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Regular Article

Interfacial protein adsorption behavior can be connected across a wide range of timescales using the microfluidic EDGE (Edge-based droplet GEneration) tensiometer

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ABSTRACT

Hypothesis: Our hypothesis is that dynamic interfacial tension values as measured by the partitioned-Edge-based Droplet GEneration (EDGE) tensiometry can be connected to those obtained with classical techniques, such as the automated drop tensiometer (ADT), expanding the range of timescales towards very short ones. *Experiments*: Oil-water and air-water interfaces are studied, with whey protein isolate solutions (WPI, 2.5 – 10 wt %) as the continuous phase. The dispersed phase consists of pure hexadecane or air. The EDGE tensiometer and ADT are used to measure the interfacial (surface) tension at various timescales. A comparative assessment is carried out to identify differences between protein concentrations as well as between oil-water and air-water interfaces. *Findings*: The EDGE tensiometer can measure at timescales down to a few milliseconds and up to around 10 s,

while the ADT provides dynamic interfacial tension values after at least one second from droplet injection and typically is used to also cover hours. The interfacial tension values measured with both techniques exhibit overlap, implying that the techniques provide consistent and complementary information. Unlike the ADT, the EDGE tensiometer distinguishes differences in protein adsorption dynamics at protein concentrations as high as 10 wt% (which is the highest concentration tested) at both oil–water and air–water interfaces.

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1. Introduction

Emulsions are extensively employed in a variety of food products and consist of at least two immiscible phases - namely aqueous and oil. The most common food emulsions contain oil droplets dispersed in a water phase so-called oil-in-water (O/W) emulsions [20,24,39]. The emulsification process initiates droplet formation (accompanied by an increase in the interfacial area), leading to an increase in the Gibbs free energy of the system. This generates a driving force for re-coalescence that can be prevented by the use of emulsifiers that allow the decrease of interfacial tension (γ), and thus the free energy. The stabilization of the droplets thereby occurs when these emulsifiers adsorb at the droplet interface [4,24,39]. The competing processes of droplet formation and recoalescence, in case of insufficiently fast droplet stabilization, are highly dynamic and occur at inherently short timescales (in the order of sub-seconds) [34,39]. For instance, in industrial processes that rely on high-pressure homogenization systems, this timescale is \sim 0.1–30 ms [35].

This underscores the critical importance of understanding early effects occurring at the interface to eventually arrive at stable emulsion design. The dynamic interfacial tension (γ_d) is indicative of these effects and changes over time. This influences not only the droplet size (during droplet formation and re-coalescence) but also, through that, the bulk properties (e.g., rheological properties) of an emulsion [7,21,24]. Thus, measurement of the dynamic interfacial tension of ingredients (especially of natural origin such as food proteins) at timescales relevant to industrial processes is a first crucial step in assessing emulsifier properties for stable emulsion production.

Typically, food emulsions and products contain proteins within a concentration range of 0.5 - 10 % [4,16,32,37] and the emulsification process is extremely fast. The main drawback of existing dynamic interfacial tension measurement methods is that the required time to record the first measurement is long when compared to large-scale emulsification processes. In an automated drop tensiometer (ADT), the measurement typically starts after slightly less than a second [3], which hampers the acquisition of early-stage interfacial effects. Moreover, it cannot distinguish effects created by the use of high emulsifier concentrations, resulting in the same 'equilibrium' interfacial tension value. This highlights the need of developing innovative techniques capable of measuring dynamic interfacial tension under relevant process and product conditions.

To address these challenges, researchers have explored microfluidic methods for measuring interfacial, and surface tension [6,8,14,19,22,36,40,43]. Within our research group, the microfluidic partitioned-Edge-based Droplet GEneration chip (partitioned-EDGE, hereafter referred to as EDGE) plays a special role. As introduced by Deng et al. [9], this micro-tensiometer is based on a balance between two opposing forces, namely the Laplace pressure of the confined interface and the external pressure applied into the system. Droplet formation takes place when the externally applied pressure exceeds the Laplace pressure, which is determined by emulsifier adsorption [10,24]. The droplet formation frequency as a function of applied external pressure can be used to determine the dynamic interfacial tension at very short timescales [10].

The EDGE tensiometer has been used for fast-adsorbing surfactants (i.e., the low molecular weight sodium dodecyl sulfate) [10]. In the current study, we expand its use to whey protein isolate (WPI), a commonly protein emulsifier, and validate the findings with ADT results at complementary timescales. Furthermore, we explore if the EDGE tensiometer could distinguish effects occurring at high WPI concentrations (2.5 - 10 wt%) that cannot be distinguished using classical techniques. Finally, we compare the outcomes obtained at the oil–water and air–water interface. In doing so, we gain unique insights into interfacial behavior.

2. Materials and methods

2.1. Materials

The dispersed phase consists of hexadecane (>99 %, Alfa Aesar, USA) stripped with alumina powder (MP EcoChrom ALUMINA N -Super I, Biomedicals) to remove impurities, or of air. Whey protein isolate (WPI, purity 97.0-98.4 %, BiPro®, Davisco, Switzerland) solutions are prepared in deionized water (Milli-Q, Merck Millipore) at concentrations ranging from 2.5 to 10 wt%. These WPI solutions serve as the continuous phase of the emulsions or foams. Tween 20 (2-[2-[3,4-bis (2-hydroxyethoxy)oxolan-2-yl]-2-(2-hydroxyethoxy)ethoxy]ethyl dodecanoate, P1379, ≥40 %, Sigma-Aldrich, USA) is also applied as the continuous phase of oil-in-water systems for comparative purposes. Prior to experimentation, the aqueous solutions are filtered using 0.22 µm PES (polyethersulfone) filters (Merck, Ireland). Chip cleaning procedures involve the use of ethanol (96 % v/v, VWR International B.V., the Netherlands) and piranha solution (3:1 v/v ratio of sulfuric acid, purity 96 % (Sigma-Aldrich, USA) to 35 wt% hydrogen peroxide (Sigma-Aldrich, USA)). All chemicals are of analytical grade.

2.2. Microfluidic EDGE tensiometer

Custom-designed EDGE (Fig. 1a) microfluidic chips are produced by Micronit Microtechnologies B.V. (Enschede, the Netherlands). These chips consist of two primary sections: (1) two deep channels and (2) a shallow plateau housing an array of pores where droplets (or bubbles) spontaneously form [33,38]. The deep channels carry the dispersed (hexadecane or air, straight channel) and continuous (WPI solution, meandering channel) phases, as depicted in Fig. 1a. As illustrated in Fig. 1b, the deep channels with height $H \, 175 \, \mu m$ (and width of 400 μm) are interconnected by the shallow plateau with length $L \, 200 \, \mu m$ and width $W \, 500 \, \mu m$. This plateau is further partitioned into twelve parallel pores, each with a length, width, and height (l, w, h) of 40, 20 and 1 μm , respectively.

The EDGE chip is connected to the dispersed and continuous phases via tubing (Polyetheretherketone (PEEK), 0.75 mm, BGB®, Switzerland) and assembled in a chip holder (Fluidic Connect 4515, Micronit Microfluidics). The entire assembly is positioned in an inverted microscope (Axiovert 200 MAT, Carl Zeiss B.V., the Netherlands). In the experiment, the chip outlet for the dispersed phase is closed ("*Closed*" in Fig. 1a). The dispersed and continuous phases are pressurized using a digital pressure controller (Elveflow®, France) towards the chip inlets with pressures P_d and P_c , respectively. The effective pressure difference across the plateau region $P_d^* = P_d - P_c/2$, where $P_c/2$ is the pressure halfway in the meandering channel. P_c is kept constant at 100 mbar, while P_d is varied to capture a comprehensive dataset as detailed in the *Results and discussion* section. In the section *Measurement principle*, details on the measurements are described.

2.2.1. Measurement principle

The measurement principle of the EDGE tensiometer has been introduced by Deng et al. [10] to study the dynamic interfacial (and surface) tension of surfactant-stabilized droplets (and bubbles) [10]. For simplicity we will use "interfacial" tension regardless of the interface (oil–water or air–water). In essence, the measurement of interfacial tension (γ) in the EDGE tensiometer relies on the formation of either droplets or bubbles, which is determined by the Laplace pressure of the confined meniscus in the pores ($\Delta P_{L,pore}$).

$$\Delta P_{L,pore} = \gamma \left(\frac{1}{R_1} + \frac{1}{R_2} \right) \tag{1}$$

in which, R_1 and R_2 are the principal radii of curvature for the top and head-on view corresponding to half the pore width and height (Fig. 1c, top and bottom), respectively.

Droplet or bubble formation is determined by a balance between the $\Delta P_{L,pore}$ and the externally applied pressure (P_d^*) . This means that above a certain P_d^* , the meniscus moves forward, causing droplets to grow and pinch-off. The droplet formation frequency (f_0) is determined by the rate at which the emulsifier lowers γ (and thus $\Delta P_{L,pore}$) (Equation (1)). At $\Delta P_{L,pore} = P_d^*$, Equation (1) can be reformulated as Equation (2), leading to values of dynamic interfacial tension (γ_d) as they occur at the moment the meniscus starts to move. Since the timescale for droplet formation (τ) is governed by the time required for emulsifier adsorption, this implies that this timescale relates to the droplet formation frequency $(\tau = 1/f_0)$ [10]. By conducting a series of experiments with varied P_d^* , it is possible to the assess the dynamic interfacial tension (γ_d) as a function of adsorption time (τ) . The experiments are carried out at room temperature. For more in-depth information on the underlying mechanisms, we refer to a previous publication from Deng et al. [10].

$$\gamma_d = P_d^* / \left(\frac{1}{R_1} + \frac{1}{R_2}\right) \tag{2}$$

Additionally, we should highlight that there is a finite contact angle that the liquids have with the glass chip, and that can be taken into account by incorporating the contact angle θ (Fig. 1c) in $R_1 = w/2\cos(\theta)$ and $R_2 = h/2\cos(\theta)$. This leads to:

$$\gamma_d = \frac{P_d^*}{2} \left(\frac{wh}{(w+h)\cos(\theta)} \right) \tag{3}$$

Deng et al. [10] took $\theta = 15^{\circ}$, and here we confirm, as shown in Supplementary Information S1, $\theta \sim 20^{\circ}$.

2.3. Data treatment

Images and videos are recorded using a high-speed camera (FAST-CAM SA-Z, Photron Limited, Japan) with PFV4 software (Photron). Generally, the frame rate is set as 100,000 frames per second (fps) and specifically at 5,000 fps for low applied pressures P_d^* (to extend the accessible timescales). Three independent observations are analyzed to acquire the droplet formation frequency, which subsequently is used to determine the averaged adsorption (or formation) time over the triplicates using $\tau = 1/f_0$.

2.4. Automated drop tensiometer (ADT)

The automated drop tensiometer (ADT, Tracker, Teclis, Longessaigne, France) is used to measure rising droplets or bubbles formed at the tip of a needle immersed in a cuvette filled with WPI (or Tween 20) solution. The interfacial tension is recorded for at least 1 h at room temperature in duplicates. A representative curve is shown in this paper, but complementary data can be found in the publicly available repository.

3. Results and discussion

3.1. Proof-of-concept: EDGE vs. ADT

3.1.1. Can the EDGE tensiometer complement ADT measurements?

In the EDGE tensiometer, the interfacial tension follows from the droplet formation frequency obtained at an externally applied pressure (as elaborated in *Measurement principle* above). Proteins continuously lower the dynamic interfacial tension until the applied pressure exceeds the Laplace pressure and a droplet is formed. The upper-boundary of the EDGE measurements (Fig. 2a) is set by the interfacial tension of a bare interface, which is dependent on the components used (e.g., type of oil). The equilibrium interfacial tension of a saturated interface sets the lower-boundary of the measurement (Fig. 2a), and that depends on the emulsifier type, and concentration used.

To illustrate the complementary nature of the EDGE tensiometer and ADT across a broad range of timescales, we plot the dynamic interfacial tension, γ_{d} , against the adsorption time, τ , for WPI (2.5 – 10 wt%) and a surfactant (Tween 20, 0.5 and 2 wt%) (Fig. 2b) against hexadecane. These results show that irrespective of the emulsifier used, the results obtained by the ADT connect well with the EDGE measurements. Fig. 2b also shows that Tween 20 exhibits a faster adsorption and a more significant reduction in interfacial tension through its higher adsorption energy per surface area [5,13].

To better compare the results of ADT and EDGE in Fig. 2b a small nuance needs to be made. The ADT measurement relies on analysis of the shape and dimension of a suspended droplet [2,4,27], and for that droplet to be formed (injected), a finite amount of time is needed, after which the actual measurement starts (and this latter time is recorded).



Fig. 1. EDGE chip: (a) schematic representation (not to scale) of the setup (b) zooming in on the shallow plateau with the pore region. (c, top) and (c, bottom) are the schematic top and head-on view of one pore, respectively. R_1 and R_2 are the two principle radii of curvature across the meniscus. The flow direction of the continuous and dispersed phases is shown in (a) and (b) and the channel dimensions are in the bottom right region of the figure.



Fig. 2. (a) Schematic representation of the upper- and lower-boundary of EDGE measurements and (b) dynamic interfacial tension (γ_d) as a function of adsorption time (τ) at the oil–water (o-w) interface for 2.5 – 10 wt% WPI and 0.5 – 2 wt% Tween 20. Data points on the left are those acquired using EDGE (filled symbols), while on the right are those obtained with ADT (unfilled symbols).

During this substantial 'lag time' of a few seconds needed to achieve the pre-defined droplet volume, emulsifier adsorption takes place. In the EDGE tensiometer, interfacial tension is measured without delay, and this difference can be taken into account as explained next. The lag time (or injection time) can be factored into the "real" adsorption time (τ). The injection time is influenced by the experimental conditions (e.g., the inner phase viscosity and droplet size). Here, we use injection times of 2000 ms (Fig. 3b) and 6000 ms (Fig. 3c), which are



Fig. 3. (a) Dynamic interfacial tension (γ_d) as a function of adsorption time (τ) at the oil–water (o-w) interface for 5 wt% WPI. (b)(c) The differences in the injection time ($t_{injection}$) are shown. The orange circles highlight the region where a difference in adsorption time, due to different injection times, can be observed.

both within the experimentally observed range to illustrate the possible effect this may have. Essentially, this shifts the ADT data to the right (Fig. 3bc) compared to the unadjusted data (Fig. 3a). When using a time delay of 2 s, our data seamlessly connect, which is an improvement compared to results presented in a previous publication [10]. To reduce the offset between the techniques another experimental aspect has to be considered. When new droplets are injected in the ADT, part of the previous droplet remains at the tip of the needle, which may contain an initial load of adsorbed molecules that will be later transferred to the newly injected droplet. Therefore, as we have considered in our experiments, we suggest to always generate and discard some droplets before the actual measurement starts.

The high protein concentration used in the present study ensures that diffusion is relatively fast and thus emulsifier incorporation at the oil-water interface is governed by emulsifier adsorption and not limited by mass transfer effects [44]. This is substantiated through calculations characteristic timescales (Supplementary Information of S2) [1.18,19,39,41], showing that emulsifier adsorption kinetics at the interface (characterized by the characteristic timescales for adsorption, t_{ads}), is always orders of magnitude larger than emulsifier diffusion (determined by the characteristic timescales for diffusion, t_{diff}) through the bulk phase towards the sub-interface. We conclude that for the systems under study, the adsorption time and thus the interfacial tension values found are independent of the system-specific characteristics i.e., dimensions of the measurement system, for high protein concentrations (2.5 - 10 wt%). This ensures that EDGE and ADT interfacial tension values at similar timescales will be the same as sufficient proteins are in the vicinity of the interface when the measurement initiates ($t_{diff} < 1 \text{ ms}$, Supplementary Information S2) because of the relatively high rate of diffusion [23]. The situation is expected to be different at very low emulsifier concentrations. As shown for sodium dodecyl sulfate and proteins, diffusion-controlled mass transfer may become dominant at very low concentration [4,10], which accentuates the importance of droplet size. For small droplets (increased curvature), relatively high amounts of proteins are available per unit area [1,18,30], which will influence the interfacial tension values obtained by both techniques at similar timescales.

We conclude that EDGE and ADT serve as complementary techniques for comprehensively evaluating the interfacial behavior of emulsifiers at high emulsifier concentrations across various timescales. EDGE captures the adsorption process down to a few milliseconds (\sim 5 ms in this work) and up to around 10 s, while ADT provides measurements in the seconds to hours range (Fig. 3).

3.2. EDGE measurements: Early effects of proteins at the interface

3.2.1. Oil-water interface

Our focus next shifted to distinguishing the effect of (high) protein concentrations at the oil-water interface (Fig. 4ab). The EDGE measurements ($\gamma_d vs. \tau$ plots, Fig. 4a) allow to distinguish the effect of (high) protein concentrations (2.5 to 10 wt%) at short timescales. For example, to achieve $\gamma \sim 40 \text{ mN.m}^{-1}$, 15 ms are needed at 10 wt% WPI, while this time increases to 44 and 181 ms at 5 and 2.5 wt%, respectively. In Fig. 4a, we see a relatively linear initial decrease in interfacial tension as function of the logarithmic droplet formation time, followed by a less sharp decrease. Where the transition takes place depends on the protein concentration, as indicated by the vertical lines. This is reflecting changes in adsorption dynamics [4,26] induced by saturation of the interface that increases the barrier for emulsifier adsorption [11], possibly together with early protein network formation as reported for WPI solutions ($\lesssim 0.1 \ \% w/v$) to occur at sub-second timescales [17]. However, unlike EDGE that is diffusion-based, the rheology chip used in the work of Hinderink et al. [17] is convection-based with mass transport, and thus film formation, occurring because of this [28].

It is important to point out that proteins might take extremely long times to reach equilibrium due to constant conformational changes and rearrangements at the oil–water interface. Often such equilibrium is not even achieved [4,13]. This time consuming scenario influences the accessible range of interfacial tensions (e.g., the low end in EDGE measurements). Because of this, it is not feasible to measure at 'equilibrium Laplace pressure' with the EDGE device. Still, we achieve a minimum interfacial tension of ~ 21 mN.m⁻¹, which is higher than the interfacial tension found by ADT (~17 mN.m⁻¹ after 1 h of measurement for WPI 2.5 – 10 wt%), but in a quite similar range.

For ADT, as pointed out earlier, the measurement starts at relatively long timescales, thus the values found for the different concentrations are very similar due to the high surface coverage (Fig. 4b). Changes in interfacial tension in time are related to conformational changes and entanglements of the adsorbed layer [4,26]. This makes the ADT measurement not well-suited to observe differences in adsorption kinetics at the high WPI concentrations used (Fig. 4b), while EDGE is very capable of doing so.

3.2.2. Air-water interface

In addition to the oil–water interface, we apply the EDGE tensiometer to obtain insights in the dynamics of WPI at the air–water interface (Fig. S2, Supplementary Information S3). To fairly compare these interfaces, we examine the interfacial pressure ($\pi = \gamma_0 - \gamma_d$) (Fig. 5a) which removes the disparity of the tension values of pure oil- and air–water interfaces (γ_{0} , ~ 44 mN.m⁻¹ for hexadecane-water and ~ 72



Fig. 4. Dynamic interfacial tension (γ_d) as a function of adsorption time (τ) at the oil–water (o-w) interface for a range of WPI concentrations (2.5 – 10 wt%) acquired using (a) EDGE and (b) ADT. The vertical dashed lines in (a) indicate the change in the slope of the curves.

mN.m⁻¹ for air–water) [4,24]. To normalize the data, we use values relative to that of the bare interface value, γ_d/γ_0 (Fig. 5b).

For all concentrations, we find similar trends for the oil-water and air-water interface (Fig. 5a), with the air-water interface exhibiting slightly higher normalized π values at low timescales. We hypothesize that the air-water interface facilitates an easier spread of the protein molecules due to the higher driving force, and that at the oil-water interface additional oil-emulsifier interactions may come into play. At longer timescales, the normalized π is higher for the oil–water interface [12,25,29,31], which is expected due to non-polar segments of the proteins intruding into the oil phase [5,12]. The cross-over point where the surface pressure of the two systems is the same (within the blue box region in Fig. 5a) shifts to shorter timescales at increasing protein concentration. This is logically related to interface saturation effects. Still, if these were the only effects playing a role, the transition would take place at the same normalized surface pressure, and that is not the case. It is expected that protein configuration and the timescale for protein 'nesting' at the interface starts playing a role. Indeed, different bulk protein concentrations may lead to distinct protein configuration at the interface as more unfolding is expected at low protein concentration [26,42]. Moreover, at the very short timescales used, protein rearrangement and intrusion into the oil phase have not had a lot of time to occur, and they will be different for the two systems.

To the best of our knowledge, it is the first time that these differences are reported to play a role at timescales as short as 10–1000 ms. From Fig. 5b, it is also clear that the rearrangement and unfolding of the protein molecules can take place to an even higher extent within the oil phase [4,5], as is reflected in the greater normalized effect on surface pressure at much longer timescales.

The findings obtained with the EDGE tensiometer hold significant relevance in the context of food production. Currently, proteins are often used at high concentrations to mitigate droplet re-coalescence, ensuring small droplet size, and through that high physical stability with a lot of the protein remaining in the bulk phase. By scrutinizing the dynamics of protein movement towards the interface, i.e., the interfacial tension decrease, a more judicious selection of protein concentration (to promote rapid emulsion stabilization by suppressing re-coalescence) as well as protein source becomes feasible. We should also highlight that other microfluidic strategies (i.e., Y-junctions) have been used to assess the dynamic interfacial tension, but rarely for proteins, or even high protein concentrations (e.g., whey protein solutions up to 0.5 % [15]). The EDGE tensiometer thereby emerges as a valuable and practical tool to predict and eventually control protein-stabilizing mechanisms at oiland air–water interfaces.

4. Conclusions

Early-on assessment of protein adsorption at fluid interfaces is of utmost importance, but classical techniques to assess dynamic interfacial tension (such as automated drop tensiometer, ADT) fall short in determining this property at the very short timescales relevant for food production. This is one of the reasons recent studies have applied microfluidic methods for measuring interfacial, and surface tension at short timescales [6,8,14,19,22,36,40,43]. In our group, we have successfully achieved such short timescale measurements (from the millisecond range up to tens of seconds) by using the novel EDGE (Edgebased Droplet GEneration) tensiometer [10].

The measurement in the EDGE device is based on one force exceeding another, namely the Laplace pressure of the confined interface (which is reduced in time due to adsorption) and the external pressure applied onto the system that at some point in time exceeds the Laplace pressure. In the current study, we not only tested the ability of the EDGE device to measure both interfacial and surface tension but also connected its results to those acquired using ADT at similar timescales, both for typical food proteins and surfactants. We consider this a significant step toward better understanding of processes as they occur during emulsion formation (EDGE), as well as long-term stability (ADT), and how to connect them. Unlike the ADT, the EDGE tensiometer is also able to distinguish dynamic interfacial effects created by high protein concentrations, at both oil–water and air–water interface.



Fig. 5. (a) Surface pressure (π) and (b) interfacial tension normalized (γ_d/γ_0) as a function of adsorption time (τ) at air–water (a-w) and oil–water (o-w) interfaces for a range of WPI concentrations (2.5 – 10 wt%). The blue box in (a) indicates a transition region detailed in the text. The surface pressure is defined as $\pi = \gamma_0 - \gamma_d$.

To summarize, this study opens a window of opportunity for assessing the adsorption kinetics of ingredients that are often present at high concentrations in food products and to do so at timescales as encountered in industrial processes. For future studies, we envision to further validate the applicability of the EDGE tensiometer by comparing its outcomes with those of other classical techniques such as e.g., the bubble pressure tensiometry for air–water systems. Furthermore, we will explore in how far the EDGE tensiometer can be used to evaluate e. g., water-in-oil emulsions (for that the device would need to be hydrophobized), and that is highly relevant for other domains such as chemical, petroleum, and pharma industries.

CRediT authorship contribution statement

Tatiana Porto Santos: Writing – original draft, Visualization, Validation, Methodology, Investigation, Funding acquisition, Formal analysis, Data curation, Conceptualization. Boxin Deng: Writing – review & editing, Visualization, Validation, Methodology, Investigation, Formal analysis, Conceptualization. Meinou Corstens: Writing – review & editing, Methodology, Conceptualization. Claire Berton-Carabin: Writing – review & editing, Methodology, Conceptualization. Karin Schroën: Writing – review & editing, Supervision, Methodology, Funding acquisition, Conceptualization.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Data availability

The data associated to this publication can be found in the 4TU data repository [4TU.Research-Data, URL: https://doi.org/10.4121/d4c5feca-4e5c-44fe-a358-55ae9cc09100].

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Appendix A. Supplementary data

Supplementary data to this article can be found online at https://doi. org/10.1016/j.jcis.2024.06.200.

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