the observed 33 inactivation kinetics were downward concave. The time necessary to obtain 4 log reduction, t<sub>4D</sub>, was estimated by means of the Weibull model. At 20°C and at the recommended 34 concentration by the manufacturers, t<sub>4D</sub> (min) for the most resistant strains were equal to 2.14 35 (ARVO 21 SR), 7.35 (ARVO CLM 600), 39.3 (Nocolyse Food) and 82.8 (P3 Topax 960). T<sub>4D</sub> 36 was increased at lower concentrations and temperatures. These effects were more pronounced 37 for ARVO 21 SR, t<sub>4D</sub> were about 10 fold and 20 fold the above reported value, 2.14 min, at 38 8°C and by diluting the sanitizer by a 10:8 factor, respectively. The least effect of 39 temperature, 3 fold, was shown for ARVO CLM 600, while concentration of P3 Topax 960 40 41 had no significant effect on t<sub>4D</sub> within the recommended utilization range.

## 45 1. Introduction

46

Among the large supply of disinfectant products available, the selection will depend on the 47 effectiveness, safety, cost and corrosive effect on the surfaces (Lopez et al., 2002; Wirtanen et 48 49 al., 2001; Wirtanen and Salo, 2003). The effectiveness of sanitizers in Europe is evaluated according to standards set by a European Committee for Standardization (CEN), and 50 expressed by the logarithmic reduction. The fungicidal effect is validated when at least 3 log 51 52 and 4 log reductions of viable spores are achieved on carriers and in liquid suspension, respectively. Aspergillus brasiliensis (ATCC 16404) is the standard strain for assessing 53 antifungal efficacy of sanitizers (European Standard 1650, 2019). Sometimes Cladosporium 54 *cladosporioides* is tested as an additional species. This species was shown to be particularly 55 sensitive to chlorine dioxide (Wen et al., 2017), benzalkonium chloride, peracetic acid, 56 57 quaternary ammonium and sodium hypochlorite (Bernardi et al., 2018). An efficient disinfection should be based on the "worst case scenario", i.e., the most resistant species 58 isolated from food plant environment or spoiled products. An extensive study assessed the 59 60 fungicidal effect of 15 disinfectants against 25 fungal contaminants commonly found in bread and cheese manufacturing, (Bundgaard-Nielsen and Nielsen, 1995). It was not possible to 61 62 determine which species was the most resistant because resistance depended on the disinfectant. A recent review on the effect of disinfectants on the inactivation of mold spores 63 relevant to the food industry reported a great variation in resistance inter and intra species 64 65 (Visconti et al., 2021a).

It is also important that laboratory tests reproduce as far as possible real conditions. In 66 67 the food industry, especially in bakeries and dairies, food contamination is due to airborne fungal spores. All European standards recommend the use of fungal spores produced under 68 69 optimal conditions and re-suspended into an aqueous solution. Since the pioneer work of Nickerson et al. (1981), it was reported that hydration modify drastically the physiological 70 state of native (dry) fungal spores. For this reason, a dry-harvesting protocol of fungal spores 71 was developed (Dao and Dantigny, 2009). Very recently, it was reported that all P. commune 72 73 UBOCC-A-112059 dry-harvested spores produced under a moderate water stress, i.e., "food plant" spores, remained viable after a 10 min treatment to 3% hydrogen peroxide, whereas all 74 75 spores produced under the standardized protocol, i.e., "laboratory" spores, were inactivated, 76 inactivation greater than 4.1 log, (Visconti et al., 2021b). In that study, the impact of the physiological state on the inactivation of Aspergillus flavus, C. cladosporioides, Mucor 77 78 circinelloides, and two P. commune isolates by disinfectant molecules was assessed. In the 79 present study, the "food plant" physiological state only of these species were tested against 80 four different commercial sanitizers based on ethanol, active chlorine, hydrogen peroxide and 81 triamine.

Recommended range of temperature, concentration and contact time are provided by 82 manufacturers on product labels and technical sheets. Sanitizers are usually tested at 20°C. 83 Few studies reported the effect of temperature on their efficacy. Pereira et al. (2013) reported 84 a significantly lower inactivation rate constant at 4°C than at 21°C for spores of Aspergillus 85 terreus, Cladosporium tenuissinum and Phoma glomerata treated by 3 mg/l free chlorine. 86 Wen et al. (2017) reported also a significant effect of temperature at 10 and 27°C on the 87 88 inactivation rate constants for spores of *Penicillium* sp., *Trichoderma* sp. and *Cladosporium* sp. treated by 2 mg/l chlorine dioxide. In order to provide recommendations to the food 89 90 industry, the main objective of the present study was to assess the impact of temperature and

91	concentrations on the inactivation kinetics of the most resistant species for each commercial
92	sanitizer.
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94	2. Material and methods
95	
96	2.1. Molds
97	
98	The studied molds were provided by the Université de Bretagne Occidentale Culture
99	Collection (UBOCC, https://www.univ-brest.fr/ubocc/) and were originally isolated from
100	spoiled dairy products (Visconti et al., 2021b). Molds were maintained on Potato Dextrose
101	Agar (PDA) medium at 4°C.
102	
103	2.1. Spores production
104	
105	"Food plant" spores were produced from mycelium grown on PDA at 0.950 $a_w$ for 7 days at
106	25°C. Water activity was adjusted by substituting a part of the water with an equal weight of
107	glycerol. The relative amount of glycerol was 20.6% (w/w) to obtain PDA media at 0.950 $a_w$ .
108	Spores were harvested mechanically without contact with any liquid solution (dry-harvest)
109	according to Dao and Dantigny (2009).
110	
111	2.2. Sanitizers
112	
113	The fungicidal activity of four commercial sanitizers was tested in this study (Table 1). The
114	recommended fungicidal concentration of each active substance, i.e., 60% ethanol, 0.24%
115	active chlorine, 7.9% hydrogen peroxide, and 0.125% triamine, were tested on all isolates at

20°C. For the most resistant isolate of each sanitizers, two additional concentrations at 20°C
and two temperatures (8 and 15°C) at the recommended fungicidal concentration were tested.
Sanitizers were diluted with sterile distilled water.

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## 2.3. Inactivation testing procedures

121

122 Spores treatment started by applying 10 ml of sanitizer solution to the dry spores on the lid. For *M. circinelloides*, this volume was reduced to 5 ml as fewer spores were harvested. Prior 123 to the first sampling, the suspension (biocide + spores) was transferred to a Falcon tube and 124 125 homogenized by vortexing for 10 s. For each contact time tested, biocides were neutralized by diluting ten-fold the suspension in neutralizing (Table 1). Experiments were carried out in 126 triplicate. The initial amount of "food plant" spores  $(N_0)$  was evaluated by counting on a 127 Malassez cell according to Dao et al. (2008). The method was based on the principle that the 128 application of biocide does not affect the morphology of the spores during the time of the 129 130 experiment so it is possible to count under the microscope all the spores treated including inactivated ones. 131

132

#### 133 2.4. Viability assessment

134

After neutralization, the treated spores were grown on PDA at 25 °C for 3 days by spreading 136 100  $\mu$ l of sample and four subsequent decimal dilutions. For ethanol based disinfectant, 137 spores were grown for 7 days. Due to their faster development, *M. circinelloides* spores were 138 grown for 1 day. Only counts (N) in the range of 10 to 100 colonies per plate were

considered. Inactivation of spores was expressed as the logarithmic reduction factor, log<sub>10</sub>
(N/N<sub>0</sub>).

141

142 *2.5. Model fitting* 

143

144 Non-linear regressions were performed using SlideWrite 5.0 (Advanced Graphics Software,
145 Inc., Carlsbad, CA, USA). The Weibull model was used to model the impact of concentration
146 and temperatures on kinetics inactivation. The model equation (Dao et al., 2010) was
147 expressed as:

148 
$$\log_{10}\left(\frac{N}{N_0}\right) = -\frac{1}{2.303} \left(\frac{t}{\alpha}\right)^{\beta}$$
(1)

149 where  $\alpha$  is the scale parameter (h) and  $\beta$  the shape parameter (dimensionless).

150 By substituting t for  $t_{4D}$ , and  $log_{10}$  (N/N<sub>0</sub>) for 4, the time to obtain 4 log reduction was:

151 
$$t_{4D} = e^{\left(\frac{Ln_{9,2}}{\beta} + Ln\alpha\right)}$$
(2)

152 The 95% confidence interval for  $t_{4D}$  was calculated from the 97.5% confidence intervals for  $\alpha$ 153 and  $\beta$ , using Eq. (2).

154

155

156 **3. Results** 

157

## 158 *3.1. Fungicide activity of different sanitizers against dairy contaminants*

Fungicide efficacy for the different commercial sanitizers on the studied molds was shown on 159 160 Table 2. A. flavus never exhibited the strongest resistance, for all sanitizers and for the contact times chosen more than 4 log reductions were obtained. C. cladosporioides exhibited a greater 161 resistance than A. flavus to hydrogen peroxide, however M. circinelloides was even more 162 resistant than C. cladosporioides. Accordingly, M. circinelloides was selected as the more 163 resistant species to hydrogen peroxide, 0.5 log reduction only for 20 min contact time. While 164 165 the two *P. commune* isolates were the less resistant species to hydrogen peroxide, they shown a great resistance to the other sanitizers than the three other species. The P. commune 166 UBOCC-116003 isolate was the most resistant to commercial sanitizers that contained ethanol 167 168 and triamine. Although no significant difference in the log reduction was noticed between the two P. commune isolates was shown, the UBOCC-A-112059 was selected for assessing the 169 impact of temperature and concentration of the chlorine-based sanitizer. The two P. commune 170 171 isolates were clearly more resistant to 0.24% chlorine for 1 min contact time (less than or equal to 0.6 log inactivation) than *M. circinelloides* (more than 4.1 log inactivation). 172

173

174 3.2. Impact of application temperature and sanitizer concentration on spores
175 inactivation

The effect of ethanol concentration at 20°C on the inactivation of P. commune 176 UBOCC-116003 was shown on Figure 1. At the recommended concentration, inactivation 177 kinetics were log-linear, but at lower concentrations these kinetics appeared downward 178 concave. The time to obtain 4log reductions was increased with decreasing the ethanol 179 concentration. Similarly, the time to obtain 4log reductions was increased by decreasing 180 temperature, Figure 2. The effect of chlorine concentration at 20°C on the inactivation of *P*. 181 commune UBOCC-112059 was shown on Figure 3. At 0.48% active chlorine, inactivation 182 kinetics looked like log linear, but at 0.24 and 0.12%, the inactivation kinetics were clearly 183

upward concave. At 0.24% active chlorine, the shape of the curves remained upward concave at 8 and 15°C, Figure 4. The effect of hydrogen peroxide at 20°C on the inactivation of *M*. *circinelloides* was shown on Figure 5. The shape of the inactivation curves were upward concave whatever the concentration (Figure 5) and at the recommended concentration (7.9% H<sub>2</sub>O<sub>2</sub>) at 15 and 20°C, Figure 6. The effects of triamine concentration and temperature on the inactivation of *P. commune* UBOCC-A-116003 were shown on Figure 7 and Figure 8, respectively. In all cases upward concaves curves were obtained.

With the exception of the use of 60% ethanol at 20°C, the inactivation curves obtained 191 192 with ARVO 21-SR were downward concaves as demonstrated by  $\beta$ -values significantly less than 1, Table 3. The impact of temperature on t<sub>4D</sub>, time necessary to obtain 4log reduction, 193 194 was shown on Table 3. With the exception of the use of 0.48% active chlorine commercial sanitizer at 20°C, the inactivation curves obtained with ARVO CLM-600 were upward 195 196 concaves as demonstrated by  $\beta$ -values significantly greater than 1, Table 4. The  $\alpha$ -values depended significantly on the concentration, but they were not significantly different at 15 197 and 20°C. The t<sub>4D</sub> values were increased with decreasing temperature. At 20°C, the greater t<sub>4D</sub> 198 (13.9 min) was obtained for the smallest concentration. With the exception of the use of 7.9% 199 hydrogen peroxide at 8°C, the inactivation curves obtained with Nocolyse Food were upward 200 concaves as demonstrated by  $\beta$ -values significantly greater than 1, Table 5. The t<sub>4D</sub> values 201 were greater for the lowest temperature and concentration. The impact of temperature and 202 concentration on the efficacy of P3-Topax 960 based on triamine was shown Table 6. For the 203 204 respective concentrations recommended by the manufacturers, the t<sub>4D</sub> values for the UBOCC-205 A-116003 P. commune were 2.14 min and 82.8 min for the ARVO-21-SR and the P3-Topax 960 sanitizers, respectively. A strong effect of temperature on t<sub>4D</sub> was highlighted for all 206 commercial sanitizers. At 8°C, t<sub>4D</sub> was 3 fold the value obtained ay 20°C for ARVO CLM-207 208 600, and more than 10 fold for the other commercial sanitizers. There is no significant impact of the triamine concentration within the utilization range recommended by the manufacturerof the P3 Topax 960.

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212 **4. Discussion** 

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214 The objective of modelling was to estimate the time to reach 4 log reduction. In fact, this reduction should be achieved to prove the fungicidal activity of a commercial sanitizer for 215 liquid experiments. By analogy to the study of Frison et al. (2015), this time was named  $t_{4D}$ . 216 The Chick-Watson (Watson, 1908) and the delayed Chick-Watson (Rennecker et al., 1999, 217 2001) models where used by Pereira et al., (2013); Wen et al. (2017) and Ma and Bibby 218 (2017), respectively, to describe the inactivation of fungal spores in drinking water. These 219 models are based on describing the inactivation process as a function of the variable Ct, where 220 C the concentration (mg/l) and t, the time. None of these models were therefore suitable to 221 222 model inactivation kinetics as function of the time, only. The simplest model that describes 223 inactivation kinetics is the Bigelow, or log linear model. As suggested by  $\beta$ -values significantly different from 1 in most cases, our data could not be fitted with this model. 224

Many models based on three parameters were used to fit sigmoidal inactivation kinetics. The modified Gompertz (Linton et al., 1995, 1996) and the log-logistic model (Chen and Hoover, 2003; Cole et al. 1993) were used to describe inactivation of *Dothiorella gregaria* and *Fusarium tricinctum* by aqueous chlorine dioxide (Chen and Zhu, 2011). The biphasic inactivation model (Cerf, 1977) was used to describe inactivation of *Aspergillus* section *Nigri* by sodium hypochlorite and peracetic acid (Frison et al. 2015), and *Aspergillus brasiliensis* by peracetic acid (Scaramuzza et al. 2020). As pointed out by Dantigny (2021), fitness is one of the major quality of a model, i.e., the model should fit the experimental data with a correct shape. None of the obtained kinetics in our study were sigmoidal. Therefore, there was no need to use a three parameters model such as those described in previous paragraph. The Weibull model with only two parameters was able to fit accurately both the observed shapes, (i.e., either downward or upward concave), with a good quality of fit as suggested by the low MSE values.

238 Comparison with literature data concerned dry harvested spores only because the physiological state of fungal spores affected greatly their resistance to disinfectants (Visconti 239 et al., 2021b). In that study, A. flavus was the most resistant species with 0.9 log inactivation 240 241 for 7.5 min contact time with 0.2% active chlorine. For the same contact time, A. flavus was most sensitive to 0.24% active sanitizer chlorine with an inactivation greater than 4.9 log. For 242 2 min contact time with 0.2% active chlorine the authors showed inactivation of 4.6±0.9 and 243 3.5±0.2 log for P. commune UBOCC-A-112059 and UBOCC-A-116003, respectively 244 (Visconti et al., 2021b). The difference in sensibility between the two isolates was not 245 246 significant. In the present study, at 0.24% active chlorine with ARVO CLM 600, inactivation was 4.3 and 4.5 log for isolate UBOCC-A-112059 and UBOCC-A-116003, respectively. The 247 difference in sensibility between the two isolates was not significant either with the 248 249 commercial product based on active chlorine.

At 3% hydrogen peroxide for 15 min, inactivation of *A. flavus* was 1.4 log (Visconti et al., 2021b). Treatment with 7.9% hydrogen peroxide from sanitizers for 20 min provided inactivation greater than 4.5 log. 3% hydrogen peroxide showed intraspecific variability between the two *P. commune* isolates. The inactivation were 0.5 and 1.5 log for isolate UBOCC-A-112059 and UBOCC-A-116003, respectively (Visconti et al., 2021b). For hydrogen peroxide based sanitizer for 20 min, inactivation was greater than 5.2 log for both isolates. *C. cladosporioides* and *M. circinelloides* were the most resistant molds to 3% hydrogen peroxide as well as to sanitizer. *C. cladosporioides* was more resistant than *M. circinelloides* to 3% hydrogen peroxide for 15 min, 0.4 and 1.1 log inactivation, respectively
(Visconti et al., 2021b). However, at 7.9% hydrogen peroxide from sanitizer for 20 min,
inactivation was 0.5 and 1.4 log for *M. circinelloides* and *C. cladosporioides* respectively.

For the undiluted ARVO-21-SR, P. commune was the most resistant isolate with 261 inactivation of 3.7 and 4.7 log for UBOCC-A-116003 and UBOCC-A-112059 respectively. 262 263 The greater resistance of isolate UBOCC-A-116003 over isolate UBOCC-A-112059 is consistent with the observations of Visconti et al. (2020) who tested a non-commercial 264 disinfectant 70% ethanol solution on both P. commune isolates. In this study the inactivation 265 266 were 3.9 and greater than 5.4 log for isolate UBOCC-A-116003 and UBOCC-A-112059, respectively. The efficacy of the commercial sanitizer at 60% ethanol was almost the same 267 than the 70% ethanol concentration. This was probably due to the addition of surfactants to 268 the sanitizer solutions that might increase efficacy against hydrophobic spores and thereby 269 allow lower concentrations of sanitizers to provide effective control of molds (Okull et al., 270 271 2006).

For each sanitizer, the recommended fungicidal concentrations and contact times were 272 tested at 20°C. Although the protocol used in our study was different from the standards, the 273 274 treatment recommendations were effective on the most resistant isolates except for the triamine based sanitizer. According to the supplier, the ethanol based sanitizer at 60% ethanol 275 276 concentration for 1 min ensured 3 log inactivation according to the European Standard 13697+A1 (2019) in which the spores are deposited in steel coupons. According to our model 277 estimations, t<sub>4D</sub> was achieved at 2 min for the most resistant isolate. For active chlorine based 278 279 sanitizer, the supplier claimed 4 log inactivation at 0.24% active chlorine for 15 min according to the European Standard 1650 (2019) in dirtiness conditions. The t<sub>4D</sub> in our 280 experimental conditions was 7 min. For hydrogen peroxide based sanitizer, the product 281

ensures 4 log for 2 h of contact time at 7.9% hydrogen peroxide according to the AFNOR NF 282 T 72-281 (2014) standard. The t<sub>4D</sub> was 39 min in our experimental conditions. The efficacy of 283 triamine based sanitizer is 4 log inactivation for C. cladosporioides at 0.125% triamine for 30 284 min according to the European Standard 1650 (2019). This concentration ensured an 285 inactivation greater than 5 log at 6 min contact time for the C. cladosporioides strain tested in 286 our study. However, for P. commune isolate UBOCC-A-116003, the most resistant isolate, the 287 288 t<sub>4D</sub> was 83 min under our experimental conditions. With the notable exception of P3 Topax 960, the contact time recommended by manufacturers was about half the estimated time based 289 on food plant spores of the most resistant species. 290

291

## 292 **5.** Conclusions

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Inactivation kinetics of dry harvested spores by commercial sanitizers were fitted 294 295 satisfactorily by the Weibull model. This model was characterized by its parsimony, (2 parameters only), its flexibility (upward and downward concave curves were fitted by the 296 same model), its goodness of fit (low MSE), and its fitness (the shape of the curves was 297 298 described correctly). In general, the obtained inactivation kinetics were upward concave. This suggested a lag time prior to inactivation, thus the recommended contact times should not be 299 300 shortened. Commercial sanitizers were tested at 20°C, but at 8°C the loss of efficacy was 301 huge. This effect should be taken into account for disinfection of surfaces in refrigerated areas. Commercial sanitizers recommended to be utilized pure should not be diluted, even at 302 303 90 or 80%. In contrast, commercial sanitizers could be utilized within the minimum and maximum recommended dilutions without any problem for the tested species. Commercial 304 sanitizers were tested upon the "worst case" scenario, i.e., a "food plant" physiological state 305

associated with the more resistant species. In this worst case, the estimated time to reach 4log
reduction was about twice the contact time recommended by the manufacturers, except the
new sanitizer based on triamine. However, these results carried out at in the laboratory should
be confirmed in pilot plant scale.

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**Fig. 1.** Kinetics inactivation of food plant spores of *Penicillium commune* strain UBOCC-A-116003 by ARVO 21 SR at 48% ethanol (■), 54% ethanol (●) and 60% ethanol (▲) at 20 °C.

**Fig. 2.** Kinetics inactivation of food plant spores of *Penicillium commune* strain UBOCC-A-116003 by ARVO 21 SR at 60% ethanol at 8 °C ( $\blacksquare$ ), 15 °C ( $\blacklozenge$ ) and 20 °C ( $\blacktriangle$ ).

**Fig. 3.** Kinetics inactivation of food plant spores of *Penicillium commune* strain UBOCC-A-112059 by ARVO CLM 600 at 0.12% active chlorine ( $\blacksquare$ ), 0.24% active chlorine (▲) and 0.48% active chlorine ( $\blacksquare$ ) at 20 °C.

**Fig. 4.** Kinetics inactivation of food plant spores of *Penicillium commune* strain UBOCC-A-112059 by ARVO CLM 600 at 0.24% active chlorine at 8 °C (■), 15 °C (●) and 20 °C (▲).

**Fig. 5.** Kinetics inactivation of food plant spores of *Mucor circinelloides* strain UBOCC-A-112187 by Nocolyse Food at 6.32% hydrogen peroxide (■), 7.11% hydrogen peroxide (●) and 7.9% hydrogen peroxide (▲) at 20 °C.

**Fig. 6.** Kinetics inactivation of food plant spores of *Mucor circinelloides* strain UBOCC-A-112187 by Nocolyse Food at 7.9% hydrogen peroxide at 8 °C (■), 15 °C (●) and 20 °C

**Fig. 7.** Kinetics inactivation of food plant spores of *Penicillium commune* strain UBOCC-A-116003 by P3-Topax 960 at 0.125% triamine (▲), 0.175% trimaine (■) and 0.225% triamine (●) at 20 °C.

**Fig. 8.** Kinetics inactivation of food plant spores of *Penicillium commune* strain UBOCC-A-116003 by P3-Topax 960 at 0.125% triamine at 8 °C ( $\blacksquare$ ), 15 °C ( $\bullet$ ) and 20 °C ( $\blacktriangle$ ).



Figure 1



Figure 2



Figure 3



Figure 4



Figure 5



Figure 6



Figure 7



Figure 8

Commercial sanitizer	Manufacturer	Active molecule	Neutralizers	
ARVO 21 SR	Quaron, Arnas, France	Ethanol	Saline aqueous solution (NaCl, 9 g/l) containing Tween 80 (0.015% v/v)	
ARVO CLM 600	Quaron, Arnas, France	Active chlorine	1% sodium thiosulfate pentahydrate diluted in saline aqueous solution (NaCl, 9 g/l) containing Tween 80 (0.015% v/v)	
Nocolyse Food	Oxy'Pharm, Champigny sur Marne, France	Hydrogen peroxide	1% sodium thiosulfate pentahydrate diluted in saline aqueous solution (NaCl, 9 g/l) containing Tween 80 (0.015% v/v)	
P3-TOPAX 960	Ecolab, Arcueil, France	N-(3-aminopropyl) – N –dodecylpropane – 1,3 – diamine*	Tween 80, 30 g/l with lecithin, 3 g/l diluted in saline aqueous solution (NaCl, 9 g/l)	

 Table 1. List of commercial sanitizers and their associated neutralizers

\*Triamine, Bold data: recommended manufacturer concentrations.

	Inactivation log (N/N <sub>0</sub> )							
Isolate	60% ethanol 2 min	0.24% active chlorine 7.5 min	7.9% hydrogen peroxide 20 min	0.125% triamine 60 min				
Aspergillus flavus UBOCC-A-108066	> 5.1	> 4.9	> 4.5	4.2 (± 0.2)				
Cladosporium cladosporioides UBOCC-A-111114	> 4.5	> 4.6	1.4 (± 0.1)	> 5.0				
Mucor circinelloides UBOCC-A-112187	> 3.9	> 4.1	<b>0.5</b> (± <b>0.1</b> )	> 4.0				
Penicillium commune UBOCC-A-112059	4.7 (± 0.2)	<b>4.3</b> (± <b>0.1</b> )	> 5.2	2.6 (± 0.1)				
Penicillium commune UBOCC-A-116003	3.7 (± 0.1)	4.5 (± 0.1)	> 5.2	2.0 (± 0.1)				

**Table 2.** Inactivation values  $\log (N/N_0)$  obtained for four commercial sanitizers at the manufacturer recommended fungicidal concentration (20°C) on dry harvested spores of five spoilage molds.

Bold data were used to select the most resistant species.

T (°C)	Dilution factor	Ethanol (%)	α (min)	95% CI	β	95% CI	MSE	t <sub>4D</sub> (min)	95% CI
8	1	60	3.86 <sup>a</sup>	3.04; 4.68	0.888 <sup>a</sup>	0.812; 0.964	0.034	47.0 <sup>a</sup>	28.5; 76.7
15	1	60	0.423 <sup>b</sup>	0.356; 0.490	0.836 <sup>a</sup>	0.786; 0.886	0.016	6.03 <sup>b</sup>	4.16; 8.64
20	1	60	0.325 <sup>c</sup>	0.306; 0.345	1.18 <sup>b</sup>	1.14; 1.22	0.001	2.14 <sup>c</sup>	1.85; 2.46
20	10:9	54	0.306 <sup>bc</sup>	0.242; 0.369	$0.820^{a}$	0.758; 0.882	0.021	4.58 <sup>b</sup>	2.82; 7.34
20	10:8	48	1.31 <sup>d</sup>	0.900; 1.73	0.801 <sup>a</sup>	0.708; 0.895	0.041	21.0 <sup>a</sup>	9.63; 44.0

**Table 3.** Parameter estimation and 95% confidence intervals of inactivation curves fitted with the Weibull model for dryharvested spores of *Penicillium commune* strain UBOCC-A-116003 by ARVO 21 SR.

CI, Confidence interval. MSE, mean square error. Different superscript letters indicate significant differences at p<0.05 within the same column.

T (°C)	Dilution factor	Active chlorine (%)	α (min)	95% CI	β	95% CI	MSE	$t_{4D}$ (min)	95% CI
8	25	0.24	6.34 <sup>a</sup>	5.65; 7.02	1.68 <sup>a</sup>	1.53; 1.83	0.046	23.8 <sup>a</sup>	18.4; 31.0
15	25	0.24	3.38 <sup>b</sup>	2.79; 3.97	1.63 <sup>a</sup>	1.39; 1.87	0.047	13.2 <sup>ab</sup>	8.68; 20.9
20	25	0.24	3.75 <sup>b</sup>	3.17; 4.32	3.30 <sup>b</sup>	2.55; 4.04	0.071	7.35 <sup>b</sup>	5.28; 10.9
20	25:2	0.48	1.36 <sup>c</sup>	1.10; 1.62	1.20 <mark>ª</mark>	0.803; 1.59	0.006	8.67 <sup>ab</sup>	4.08; 32.0
20	50	0.12	7.00 <sup>a</sup>	6.12; 7.88	3.25 <sup>b</sup>	2.66; 3.84	0.128	13.9 <sup>ab</sup>	10.6; 19.0

**Table 4.** Parameter estimation and 95% confidence intervals of inactivation curves fitted with the Weibull model for dryharvested spores of *Penicillium commune* strain UBOCC-A-112059 by ARVO CLM 600.

CI: Confidence interval. MSE: mean square error. Different superscript letters indicate significant differences within the same column.

T (°C)	Dilution factor	Hydrogen peroxide (%)	$\alpha$ (min)	95% CI	β	95% CI	MSE	t <sub>4D</sub> (min)	95% CI
8	1	7.9	15.2 <sup>a</sup>	8.43; 21.9	0.433 <sup>a</sup>	0.317; 0.549	0.020	2558 <sup>a</sup>	380; 37129
15	1	7.9	40.4 <sup>b</sup>	36.1; 44.7	2.31 <sup>b</sup>	2.00; 2.62	0.061	106 <sup>b</sup>	81.7; 141
20	1	7.9	18.2 <sup>a</sup>	16.8; 19.6	2.88 <sup>bc</sup>	2.56; 3.21	0.047	39.3°	32.9; 48.0
20	10:9	7.11	29.0 <sup>c</sup>	27.4; 30.6	3.18 <sup>c</sup>	2.91; 3.45	0.020	58.3 <sup>d</sup>	51.4; 66.8
20	10:8	6.32	31.0 <sup>c</sup>	27.8; 34.3	2.65 <sup>bc</sup>	2.26; 3.04	0.053	71.8 <sup>bd</sup>	55.9: 95.0

**Table 5.** Parameter estimation and 95% confidence intervals of inactivation curves fitted with the Weibull model for dryharvested spores of *Mucor circinelloides* strain UBOCC-A-112187 by Nocolyse Food.

CI: Confidence interval. MSE: mean square error. Different superscript letters indicate significant differences at p<0.05 within the same column.

T (°C)	Dilution factor	Triamine (%)	α (min)	95% CI	β	95% CI	MSE	t <sub>4D</sub> (min)	95% CI
8	20	0.125	120 <sup>a</sup>	105; 135	1*	1; 1	0.001	1108 <sup>a</sup>	948; 1263
15	20	0.125	59.6 <sup>b</sup>	56.0; 63.3	2.28 <sup>a</sup>	2.04; 2.53	0.016	158 <sup>b</sup>	132; 194
20	20	0.125	25.3°	20.4; 30.1	1.87 <sup>ab</sup>	1.58; 2.16	0.233	82.8 <sup>c</sup>	54.2; 131
20	100 : 7	0.175	17.9 <sup>d</sup>	13.1; 22.7	1.48 <sup>b</sup>	1.22; 1.74	0.283	80.4 <sup>bc</sup>	43.3; 153
20	100 : 9	0.225	28.0 <sup>c</sup>	23.9; 32.1	2.73 <sup>a</sup>	2.25; 3.21	0.166	63.2 <sup>c</sup>	45.9; 90.5

**Table 6.** Parameter estimation and 95% confidence intervals of inactivation curves fitted with the Weibull model for dryharvested spores of *Penicillium commune* strain UBOCC-A-116003 by P3-Topax 960.

CI: Confidence interval. MSE: mean square error.\*:  $\beta$ -value set arbitrarily to 1. Different superscript letters indicate significant differences at p<0.05 within the same column.