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1 Insights into *Clostridium tetani*: from genome to bioreactors

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8 nutritional requirements, chemically defined medium

9 Abstract

10 Tetanus vaccination is of major importance for public health in most countries in the world. 11 The World Health Organization indicated that 15,000 tetanus cases were reported in 2018 12 (World Health Organization, 2019). Currently, vaccine manufacturers use tetanus toxin 13 produced by *Clostridium tetani* fermentation in complex media. The complex components, 14 commonly derived from animal sources, introduce potential variability in cultures. To achieve 15 replicable fermentation and to avoid toxic or allergic reactions from animal-source 16 compounds, several studies have tried to switch from complex to chemically defined media 17 without affecting toxin titers. The present review introduces the current knowledge on i) C. 18 tetani strain diversity, whole-genome sequences and metabolic networks; ii) toxin regulation 19 and synthesis; and iii) culture media, cultivation processes and growth requirements. We 20 critically reviewed the reported data on metabolism in C. tetani and completed comparative 21 genomic and proteomic analyses with other Clostridia species. We integrated genomic data 22 based on whole-genome sequence annotation, supplemented with cofactor specificities 23 determined by protein sequence identity, in a new map of C. tetani central metabolism. This is 24 the first data review that integrates insights from omics experiments on C. tetani. The 25 overview of C. tetani physiology described here could provide support for the design of new 26 chemically defined media devoid of complex sources for toxin production.

27 **1. Introduction**

Clostridium tetani is the pathogen responsible for tetanus. The disease is caused by a toxin produced by the bacterium and is not contagious. People suffering from tetanus do not develop any immunization, as the toxin level needed to induce an immune reaction is lethal. Tetanus remains a public health issue, especially in developing countries. Vaccines that are effective against tetanus are produced from inactivated *C. tetani* toxin.

33 C. tetani is a strictly anaerobic bacillus. Its spores are naturally present in soils, especially in 34 warm and humid materials (ground, dejections). When these spores penetrate a wound, their 35 germination is possible under favorable conditions (nonirrigated damaged tissues). The 36 incubation time lasts between three and twenty-one days (World Health Organization, 2017). 37 Bacteria stay in the necrotic wound and release the tetanus neurotoxin. This neurotoxin enters the tissues, reaches the lymphatic system and is then transported by nerves or blood to the 38 39 central nervous system. The toxin blocks inhibitory neurotransmitters, causing the well-40 known tetanus-associated muscular rigidity and spasms (Evans and Brachmann, 1998).

The tetanus-related death rate reaches 100 % in the absence of treatment. Most of the cases are related to neonatal tetanus, occurring in newborns or their mothers when hygienic conditions are not maintained; approximately 34,000 newborns died from tetanus in 2015, mainly in low-income countries (World Health Organization, 2017). Wound-related tetanus usually occurs in elderly individuals who are not up to date on their vaccination. Thus, because of this high pathogenicity, massive preventive vaccination has to be implemented to protect the population.

The tetanus vaccine is produced from *C. tetani* culture. The produced native tetanus toxin is then inactivated with formaldehyde to produce a toxoid. Because of this inactivation, the addition of an adjuvant is required to induce an immune response without lethality (Smith et al., 2011).

For vaccine production, *C. tetani* strains are industrially grown in complex media derived from Mueller and Miller medium (World Health Organization, 1994). This medium is mainly composed of casein hydrolysate, glucose, beef heart infusion and vitamins. Since pancreatic digests of casein and beef heart infusion are undefined complex materials, they cause important batch-to-batch variability. Mueller reported halved toxin titers when using a new batch of casein digests. After analysis of samples from various stages of casein digest production, the batch-to-batch variability remained unexplained (Mueller and Miller, 1954). 59 Because of this variability and to avoid toxic or allergic reactions from incomplete digestion 60 of mammalian proteins in complex media, the World Health Organization encourages all 61 vaccine manufacturers to cultivate *C. tetani* in chemically defined media (World Health 62 Organization, 1994).

A better understanding of C. tetani metabolism and physiology is required in order to simplify 63 64 media components or to accomplish fermentation with high titers in chemically defined 65 medium. This knowledge could be used to develop a chemically defined medium suitable for 66 tetanus toxin production. This review provides a functional genomics analysis focused on 67 relevant metabolic pathways for toxin production at an industrial scale. The regulation of 68 toxin synthesis is not discussed in depth, as it was already reviewed by the Institute of 69 Microbiology and Genetics (Bruggemann and Gottschalk, 2004) and the Pasteur Institute 70 (Connan et al., 2013).

71 2. Clostridium tetani genome and central metabolism

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2.1. *Clostridium tetani* strain diversity and genome sequences

73 To date, 43 C. tetani strains have been isolated, mainly from human wounds, in different 74 geographic locations worldwide (North America, China, France) (Chapeton-Montes et al., 75 2019; Cohen et al., 2017; U.S. National Library of Medicine). Strains are classified into two 76 main groups: the Harvard strains derived from the ancestral Harvard strain (Clade 1A) and the 77 wild-type strains isolated from clinical cases (Clades 1B-H and 2). The ancestral Harvard 78 strain was collected by the Hygienic Laboratory of the US Public Health Service by the end of 79 the First World War. That strain was then distributed to laboratories and vaccine 80 manufacturers from the 1920s to the 1950s. This led to the development of the Harvard family 81 strains, which are characterized by low sporulation and high toxin production and are suitable 82 for vaccine production. The strains E88 and CN655, isolated from the Harvard family, are 83 commonly used in European laboratories.

The 2.8 Mb genome of the *C. tetani* reference strain was sequenced in 2003 by Brüggemann (Bruggemann et al., 2003). The genome of *C. tetani* strain Harvard E88 encodes 2,372 ORFs (28.6 % G + C content) and a unique 74-kbp plasmid (24.5 % G + C content) with 61 ORFs. That plasmid includes the gene encoding the tetanus toxin (*tent*), its transcriptional regulator *tetR*, and genes encoding virulence factors (surface layer and adhesion proteins, collagenase). On the plasmid, ABC transporter-encoding genes (CTP24-25) were found directly downstream of a two-component system (TCS) composed of a response regulator (CTP21)
and a histidine kinase (CTP22). Brüggemann et al. (2004) suggested that this two-component
system, located 25 kb before the tetanus toxin gene, might regulate the transcription of these
ABC transporter genes. Virulence factors were also found on the chromosome, such as
tetanolysin O (CTC1888), hemolysin (CTC586, CTC1574) and fibronectin-binding protein
(CTC164, CTC471, CTC1606). These proteins help *C. tetani* infect damaged tissues.

96 Among the 20 genes annotated as surface layer proteins in the E88 genome, a surface layer 97 protein encoded by the chromosomal *slpA* gene (CTC462) was characterized by Qazi et al. 98 (2007). The results showed a variability in its molecular weight depending on the strain (160 99 kDa in CN655, 180 kDa in the clinical isolate NC06336-07, 160 to 180 kDa in the three 100 clinical isolates CTHCM 19, 22 and 25) compared to a 118 kDa predicted protein. No 101 glycosylation was found to explain this variability (Qazi et al., 2007). Such observations were 102 already described by Takumi et al. (1991) with the characterization of the protein from the 103 AO174 strain with a molecular weight of 140 kDa. Takumi et al. (1991) found that SlpA had 104 an unusually low proline content and showed various isoelectric forms from pH 4.0 to 4.5. 105 This surface layer protein presented an antigen, making immunological detection possible 106 (Takumi et al., 1991).

107 Brüggemann et al. (2004) identified a heme oxygenase (CTC2478) in C. tetani that could 108 confer oxygen tolerance to bacteria during wound infection by creating a local anaerobic 109 environment. This enzyme was also found in another Clostridium wound colonizer 110 (Clostridium perfringens) but not in the other pathogenic or nonpathogenic Clostridia. Thus, 111 C. tetani is an anaerobic microorganism but is reported as an aerotolerant species, similar to 112 C. perfringens (Bruggemann et al., 2004). Dedic et al. (1956) succeeded in growing C. tetani 113 under aerobic conditions by the addition of cobalt (as $Co(NO_3)_2$). Under anaerobic conditions, 114 cobalt supplementation did not influence growth. The authors suggested that cobalt addition 115 reduced the oxygen partial pressure of the cultivation medium (Dedic and Koch, 1956); 116 however, this observation could also be related to the presence of heme oxygenase.

A particularly high number of sodium ion-dependent genes (35) were found in the *C. tetani* chromosome, and these genes might be related to the wound colonization capacity of this organism. A gene cluster (CTC1337-1352) homologous to the Mrp system was found on the chromosome. This gene cluster, absent in other *Clostridia*, provides resistance to high levels of sodium and potassium ions and regulates the intracellular pH. The sodium-motive force can also be driven by a Rnf-like complex (RnfC, RnfD, RnfG, RnfE, RnfA and RnfB encoded by CTC1019-1024) that transports the sodium ions out and regenerates NADH and oxidized ferredoxin. This sodium flow could then potentially be used to conserve energy through a Vtype sodium ATP synthase (CTC2326-2332), producing ATP (Bruggemann and Gottschalk, 2004). E88 also harbors the gene encoding the CodY protein (CTC1260), which is a global regulator. This protein is known to indirectly downregulate toxin production in *Clostridium difficile* (Dineen et al., 2007) but positively regulate toxin synthesis in *C. perfringens* (Li et al., 2013) and *Clostridium botulinum* (Zhang et al., 2014).

There are 28 transposase genes in the E88 genome, but most of them seem to be nonfunctional because of damaged ORFs. Only a few regions have a high G + C content (approximately 50 %): six rRNA gene clusters and ribosomal protein-encoding genes (Bruggemann et al., 2003).

134 To date, the whole-genome sequences of the 43 isolated strains have been reported (U.S. 135 National Library of Medicine). All the genome sequences were compared to the genome of 136 the model strain E88. Analysis showed that genetic identity among variants was high. The 137 toxin-encoding genes have similar sequences with 99.3-99.4 % identity among all Harvard 138 strains harboring the tetanus plasmid (two strains lost their plasmid and thus their 139 pathogenicity). These Harvard and wild-type strains also harbor an identical toxin 140 transcriptional regulator gene sequence with 100 % identity (Cohen et al., 2017). Strain-141 specific proteins are encoded in their prophage regions. Other differences among these strains 142 are found in their CRISPR/Cas loci and spacer regions. They mainly encode a set of fitness 143 functions that protect these strains from environmental stress or new prophage infections 144 (Bruggemann et al., 2015). Among the 43 C. tetani genome sequences reported, Chapeton-145 Montes et al. (2019) analyzed 38 genome sequences and showed that the core genome represents 77 % of the E88 genome. The 38 strains share 1,266 coding sequences (CDS; 32 % 146 147 of the total CDS). The Harvard strains only differ by 292 single-nucleotide polymorphisms 148 (SNPs) in their whole genomes and share a 100 % identical tetanus toxin at the protein level. 149 They harbor strain-specific genes, encoding "a plasmid-like element carrying a toxin-antitoxin 150 system, a gene cluster encoding surface-layer proteins, an iron transport system and a putative 151 cell wall/spore coat/envelope/membrane modification system" (Chapeton-Montes et al., 152 2019). Phylogenetic analysis showed that the C. tetani plasmid evolved together with the 153 chromosome and is not a recent genomic element. This reflects the genomic stability of C. 154 tetani (Chapeton-Montes et al., 2019; Cohen et al., 2017). The C. tetani genome is considered 155 to be stable in comparison with the genomes of other species, such as C. botulinum

156 (Chapeton-Montes et al., 2019). The strains used for *C. tetani* experiments in the laboratory
157 belong to the same genomic subgroup (the Harvard family, clade 1A) and have identical
158 toxin- and toxin transcriptional regulator-encoding genes.

159 **2.2.** *Clostridium tetani* central metabolism

160 The substrates most commonly used by C. tetani are amino acids, as many genes for their 161 transport and degradation were identified in its genome (Table 1-A). The amino acid transport 162 seems to be mainly sodium dependent, occurring through symporters (Bruggemann and 163 Gottschalk, 2004). C. tetani transports and catabolizes numerous amino acids. The regulation 164 of this gene expression was, up to now, poorly understood. Recently, Orellana et al. (2020) 165 used a time-course comparative transcriptomics approach to better understand how the amino 166 acid degradation pathways were expressed when the E88 strain was grown in complex 167 medium with or without supplementation with five amino acids. The results showed that 168 histidine and aspartate were mainly degraded to glutamate, which was degraded to acetate, 169 butyrate, pyruvate and ammonium via the methylaspartate pathway. Serine was degraded 170 mainly to pyruvate via the serine ammonia-lyase pathway (CTC1981-1982), threonine to 171 glycine and acetaldehyde, and tyrosine to pyruvate and phenol via the tyrosine phenol lyase 172 pathway (CTC818). Methionine was found to be mainly converted to 2-oxobutanoate and 173 propionyl-CoA. However, other degradation pathways of these amino acids were found to be 174 induced at the transcriptional level but to a lesser extent, and this induction was dependent on 175 the cultivation phase (Table 1-B)

176 As C. tetani assimilates many amino acids, its genome lacks biosynthetic pathways for at least 177 phenylalanine, histidine, isoleucine, lysine, leucine, methionine, tryptophan and valine, 178 causing amino acid auxotrophy. This is typical for pathogenic bacteria with small genomes: 179 they do not develop pathways for amino acid biosynthesis because they live in a host (Yu et 180 al., 2009). In addition to amino acid transport and degradation genes, C. tetani harbors 181 numerous extracellular and intracellular peptidase- and (phospho)lipase-encoding genes. This 182 set of peptidases, which are characteristic of pathogenic *Clostridia*, provides free amino acids 183 to the bacteria. Genome sequence analysis data indicates that C. tetani, similar to Clostridium 184 *butyricum*, could ferment glycerol to produce 1,3-propanediol (Gonzalez-Pajuelo et al., 2006) 185 (glycerol kinases CTC1758, CTC2462; glycerol-3-phosphate dehydrogenases CTC596, 186 CTC1139, CTC1808, CTC2436; glycerol dehydratases CTC936, CTC1449), ethanolamine

- 187 (gene cluster CTC2163-2181) and inositol (gene cluster CTC508-514) (Bruggemann and
- 188 Gottschalk, 2004).

Amino acid	Amino acid transporter gene annotation	Amino acid degradation gene annotation	
Alanine	CTC564, CTC1172, CTC1975	CTC695	
Arginine	Not annotated	CTC1763	
Aspartic acid	Not annotated	CTC561-562, CTC824-825, CTC1294, CTC1309, CTC1874 CTC2383-2384	
Cystine / Cysteine	CTC559	CTC1050	
Glutamic acid	CTC822, CTC2306, CTC2324	CTC1295, CTC2563, CTC2565, CTC2567-2568	
Glutamine	CTC559	CTC171	
Glycine	CTC564, CTC1172, CTC1975	Not annotated	
Histidine	Not annotated	CTC2318, CTC2321	
Leucine	CTC787, CTC1868, CTC2088	CTC1738	
Lysine	Not annotated	CTC890	
Methionine	CTC1355	CTC2530	
Proline	CTC1190	Not annotated	
Serine	CTC1514, CTC2307	CTC1981-1982	
Threonine	CTC1514, CTC2307	CTC2624	
Tryptophan	CTC1190	CTC1509	
Tyrosine	CTC819	CTC818	

Table 1-A: Annotation of the amino acid transporter and degradation genes

Amino acid	Major degradation pathways	Minor degradation pathways	
Aspartate	Glutamate + Oxaloacetate	Ammonium + Fumarate	
Glutamate	Acetate + Butyrate + Pyruvate + Ammonium	2-oxoglutarate + Ammonium n-Formimino-L-Glutamate	
Histidine	Glutamate	Histamine	
Methionine	2-Oxobutanoate + Propionyl-CoA Propionate + ATP + Ammonium	S-Adenosyl-L-Methionine	
Serine	Pyruvate + Ammonium	L-Cysteine	
Threonine	Glycine + Acetaldehyde	Propionyl-CoA Propionate + ATP + Ammonium	
Tyrosine	Pyruvate + Phenol + Ammonia	-	

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198 C. tetani ferments only glucose as a sugar source. The Harvard strains did not take up 199 galactose, fructose, mannose, maltose, sucrose and lactose in complex (casein, yeast extract) 200 medium (Martinez and Rittenberg, 1959). C. tetani harbors the genes encoding enzymes for 201 glycolysis (CTC341, CTC378-382, CTC507, CTC2404, CTC2489-2490, CTC2515, CTC2637), glucose PTS transport (CTC278, CTC1771), or sodium symporter activity 202 203 (CTC1237) but none for polysaccharide degradation. Unlike other *Clostridium* genomes, the 204 C. tetani genome also contains genes from the pentose phosphate pathway (CTC228, 205 CTC307, CTC1227, CTC1332, CTC1864-1865 and many putative genes encoding 206 hydrolases). The degradation of glucose and many amino acids results mainly in pyruvate 207 formation. No genes encoding citrate cycle enzymes were found in the C. tetani genome.

208 Pyruvate is converted to acetyl-CoA through pyruvate ferredoxin oxidoreductase. This 209 enzyme reduces ferredoxin, which is then reoxidized by a hydrogenase, releasing hydrogen. 210 Acetyl-CoA can then be converted to acetate or butyrate through complete acetate and 211 butyrate biosynthetic pathways. The C. tetani genome harbors one 3-hydroxybutyryl-CoA 212 dehydrogenase (Hbd), two crotonases (Crt) and five homologous butyryl-CoA 213 dehydrogenases (Bcd). Acetyl-CoA catabolism can also result in ethanol and butanol 214 production (Bruggemann and Gottschalk, 2004). It was experimentally demonstrated in 215 Clostridium acetobutylicum (Yoo et al., 2015) and Clostridium kluyveri (F. Li et al., 2008) 216 that butyryl-CoA dehydrogenase (Bcd) is an NADH- and ferredoxin-dependent enzyme. The 217 Bcd enzyme in C. tetani (CTC2426) showed 82.6 % and 74.9 % identity with the Bcd enzyme

8

218 from C. acetobutylicum and C. kluvveri, respectively, strongly suggesting its NADH and 219 ferredoxin dependence in C. tetani. The Hbd enzyme was shown to be NADH dependent in 220 C. acetobutylicum and NADPH dependent in C. kluyveri (Yoo et al., 2020). The Hbd 221 CTC2423 from *C. tetani* has a higher sequence identity with *C. acetobutylicum* (80.5 %) than 222 with C. kluyveri (68.9 %), suggesting that it is an NADH-dependent enzyme. Both the AdhE1 223 and AdhE2 aldehyde-alcohol dehydrogenases from C. acetobutylicum were biochemically 224 characterized in vitro and shown to be strictly NADH dependent (Yoo et al., 2015). Both 225 enzymes have dual functionality, participating in the conversion of i) butyryl-CoA to 226 butyraldehyde and ii) acetyl-CoA to acetaldehyde. A similar enzyme, CTC1366, sharing 68.2 227 % amino acid identity with AdhE1 and 67.2 % amino acid identity with AdhE2, was 228 identified in C. tetani. The three enzymes showed a conserved GCGXWG domain, which is 229 commonly involved in coenzyme binding (Fontaine et al. 2002). Thus, on the basis of amino 230 acid identity, aldehyde-alcohol dehydrogenase in C. tetani is likely NADH dependent. 231 Finally, a butanol dehydrogenase, CTC408, catalyzing the conversion of butyraldehyde to 232 butanol, was also identified in C. tetani. This enzyme shares 66.8 % amino acid identity with 233 BdhA and 63.8 % amino acid identity with BdhB from C. acetobutylicum, which were 234 biochemically demonstrated in vitro to be NADPH dependent (Yoo et al. 2015). Thus, 235 butanol dehydrogenase in C. tetani could be considered to be NADPH dependent. 236 Extrapolation to C. tetani based on the above % amino acid identity suggests that butanol 237 production could be dependent on NADH and NADPH in C. tetani as well.



238

239 Figure 1: Clostridium tetani central metabolism

240 Yellow boxed compounds are fermentation products that are released in the medium

241 The general metabolic network in *C. tetani* is outlined in Figure 1. The enzymes involved in 242 this metabolism are detailed with the number for the encoding gene. Their in vivo 243 functionality has not been demonstrated. This metabolic map is not exhaustive. However, 244 some uncertainties remain. Several amino acid transporters have not been identified (histidine, 245 aspartate, arginine and lysine transporters). The glutamate/glutamine degradation pathway 246 that functions through methylaspartate was first shown to be functional in C. tetani NCTC 247 5404 using C-labeled glutamate (Buckel and Barker, 1974). In 2016, Licona-Cassani et al., 248 using in-depth transcriptional analysis, observed high expression of the methyl aspartate 249 mutase cluster genes during the exponential phase, suggesting that glutamate is probably also 250 metabolized via the mesaconate pathway in the E88 strain.

251 **2.3.** *Clostridium tetani* bioenergetics

252 Twenty-one iron-sulfur proteins with a [4Fe4S] core pattern and twenty-six homologous 253 flavoproteins were found in C. tetani, suggesting a significant role of these electron transport 254 proteins in metabolism. Among these iron-sulfur proteins, ferredoxins take part in electron 255 transfer in C. tetani. Ferredoxin is reduced during the conversion of pyruvate to acetyl-CoA. 256 Reoxidation of reduced ferredoxin generates an H⁺ flow, which can be converted to 257 dihydrogen by hydrogenases or used by ferredoxin NAD⁺ oxidoreductases such as the Rnf 258 complex. In addition, FeS clusters are found, in particular, in a membrane-bound system 259 (CTC1019-1024) homologous to the Rnf complex (Rhodobacter-specific nitrogen fixation), 260 described in acetogenic bacteria as a respiratory enzyme complex catalyzing the oxidation of 261 reduced ferredoxin and the reduction of NAD⁺, generating a transmembrane ion gradient. In 262 Acetobacterium woodii, the Rnf complex was proposed to be coupled to the translocation of 263 sodium ions across the cytoplasmic membrane (Schuchmann and Muller, 2014). Thus, the 264 Rnf-like system in C. tetani is suspected to maintain the sodium-motive force in the cell, 265 which is essential for amino acid transport and for transport of electron flow from ferredoxin 266 activity to regenerate the NADH pool. The (V)-type ATPases are the main ATPases in C. 267 tetani (CTC993-1001, CTC2326-2332). The ATPase CTC993-1001 also participates in the 268 transport of Na⁺ ions out of the cell, reinforcing the sodium-motive force of the Rnf-like 269 system. This sodium transport is then combined with energy dissipation. No F_0 - F_1 -type 270 ATPase was found in C. tetani, which is unusual. Nonetheless, in contrast to other Clostridia, 271 C. tetani harbors a gene cluster (CTC2326-2332) encoding a V-type sodium ATP synthase 272 homologous to the archaeal-type ATP synthase (Bruggemann and Gottschalk, 2004). This

273 complex could use the extracted sodium from the Rnf system to conserve energy with ATP 274 synthesis. Licona-Cassani et al. (2016) showed, by generating a transcriptional molecular map 275 of an E88 culture on complex medium, the activation of genes encoding Rnf complex 276 proteins, a flagellum-specific ATP synthase, calcium-transporter ATPases and genes 277 associated with V-type ATPase synthase.

An H⁺ pump (V-Type pyrophosphatase CTC383), coupled with the cleavage of inorganic pyrophosphate, was also found in *C. tetani*, which is uncommon in bacteria. In addition, a specific sodium ABC transporter (CTC1485) and several H⁺/Na⁺ antiporters (CTC567, CTC901, CTC1183, CTC1423, CTC1853, CTC2161, CTC2520, CTC2529) were identified in the genome. Brüggemann et al. (2004) suggested that this predominant sodium ion bioenergetic profile could be linked to main fermentation pathways in *C. tetani*: the amino acid utilization pathways.

3. Tetanus toxin regulation and synthesis

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3.1. Tetanus toxin regulation

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3.1.1 Toxin regulation by an alternative sigma factor

288 The genes encoding the tetanus toxin and its regulator are located on the mega-plasmid of C. 289 *tetani* (Raffestin et al., 2005): i) the *tetX* gene (also written *tent*) encodes the toxin, and ii) the 290 *tetR* gene, which is located immediately upstream of *tetX*, encodes the regulator of the tetanus toxin. TetR is an alternative sigma factor (from group 5 of the σ^{70} family) that positively 291 292 regulates the expression of *tetX*. It binds to an enzyme, the RNA polymerase core enzyme, to 293 initiate the transcription of the *tetX* gene. The core enzyme and its sigma factor, combined 294 with the *tetX* promoter, are necessary for tetanus toxin production. The tetanus toxin locus is 295 described in Figure 2 (Raffestin et al., 2005).



296

Figure 2: Genetic organization of the tetanus toxin locus in *Clostridium tetani* from Raffestin *et al.* (Raffestin et al., 2005)

299 The promoter of the tetanus toxin gene (PtetX), transcribed by TetR, is expanded with conserved
300 sequences -35/-10 (gray boxes). The solid bar represents a putative promoter that is not transcribed
301 by TetR, located upstream of the tetR gene (ptetR) (Raffestin et al., 2005).

The genetic organization of the tetanus toxin operon is similar to that of the botulinum toxin operon. Indeed, the botulinum sigma factor BotR/A showed 60 % amino acid identity with TetR. Moreover, *in vivo* overexpression of the exogenous BotR/A in *C. tetani* cells positively regulated TetX synthesis, illustrating the functional similarity between TetR and BotR/A (Marvaud et al., 1998).

307 **3.1.2. Toxin regulation by Two-Component Systems**

308 Tetanus toxin synthesis is regulated by a complex network of TCSs. For toxin synthesis, at 309 least two positive regulator TCSs and one negative regulator TCS were identified by 310 Chapeton-Montes et al. (2020). The first positive regulator TCS is located 25 kb upstream of 311 *tetX* on the plasmid, close to ATP-binding protein-encoding genes, but does not show any 312 homology with other bacteria. The other positive regulator TCS is located on the chromosome 313 and is putatively related to autolysis. These two TCSs are suspected to indirectly regulate 314 toxin synthesis since their proteins do not bind to TetR or TetX promoters. In contrast, the 315 negative regulator TCS directly represses toxin synthesis by binding to the TetR and TetX 316 promoters. On the basis of homology, this TCS, located on the chromosome, is involved in 317 cell division. Some other TCSs were suspected to act indirectly on toxin concentration by 318 altering the cell membrane or controlling toxin secretion (Chapeton-Montes et al., 2020).

319 **3.1.3** Toxin regulation related to virulence factors and cell division

320 Chapeton-Montes et al. (2020) showed that toxin synthesis was also regulated by CodY. This 321 protein, often involved in toxin and virulence regulation in other Gram-positive pathogenic 322 bacteria, exhibited binding to the *tetX* promoter. This increased *tetX* transcription, which 323 positively regulated toxin synthesis. As CodY is known to respond to starvation conditions, 324 the authors suggested that this toxin regulation could be related to nutritional stress 325 (Chapeton-Montes et al., 2020). Comparative transcriptional analysis of E88 grown in 326 complex medium supplemented or not with an amino acid mixture suggested also that toxin 327 production and virulence factors were related (Orellana et al., 2020). Specifically, the 328 decrease in expression of virulence-related surface/cell-adhesion genes (CTC769-770, 329 CTC772, CTC776-777) and flagellar genes considered as virulence-related genes in other 330 pathogens (CTC1653-1679) affected toxin production. However, the genes encoding the 331 homologous TCS of the virulence genes VirS/VirR in C. perfringens showed no difference in 332 expression, regardless of the tetanus toxin production level.

C. tetani phenotypes seemed to depend on toxin synthesis, with the long-chained filaments appearing in the culture with the highest toxin production (Orellana et al., 2020). Yet, the expression of cell division and cell wall elongation genes was not linked to toxin synthesis when the E88 strain was grown in complex medium supplemented or not with a mixture of five amino acids. However, the transcription of the genes (CTC280, CTC316, CTC595, CTC2066) encoding autolysin proteins, which are involved in cell separation and cell shape, was inhibited under high toxin production, explaining these different cell morphologies.

340

3.2. Toxin production and maturation

The tetanus toxin is synthesized in the bacterial cytosol as a 151-kDa chain protein (1315
amino acids). Its maturation process is illustrated in Figure 3.

After translation of the RNA to protein, the first methionine residue is removed, and two cysteine disulfide bridges are formed. The tetanus toxin is released in the culture medium. The toxin peptide chain is then hydrolyzed by a 27-kDa protease in the culture broth, resulting in a toxin composed of a 52-kDa light chain and a 98-kDa heavy chain (T. B. Helting et al., 1979). One disulfide bond links the heavy chain to the light chain, and another one forms a loop on the heavy chain. The single-chain toxin is cleaved between Glu449 and Asn450. However, toxins were also found in the culture broth as cleaved from Glu449 to Ser457, missing the junction residue. This protein nicking considerably increases its toxicity(Krieglstein et al., 1991).



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Figure 3: Maturation process of *Clostridium tetani* toxin

Helting et al. (1979) (T. B. Helting et al., 1979) identified three active proteases in the culture broth. The one that cleaved the single-chain toxin had a molecular weight of 27 kDa. It was the main active component *in vitro*: 3 ng of this enzyme can cleave 50 μ g of intracellular toxin. The activity of the second protease was not identified. The last enzyme was one that hydrolyzes glycyl-histidine without modifying the toxin conformation. The protease cleaving the single-chain toxin had optimal *in vitro* enzymatic activity in the pH range 6-7. The two other enzymes worked better from pH 7 to pH 9.

In 1977, Helting et al. defined tetanus toxin as a two-fragment protein: fragment B (95-kDa,
both on light and heavy chains) and fragment C (47-kDa, on heavy chain). Fragment C is the
toxin part that triggers the strongest antigenic reaction, although it is not toxic (Helting et al.
1977).

Schiavo et al. (1992) identified one zinc atom linked to the light chain playing a catalytic role.
This atom is linked to a two-histidine motif, characteristic of metalloendopeptidases. Without
zinc, the tetanus toxin cannot inhibit neurotransmitters and therefore cannot cause disease
(Schiavo et al., 1992).

The tetanus toxin is very stable among the different strains because of its preserved amino acid sequence. Only a few changes in its amino acid composition were identified in clinical isolate strains. Its histidine pattern (HExxH) and its binding residues are always conserved (Chapeton-Montes et al., 2019).

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374 3.3. Toxin tridimensional structure

375 The crystal structure of the full-length tetanus toxin was obtained for the first time by 376 Masuyer et al. (2017) using X-ray crystallography (the subunit crystal structures were 377 previously described separately). The tridimensional structure of the tetanus toxin is presented 378 in Figure 4. As previously described, the light chain (on fragment B) is the catalytic domain. 379 The translocation domain (which is also part of fragment B) plays a role in transporting the 380 toxin toward neurotransmitters. The binding domain (which is part of fragment C) binds to the 381 neurons. Therefore, antibodies directed against fragment C are the most potent: they block the 382 binding of the toxin to neurons (Masuyer et al., 2017).



383

Figure 4: Overall structure of tetanus toxin from Masuyer *et al.* (Masuyer et al., 2017)

385 Green: light chain (LC). Blue: translocation domain (Licona-Cassani et al.). Gray: binding domain

386 (H_c). Pink: belt surrounding the light chain. Asterisk: disulfide bridges. Orange: GD1a ganglioside
387 (receptor of tetanus toxin over the neurons)

388

With solution scattering analysis, Masuyer et al. (2017) showed that the tetanus toxin structure is pH dependent. At acidic pH (under 5.5), the toxin is in a compact form (Figure 4). Its structure adopts an extended conformation at pH values greater than 6.3. Between these

two values, the toxin is in a semiopen conformation (Masuyer et al., 2017).

4. Analytical methods for toxin detection

4.1. Flocculation method

395 Historically, the amount of tetanus toxin has been visually evaluated using the Ramon 396 flocculation method (Ramon, 1923). This method was first designed for diphtheria toxin 397 titration and was subsequently adopted for tetanus toxin. This titration consists of an antigen-398 antibody reaction. The antigen is located on the toxin, and the antibody is an antitetanus 399 serum. This method requires a range of standard test tubes prepared with a serum in which the 400 concentration of antitetanus antibody is well known. Then, after sample addition, white flocs 401 appear in the tube with the best balance between toxin and serum. It is the first test tube in 402 which flocculation occurs that indicates the toxin titer of the sample. For faster flocculation, 403 tubes should be incubated in a water bath at up to 45°C. Titers determined with the Ramon 404 method are expressed in Lf/mL of supernatant (where Lf stands for limit of flocculation). As 405 it was for decades the only titration method for tetanus toxin, it is the only method currently 406 approved by health authorities.

407 **4.2. Minimal lethal dose**

Few researchers use the minimal lethal dose value (MLD/mL of supernatant) to evaluate the toxin content and activity. This test, often performed on mice, consists of injecting diluted supernatant into animals. Then, knowing the greatest dilution associated with animal death, it is possible to calculate the MLD units contained in one sample. For reference, the MLD for humans is 2.5 ng/kg (Gill, 1982). The MLD method yielded more accurate results. However, as it requires animal resources and is labor intensive, this method is not often used.

414

4.3. Enzyme-linked immunosorbent assay

A routine test for tetanus antibody detection has been described by the World Health Organization (World Health Organization, 2013). This test, based on a capture enzyme-linked immunosorbent assay (ELISA), determines the tetanus toxoid content in the vaccine. The procedure consists of coating a monoclonal antibody on microplates. This antibody links the heavy chain of the toxoid. Then, wells are filled with standards and samples. Then, a polyclonal antibody is dropped in the wells. This antibody is recognized by a labeled secondary antibody, which is visualized by a colorimetric substrate. The optical density of the 422 sample is correlated in log scale with the amount of toxoid in the sample. The detection limit423 of this method is 0.002 Lf/mL.

424 As the toxin and toxoid have the same antibody recognition sites, this test can be performed 425 for toxin quantification. Monoclonal and polyclonal antibodies can be switched using the 426 appropriate secondary antibody. This method is more accurate for toxin determination than 427 the flocculation test or MLD measurement. However, it is not routinely used because it is not 428 approved by the World Health Organization.

429 5. Clostridium tetani fermentation processes

430 **5.1. Culture media for** *Clostridium tetani*

A *C. tetani* growth medium was first designed in 1942 in the Mueller and Miller laboratory using a Harvard strain. Until the 1960s, their work focused on improving the final toxin titer of *C. tetani* cultures in this medium. The final Mueller and Miller medium was mainly composed of casein hydrolysate (usually NZ-Case), glucose and vitamins. Table 2 details the composition differences between the final Mueller and Miller medium and the modified medium made by Latham *et al.* in 1962 (Latham et al., 1962). Latham's medium was also called Massachusetts medium.

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- 445 Table 2: Comparison of the compositions of Mueller and Miller, Massachusetts, soy and
- 446 **TGY media**

Constituents per liter	Final Mueller and Miller medium (Mueller and	Massachusetts medium (Latham et al., 1962)	Soy medium (Demain et al., 2005)	TGY medium (Chapeton- Montes et al., 2020)
	Miller, 1954)	1702)		2020)
Digest of casein	22.5 g	25 g	-	30 g
Beef heart infusion	50 mL	-	-	-
Yeast extract	-	-	-	20 g
Soy peptone	-	-	34 g	-
Glucose	11 g	8.0 g	7.5 g	5 g
NaCl	2.5 g	2.5 g	5.0 g	-
Na ₂ HPO ₄	2 g	-	0.5 g	-
KH ₂ PO ₄	0.15 g	-	0.175 g	-
MgSO ₄	0.15 g	0.1 g	0.024 g	-
Cystine	0.25 g	0.125 g	-	-
Cysteine	-	-	0.125 g	-
Cysteine HCl				0.5
Tyrosine	0.5 g	-	0.125 g	-
Calcium pantothenate	1.0 mg	1.0 mg	-	-
Uracil	2.5 mg	1.25 mg	-	-
Nicotinic acid	-	0.25 mg	-	-
Thiamine	0.25 mg	0.25 mg	-	-
Riboflavin	0.25 mg	0.25 mg	-	-
Pyridoxine	0.25 mg	0.25 mg	-	-
Biotin	2.5 µg	2.5 µg	-	-
Vitamin B ₁₂	-	0.05 µg	-	-
Reduced iron (powder)	0.5 g	-	0.5 g	-
FeCl ₃ . 6 H ₂ O	-	32 mg	-	-
pH adjustment (before autoclave)	7.0 - 7.2	7.0 ± 0.2	6.8	7.5

447

448 More than thirty years later, Demain et al. developed a plant medium free of animal-source449 compounds without milk hydrolysate. The raw materials were replaced by Quest Hy-Soy®

- 450 peptone (Table 2) (A. L. Demain et al., 2005). However, due to its high toxin production
 451 performance (70 to 120 Lf/mL) and because it does not contain beef heart infusion,
 452 Massachusetts medium remains the most commonly used medium for *C. tetani* cultures in
 453 laboratories and for industrial toxin production (Table 3).

Source	Strain	Cultivation mode and volume	Cultivation medium	Gas stripping	Growth	Toxin
(Zacharias and Bjorklund, 1968)	Strain 107 (Harvard strain derivative)	Bioreactor 1 L Continuous mode	Modified Massachusetts medium	N ₂ gassing	0.125 h ⁻¹ dilution rate	120 Lf/mL ± 10 Lf/mL
(Jagicza et al., 1981)	Harvard strain	Bioreactor 400 L Batch mode	Mueller and Miller medium	N ₂ surface flushing for 16 h, then air flow	$X_{max} = 10^8$ cells/mL	55 Lf/mL
(Gutiérrez et al., 2005)	Massachusetts strain (Harvard strain derivative)	Bioreactor 5 L Batch mode	Modified Massachusetts medium	N ₂ bubbling during expo. growth, then surface aeration	$\mu = 0.46$ h^{-1} $X_{max} =$ 0.78 g/L	73 Lf/mL
(Demain et al., 2007)	Wyeth-Lederle Vaccine and Pediatrics strain	Bioreactor 0.8 L Batch mode	Modified soy medium	N2 bubbling	Not reported	48 Lf/ml
(Fratelli et al., 2010)	Harvard- Caracas (Harvard strain derivative)	Bottles 4 L Fed-batch mode	Modified Massachusetts medium	None	X _{max} = 4.34 g/L	70 Lf/mL
(Muniandi et al., 2013)	Harvard strain derivative	Bioreactor 400 L Batch mode	Modified Mueller medium	Air surface flow	OD _{max} = 2.3	70 Lf/mL
(Licona- Cassani et al., 2016)	E88	Bioreactors 1 L and 5 L Batch mode	Modified Massachusetts medium	N ₂ surface flushing for 4 h, then air flow	Expo: $\mu = 0.24 h^{-1}$ Slow: $\mu = 0.08 h^{-1}$	30.2 Lf/mL ± 2.9 Lf/mL
(Chung et al., 2016)	Harvard strain derivative	Bioreactor 50 L Batch mode	Modified Massachusetts medium	Punctual N ₂ surface flow, then air flow	$X_{max} = 3$ g/L	80 Lf/ml
(Chawla et al., 2016)	Harvard strain derivative	Bioreactor 1 L Batch mode	Modified Massachusetts medium with soy	Not reported	Not reported	97.9 ± 3.3 Lf/mL

Table 3: Performance comparison in different culture modes

456 *Abbreviation: Lf/mL, limit of flocculation per milliliter (tetanus toxin unit); μ, specific growth rate;*

457 *X_{max}, maximum biomass concentration; OD_{max}, maximum optical density*

458 **5.2.** *Clostridium tetani* growth phases in batch mode

459 C. tetani is mainly cultivated under batch mode in closed tubes or bottles. Only the end 460 biomass and final toxin titer were reported, with no information on growth or toxin kinetics. 461 Some bioreactor cultures were also described (Table 3). Jagicza et al. (1981) reported an 462 industrial culture of the Harvard strain in Mueller and Miller medium. The biomass grew for three days from 10^5 to 10^8 cells/mL, with a pH decrease from 7.3 to 6.6. The toxin was 463 intracellularly produced after one day of culture until the end of growth. The toxin was then 464 465 released in the medium at a final toxin titer of 55 Lf/mL. A similar growth profile was also 466 observed in a closed flask by Fratelli et al. (2005) with a maximal biomass concentration of 467 4.4 g/L and a final toxin titer of 40 Lf/mL using the Harvard-Caracas strain grown in 468 Massachusetts medium (Fratelli et al., 2005). In 2016, Licona-Cassani et al. reported batch 469 cultivation of the E88 strain on Massachusetts medium supplemented with cystine, uracil, 470 vitamins and traces amounts of FeCl₃ (Table 3). During cultivation (in five independent 471 experiments), regular sampling was applied to rigorously follow the growth of C. tetani in the 472 bioreactor. Two distinct growth phases were observed: i) an exponential growth ($\mu = 0.24 \text{ h}^{-1}$) 473 phase leading to a decrease in pH (from 6.8 to 6.6), lasting 10 h and exhibiting preferential 474 consumption of free amino acids and ii) a slower growth ($\mu = 0.083$ h⁻¹) phase with an 475 increase in pH (from 6.6 to 7.0), lasting 30 h, and associated with the consumption of peptides 476 and glucose. The main virulence factor genes were activated, including *tetX*. The growth was 477 then followed by a cell autolysis phase, lasting 30 h, with a decrease in optical density and an 478 increase in pH (from 7.0 to 8.0). This autolysis appeared to be related to the physiological cell 479 state. These five cultivations resulted in the production of 30.2 ± 2.86 Lf/mL toxin (Licona-480 Cassani et al., 2016), which is lower than the values for all other batch cultures reported in the 481 literature (Table 3).

482

5.3. Continuous culture of *Clostridium tetani*

483 A continuous culture of a *C. tetani* Harvard derivative strain (strain 107) was reported in the 484 literature. In 1968, Zacharias and Björklund studied the effects of different i) dilution rates 485 ($0.030 h^{-1}$ to $0.169 h^{-1}$), ii) temperatures (32° C to 39° C), iii) pH values (5.9 to 9.5) and iv) 486 salts (0.1 g/L KCl, $0.15 g/L CaCl_2$) in a modified Massachusetts medium (all concentrations 487 reduced by half). For each culture, one of these parameters was varied. The best toxin titer 488 (120 Lf/mL toxin) was reached at a dilution rate of 0.125 h⁻¹, a temperature of 34°C and a pH 489 of 7.4 in the modified Massachusetts medium supplemented with 0.1 g/L of potassium chloride. Growth rates from 0.03 h⁻¹ to 0.125 h⁻¹ resulted in similar biomass and toxin 490 491 production, with a biomass concentration of 0.7 g/L and a toxin titer of 70-75 Lf/mL. 492 Potassium was used to increase membrane permeability and thus toxin release in the 493 extracellular cultivation medium. The element controlling the growth at steady state was not 494 described (Zacharias and Bjorklund, 1968).

495

5.4. Fed-batch culture of *Clostridium tetani*

496 In 2010, Fratelli et al. cultured the C. tetani Harvard-Caracas strain in fed-batch conditions. 497 The authors evaluated the impact of different initial concentrations of casein and glucose in 498 static bottles with pulsed glucose addition. The best culture conditions were obtained with an 499 initial casein peptone concentration between 50 and 62.5 g/L and an initial glucose 500 concentration from 0.75 to 1.25 g/L. The glucose concentration was then adjusted to 3 g/L by 501 pulsed glucose addition at 16, 56 and 88 h of culture. These fed-batch cultures produced 60 502 Lf/mL tetanus toxin (compared to 15 Lf/mL in the reference batch cultures) (Fratelli et al., 503 2010).

504 Based on the previously performed cultures (Table 3), the process that produced the highest 505 toxin concentration seemed to be the continuous cultivation mode, with the concentration 506 reaching 120 Lf/mL in modified Massachusetts medium. The advantage of the continuous 507 culture process is that the cells are maintained in the exponential growth phase.

508

5.5. Optimal pH for *Clostridium tetani* cultivation

509 In continuous culture, the optimal pH for toxin production was 7.8, with the ability to produce 510 toxin from pH values of 6.2 to 8.8 (Zacharias and Bjorklund, 1968). However, it was 511 recommended that cultivation be performed at pH 7.4 since a higher pH leads to iron 512 precipitation, producing a black color that interferes with biomass determination. To better 513 understand the effect of pH, toxin stability was evaluated at lower and higher pH values, but 514 no toxin degradation was found at these extreme pH values. Therefore, the authors suggested 515 that the pH value affected either some enzymes involved in toxin production or the release 516 capacity of the membrane.

517 In batch cultures, pH is usually not regulated. The initial pH is commonly in the range 6.8– 518 7.2. Demain et al. (2003) showed that the initial pH had an influence on the autolysis phase. 519 The cell lysis percentage decreased with increasing initial pH values. The authors obtained the 520 best toxin titer (67.5 Lf/mL) at an initial pH of 6.1, corresponding to a final pH of 7.75 521 (Demain and Fang, 2003).

522 6. Nutritional needs of *Clostridium tetani* for bacterial growth and 523 toxin production

524 **6.1. Histidine peptide consumption from complex amino acid sources**

525 To determine the role of the consumption of amino acids released upon hydrolysis of 526 peptides, Mueller et al. (1953) studied the effect of pancreatic digest of casein used for C. 527 tetani Harvard strain cultures. The pancreatic digest of casein was fractionated into three parts 528 (acidic, neutral and basic). They found that the omission of any one of these parts eliminated 529 toxin production. Toxin production was also inhibited when one of the fractions was 530 hydrolyzed by acid. They also learned that free histidine did not satisfy the histidine 531 requirements. Histidine had to be present in peptide form, such as glycyl-histidine or acetyl-532 histidine, to start toxin production. Thus, Mueller's team suggested that this requirement for 533 the peptide-bound form could also exist for serine, glutamic acid and aspartic acid (Mueller 534 and Miller, 1953).

535 Mueller et al. (1956) ran further experiments to study the effect of histidine peptides on toxin 536 production by substituting the histidine part of the basic fraction of the pancreatic digest of 537 casein with synthetic peptides. Eight different histidine peptides were evaluated: i) glycyl-538 histidine was found to be the most effective histidine peptide, since its use produced as much 539 toxin as the use of the whole pancreatic digest of casein (130 Lf/mL and 135-140 Lf/mL, 540 respectively), followed by L- α -amino-n-butyryl-L-histidine; ii) β -L-aspartyl-L-histidine, 541 acetyl-histidine and L-carnosine were efficient only at very high concentrations; and iii) 542 anserine, 1-methyl-histidine, and 3-methyl-histidine resulted in no toxin production. They 543 concluded that the structural specificity of the linkage of histidine was the stimulatory 544 element. Moreover, free histidine still had to be part of the medium, but it contributed only to 545 bacterial growth (Mueller and Miller, 1956).

546 High histidine peptidase activity was measured from the beginning of growth, whereas 547 intracellular toxin production started only after 10 h of cultivation (Miller et al., 1960). The 548 enzyme was only synthesized in media containing histidine peptides, leading to enhanced toxin production. Moreover, Fe^{2+} stimulated peptidase activity. The histidine peptidase was 549 550 able to hydrolyze glycyl-L-histidine and L-α-amino-n-butyryl-L-histidine. The hydrolysis of 551 acetyl-histidine was weaker and needed a high concentration of this peptide, corresponding to 552 the observation already made by Mueller and Miller (Mueller and Miller, 1956). The 553 peptidase activity was the same in cell-free assays. Therefore, the superiority of glycyl-554 histidine as a peptidase substrate or toxin synthesis effector was not dependent on its 555 membrane transport. The authors demonstrated that toxin production was directly 556 proportional to histidine peptide hydrolysis. They also checked that the toxin and the histidine 557 peptidase were not the same protein (Miller et al., 1960). Later, Helting et al. found this 558 enzyme in the supernatant and confirmed that it was active toward glycyl-histidine and not 559 responsible for the proteolysis to a mature toxin (Helting et al., 1979).

560 **6.2.** Casein peptide consumption from complex amino acid sources

561 To further evaluate the impact of the casein pancreatic digest (NZ-Case) and identify the 562 casein peptides with an effect on toxin synthesis, cultivation was performed for NZ-Case 563 fractions with a Harvard strain in modified Massachusetts medium (supplemented with 1.01 564 g/L KH₂PO₄, 0.72 g/L CaCl₂ and 0.36 g/L active charcoal). Porfirio et al. (1997) found that 565 only the omission of the neutral fraction of the casein digest decreased toxin production, by approximately 30 %, suggesting that this fraction contains one or several elements promoting 566 567 toxin synthesis. The omission of the acidic or the basic fraction of the casein digest did not 568 affect the toxin titer. Hence, they purified peptides from the neutral part and individually 569 added them to the Massachusetts medium. They showed that the following peptides were the 570 most active in toxin production, with a final toxin titer reaching 200 % to 265 % of the toxin 571 production in Massachusetts medium:

- 572 Ile Pro Ile Gln Tyr Val
- 573 Val Leu Gly Pro Val
- 574 Ala Val Pro Tyr Pro Gln
- 575 Asp Met Pro Ile
- 576 Val Ala Pro Phe Pro Glu Val Phe
- 577 Glu Met Pro Phe Pro Lys

578 They also pointed out that the glycyl-L-histidine peptide from the basic part of the casein579 digest favored toxin synthesis.

Zinc proteases are found in casein the tryptic digest, which is a component of Massachusetts medium (Table 2). The pattern Pro-hydrophobic-Pro is characteristic of several zinc peptidase inhibitors, and the tetanus toxin is a zinc protein. Thus, the authors suggested that the presence of these Pro-hydrophobic-Pro peptides could increase toxin production by protecting the toxin from proteolytic degradation. They also proposed that these peptide patterns could act as peptide-hormone signals in bacteria for toxin synthesis (Porfirio et al., 1997).

Licona-Cassani et al. (2016) identified specific peptides from casein digestion (NZ-Case) that were specifically consumed by *C tetani* E88. The authors pointed out that peptides were consumed after exhaustion of free amino acids. They suggested that this peptide consumption could explain the decrease in the specific growth rate, as peptide transport requires more energy than free amino acid transport. The consumed peptides presented the following specific shared patterns:

 $592 \qquad - \quad Val-Pro-Gln-Leu-Glu-Ile-Val$

The last peptide harbors the Pro-Phe-Pro pattern, which was described by Porfirio *et al.*(1997) as a zinc protease inhibitor.

Licona-Cassani et al. (2016) also noticed that peptide consumption was related to *tetX*expression in a transcriptional analysis, concluding that these specific peptides were essential
for activation of the production of tetanus toxin (Licona-Cassani et al., 2016).

599 Furthermore, toxin synthesis has been shown to depend on the content of Maillard reaction 600 products. When the medium was sterilized by filtration or autoclaved for too long, no toxin 601 was detected. The production of toxin required an adequate amount of Maillard reaction 602 products, produced from the peptide–sugar reaction under heat (Chung et al., 2016).

603 Considering the studies on the role of peptides in toxin production, it seems that glycyl604 histidine and the Pro-Phe-Pro peptide pattern have a significant effect on toxin production.
605 They could be used to design a chemically defined medium promoting toxin synthesis.

606

6.3. Free amino acid consumption for C. tetani growth and toxin production

Despite the influence of peptides in toxin production, studies were conducted to design a chemically defined medium that could support *C. tetani* growth and toxin production. Two different media were evaluated (Table 4-A) (Feeney et al., 1943b; Licona-Cassani et al., 2016)). Glucose was present at the same concentration in both media, but the initial 611 compositions and concentrations of amino acids were not identical: i) Licona-Cassani et al.
612 added L enantiomers of alanine, glutamine, glycine and (hydroxy)proline, which were not
613 used by Feeney et al.; ii) Feeney et al. used L and D enantiomers or a racemic mixture, and
614 iii) amino acids were more concentrated in Feeney et al. cultures. Salts and vitamins were also
615 present but are not shown in the table. The medium used by Licona-Cassani et al. was based
616 on the chemically defined medium used for a pathogenic streptococcus culture. The results of
617 these two studies on free amino acid consumption are compiled in Table 4-B.

618 Feeney et al. (1943) analyzed the effects of the amino acids in chemically defined medium on 619 growth by one-at-a-time omission (Feeney et al., 1943b). Yu et al. (2009) identified possible 620 auxotrophy resulting from the lack of an amino acid biosynthesis pathway in C. tetani by 621 bioinformatics analysis of its genome (Yu et al., 2009). Licona-Cassani et al. (2016) followed 622 the amino acid consumption kinetics in both complex and chemically defined media (Licona-623 Cassani et al., 2016). No toxin production was observed on either chemically defined 624 medium, but the analysis of the amino acids sustaining growth was convenient, as the media 625 did not contain any complex materials.

Glucose and amino acid components	Feeney et al. (1943)	Licona-Cassani <i>et al.</i> (2016)	
	Amount (g) for 1 L		
Glucose	10	10	
Alanine	-	0.1 (L-)	
Arginine	0.5 (L-)	0.1 (L-)	
Aspartic acid	0.2 (DL-)	0.1 (L-)	
Cysteine	-	0.5 (L-)	
Cystine	0.4 (L-)	0.05 (L-)	
Glutamic acid	2.5 (D-)	0.1 (L-)	
Glutamine	-	0.2 (L-)	
Glycine	-	0.1 (L-)	
Histidine	0.5 (L-)	0.1 (L-)	
Isoleucine	0.3 (DL-)	0.1 (L-)	
Leucine	0.3 (DL-)	0.1 (L-)	
Lysine	0.2 (DL-)	0.1 (L-)	
Methionine	0.2 (DL-)	0.1 (L-)	
Phenylalanine	0.2 (DL-)	0.1 (L-)	
Proline	-	0.1 (L-)	
Hydroxy-Proline	-	0.1 (L-)	
Serine	0.2 (DL-)	0.1 (L-)	
Threonine	0.2 (DL-)	0.2 (L-)	

626 Table 41-A: Initial glucose and amino acid compositions of chemically defined media

Tryptophan	0.05 (L-)	0.1 (L-)
Tyrosine	0.3 (L-)	0.1 (L-)
Valine	0.3 (DL-)	0.1 (L-)

627

(L-): L enantiomer; (D-): D enantiomer; (DL-): racemic mixture

628 Table 4-B: Free amino acids involved in *Clostridium tetani* growth

A mino agido	Foonov at al 10/3	Vn at al 2000	Licono Cossoni at	t al. 2016	
used for bacterial growth	Feeney et al., 1945	F 20 - 4	E88 strain		
	Harvard strain	Eoo strain			
	On chemically defined medium (Table 4-A)	Deficient in amino acid biosynthetic pathways	Approximate consumption		
			On modified Massachusetts medium ²	On chemically defined medium (Table 4-A)	
Arginine	essential	-	0 %	20 %	
Asparagine	not experimented	-	90 %	100 %	
Aspartate	less effective	-	100 %	100 %	
Cysteine	not experimented	-	90 %	not analyzed	
Glutamate	stimulated	-	> 95 %	100 %	
Glutamine	not experimented	-	90 %	100 %	
Histidine	essential	auxotrophic	> 95 %	100 %	
Isoleucine	essential	auxotrophic	0 %	15 %	
Leucine	essential	auxotrophic	0 %	60 %	
Lysine	less effective	auxotrophic	0 %	25 %	
Methionine	less effective	auxotrophic	75 %	100 %	
Phenylalanine	less effective	auxotrophic	0 %	20 %	
Serine	stimulated	-	> 95 %	100 %	
Threonine	stimulated	-	> 95 %	100 %	
Tryptophan	essential ³	auxotrophic	0 %	0 %	
Tyrosine	essential	-	100 %	60 %	
Valine	essential	auxotrophic	0 %	0 %	
Growth	$X_{max} = 80-85 \%$ of the X_{max} obtained in Mueller and Miller medium	-	$\mu = 0.24 \text{ h}^{-1}$ during exponential growth, then $\mu =$ 0.083 h ⁻¹ during slower growth	$\mu = 0.69 \text{ h}^{-1}$	

629 ¹ Strain not specified; probably E88, as that was the only one sequenced at that time

630 ² Massachusetts medium supplemented with cystine, uracil and vitamins and with trace

631 *amounts of FeCl*₃

- ³ Tryptophan was not tested in this chemically defined medium but was identified as being
 essential in a previous experiment in complex medium (Mueller & Miller, 1942).
- 634 *Essential: no growth when the amino acid was omitted. Stimulated: little growth after 48 h of*
- 635 culture when the amino acid was omitted. Less effective: Good growth after 48 h of culture
- 636 *when the amino acid was omitted.*
- 637 X_{max} : maximum biomass concentration; μ : specific growth rate

Among the eight putative auxotrophic amino acids (Yu et al., 2009), only five (His, Ile, Leu,
Trp, Val) were considered essential by Feeney et al. (Table 4-B). The authors also identified
arginine, isoleucine, tryptophan and valine as being essential for *C. tetani* growth.

Mueller and Miller (1949) pointed out that addition of glutamine could partially replace casein digestion. Using the Harvard strain in test tubes, a lowered casein content in the medium resulted in 3-fold lower toxin production. The addition of 0.25 g/L glutamine recovered half of the usual toxin titer (50 Lf/mL with glutamine to 90 Lf/mL for the control tube) (Mueller and Miller, 1949). This amino acid was totally consumed in the chemically defined medium described by Licona-Cassani (Licona-Cassani et al., 2016).

647 Among the amino acids potentially identified as auxotrophic by Yu et al. (2009), only 648 histidine and leucine were significantly consumed in the culture grown in Licona-Cassani 649 chemically defined medium (Table 4-B). Arginine, isoleucine, tryptophan and valine 650 (identified as essential by Feeney *et al.*) were slightly or not consumed in the Licona-Cassani 651 experiment in both complex and chemically defined media. Therefore, one can wonder if 652 these amino acids are required for C. tetani growth. Growth stopped after the depletion of five 653 amino acids (Glu, Ser, Gln, His, Thr), suggesting possible new auxotrophies for glutamate, 654 serine, glutamine and threonine. By the end of the stationary phase, three other amino acids 655 were completely consumed (Asp, Asn, Met). Overall, C. tetani assimilated thirteen amino 656 acids to perform growth until a maximal optical density (530 nm) of 1.3 at a specific growth rate of $\mu = 0.69$ h⁻¹ (Figure 5). From the observations in these two experiments in chemically 657 658 defined medium and in combination with casein peptide studies, histidine seems to be of 659 major importance for C. tetani growth.



660

Figure 5: Amino acid consumption in chemically defined medium, adapted from Licona *Cassani et al. (2016)*

663 Licona-Cassani et al. (2016) observed in a modified Massachusetts medium that the depletion 664 of free amino acids was correlated with the beginning of the slower growth phase when 665 peptides started to be consumed. On the chemically defined medium, no toxin production was 666 observed. As *tetX* expression is triggered when metabolism changes from amino acid to 667 peptide consumption, tetanus toxin production might be caused by this metabolic transition. 668 In the culture performed in a modified Massachusetts medium, the genes encoding the 669 degradation of glutamate, histidine, serine, threonine and aspartate were found to be highly 670 expressed during the exponential and the slower growth phases, showing the strong 671 consumption of these amino acids (Licona-Cassani et al., 2016). In further experiments, these 672 five amino acids were supplemented in the modified Massachusetts medium (+ 0.8 g/L of 673 each amino acid) (Orellana et al. 2020). This resulted in a 2.5-fold increase in cell density, 674 with a longer exponential growth phase (8.5 h instead of 5 h, with the same growth rate (0.46 h⁻¹) as that in the control experiment). The slower growth phase showed a twofold increase in 675 growth rate with the addition of amino acids (0.145 h⁻¹ instead of 0.06 h⁻¹ for the control 676 677 culture); however, the final toxin titer was twofold lower. Moreover, the genes involved in the 678 aspartate degradation pathway for pyrimidine metabolism (CTC2383-2384) were expressed 679 during the exponential growth phase, rather than during the slower growth phase, as observed 680 in the control culture. Therefore, aspartate utilization in the pyrimidine pathway could be 681 related to toxin regulation. More generally, the expression levels of the genes encoding 682 glutamate, histidine, threonine, methionine and aspartate degradation differed in the two 683 cultures, with stronger gene expression observed in the first hours of growth in the amino 684 acid-supplemented culture. The expression of the genes related to serine and tyrosine 685 metabolism was similar in the two conditions. The authors suggested that amino acid 686 supplementation could result in amino acid overflow, leading to the accumulation of 687 metabolic intermediates or by-products, which could inhibit *tetR* transcription (Orellana et al., 688 2020). The studies presented in Table 4-B do not provide information on the effect of cysteine 689 on the C. tetani growth requirements. In complex medium, addition of cystine (Cys-Cys 690 peptide) after autoclaving instead of before autoclaving decreased toxin production, probably 691 because of the effect of heat on cystine. Moreover, cystine inhibited toxin synthesis when 692 added at a concentration of more than 125 mg/L (Latham et al., 1962).

693

6.4. Glucose consumption during C. tetani cultivation

694 In 1943, Mueller et al. reported that growth and toxin production occurred on complex 695 medium with the omission of either glucose or cystine, but growth failed if both were omitted. 696 Then, they suggested that both components might be involved in the maintenance of 697 anaerobic conditions (Mueller et al., 1943).

698 On casamino acid semisynthetic medium, Kaufman et al. (1958) showed on four strains from 699 the University of Kentucky laboratories that glucose was nonessential and nonstimulatory for 700 C. tetani growth. However, on a chemically defined medium, glucose was nonessential for 701 half of the strains but stimulatory for the other strains: with glucose omission, two strains 702 exhibited normal growth (51 % light transmission), whereas the other two showed poorer 703 growth (87 % light transmission). The authors suggested that glucose degradation compounds 704 might be involved in some amino acid utilization processes. No toxin production was 705 observed in this study (Kaufman and Humphries, 1958).

706 Martinez et al. (1959) showed that glucose was consumed only after 24 to 30 h of growth on a 707 complex medium containing casein, yeast extract and glucose. From this time point, growth 708 increased proportionally to glucose addition in the medium. By observing glucose 709 phosphorylation in cell-free extract, the authors then confirmed the presence of a glucokinase 710 in C. tetani Harvard and 45e strains. This phenomenon was specific to glucose, as other 711 hexoses were not affected. They suggested that this enzyme was inducible because it showed 712 no activity in cells grown in a medium without glucose (Martinez and Rittenberg, 1959).

713 In continuous culture on complex medium (Harvard derivative strain), regardless of whether 714 the dilution rate or the initial glucose concentration was changed, no toxin was found in the 715 supernatant until glucose was completely consumed. The toxin release was then related to 716 glucose limitation (Zacharias and Bjorklund, 1968).

717 Fratelli et al. (2005) studied glucose requirements when a Harvard variant strain was cultured 718 with an NZ-Case TT nitrogen source. They showed that the optimal glucose concentration 719 was 9.7 g/L for 43.5 g/L NZ. With a low glucose concentration (2.3 g/L), growth occurred but 720 did not lead to toxin production in the supernatant. In addition to optimizing the glucose 721 concentration, they revealed that the ratio between carbon and nitrogen sources was a key 722 factor. They established a relationship between glucose and nitrogen source described by the 723 following formula, where G_0 (g/L) is the initial glucose concentration, and NZ₀ (g/L) is the 724 initial casein digest concentration (Fratelli et al., 2005):

725 Toxin (Lf/mL)

726
$$= 46.29 + 5.55 \left(\frac{G_0}{4} - 2\right) + 26.82 \left(\frac{NZ_0}{12.5} - 2\right) - 6.39 \left(\frac{G_0}{4} - 2\right)^2 - 9.04 \left(\frac{NZ_0}{12.5} - 2\right)^2$$
727
$$- 2)^2$$

728 $(p < 0.0001; R^2 = 0.76)$

729 On chemically defined medium containing an initial glucose concentration of 10 g/L, no 730 glucose was consumed during growth (Licona-Cassani et al., 2016).

731 6.5. Effects of inorganic compounds on C. tetani growth and toxin production

732 6.5.1 Iron

733 The role of some growth factors can depend on other medium components. Lerner et al. 734 (1949) related iron concentration to glucose consumption in Mueller and Miller medium. 735 Cells in iron-deficient medium were unable to ferment glucose. Glucose consumption was 736 semilogarithmically proportional to iron content and was estimated through carbon dioxide 737 production. They suggested that an enzyme or coenzyme of the glucose pathway was iron 738 dependent. Later, this enzyme was identified as pyruvate:ferredoxin oxidoreductase, 739 containing Fe-S clusters, which catalyzes pyruvate degradation to acetyl-CoA (Bruggemann 740 and Gottschalk, 2004). This enzyme needs oxidized ferredoxin as a substrate and releases it in 741 its reduced form. Lerner et al. (1949) also experimented with glutamine addition in iron-742 deficient complex medium. This resulted in stimulated carbon dioxide production, 743 approaching the production levels observed in high-iron medium. Thus, addition of glutamine 744 could overcome iron deficiency (Lerner and Mueller, 1949).

745 According to Feeney et al. (1943), on casein hydrolysate medium, the optimum iron 746 concentration was 50 mg/L reduced iron (powder) (Feeney et al., 1943a) or 0.3 mg/L FeSO4⁻ 747 .7H₂O (Mueller and Miller, 1954). In both studies, at concentrations above these values,
748 growth was better, but toxin production decreased. Both growth and toxin production
749 therefore were dependent on iron content.

In an initial study, Demain et al. (2003) observed that reduced powdered iron content affected the toxin titer only if the iron was autoclaved with the other compounds in Mueller and Miller medium. When the iron was autoclaved separately, its concentration had no influence on toxin production (Demain and Fang, 2003).

754 In 2006, when a Harvard derivative strain (from Wyeth-Lederle Vaccine and Pediatrics) was 755 cultured in soy-based medium, Demain et al. showed that iron was essential for toxin 756 production. However, only reduced iron powder yielded satisfactory toxin titers (56-73 757 Lf/mL) at an optimal concentration of 0.5 g/L. When the insoluble iron was replaced by a 758 soluble iron source such as ferric citrate, ferric gluconate or ferrous ammonium sulfate, 759 moderate toxin production (36-43 Lf/mL) was observed. Ferrous sulfate, ferric chloride and 760 ferric nitrate failed to support toxin production. However, supplementation of activated 761 charcoal with soluble iron sources (ferrous sulfate, ferric citrate, ferrous gluconate) increased 762 toxin production (53-68 Lf/mL), which was consistent with the result obtained with iron 763 powder. Charcoal provides an insoluble surface of growth for bacteria. When the insoluble 764 parts of the medium were removed by filtration, toxin production was almost halved. It seems 765 that solid iron could provide a surface for growth or could absorb some inhibitory compounds. 766 Iron in its solid form is also known to absorb oxygen, which is propitious for anaerobic 767 bacteria (Demain et al., 2006).

Licona-Cassani et al. (2016) observed no change in total soluble iron content (Fe²⁺ and Fe³⁺) 768 769 in a modified Massachusetts medium during fermentation, but this conclusion could be biased 770 because iron seemed to be present in excess in the medium (0.03 mg/L of FeCl₃), even though 771 it was diluted 1000x compared to the level in the initial Massachusetts medium (32 mg/L of FeCl_{3.6} H₂O). They determined that the total intracellular iron (Fe²⁺ and Fe³⁺) content 772 773 decreased slightly during glucose metabolism, which was in accordance with the observation 774 of Lerner et al. (1949) that related iron concentration and glucose consumption. Moreover, the transcriptomic analysis of E88 culture showed that Fe²⁺ transport genes (CTC451-452, 775 CTC534) were expressed in both growth phases, whereas Fe³⁺ di-citrate transport genes 776 777 (CTC784, CTC956, CTC961, CTC1371) were expressed during the slow growth phase, when 778 toxin was produced (Licona-Cassani et al., 2016).

779

6.5.2 Mineral salts

781 Mueller et al., 1943 reported that potassium, magnesium and phosphate inorganic salts were 782 required for C. tetani growth (Mueller et al., 1943). In continuous culture, Zacharias and 783 Björklund (1968) showed that the addition of 0.1 g/L potassium chloride in modified 784 Massachusetts medium doubled the production of toxin (70 Lf/mL to 130 Lf/mL) in a 785 Harvard strain derivative (strain 107). They pointed out that potassium has the property of 786 increasing the permeability of the cell membrane. They observed the opposite phenomenon 787 (70 Lf/mL to 40 LF/mL) with the addition of 0.15 g/L calcium chloride, which is known to 788 reduce cell membrane permeability (Zacharias and Bjorklund, 1968). In TGY flask cultures of 789 strain CN655, the optimal inorganic phosphate concentration for toxin production was found 790 to be 40 mM (two-fold the extracellular toxin concentration in comparison to TGY without 791 phosphate addition). Phosphate supplementation increased the transcription of *tetX* but not 792 that of its transcriptional regulator *tetR*. Thus, the authors suggested that toxin regulation by 793 phosphate is not related to TetR (Chapeton-Montes et al., 2020).

6.5.3 Vitamins

795 Vitamins and trace elements used to be supplied by beef heart infusion into Mueller and 796 Miller medium for *C. tetani* growth. Latham et al. (1962) showed that beef heart infusion was 797 not essential for growth and toxin production. Beef heart infusion can successfully be 798 substituted with nicotinic acid, vitamin B12 and iron (Latham et al., 1962). When Hy-Soy® 799 peptone was used, vitamin addition was not required. Hy-Soy® peptone may contain enough 800 uracil, calcium pantothenate, thiamine, riboflavin, pyridoxal and biotin for C. tetani growth 801 and toxin production. This complex material also satisfied the tyrosine and cystine 802 requirements, as supplementation of these materials was no longer required (Demain et al., 803 2007).

In chemically defined medium, Feeney et al. (1943) showed that ten vitamins and assimilated compounds were essential for Harvard *C. tetani* growth: biotin, calcium pantothenate, folic acid, nicotinic acid, oleic acid, riboflavin, pyridoxine, thiamin, adenine and uracil (Feeney et al., 1943b).

The chemically defined medium used by Licona-Cassani et al. (2016) contained all of Feeney's vitamins and assimilated compounds except for oleic acid, which supported growth. On complex media, they observed that calcium pantothenate and riboflavin were consumed during amino acid metabolism, whereas the concentrations of pyridoxine and nicotinic acid

- 812 increased during fermentation. They also discovered that uracil was both taken up (amino acid
- 813 metabolism) and released (autolysis) during cultivation (Licona-Cassani et al., 2016).

814 **7. Conclusion**

815 The *C. tetani* genome is highly conserved among all the sequenced strains, especially among 816 strains used for toxin production (Harvard strains, clade 1A). Notably, the toxin-encoding genes show 99.3-99.4 % sequence identity. This identity reached 100 % for the 817 818 transcriptional regulator gene sequence. Whole-genome sequencing and determination of C. 819 tetani metabolic pathways showed a metabolism oriented toward amino acid assimilation, 820 with many enzymes dedicated to the transport and degradation of amino acids, which is 821 common for pathogenic bacteria. Even though this microorganism has been used for many 822 years, the regulators that induce the regulatory system for toxin synthesis have not been fully 823 identified. Several experimental strategies have led to the development of different chemically 824 defined media that are able to sustain C. tetani growth, but none of these strategies have led to 825 toxin production. For now, peptides appear to be essential for induction of toxin production. 826 In particular, histidine seems to be of major importance in C. tetani growth and toxin 827 production, either in its free or peptide form. The role of glucose in C. tetani toxin production 828 is still unclear. It might contribute to toxin synthesis, for example, by generating metabolites 829 of interest or by an unknown interaction. Iron appeared to enhance toxin production 830 depending on form in which it was supplied.

831 This overview of the metabolism combined with the previous nutritional studies for C. tetani 832 growth and toxin synthesis gathered in this review could provide support for the design of 833 new experiments on growth and toxin production in chemically defined media. For instance, 834 cultivation with regular sampling and an in-depth analytical strategy (including substrate 835 consumption and metabolite determination) could provide new knowledge on specific 836 features of C. tetani. Combining transcriptomic and proteomic analyses within controlled 837 fermentation systems should provide a better understanding of global metabolism and could 838 help determine the key compounds involved in C. tetani growth and toxin synthesis. These 839 experiments could help to provide a new chemically defined medium that would support both 840 growth and tetanus toxin synthesis and would thus satisfy the World Health Organization 841 recommendations for tetanus vaccine production.

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846 **Conflicts of interest**

- 847 The authors declare no conflicts of interest.
- 848

849 **References**

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