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1 Surface properties and bacterial adhesion on polyurethane
2 central catheters: Impact of ethanol lock solution

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5
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13 **Abstract**

14 It was shown in the literature that ethanol locks have a positive effect on preventing catheter-
15 related infections in patients with central venous catheters without causing any microbial
16 resistance. However, ethanol is known to interact with polyurethanes. The consequences of
17 this interaction on the catheter surface properties were studied as it can impact the
18 biocompatibility of the material and the adhesion phenomena onto the surface. No physical
19 and chemical degradation was put into evidence, but low molecular weight compounds such as
20 additives were extracted from the catheter bulk or migrated and exudated onto its surface.
21 Nevertheless, as far as bacterial adhesion is concerned, after the catheter was locked and the
22 lock removed, the surface modifications promoted no adhesion.

23 **Keywords**

24 Central venous catheter – bacterial adhesion – ethanol lock – surface – migration - additive

25 **1. Introduction**

26 Polyurethane (PU) is a large family of polymers widely used in the medical field, especially in
27 the fabrication of implantable medical devices, because of PU's interesting mechanical and
28 chemical properties and biocompatibility. The central venous catheter is one of the most used
29 medical devices made of polyurethane.

30 Central venous catheters (CVCs) are commonly used in the care of critically ill patients. These
31 devices are flexible tubes inserted into a vein of the central vasculature to administer
32 medications such as chemotherapeutic agents, antibiotics, parenteral nutrition, and blood
33 products. CVCs can also be used for blood sampling. The CVC surface state (chemical
34 composition, charge, hydrophilicity, and topography) is substantial for the device's
35 biocompatibility. In the case of venous catheters, which can be implanted for several months,
36 the catheter surface may impact thrombosis [1,2] and bacterial adhesion [3].

37 Many low molecular weight compounds may be present in extruded polyurethane catheters,
38 such as additives (antioxidants and lubricants), oligomers, and residual monomers, which can
39 migrate to the surface under certain conditions and significantly influence the surface
40 properties [4,5]. These catheters may also contain an inorganic filler that acts as a radio-opaque
41 agent (for example, barium sulfate BaSO₄) and can affect the surface [6].

42 Therefore, it is essential to control the surface state of CVCs because it is susceptible to change
43 due to many factors such as sterilization [7,8], preparation procedure before insertion,
44 insertion procedure [9,10], and contact with different media (such as blood [11] and infused
45 drugs [12,13]).

46 Other solutions than drug solutions, such as locks, can also be in contact with the inner surface
47 of venous catheters. These solutions are used to fill the catheter when not in use to prevent the
48 risk of infections or thrombosis. Some studies have demonstrated that the choice of the lock
49 solution significantly affects the ability of bacteria to adhere to the surface [14].

50 Ethanol 70% could be used as a lock solution for CVCs. It has shown proven efficiency in
51 reducing catheter-related infection [15–17]. However, the adverse effects on catheters

52 associated with ethanol lock solutions have been reviewed [18]. The observed effects have
53 raised concerns about maintaining the integrity of the catheters after repeated ethanol locks.

54 Unfortunately, only a few studies have examined the impact of ethanol exposure on the
55 mechanical and surface properties of venous catheters [19,20]. In most cases, this impact needs
56 to be described by better comparing different types of polyurethanes.

57 This work focuses on the surface state of polyurethane tubes. It investigates the impact of
58 ethanol 70% on the inner surface properties and the eventual consequences of surface changes
59 on bacterial adhesion. In addition, the biostability concern is discussed by analyzing the
60 migration of antioxidants that protect the polymer chains from degradation.

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62 **2. Materials and Methods**

63 **2.1 Catheters**

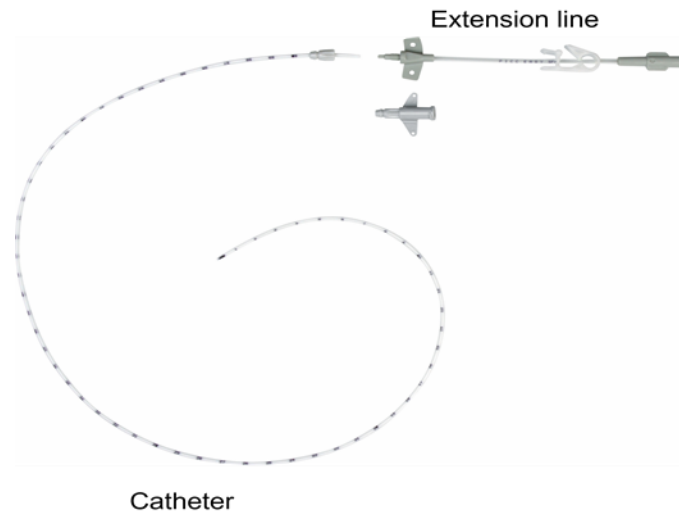
64 Four different groups of commercially extruded and sterilized polyurethane tubes with different
65 chemical compositions and barium sulfate loads were used in this study (table 1). The CVC
66 consists of an invasive radio-opaque catheter and a bound extension line (Figure 1). The
67 designation of each type of tube refers to the chemical composition: polycarbonate or
68 polyether nature of the soft segments (PCU or PEU), aliphatic or aromatic structure of the hard
69 segments (Alk or Ar), barium sulfate load w/w- and Shore hardness (XX A or D). All samples
70 were sterilized with ethylene oxide before testing and provided by Vygon.

	Chemical composition	Shore Hardness	Diameters (mm) $d_{int} \times d_{ext}$	Wall thickness(mm)	Barium sulfate load	Use
PCUAr20 80A	Polycarbonate urethane aromatic	80 A	1.05 x 1.65	0.3	20% BaSO ₄	Catheter
PCUAlk20 95A	Polycarbonate urethane aliphatic	95 A	1.17 x1.67	0.25	20% BaSO ₄	Catheter
PCUAr40 95A	Polycarbonate urethane aromatic	95 A	1.1x1.67	0.285	40% BaSO ₄	Experimental
PEUAr 90A	Polyether urethane aromatic	90 A	1.31x 2.08	0.385	-	Extension Line

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Table1: Types and specifications of polyurethane tubes used



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Figure 1: single lumen peripherally inserted central venous catheter

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2.2 Samples treatment

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All the tubes were treated with EtOH 70% and compared to those, not in contact with any locks or treated with the saline solution for the bacterial adhesion study (control catheters). The type of contact was the lock technique, except for the additive quantification study. Generally, the maximum volume of EtOH lock used to fill the catheter lumen is limited to several μLs . This volume depends on the tube diameters and length. Since some of this quantity is absorbed by the material, restoring the same volume instilled initially in the lumen is impossible. Consequently, it was impossible to conduct a quantitative analysis of leachables under these conditions. The quantitative study of the leachables was thus performed by incubating the tubes in the lock solution and not by instilling the lock into the tube lumen. The (tube surface area) / (lock solution volume) ratio was chosen according to ISO 10993-12. This ratio depends on the shape and thickness of the tested materials: for the tubes, it was equal to $6 \text{ cm}^2/\text{ml}$ (inner and outer surfaces were in contact and used for this calculation). Compared to the lock conditions, this area/volume ratio corresponds to a worst-case situation.

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The duration of contact was 7 days in the case of the ethanol lock. The lock solution was changed daily, and the tubes were rinsed before every new lock instillation and after the last lock instillation using 2 to 3 mL of ultrapure water in a 10 mL syringe. The contact time of 24h

93 was chosen, as, for several hospital protocols, preconized time contact was between 2 and 24h
94 [21]. Since the locks can be performed several times during the catheter implantation time, the
95 tubes were locked with EtOH seven times.

96 The temperature was set to 25° or 37° C, depending on the use of the tube. Implanted
97 catheters were stored at 37°C, and extension lines at 25°C.

98 In order to study the extractables of the polymers, a dissolution (THF)/precipitation (MeOH)
99 process was performed. 2 g of the tube were dissolved using reflux at about 50 °C in 50 mL of
100 tetrahydrofuran (THF). After complete dissolution, the polymer was precipitated by adding an
101 excessive amount of cold methanol; the precipitated polymer was then removed by filtration.
102 The collected solution that contains the extractables was evaporated. After evaporation, the
103 residues were analyzed. Five extractions were made for each type of sample.

104 **2.3 High-performance liquid chromatography (HPLC)**

105 Analyses were performed using an Ultimate 3000 Dionex (Thermo scientific) HPLC system
106 equipped with DAD (diode array detector) and CAD (charged aerosol detector). The system was
107 controlled and monitored by Chromeleon software. Data were acquired and processed with the
108 same software. Separation was achieved on a LiChrospher® 60 RP-select B, 5µm column using
109 three mobile phases. Phases were a mixture of solvents (methanol, acetonitrile, THF, water,
110 and ethyl acetate). A gradient elution consisting of linear gradients from one mobile phase to
111 another was used. The column temperature was set at 30°C thanks to a column oven. The
112 injection volume was 100 µL, and the absorbance was monitored from 220 nm to 400 nm.

113 The additives were identified by comparing the retention times of pharmaceutical additive
114 standards with the retention times of the peaks found on the chromatogram of the extracted
115 solutions. The quantification was done using points of different concentrations to construct a
116 calibration curve.

117 **2.4 Attenuated total reflection infrared (ATR-FTIR)**

118 The spectrometer apparatus was a PerkinElmer Spectrum Two used in the attenuated total
119 reflection (ATR) mode with a diamond crystal (400–4,000 cm⁻¹). 16 scans were performed with
120 a resolution of 4 cm⁻¹.

121 30 different spots (on each type of inner tube surface and for each condition) were scanned
122 and averaged.

123 **2.5 Atomic force microscopy (AFM)**

124 The analyses were performed using an Innova AFM (Bruker, Palaiseau, France) in tapping mode
125 with Bruker NCHV-A probes (spring constant 42 N/m – resonance around 320 kHz). The
126 amplitude, phase, and height images were exploited. The scan rate was set at either 0.5 or 1 Hz.
127 At least fifteen areas were scanned. They were randomly distributed on the inner surface of a
128 2-meter-long tube.

129 The roughness R_q (root mean squared roughness) and R_a (arithmetic roughness average) were
130 calculated using Gwyddion software.

131 **2.6 Atomic force microscopy (AFM-IR)**

132 An AFM microscope combined with an infrared pulsed tunable laser was used (NanoIR2 from
133 Bruker Nano, CA USA). The spectra (resolution 1 cm^{-1}) were obtained by focusing a multi-chip
134 quantum cascade laser QCL beam (MIRCAT, Daylight solution, CA USA) from the top side of the
135 sample onto the AFM cantilever to perform infrared analysis under the AFM tip. The tunable
136 repetition rate of the source (1 kHz to 500 kHz) was set at the contact resonant frequency of
137 the AFM cantilever. Gold-coated probes were used (MikroMasch: HQ: CSC38/Al-BS-50 - spring
138 constant 0.03 N/m – resonance around 190 kHz).

139 **2.7 Scanning electron microscopy (SEM / EDX)**

140 The inner surface of the tubes was investigated using a FlexSEM 1000 (Hitachi). Two signals
141 were analyzed: the backscattered electrons (BSE) and the secondary electron (SE) signals. The
142 electron beam voltage was set at 2, 10, or 15 kV. No sample preparation was needed. The SEM
143 was coupled with an Oxford energy dispersive spectrometer (EDX), so the device was used to
144 qualitatively analyze the elementary composition on the sample's surface.

145 **2.8 Bacterial Adhesion**

146 Two strains of bacteria were used.

147 *Staphylococcus epidermidis* ATCC12228 was chosen to quantitatively assess the bacterial
148 adhesion to the different types of polyurethane tubes.

149 In addition, a fluorescent strain of *Staphylococcus aureus* RN4220 that expresses GFP protein
150 was also chosen to visualize the bacterial adhesion to the internal surfaces of the tubes.
151 Tryptone Soy Broth medium was used for bacterial cultivation.

152 Bacterial adhesion assays were performed with cultures harvested and washed three times by
153 10 minutes centrifugations at 7000 g, and 4 °C. Bacterial pellets were re-suspended in a 0.15 M
154 NaCl medium before use to favor the survival of bacteria. The concentration of the bacterial
155 suspensions was adjusted by measuring the optical density at 400 nm. In order to determine
156 the bacterial suspension concentration, decimal dilutions on 10⁶ CFU/mL were carried out, and
157 a count in the mass of a TSA agar medium was carried out for dilutions 10⁻³ and 10⁻⁴ (1 mL).

158 About 15 cm long samples of each type of sterile PU tube were locked, either with saline
159 solution (used as a control) or with EtOH 70% for 7 days under aseptic conditions. Before the
160 test, the tubes were drained and rinsed three times with ultra-pure water.

161 200 µL of bacterial suspension were injected into each tube; the tubes were then clamped and
162 incubated for 2 hours at 37 °C. After adhesion, each tube was rinsed three times in the 0.15 M
163 NaCl medium to remove non-attached or weakly attached bacteria.

164 In order to proceed to the enumeration of adherent bacteria, the chosen detachment method
165 was to use a very fine sterile swab on the internal surface of the tubes. This method required
166 prior cutting of the tube. The collected adherent bacteria were then detached from the swabs
167 by vigorous shaking (vortex) for 1 min at room temperature in 5 mL NaCl medium. In order to
168 determine the viable and cultivable bacteria number, 1mL of the previous suspension was
169 cultivated in the mass of a TSA agar for 24h. The colonies were counted after 24 hours of
170 incubation at 37 ± 1 ° C, and the number of CFU (Colony Forming Units) per support was
171 calculated. In addition, the inner surfaces of catheters in contact with *S. aureus* were observed
172 under epifluorescence microscopy (Leica DMLB, Leica Microsystems, Nanterre, France) to
173 localize the adherent bacteria. Epifluorescence microscopy also allows seeing if bacteria were
174 adequately removed from the surface after carrying out the different steps of bacterial

175 detachment. All experiments were completed at least in triplicate and repeated on three
176 different days.

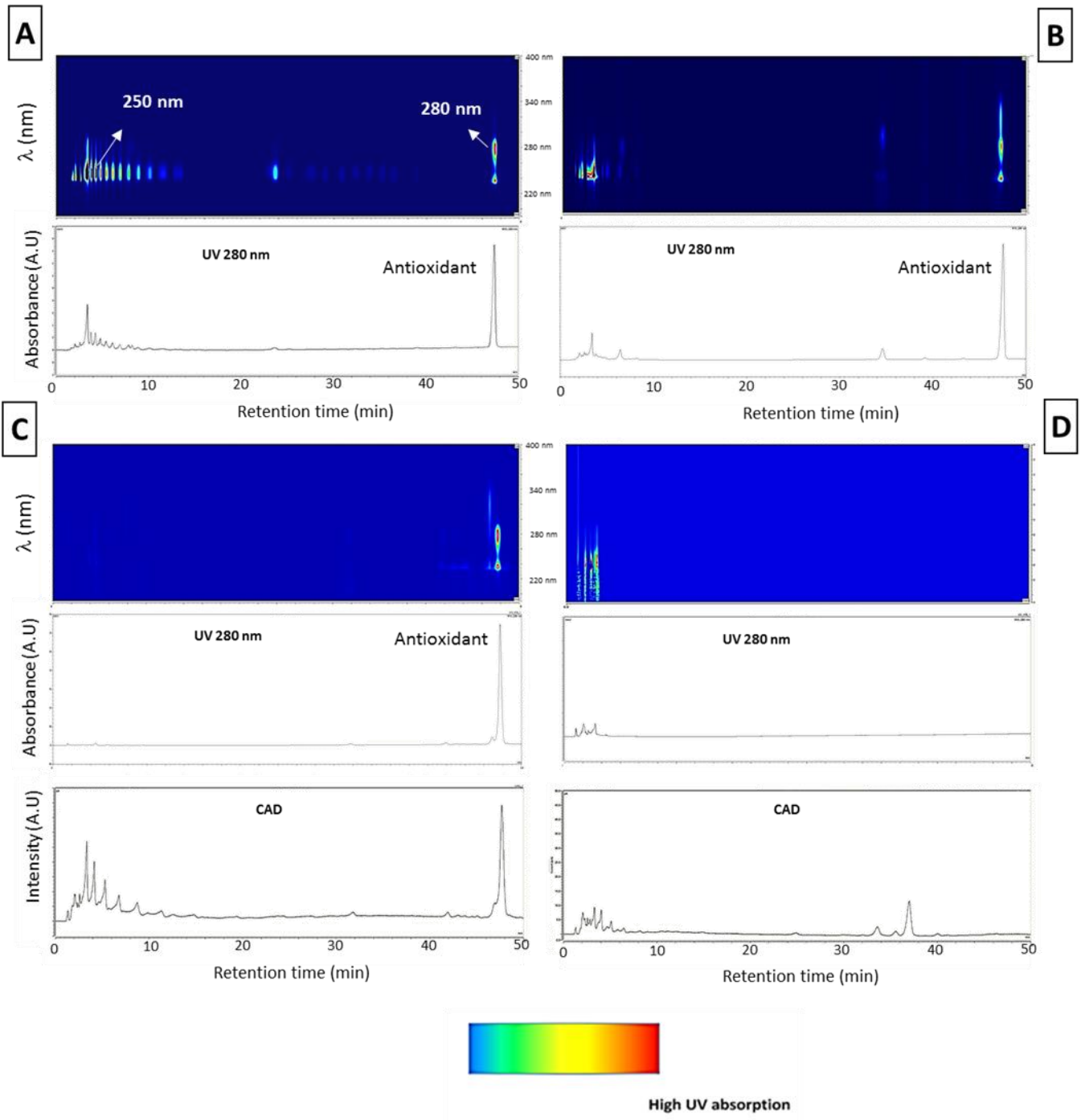
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178 **3. Results**

179 **3.1 Quantification of the molecules leached in the ethanol lock.**

180 The extractables obtained after the dissolution/precipitation (THF/MeOH) process are very
181 similar to the leachables found in EtOH 70 % incubation solutions and EtOH 70 % lock solutions.
182 However, the extracted amount is more significant, with more intense peaks in the
183 chromatograms (data not shown). Figure 2 shows the chromatograms of the leachables for
184 each PU type incubated in ethanol 70%. It should be emphasized that incubation in EtOH
185 represents a worst-case situation and does not reflect the actual position with EtOH 70% locks
186 due to the substantial difference in the (solution volume)/(tube surface) ratio. However, as the
187 quantification in EtOH 70 % lock condition is not possible, this worst case is used to give a first
188 idea about the possible leaching products and the maximal amount leached in the lock.

189 Different types of antioxidants are identified as the main extracted component (corresponding
190 to the most significant and highest peak). The good peak separation enables the quantification
191 directly in the solutions. Those antioxidants are mainly primary phenolic antioxidants (maximal
192 absorbance at 280 nm): Irganox 1076 (Octadecyl-3-(3,5-di-tert-butyl-4-hydroxyphenyl)-
193 propionate) and Irganox 1010 (pentaerythritol tetrakis[3-[3,5-di-tert-butyl-4-
194 hydroxyphenyl]propionate) are identified respectively for PEUAr 90A and PCUAr20 80A in
195 chromatograms A and B and for PCUAlk20 95A in chromatogram C. Moreover, a small amount
196 of BHT (butylhydroxytoluene) is observed as a leachable for PEUAr 90A. PCUAr40 95A has no
197 major UV absorbance peak; a smaller peak is observed in the CAD chromatogram that may be
198 attributed to another non-UV-absorbing antioxidant.



199

200 *Figure 2: Chromatograms of leachables in ethanol 70% for each PU type for 7 days of contact: DAD 3D*
 201 *chromatograms (time on the x-axis, wavelength on the y-axis, and signal intensity in color), chromatogram at 280*
 202 *nm and CAD chromatograms for A) PEUAr 90A (DAD detection) B) PCUAr20 80A (DAD detection) C) PCUAIk20 95A*
 203 *(DAD and CAD detection) D) PCUAr40 95A (DAD and CAD detection)*

204

205 The total phenolic antioxidant content in the control tube is given by the amount of extracted
 206 antioxidants and differs depending on the type of catheter. It ranges between 0.3 to 0.5 %
 207 (w/w). After 7 days, the ethanol 70 % contains small quantities of the phenolic antioxidants
 208 (150 to 180 ppm), representing less than 5% of the total antioxidant estimated content. The
 209 most significant loss of antioxidants is noticed for the polyether urethane (table 2)

	Antioxidant type	Total antioxidant estimated content	Antioxidant loss after incubation in EtOH 70% for 7 days
PCUAr20 80A	Irganox 1076	0.54% ± 0.04 (5400ppm ± 400)	148±25 ppm
PCUAlk20 95A	Irganox 1010	0.38% ± 0.02 (3800ppm ± 200)	127±18 ppm
PEUAr 90A	Irganox 1076	0.33% ± 0.01 (3300ppm ± 100)	180± 21 ppm

210 *Table 2: Antioxidant identification and quantification in the initial PU tubes and antioxidant loss after a 7-day*
 211 *ethanol lock. (n =5)*

212 Small quantities of other molecules are leached from the polymer into EtOH 70%. Most of these
 213 molecules are probably low molecular weight compounds such as monomers, oligomers,
 214 residues from synthesis and sterilization processes, and degradation products. These
 215 compounds have proximate retention times suggesting that they may be similar. For the
 216 aromatic polyurethane tubes, the absorbance in UV of these compounds is around 250 nm, an
 217 absorbance characteristic of aromatic isocyanates. For the aliphatic PCUAlk20 95A, the peaks of
 218 these compounds are only visible in the CAD chromatogram and not in the UV chromatogram
 219 (non-UV absorbing aliphatic isocyanates). These reasons support the proposition that these
 220 molecules can be isocyanate-rich entities (hard segments).

221 The polyether polyurethane PEUAr 90A shows a more considerable amount and variety of
 222 these products leached into EtOH 70%, compared to the other polycarbonate PUs. This
 223 significant migration may be due to the higher absorption of ethanol in polyether urethane and

224 a more significant amount of polymer in the device: the tube walls are indeed thicker than for
225 the other catheters, and there is no inorganic filler.

226 **3.2 Surface chemistry modifications**

227 FTIR-ATR allows the study of the chemical bonds near the material's surface (several μm in
228 depth from the surface). Table 3 shows the general attribution of the different peaks of the
229 spectra. EDX provides the relative amounts of the elements on the surface. In order to calculate
230 the distribution, the spectra of 15 zones of $(250*250) \mu\text{m}^2$ are averaged (table 4).

231 Untreated PU tubes:

232 The PEUAr 90A spectrum is characterized by certain bands, in particular, the band of H-bonded
233 C=O urethane (1701 cm^{-1}), the C-O ether band (1104 cm^{-1}) and the aromatic ring band (1596 cm^{-1}).
234 ¹).

235 The spectrum of PCUAlk20 95A is characterized by the band of the free C = O carbonate (1739
236 cm^{-1}), the H bonded C=O urethane (1692 cm^{-1}) band, and the intense band corresponding to the
237 C-O-C bond of the carbonate (1242 cm^{-1}).

238 PCUAr20 80A and PCUAr40 95A have similar spectra with bands related to the urethane (1079
239 cm^{-1}), the carbonate (1253 cm^{-1} and 1740 cm^{-1}), and the aromatic ring (1596 cm^{-1}).

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Wave number (cm ⁻¹)	PEUAr	Wave number (cm ⁻¹)	PCUAr	Wave number (cm ⁻¹)	PCUAlk
1079	vC-O-C=O (urethane)	1124	vSO4	1124	vSO4
1104	vC-O-C (ether)	1190	vSO4	1190	vSO4
1223	vC-N	1079	vC-O-C=O (urethane)	1079	vC-O-C=O (urethane)
1251	vC-O (sh)	1223	vC-N	1242	vC-O-C (carbonate)
1310	δNH urethane + vC-N	1253	vC-O	1403	δ -CH ₂
1414	C-C cycle	1310	δNH urethane + vC-N (sh)	1525	δNH urethane + vC-N
1530	δNH urethane + vC-N	1414	C-C cycle	1692	vC=O urethane H bonded
1596	vC=C cycle	1591	vC=C cycle	1740	vC=O Carbonate free
1709	vC=O urethane H bonded	1702	vC=O urethane H bonded	2848	v (symetric) CH ₂
1730	vC=O urethane Free	1740	vC=O Carbonate Free	2915	v (asymetric) CH ₂
2858	v (symetric) CH ₂	2860	v (symetric) CH ₂	3296	vNH H bonded ether
2925	v (asymetric) CH ₂	2920	v (asymetric) CH ₂	3330	vNH H bonded urethane
3296	vNH H bonded ether	3296	vNH H bonded ether		
3330	vNH H bonded urethane	3330	vNH H bonded urethane		

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Table 3: Band attribution for the different types of PU tubes

250 In general, the distribution of the elements is relatively homogenous (EDX results). The surface
 251 compositions for the control samples are carbon-rich. The highest carbon ratio is observed for
 252 the PEUAr 90A (84 %) and the lowest for the PCUAr40 95A (74%). The oxygen percentage is
 253 around 20%, except for the PEUAr 90A (16 %). When the opacifying agent amount increases
 254 from 20 to 40 % w/w in the catheters, the barium amount on the surface doubles from 1% to
 255 2%, and the sulfur content also increases (table 4).

	PCUAr20 80A		PCUAlk20 95A		PCUAr40 95A		PEUAr 90A	
	Control	EtOH lock 7 days	Control	EtOH lock 7 days	Control	EtOH lock 7 days	Control	EtOH lock 7 days
C (%)	77 ± 0.97	77.7 ± 0.8	78.8 ± 0.71	78.2 ± 0.8	74.7 ± 0.75	74.4 ± 0.9	84.3 ± 1.2	83.9 ± 1.1
O (%)	21 ± 1.2	20.5 ± 0.9	19 ± 0.85	19.5 ± 0.9	21.5 ± 0.9	21.1 ± 0.75	15.6 ± 1.26	16 ± 1.3
S (%)	0.85 ± 0.09	0.9 ± 0.09	1 ± 0.06	1.11 ± 0.08	1.6 ± 0.18	1.8 ± 0.2	-	-
Ba (%)	1.1 ± 0.33	1.05 ± 0.41	1.05 ± 0.09	1.15 ± 0.11	2 ± 0.2	2.2 ± 0.21	-	-

256 *Table 4: The general surface element distribution (atomic percentage) on the catheter surface after a 7-day EtOH*
 257 *lock compared to the control catheter surfaces*

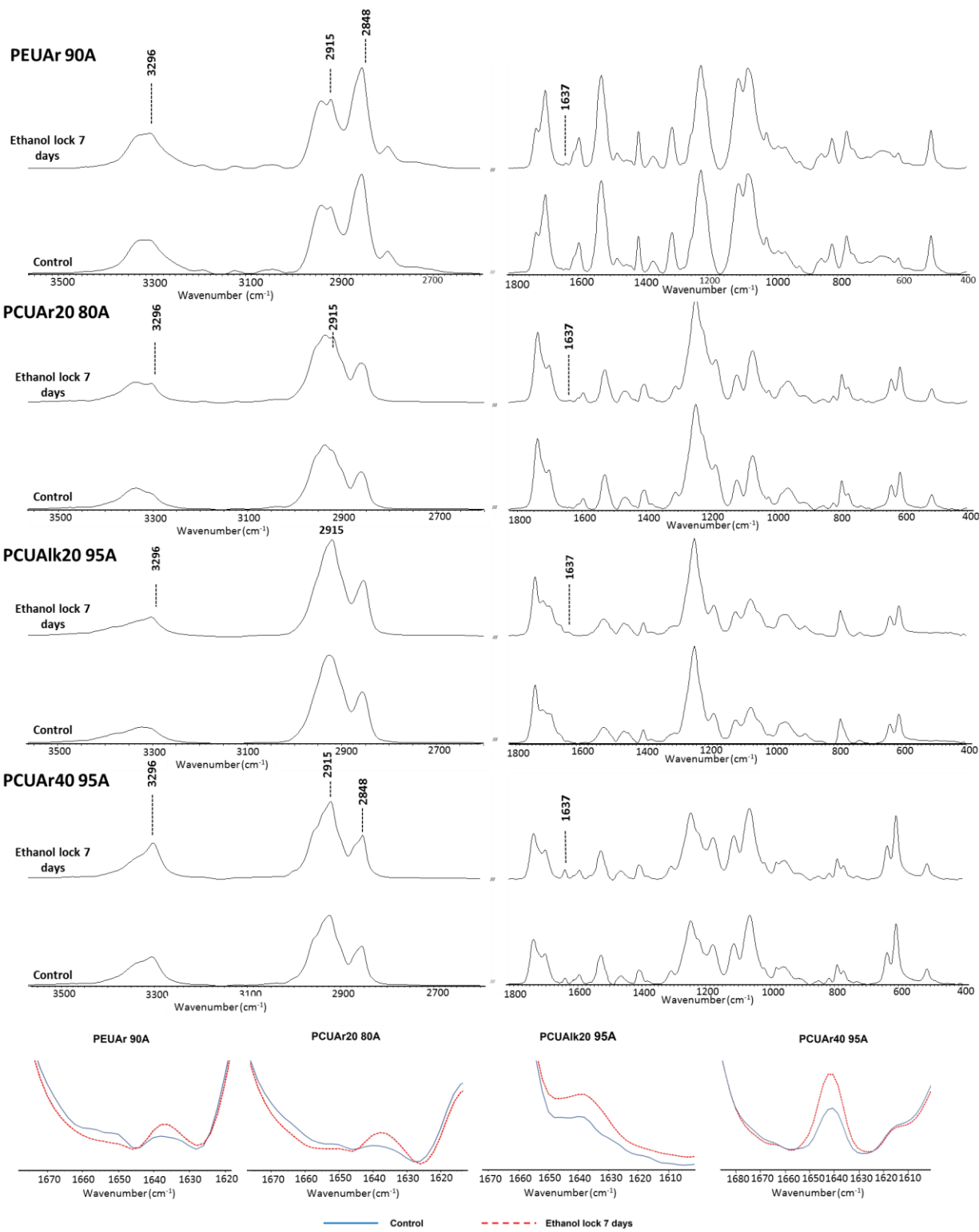
258 After EtOH 70% lock

259 The contact with the ethanol lock does not significantly impact the element distribution (EDX
 260 results) (table 4).

261 The presence of a lubricant, the ethylene-bis-stearamide (EBS), is more clearly observed on the
 262 inner surface, with changes in the absorbance of some FTIR bands corresponding to this
 263 lubricant (figure 3): ν NH at 3296 cm^{-1} , ν CH at 2915 and cm^{-1} and amide ν C = O at 1637 cm^{-1}
 264 [22]. The band at 1637 cm^{-1} is the most characteristic, since carbonyl stretching bands have a
 265 high intensity, and there is no interference with another polyurethane band. Figure 4
 266 represents the absorbance ratio of the band at 1637 cm^{-1} compared to the theoretically
 267 unaltered band at 1596 cm^{-1} for the aromatic polyurethanes or the band at 1403 cm^{-1} for the
 268 aliphatic one. It indicates that EBS is present at some points of the surface for the non-treated

269 materials, especially on the PCUAR40 95A surface, and that EBS tends to migrate further to the
270 catheter surface as it is in contact with the ethanol lock. The EBS-enrichment of the surface is
271 relatively low for PEUAR90A (less than 15%) but reaches more than 60% for PCUAR 95A.

272 Generally, the FTIR-ATR technique allows the investigation of phase separation by studying
273 hydrogen bonding. In addition, it enables the detection of degradation in both the soft and hard
274 polyurethane segments [23,24]. The hydrogen bonds are formed either between two hard
275 segments by linking the carbonyl function of one urethane to the amide function of another
276 urethane or between a soft segment and a hard segment by binding the NH of the urethane to
277 some oxygen (ether or carbonate) from the soft segment [25]. In our case, the presence of
278 additives in the PU tubes does not allow us to detect the changes or reorganization which might
279 happen because of the overlapping with polyurethane bands. Especially the presence of EBS,
280 whose surface concentration changed after the lock and which has IR absorbance in both $\nu\text{N-H}$
281 and $\nu\text{C} = \text{O}$ regions, makes it difficult to assess any change due to chain reorganization.
282 Concerning the soft segment degradation, the decrease in the band at 1104 cm^{-1} and the
283 appearance of a new band at 1174 cm^{-1} in a PEU spectrum is usually attributed to the chain
284 scission of the ether soft segment chains and further cross-linking. The critical band to highlight
285 degradation for the carbonate polyurethanes is the $\nu\text{C-O}$ carbonate band at about 1250 cm^{-1} .
286 None of these changes are detected after locking with EtOH 70% for 7 days.



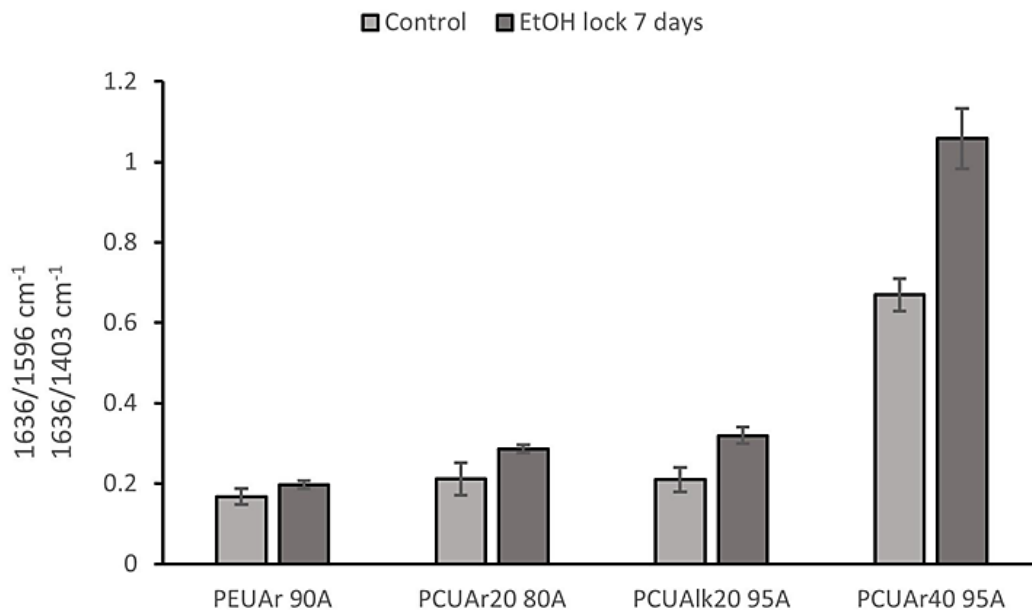
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288

Figure 3: ATR-FTIR spectra of the different PU tubes after a 7-day EtOH lock compared to control spectra

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290 Hard segment degradation is usually highlighted by the absorbance decrease of the bands at
291 1530 and 1223 cm^{-1} and the concomitant appearance of a new band at 1650 cm^{-1} , which is
292 related to a free aromatic amine. This amine is a product of urethane linkage degradation.
293 These changes are also not detected after contact with EtOH.



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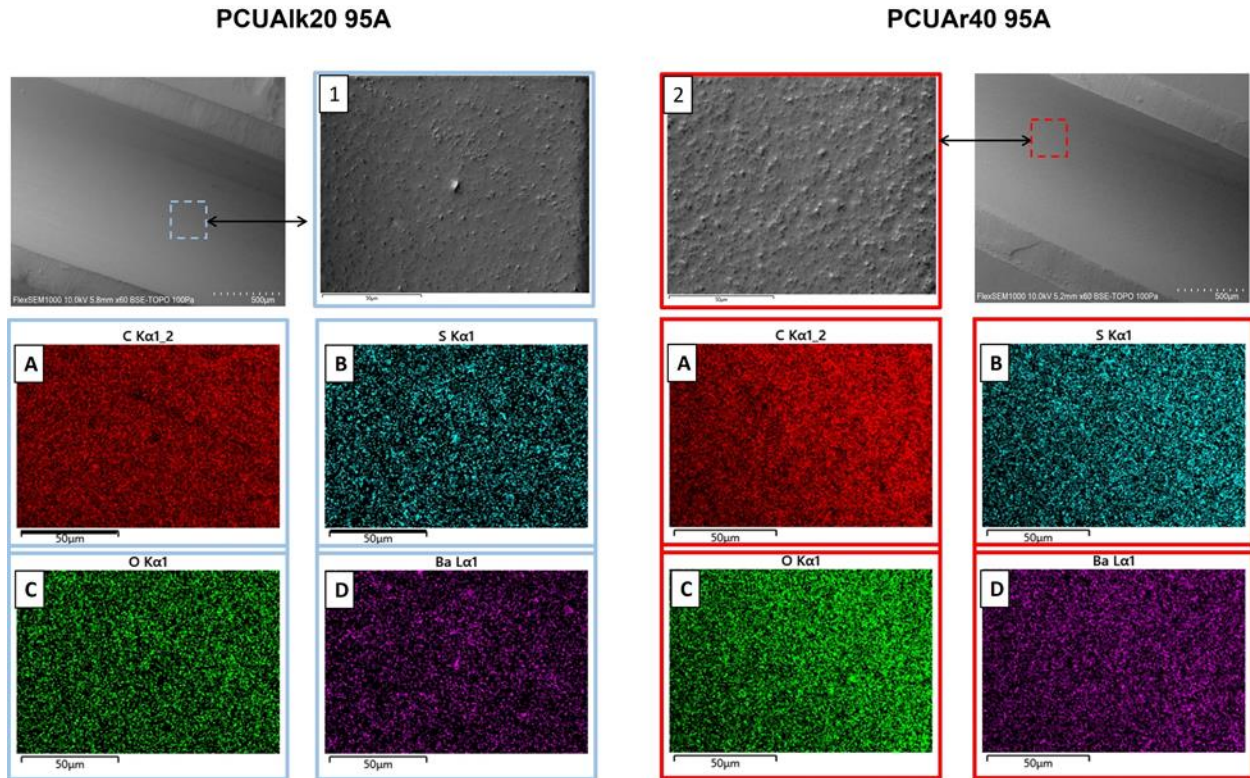
295 *Figure 4: the ratio of band absorbance 1636/1596 cm^{-1} for PEUAr 90A, PCUAr20 80A, and PCUAr40 95A and*
296 *1636/1403 cm^{-1} for PCUAlk20 95A after 7 days EtOH lock compared to control catheters*

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299 3.3 Surface topography modifications

300 The topography of the catheters is studied by scanning electron microscopy coupled with
301 energy dispersive x-rays (SEM-EDX) and by atomic force microscopy (AFM).

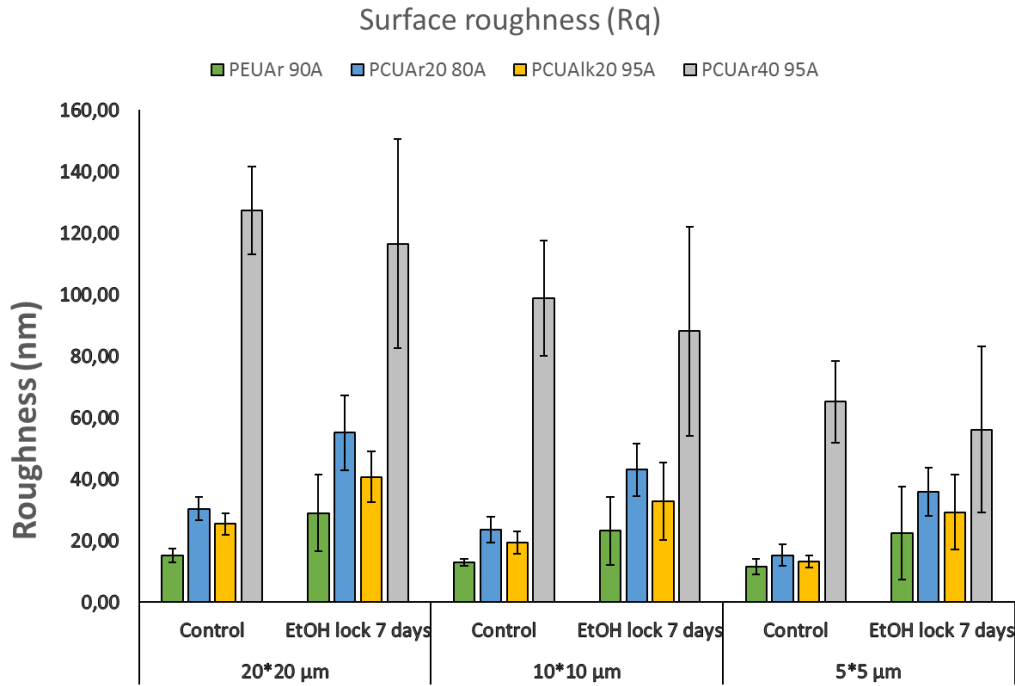


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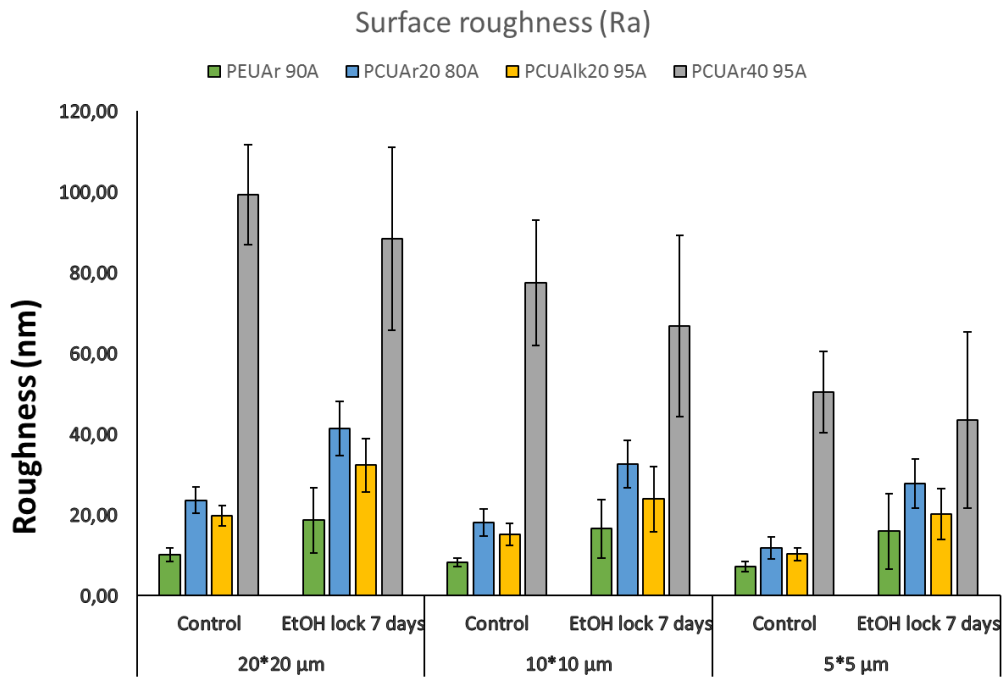
303 *Figure 5: SEM images of untreated PCUAlk20 95A (1) and PCUAr40 95A (2) inner surface (BSE/topographic/ low*
 304 *vacuum mode 100 Pa /10.0kV) showing the general aspects and the granular structure attributed to BaSO₄*
 305 *particles. .Corresponding energy dispersive X-ray (EDX) elemental mapping for C (A), S (B), O (C) and Ba (D) are*
 306 *given.*

307 Control samples:

308 The inner surface of the control catheter tubes is generally relatively smooth and homogenous.
 309 Using the SEM with low magnification shows the presence of parallel striations along the
 310 direction of extrusion on the length of the tube (Figure 5). Figure 6 shows the roughness
 311 averages R_a and R_q of the four different types of tubes obtained by AFM (n=15) for (20*20),
 312 (10*10), and (5*5) μm^2 images. The same trend is observed for all scan sizes. The PCUAr40 95A
 313 catheter, which contains the highest ratio of radio-opaque particles, has by far the surface with
 314 the highest roughness compared to the other tubes ($R_q=128\text{ nm}/ R_a=100\text{ nm}$). On the contrary,
 315 the PEUAr 90A tube contains no radio-opaque charge and has a very smooth surface with low
 316 roughness. The values for the PCUAr20 80A and PCUAlk20 95A catheters are comparable ($R_q =$
 317 $25\text{-}30\text{ nm}/ R_a=20\text{-}25\text{ nm}$).



318

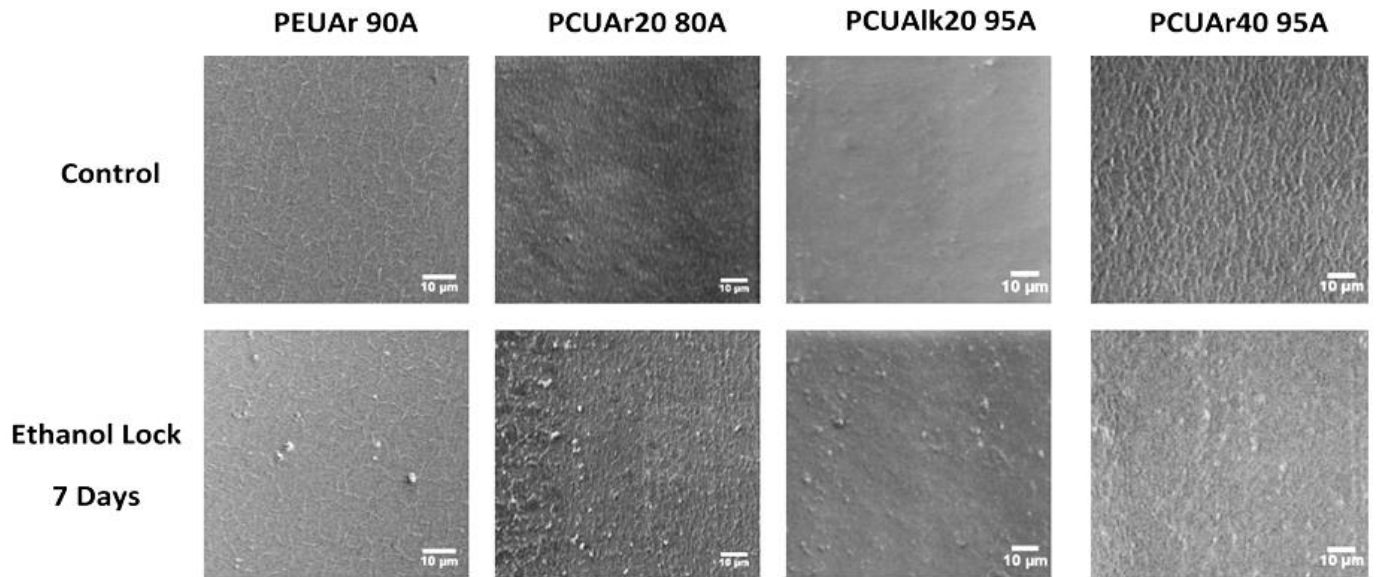


319

320 *Figure 6: Surface roughness (R_q and R_a) of PU tube inner surface after a 7-day EtOH lock compared to control*
 321 *catheter surfaces for 20*20, 10*10, and 5*5 μm^2 areas*

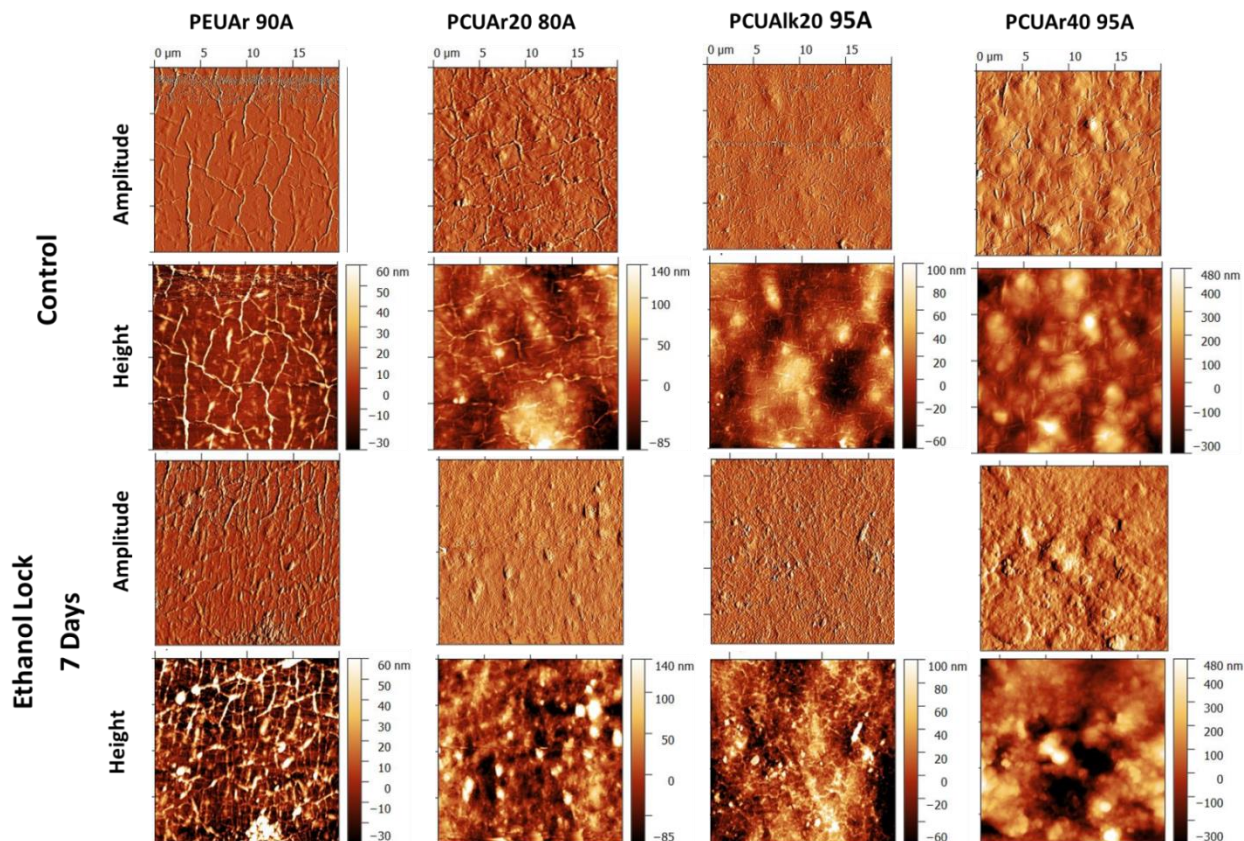
322 With higher SEM magnification using secondary electron mode (allowing studying the surface
 323 with higher resolution) (figure 7) and with AFM (figure 8), a network of thin protrusions is
 324 observed on specific zones of the surface, in addition to the granular structure due to BaSO_4

325 particles (figure 5). These protrusions are thin. The network is regular, expanded, and highly
326 visible on the surface of the PEUAr 90A catheter. It is also visible for PCUAlk20 80A and
327 PCUAlk40 95A but less apparent for the PCUAlk20 95A catheter (see the amplitude images in
328 figure 8). AFM quantifies the size of these surface features: the protrusions' width and height
329 are measured in figure 9. They are a few dozen nanometers high (50-80 nm) and less than 0.5
330 micrometers wide.



331

332 *Figure 7: SEM images (SE mode /2.0 kV) of the PU tube inner surface after a 7-day EtOH lock compared to control*
333 *catheter surfaces. These images show the thin protrusion network structure and the increased number of deposits*
334 *on the surface after the lock.*

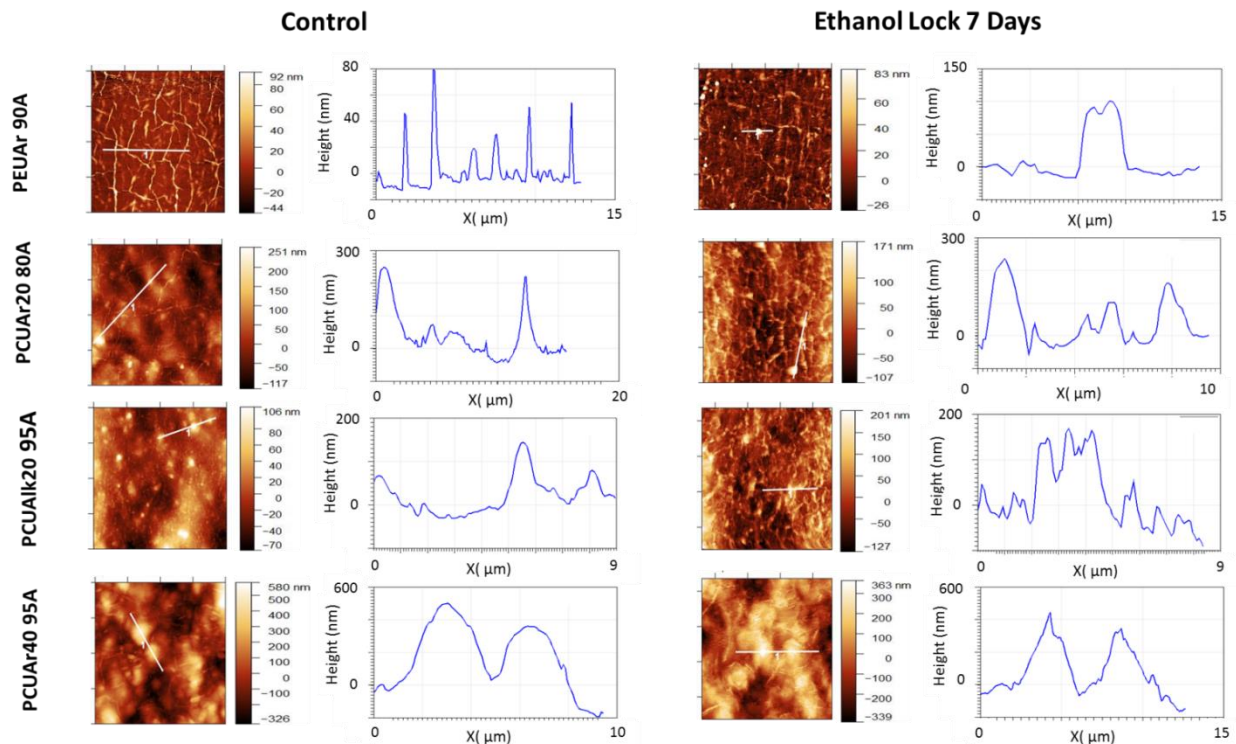


335

336 *Figure 8: AFM amplitude and height images (20*20) μm² of PU tubes inner surfaces after a 7-day EtOH lock*
 337 *compared to control catheter surfaces*

338 High spots up to hundreds of nanometers are observed on the AFM images of the radio-opaque
 339 catheter surface (figure 8). The width of these spots is 1-2 μm for the PCUAr20 80A and
 340 PCUAlk20 95A catheters and up to 4 μm for the PCUAr40 95A catheters (Figure 9). In order to
 341 better understand the chemistry of the tubes' inner surface, an AFM-IR analysis is performed.
 342 This technique combines the topographic study with the nanoscale spectroscopic analysis
 343 [26,27]. The images are relatively similar to those obtained in tapping mode. The IR spectrum is
 344 performed at selected points of interest. For example, in Figure 10 A, the spectrum
 345 corresponding to the high spot is characteristic of a barium sulfate-rich area as the bands at
 346 1124, and 1200 cm⁻¹ are higher compared to the background polymer spectrum, which is
 347 characterized by the bands in the C = O absorbance region (1700-1740 cm⁻¹).

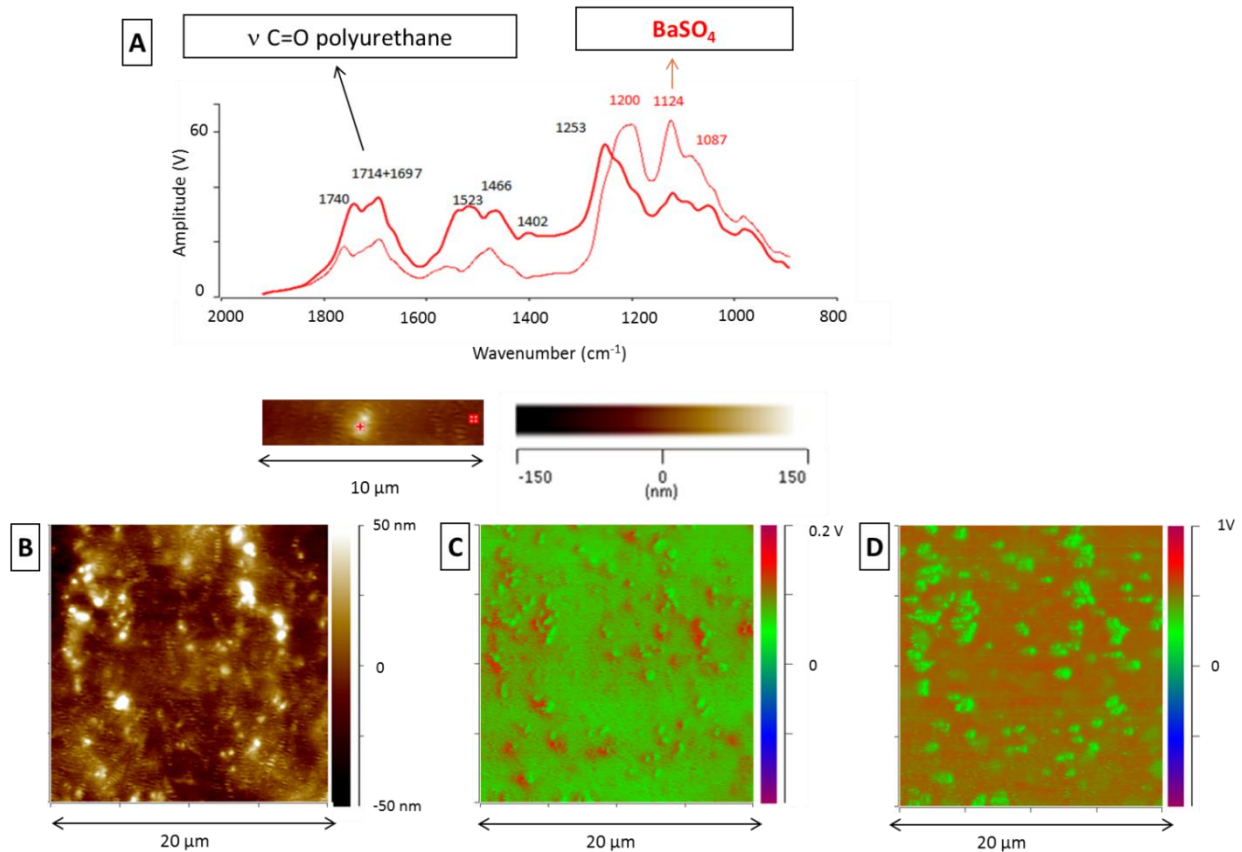
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Figure 9: AFM height images and profiles of PU tube inner surface after a 7-day EtOH lock compared to control catheter surfaces (the profiles correspond to the white line on the AFM images)

352 The same approach is used to carry out a surface mapping using the 1124 (BaSO_4) and 1740 cm^{-1}
353 1 (PU) absorption bands (Figure 10 C, D); 1740 cm^{-1} lower absorbance and 1124 cm^{-1} higher
354 absorbance regions are overlaid and match the high points previously observed on the height
355 images (figure 10 B). It confirms that these points are due to the presence of the BaSO_4
356 particles.



357

358 *Figure 10: A) IR spectrum of a high spot observed on the height image below and attributed to a BaSO₄ particle*
 359 *(thin line) compared to a spectrum characteristic of the rest of the PCUAIk20 95A inner surface (bold line) B) 20X20*
 360 *mm² height image of the inner surface of PCUAIk20 95A tube C) mapping at 1124 cm⁻¹ band absorbance for the*
 361 *same area and D) mapping at 1740 cm⁻¹ band absorbance for the same area.*

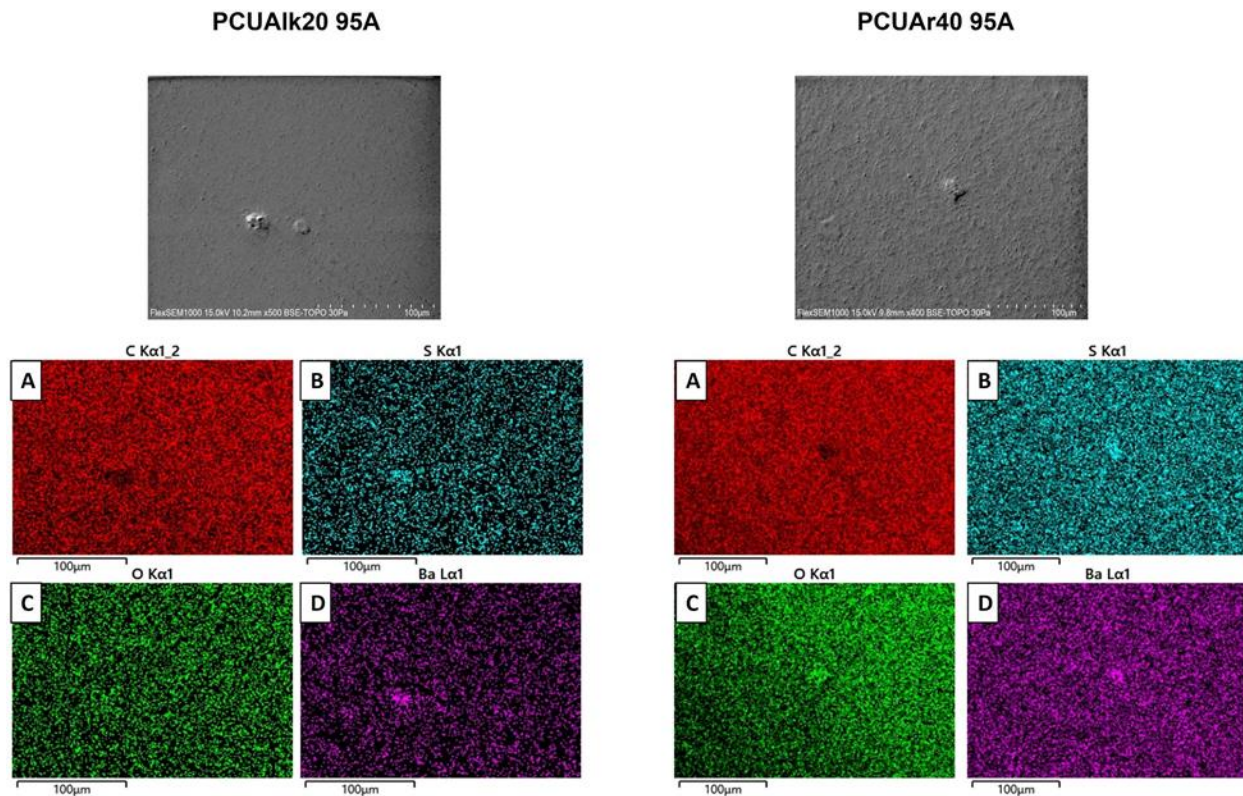
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363 After 7 days of ethanol 70 % locking, the inner surface of the tubes remains intact: no cracks,
 364 notches, nor pits are observed by SEM (figure 7).

365 The surface texture is not much impacted. The most noticeable change is the increasing
 366 number of small deposits or particles on the surface for all types of PU catheters (figure 7 and
 367 figure 8). Comparing control to ethanol-locked samples, the surface of the PEUAr 90A seems to
 368 be the most impacted by these deposits because its initial very smooth surface becomes less
 369 homogenous with the appearance of some spots (1 micron wide and around 100 nm high, as
 370 shown by figure 9). For the radiopaque tubes, some changes in the distribution of the higher
 371 points occur with the beginning of an aggregation phenomenon on 10-20 μm zones (figure 11).
 372 By examining the tube surface with energy-dispersive X-ray (EDX) analysis used in conjunction

373 with SEM, those aggregations are attributed to BaSO₄ (figure 11). The thin protrusion network
374 is less clearly visible on some areas of the inner surface of radiopaque catheters (figure 8).

375 Concerning the surface roughness, the dispersion of the results increases strongly after the lock
376 (+30-35%), indicating a more heterogeneous surface after the ethanol lock. For PCUAr4095A,
377 the roughness decreases on average for all the scan sizes, even if the differences between the
378 roughness values are not statistically significant (figure 6). The opposite trend is observed for
379 the other tubes.



380
381 *Figure 11: SEM images of PCUAIk20 95A and PCUAr40 95A inner surface after locking 7 days with EtOH*
382 *(BSE/topographic mode/ low vacuum mode 30 Pa /15.kKV) showing the aggregation of the BaSO₄. Corresponding*
383 *energy dispersive X-ray (EDX) elemental mapping for C (A), S (B), O (C) and Ba (D) are given*

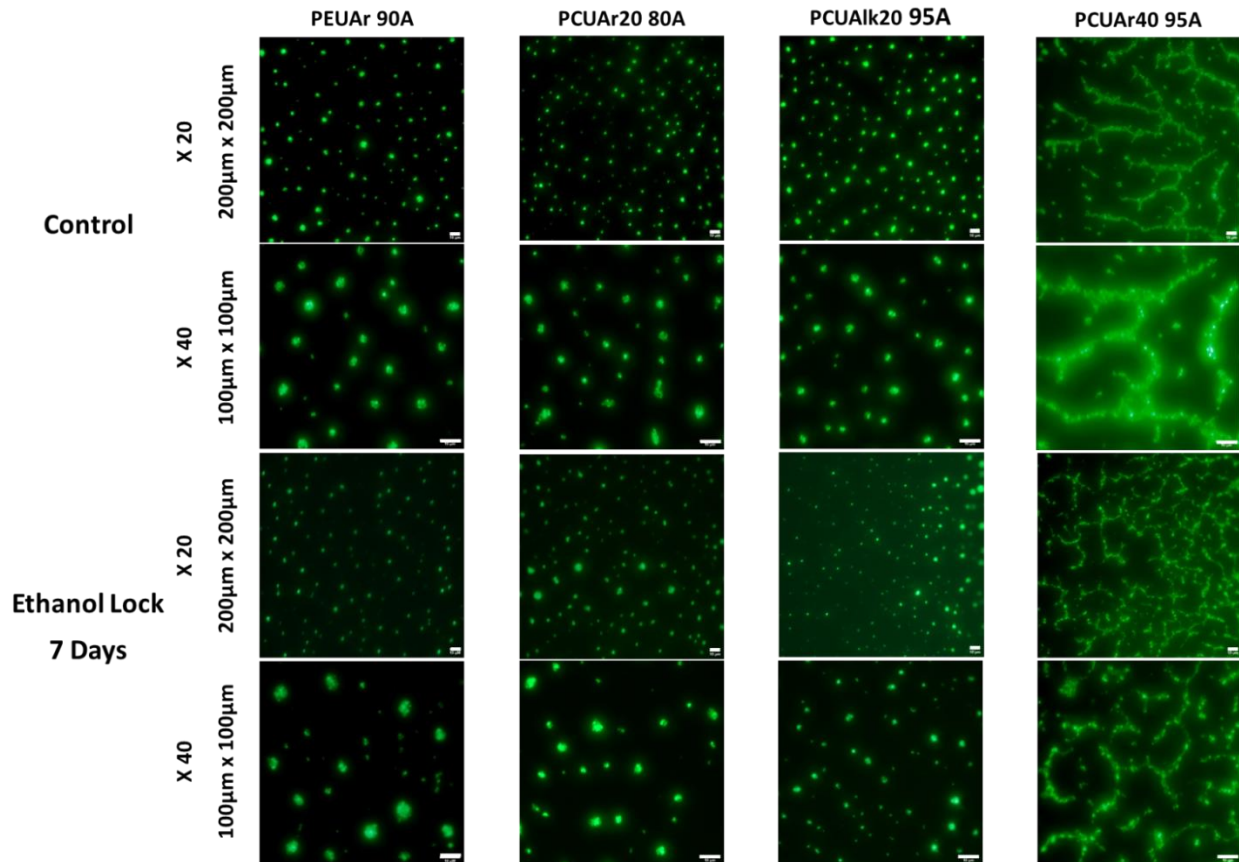
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387

388 **3.4 Bacterial adhesion**

389 Studying bacterial adhesion to the central catheter surface is essential, as adhesion is crucial in
390 initiating colonization and subsequent infection. Any change in the surface properties can
391 modify the bacterial adhesion on the catheter surface.

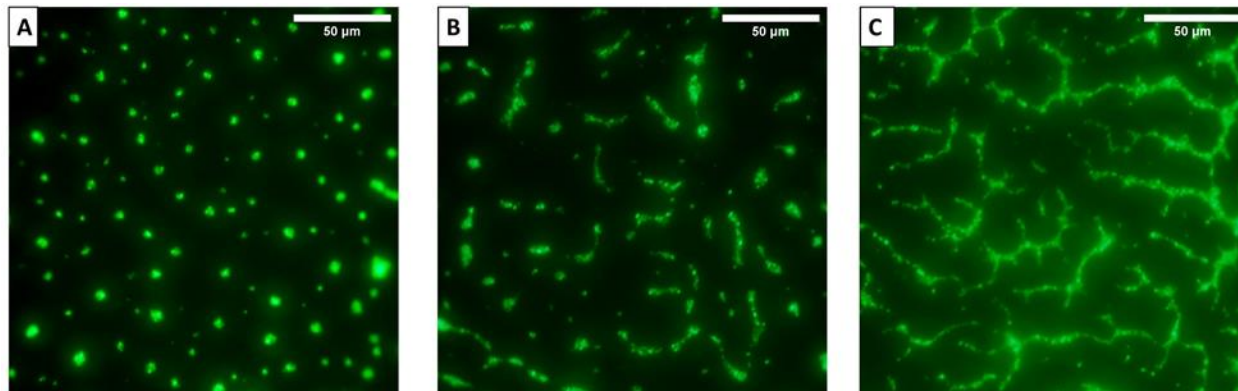
392 *S.epidermidis* and *S.aureus* were chosen to study the bacterial adhesion to the inner surface of
393 the different types of polyurethane tubes before and after the EtOH lock because coagulase-
394 negative strains (C-NS), especially *S.epidermidis* [28] and *S.aureus*, are the most common
395 pathogens causing hospital bloodstream infections [29].

396 The observed bacterial adhesion pattern is made up of clusters or aggregations of bacteria.
397 Some areas of the PCUAr40 95A inner surface exhibit particular adhesion morphologies: the
398 bacteria follow a specific branched pattern on the surface (Figure 12).



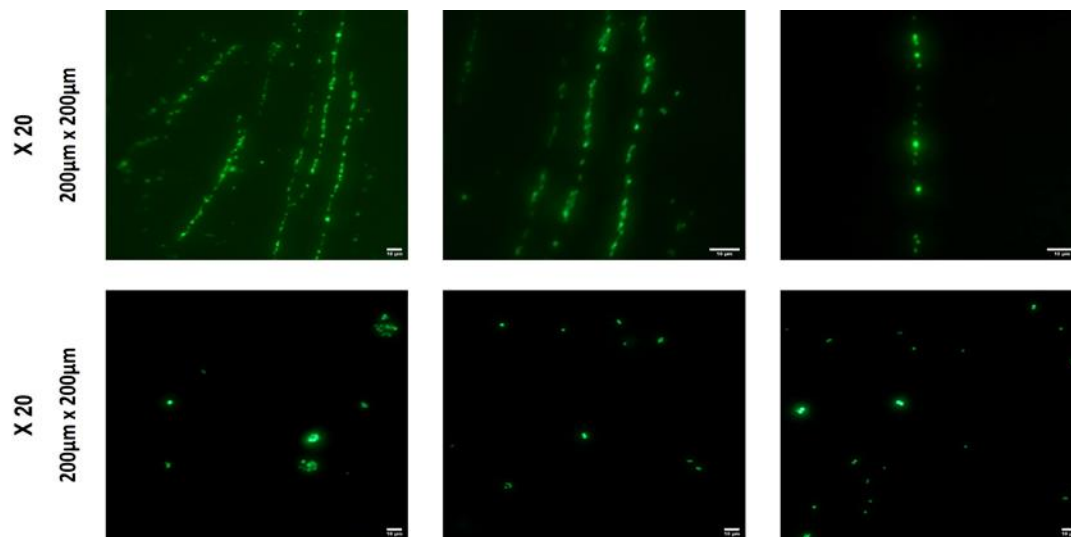
399
400 *Figure 12: fluorescent images of S.aureus adhesion on the inner surfaces of PU tubes after a 7-day EtOH lock*
401 *compared to control catheter surfaces (the scale bar in white is 10 µm for all images)*

402 The tests were carried out with 10^7 , 10^8 , and 10^9 CFU/mL bacterial suspensions of *S. aureus*. As
403 the concentration increases, this branched pattern appears on the other tubes, but to a lesser
404 extent for PEUAr 90A (Figure 13).



405
406 *Figure 13: fluorescent images of S.aureus showing the evolution of bacterial adhesion on the inner surface of*
407 *PCUA1k20 95A A) 10^7 B) 10^8 C) 10^9 CFU/mL suspension (the scale bar in white is 50 μm for all images)*

408 As mentioned in Materials and Methods, the detachment method uses a very fine swab and
409 requires prior catheter cutting to proceed to the enumeration of adherent bacteria. The cutting
410 and the swab friction may impact the results a little, but few bacteria remain on the inner
411 surface except those trapped in the extrusion striations described before (Figure 14).



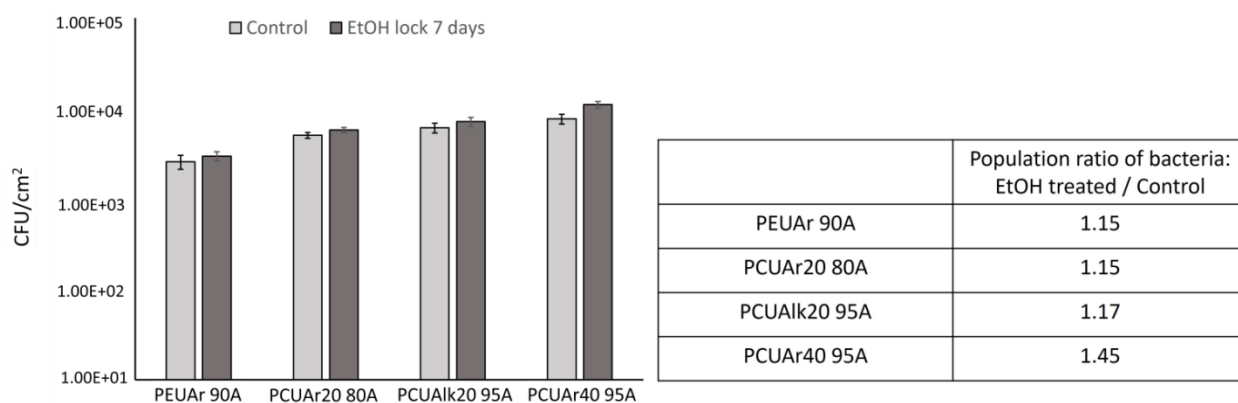
412
413 *Figure 14: fluorescent images of remaining S.aureus after detachment from the surface of PCUAr40 95A control*
414 *samples (the scale bar in white is 10 μm for all images)*

415 Regarding the number of bacteria counted, the PEUAr 90A surface shows the lowest bacterial
416 adhesion. In contrast, the PCUAr40 95A surface, which contains the highest level of $BaSO_4$,

417 shows the highest with a difference of about 0.5 log. No significant difference is observed
 418 between the aromatic and aliphatic polyurethanes.

419 After the ethanol lock, changes in bacterial adhesion to the inner surface occur. *S. epidermidis*
 420 adheres slightly higher to the ethanol-treated PU, but this difference is small and insignificant
 421 to impact the clinical level. The most substantial effect is observed for the PCUAr40 95A
 422 catheter (Figure 15).

423



424

425 *Figure 15: Bacterial adhesion (S. epidermidis) on the inner surface of PU tubes expressed in CFU/cm² and population*
 426 *ratio of bacteria after a 7-day EtOH lock compared to control catheters*

427 **4. Discussion**

428 This work investigated the possible impact of EtOH lock 70% on the inner surface of different
 429 polyurethane tubes after 7 days of contact.

430 Overall, after 7 days of ethanol lock, the results showed that the surface of all polyurethane
 431 tubes did not present any remarkable evidence of degradation in soft or hard segments, as
 432 shown by the FTIR-ATR results and by the AFM and SEM images.

433 On the other hand, the polymeric material of the tubes was able to absorb ethanol at different rates and
 434 ratios, depending on the chemical nature of the polymer. As shown by the results of liquid
 435 chromatography, this absorption promoted the extraction of small quantities of low molecular weight
 436 compounds from the bulk and the surface of the tubes. These molecules consisted in part of
 437 residues of synthesis, oligomers, and degradation products. Most of these molecules had a

438 maximum absorbance of 250 nm for aromatic polyurethane. They were not visible on the UV
439 chromatogram of the aliphatic PUs, suggesting they were isocyanate-rich products. The results
440 were consistent with previous studies, which focused on the leaching of compounds from
441 extruded polyurethane catheters, as these catheters were in contact with alcohol. These
442 studies have demonstrated that these leached compounds were additives (such as
443 antioxidants) and hard segment-rich oligomers [30]. Yokoama et al. [31] have detected a
444 polyurethane chain extender (1,4-butanediol) in ethanol after catheter immersion 24h in
445 ethanol or after dynamic infusion conditions (30ml/h for 24h). In this last case, the chain
446 extender release was about 130 µg. Msakni et al. have shown that products tend to migrate
447 faster and to a greater extent with a higher concentration of ethanol [32]. They have
448 demonstrated that for carbothane polyurethane immersed in 95% ethanol, the release of
449 leachables at 37°C was quick and primarily occurred in the first 4 hours of contact. However,
450 the leachable amount was minimal for lower ethanol percentage (40%) and shorter contact
451 time. So, because of the possible toxicity of the leached products, they have suggested that a
452 lock of 30 min with 40 % EtOH was safe and effective in preventing infectious complications.
453 Our results suggest also aspirating the EtOH lock after the contact period and rinsing the tubes
454 is recommended.

455 Under our study conditions, EtOH extracted antioxidants. These antioxidants are added to the
456 polymer to protect it from the oxidative environment. By performing a worst case (total
457 immersion of the tube), the antioxidant loss was 3-5% after 7 repeated days of ethanol locking.
458 This low loss will have a minor impact on the oxidation of the tubes. However, repeated locks
459 or locks for more prolonged periods might lead to higher migrations.

460 Ethylene bis stearamide (EBS) migration to the surface is another consequence of ethanol
461 contact. EBS has a hydrophobic nature, and its migration may lead to more hydrophobic
462 surfaces of polyurethane tubes.

463 The dimensions, the chemical structure, and the organization of the topographical features
464 influence the surface properties such as roughness and hydrophobicity. In our case, the surface
465 features were nanostructured with thin protrusion networks. However, microscale structures

466 were also present, such as the high spots related to BaSO₄ particles for the radio-opaque tubes.
467 These BaSO₄ particles increased the surface roughness significantly. The higher the BaSO₄
468 percentage, the higher the roughness. The contact with the ethanol lock increased the
469 irregularities of the inner surface of the PU tubes. The roughness increased for the EtOH-locked
470 tube, and the surface became less homogenous. Due to the extraction power of EtOH, the
471 number of deposits on the surface increased, as supported by the observation of the EBS
472 exudation and other compounds' leaching. The structure of the surface became less uniform,
473 maybe due to other factors, such as the mechanical stress resulting from the successive
474 absorption and desorption processes of ethanol and the modified distribution of the BaSO₄
475 particles (tendency to merge). In addition, as the exudation of EBS was particularly strong in the
476 case of PCUAr95A, it could explain, conjointly to a more substantial aggregation phenomenon
477 (more particles initially for this tube), the texture modification observed (the roughness is
478 reduced compared to the control sample). However, we did not highlight any damage to the
479 inner surface as observed previously in the case of ethanol contained in etoposide formulation
480 (ratio around 30%). In this case, Yokohama et al. have noticed [33] that after 24 hours of
481 infusion, cracking of the inner wall and spot-like melting occurred. The study of Msakni et al.
482 [32] has shown that increasing the ethanol content and the contact time increased the surface
483 degradation with the apparition of flake structures. However, they have not highlighted the
484 appearance of any cracks. Their control surface was granular, but the origin of this granular
485 structure has not been discussed (no information on the presence of any radio-opaque agent in
486 their carbothane catheter). After contact, the granular structure disappeared, and flakes
487 appeared. No modification was observed for short times and low ethanol content (30 min 40%
488 EtOH). Modifications were perceptible after 4 h and for EtOH contents higher than 60%.

489 The bacterial adhesion was assessed to detect any alteration after EtOH locking. For
490 other locks, such as heparin, it has been shown that the lock promoted biofilm formation [34].
491 Instillating EtOH is known to reduce the infectious risk for the patient. However, as it modified
492 the surface features, the ability of bacteria to adhere to a catheter surface can change
493 (positively or negatively) between two locks. Several physicochemical and topographical
494 factors, such as surface energy, electrostatic charge, and hydrophobicity, influence this ability.

495 [3,35,36]. In most cases, the positive surface charge effectively promotes bacterial adhesion
496 (positive surface charge attracts the negative charge of most bacteria). The effect of roughness
497 on adhesion is much more complex. Mean roughness values such as R_q or R_a are not always
498 relevant factors regarding bacterial adhesion because identical values can correspond to
499 surfaces with very different textures and configurations. The ability of the bacteria to colonize a
500 surface depends on the shape and the scale of the surface features: an increase in roughness
501 can, for example, limit the effect of rinsing as the bacteria are trapped and protected by the
502 roughness, and it can offer to the bacteria a higher surface area to adhere. For instance, the
503 detachment of $BaSO_4$ particles from the surface of hemodialysis catheters creates holes on the
504 surface that promote bacterial proliferation [6]. However, asperities at a smaller scale than the
505 bacterium can limit the adhesion force to the surface by limiting the contact between the
506 bacterium surface and the material surface [37]; it can even cause cell death in the case of very
507 sharp nanopillars on the surface [38].

508 The presence of the hydrophobic EBS at some areas of the surface, the amount of electrostatic
509 charge brought to the surface by $BaSO_4$, and the surface roughness and heterogeneity that
510 conform or not to the bacterial shape may alter the homogenous distribution of the bacteria at
511 the surface. All these factors were more accentuated for the PCUAr40 95A catheter, which
512 exhibited a higher $BaSO_4$ ratio and a greater EBS exudation. These accentuated factors might
513 explain the exhibition of a particular pattern of bacteria distribution on the PCUAr40 95A
514 surface, even for the lower bacterial suspension concentrations. The 7-day ethanol lock
515 resulted in surface topography modifications and increased the surface hydrophobicity because
516 of further EBS exudation. However, it did not significantly affect the initial bacterial adhesion:
517 the little increase in the CFU on the surface of the treated catheter was statistically significant,
518 but the increase, which was less than 1 log, was not “microbiologically” relevant. It should be
519 noted that a higher adhesion increase occurred for the PCUAr40 95A, which had the strongest
520 ethanol-promoted EBS exudation. In the future, it should be checked that the observed surface
521 changes do not promote biofilm formation and growth.

522

523 **Conclusion**

524 The surface state of polyurethane catheter tubes depends on the catheter composition, the
525 polymer additives, the manufacturing processes (extrusion and sterilization), and the storage
526 conditions. Especially the presence of the BaSO₄ radiopaque agent particles highly impacts the
527 surface roughness.

528 Although EtOH lock does not cause any critical degradation of the polymer material resulting in
529 cracks or pits on the surface, locking with EtOH 70% for 7 days impacts the surface properties of
530 polyurethane catheters. The EtOH extracts low molecular weight products from polyurethane
531 and favors the migration of additives to the surface. A radio-opaque BaSO₄ particle aggregation
532 tendency also occurs after locking with EtOH.

533 Though, these modifications have a low and insignificant impact on bacterial adhesion on the
534 inner surface. So EtOH is not only an efficient antibacterial agent, it does not promote any
535 higher risk of promoting bacterial adhesion and so infections between two locks.

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538 French Ministry of Research with a partnership with Vygon company.

539

540 **Data availability statement**

541 Supporting data is not available.

542

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